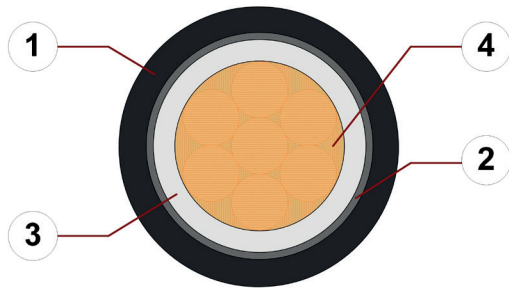


Data sheet

chainflex® CF340



Spindle cable/Single core (Class 7.6.4.1) ● For heaviest duty applications ● TPE outer jacket
 ● Shielded ● Oil and bio-oil resistant ● PVC and halogen-free ● UV-resistant ● Hydrolysis
 and microbe-resistant



1. Outer jacket: Pressure extruded, halogen-free TPE mixture
2. Overall shield: Aluminum/Polyester tape and extremely bending-resistant braiding made of tinned copper wires.
3. Core insulation: Mechanically high-quality TPE mixture
4. Conductor: Conductor rope in especially bending-stable version consisting of bare copper wires



igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



Example image
 For detailed overview please see design table

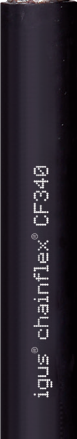
Cable structure

- Conductor** Conductor cable consisting of pre-leads (following DIN EN 60228).
- Core insulation** Mechanically high-quality TPE mixture.
- Overall shield** Aluminum/Polyester tape and extremely bending-resistant braiding made of tinned copper wires.
 Coverage approx. 70 % linear, approx. 90 % optical
- Outer jacket** Low-adhesion, extremely abrasion-resistant and highly flexible TPE mixture, adapted to suit the requirements in e-chains®.
 Colour: Jet black (similar to RAL 9005)
 Printing: white

„00000 m** igus chainflex CF340.--.--① ----② 600/1000V EAC CE
 RoHS-II conform www.igus.de +++ chainflex cable works +++

* **Length printing:** Not calibrated. Only intended as an orientation aid.
 ① / ② Cable identification according to Part No. (see technical table).
 Example: ... chainflex ... CF340.40.01 ... (1x4.0)C ... 600/1000V ...

Example image



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Dynamic information

	Bend radius	e-chain® linear flexible fixed	minimum 7.5 x d minimum 6 x d minimum 4 x d
	Temperature	e-chain® linear flexible fixed	-35 °C up to +90 °C -50 °C up to +90 °C (following DIN EN 60811-504) -55 °C up to +90 °C (following DIN EN 50305)
	v max.	unsupported gliding	10 m/s 6 m/s
	a max.		100 m/s ²
	Travel distance		Unsupported travel distances and up to 400 m for gliding applications, Class 6



These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Guaranteed service life according to guarantee conditions

Double strokes	5 million	7.5 million	10 million
Temperature, from/to [°C]	R min. [factor x d]	R min. [factor x d]	R min. [factor x d]
-35/-25	10	11	12
-25/+80	7.5	8.5	9.5
+80/+90	10	11	12

Minimum guaranteed service life of the cable under the specified conditions.
 The installation of the cable is recommended within the middle temperature range.

Electrical information

	Nominal voltage	600/1000 V (following DIN VDE 0298-3)
	Testing voltage	4000 V (following DIN EN 50395)



Example image













Data sheet

chainflex® CF340



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Properties and approvals

	UV resistance	High
	Oil resistance	Oil-resistant (following DIN EN 60811-404), bio-oil-resistant (following VDMA 24568 with Plantocut 8 S-MB tested by DEA), Class 4
	Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
	Halogen-free	Following DIN EN 60754
	UL verified	Certificate No. B129699: „igus 36-month chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
	EAC	Certificate No. RU C-DE.ME77.B.02324 (TR ZU)
	REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
	Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
	Cleanroom	According to ISO Class 1. The outer jacket material of this series complies with CF9.15.07 - tested by IPA according to standard DIN EN ISO 14644-1
	CE	Following 2014/35/EU

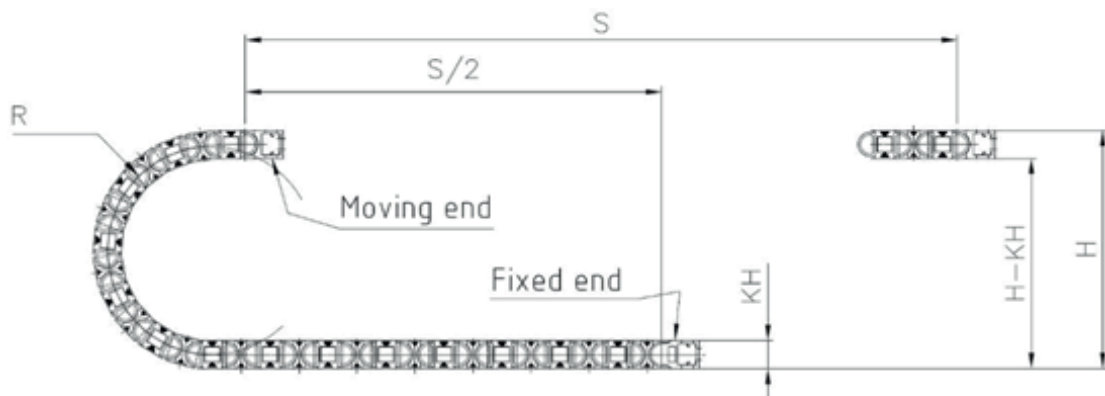


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Typical lab test setup for this cable series

Test bend radius R	approx. 44 - 175 mm
Test travel S	approx. 1 - 15 m
Test duration	minimum 2 - 4 million double strokes
Test speed	approx. 0.5 - 2 m / s
Test acceleration	approx. 0.5 - 1.5 m / s ²



Example image

igus® chainflex® CF340

Data sheet

chainflex® CF340



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Typical application areas

- For heaviest duty applications, Class 7
- Unsupported travel distances and up to 400 m and more for gliding applications, Class 6
- Almost unlimited resistance to oil, also with bio-oils, Class 4
- No torsion, Class 1
- Indoor and outdoor applications, UV-resistant
- Storage and retrieval units for high-bay warehouses, Machining units/machine tools, quick handling, Clean room, semiconductor insertion, outdoor cranes, low temperature applications



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Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF340.40.01	(1x4.0)C	6.5	57	73
CF340.160.01	(1x16)C	10.0	184	215
CF340.250.01	(1x25)C	12.0	280	319
CF340.350.01	(1x35)C	13.0	395	433
CF340.500.01	(1x50)C	15.0	536	574
CF340.700.01	(1x70)C	17.5	779	832
CF340.950.01	(1x95)C	21.0	1015	1093
CF340.1200.01	(1x120)C	22.0	1270	1341
CF340.1500.01	(1x150)C	24.5	1592	1642
CF340.1850.01	(1x185)C	27.5	2066	2157
CF340.2400.01	(1x240)C	30.5	2566	2731

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
 G = with green-yellow earth core x = without earth core

Electrical information

Conductor nominal cross section [mm²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Max. current rating at 30 °C [A]
4	4.95	46
16	1.21	110
25	0.78	144
35	0.56	179
50	0.39	228
70	0.28	285
95	0.21	348
120	0.16	394
150	0.13	466
185	0.11	532
240	0.1	610

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.



Example image
 igus® chainflex® CF340



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Technical tables:

Short circuit capacity (I_{thz}) according to DIN VDE 0298-4 (at $T_{Leiter} = 80\text{ °C}$ and $T_{Kurzschluss} = 250\text{ °C}$)

Leiternennquerschnitt (S_n) mm ²	Short circuit capacity (I_{thz}) [kA]	
	$t_k = 1\text{ s}$	$t_k = 0,5\text{ s}$
4	0.59	0.84
16	2.38	3.37
25	3.72	5.26
35	5.21	7.37
50	7.45	10.53
70	10.43	14.75
95	14.15	20.01
120	17.88	25.28
150	22.35	31.60
185	27.56	38.98
240	35.76	50.57

J_{thr} : Short-time current density = 149 A/mm²
 S_n : Nominal cross section
 t_{kr} : Rated short-circuit duration = 1 s
 t_k : Short-circuit duration
 T_{Leiter} : Conductor temperature
 $T_{Kurzschluss}$: Short-circuit temperature

$$I_{thz} = J_{thr} \cdot S_n \cdot \sqrt{\frac{t_{kr}}{t_k}}$$



Example image



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