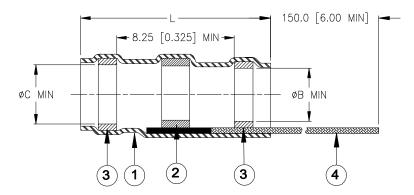
## **CUSTOMER DRAWING**



| Product   | Ident. | Product Dimensions |         |         | Cable Dimensions |         |         |
|-----------|--------|--------------------|---------|---------|------------------|---------|---------|
| Name      | Code   | L±1.75             | øΒ      | øС      | øD               | øΕ      | øF      |
|           |        | (L±0.070)          | min     | min     | max              | max     | min     |
| S200-1-01 | S2001R | 16.50              | 1.90    | 2.67    | 1.90             | 2.67    | 0.90    |
|           |        | (0.650)            | (0.075) | (0.105) | (0.075)          | (0.105) | (0.035) |
| S200-2-01 | S2002R | 16.50              | 2.67    | 3.68    | 2.67             | 3.68    | 1.40    |
|           |        | (0.650)            | (0.105) | (0.145) | (0.105)          | (0.145) | (0.055) |
| S200-3-01 | S2003R | 16.50              | 4.32    | 5.08    | 4.32             | 5.08    | 2.15    |
|           |        | (0.650)            | (0.170) | (0.200) | (0.170)          | (0.200) | (0.085) |
| S200-4-01 | S2004R | 19.10              | 5.97    | 6.48    | 5.97             | 6.48    | 3.30    |
|           |        | (0.750)            | (0.235) | (0.255) | (0.235)          | (0.255) | (0.130) |
| S200-5-01 | S2005R | 19.10              | 6.98    | 7.62    | 6.98             | 7.62    | 4.30    |
|           |        | (0.750)            | (0.275) | (0.300) | (0.275)          | (0.300) | (0.170) |

## **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified fluoropolymer.
- 2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:

SOLDER: TYPE Sn96 per ANSI / J-STD-006.

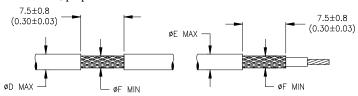
FLUX: TYPE ROM1 per ANSI / J-STD-004.

THERMAL INDICATOR: Fusible ring.

- 3. MELTABLE SEALING RINGS: Environment resistant modified thermoplastic fluoropolymer. Color: light blue.
- 4. PRE-INSTALLED BRAID: Nickel-plated copper strands in accordance to AA59569F36N0031.

## **APPLICATION**

- 1. These parts are designed to provide an environment protected shield termination on cables, rated for 150°C minimum, meeting the dimensional criteria listed, having silver or nickel-plated shields.
- 2. Install using Tyco Electronics approved convection or infrared heating tools in accordance with Tyco Electronics process standard RCPS-100-71. When installed with approved convection or infrared heating tools, assemblies will meet the performance requirements of SAE AS83519. Infrared tools are not recommended for use with black cable jackets.
- 3. Parts shall be marked with identification code per table.
- 4. Temperature range: -65°C to +200°C.
- 5. For best results, prepare the cable as shown:



| = TE  |                        |   | Tyco Electronics<br>300 Constitution Dr<br>Menlo Park, CA<br>94025, U.S.A. | TITLE: SOLDERSLEEVE SHIELD TERMINATOR WITH PRE- INSTALLED BRAID, 200 DEG C, ROHS COMPLIANT |                   |                  |  |  |
|---|------------------------|---|--|--|-------------------|------------------|--|--|
| Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets] |                        |   | Raychem  | DOCUMENT NO.: S200-X-01  |                   |                  |  |  |
| TOLERANCES:   | ANGLES: N/A            | Tyco Electronics reserves the right to amend                          |  |  |                   |                  |  |  |
| 0.00 N/A<br>0.0 N/A<br>0 N/A  | ROUGHNESS<br>IN MICRON | this drawing at any t<br>evaluate the suitabili<br>their application. | ime. Users should ity of the product for                                   | REV:   | DATE: 12-Aug-2016 |                  |  |  |
| DRAWN BY:<br>P.TALLY  | CAGE CODE: 06090       | REPLACES:<br>ECO-16-007432  | ECO NUMBER: 16-011998  | SCALE:<br>NTS  | SIZE:             | SHEET:<br>1 of 1 |  |  |

© 2005-2016 Tyco Electronics Corporation. All rights reserved.

If this document is printed it becomes uncontrolled. Check for the latest revision.