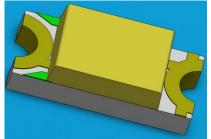


DATASHEET

1206 Package Chip Infrared LED IR15-21C/TR8



Features

- Small double-end package
- High reliability
- · Low forward voltage
- · Good spectral matching to Si photodetector
- Pb free
- The product itself will remain within RoHS compliant version.
- Compliance with EU REACH

Descriptions

- IR15-21C/TR8 is an infrared emitting diode in miniature SMD package which is molded in a water clear plastic With flat top view lens.
- The device is spectrally matched with silicon photodiode and phototransistor.

Applications

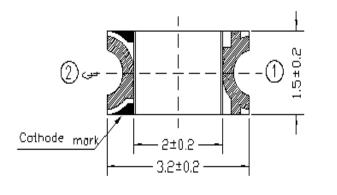
- PCB mounted infrared sensor
- Infrared emitting for miniature light barrier
- Floppy disk drive
- Optoelectronic switch
- Smoke detector

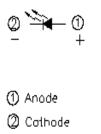
Device Selection Guide

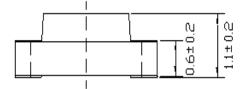
Part Category	Chip Material	Lens Color	
IR	GaAlAs	Water Clear	



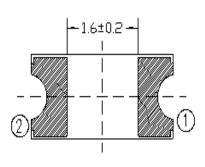
Package Dimensions

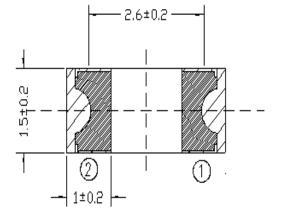






For Rellow Soldering (Propose)





Notes: 1.All dimensions are in millimeters

- 2.Tolerances unless dimensions ±0.1mm
- 3. Suggested pad dimension is just for reference only

Please modify the pad dimension based on individual need

Absolute Maximum Ratings (Ta=25°C)

Parameter	Symbol	Rating	Units	
Continuous Forward Current	I _F	65	mA	
Reverse Voltage	V _R	5	V	
Operating Temperature	T _{opr}	-25~ +85	°C	
Storage Temperature	T _{stg}	-40 ~ +85	°C	
Soldering Temperature *1	T _{sol}	260	°C	
Power Dissipation at(or below) 25°C Free Air Temperature	Pd	130	mW	

Notes: *1: Soldering time \leq 5 seconds.

Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Condition	Min.	Тур.	Max.	Units		
Radiant Intensity	l _e	I _F =20mA	0.2	0.8		mW/sr		
Peak Wavelength	λр	I _F =20mA		940		nm		
Spectral Bandwidth	Δλ	I _F =20mA		45		nm		
Forward Voltage	V _F	I _F =20mA		1.2	1.5	V		
Reverse Current	I _R	V _R =5V			10	μA		
View Angle	201/2	I _F =20mA		160		deg		

Typical Electro-Optical Characteristics Curves



Fig.2 Spectral Distribution

Ambient Temperature

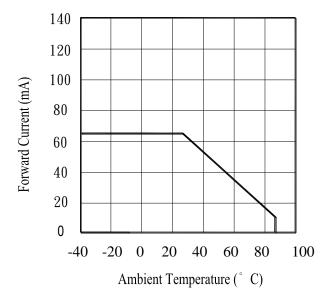
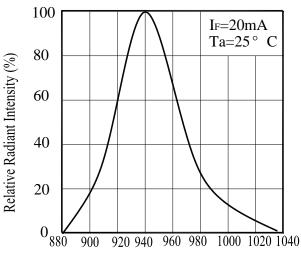


Fig.3 Forward Current vs.

Forward Voltage



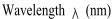
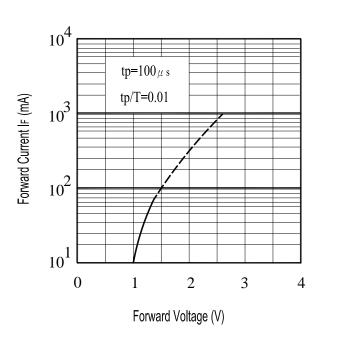
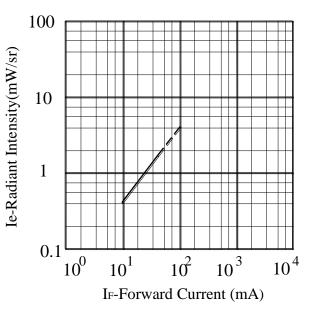


Fig.4 Relative Intensity vs.

Forward Current

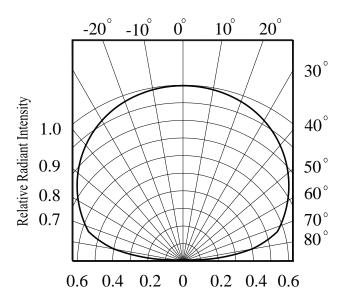




Typical Electro-Optical Characteristics Curves

Fig.5 Relative Radiant Intensity vs.

Angular Displacement



Precautions For Use

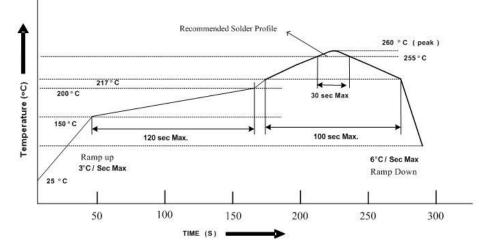
1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

- 2. Storage
 - 2.1 Do not open moisture proof bag before the products are ready to use.
 - 2.2 Before opening the package, the LEDs should be kept at 10° C $\sim 30^{\circ}$ C and 90%RH or less.
 - 2.3 The LEDs suggested be used within one year.
 - 2.4 After opening the package, the devices must be stored at 10°C~30°C and ≤ 60%RH, and used within 168 hours (floor life). If unused LEDs remain, it should be stored in moisture proof packages.
 - 2.5 If the moisture absorbent material (desiccant material) has faded or unopened bag has exceeded the shelf life or devices (out of bag) have exceeded the floor life, baking treatment is required.
 - 2.6 If baking is required, refer to IPC/JEDEC J-STD-033 for bake procedure or recommend the following conditions:

96 hours at 60°C ± 5°C and < 5 % RH (reeled/tubed/loose units)

- 3. Soldering Condition
 - 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

Data Sheet 1206 Package Chip Infrared LED IR15-21C/TR8

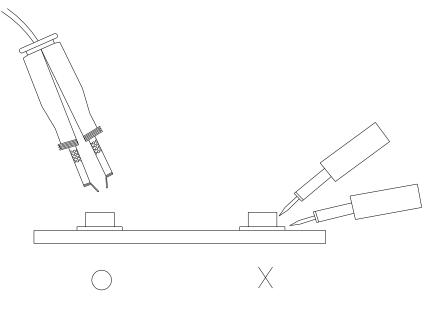
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4.Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350° C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

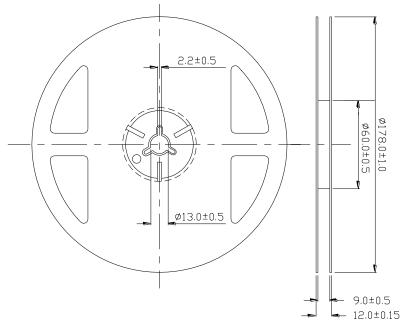
5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



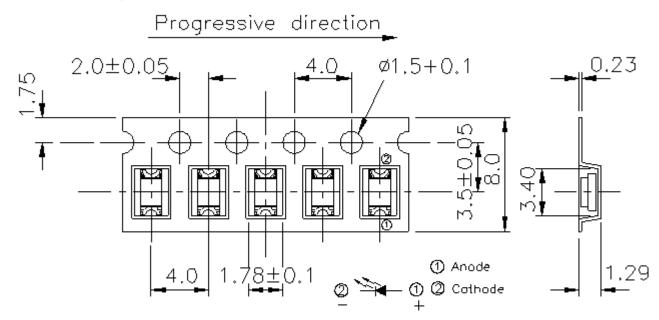


Package Dimensions



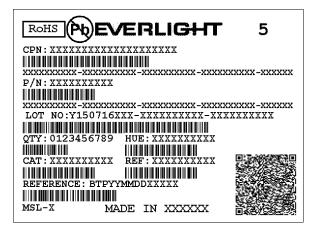


Carrier Taping Dimensions: (Quantity: 2000PCS/Reel)



Note: The tolerances unless mentioned are ±0.1mm, Unit: mm

Label Form Specification



CPN: Customer's Production Number P/N : Production Number LOT No: Lot Number QTY: Packing Quantity HUE: Peak Wavelength CAT: Ranks REF: Reference MSL-X: MSL Level Made In: Manufacture place

Notes

- 1. Above specification may be changed without notice. EVERLIGHT will reserve authority on material change for above specification.
- 2. The graphs shown in this datasheet are representing typical data only and do not show guaranteed values.
- 3. When using this product, please observe the absolute maximum ratings and the instructions for use outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
- 4. These specification sheets include materials protected under copyright of EVERLIGHT. Reproduction in any form is prohibited without the specific consent of EVERLIGHT.
- 5. This product is not intended to be used for military, aircraft, automotive, medical, life sustaining or life saving applications or any other application which can result in human injury or death. Please contact authorized Everlight sales agent for special application request.

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