Distinctive Characteristics

DSA

Environmentally friendly, contains no mercury.

High contact reliability due to sealed body.

The switch is triggered when tilted beyond ±10° of the horizontal.

PCB adaptor available as an accessory.



Actual Sizes

DSB

Photo interrupter, rather than contacts, ensures high reliability. 1 million operations minimum.

Sealed construction for protection from environmental elements, including hydrogen sulfide, sulfur dioxide, and nitrogen hydroxide. Terminals are made of ammonia-resistant materials.

Totally sealed body allows process compatibility for timeand money-saving automatic soldering and cleaning.

Space-saving compact dimensions allow high density mounting.

Internal steel ball movement allows functionality of 360° circumference rotation.

The DSB series switch is well-suited to meet product safety concerns due to normally closed (on) status.

Crimped terminals ensure secure mounting and prevent dislodging during wave soldering.

The switch is triggered when tilted beyond ±30° of the horizontal.



DSA



DSB



DSA SWITCH PART NUMBER & DESCRIPTION



DSA SWITCH SPECIFICATIONS

Mechanical & Electrical Specifications				
Poles and Circuits:	Poles and Circuits: Single Pole Single Throw ON – OFF			
Operating Range:	ON Angle = $10^{\circ} \sim 170^{\circ}$; OFF Angle = $190^{\circ} \sim 350^{\circ}$			
Resistive Load:	0.1A @ 12V DC			
Contact Resistance:	100 milliohms maximum			
Insulation Resistance:	50 megohms minimum @ 250V DC			
Dielectric Strength:	250V AC for 1 minute minimum between terminals			
Mechanical Life:	100,000 operations minimum			
Electrical Life:	100,000 operations minimum			
Materials & Finishes				
Housing:	PBT			
Rubber Rings:	Nitrile Butadiene Rubber			
Contact Balls:	Brass with Silver Plating			

Environmental Specifications				
Operating Temperature Range:	−10°C ~ +70°C (+14°F ~ +158°F)			
Storage Temperature Range:	−25°C ~ +85°C (−13°F ~ +185°F)			
Contact Bounce (for reference):	500ms maximum			
Humidity:	90% humidity for 96 hours @ 40°C (104°F)			
Vibration (for reference):	Frequency range 10Hz ~ 500Hz for 2 hours; 2 directions; Acceleration: 0.2G			
Notes:	 Do not install switch near vibration source. Terminals should not be exposed to liquid. 			

Brass with Silver Plating

Processing for AT094 PCB Adaptor

Soldering (with PCB Mount Holder): Wave Soldering: See Profile A in Supplement section. Manual Soldering: See Profile B in Supplement section.

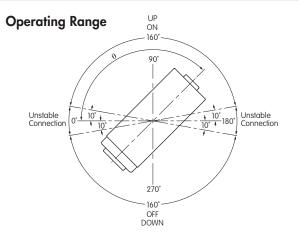
Terminals:

Automated Cleaning:

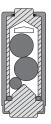
Hand clean locally using alcohol based solution.



DSA SWITCH SPECIFICATIONS (CONTINUED)

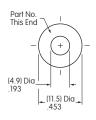


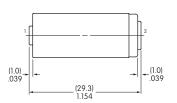
Cross Section

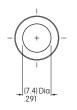


Allow 500ms settling time between states.

TYPICAL SWITCH DIMENSIONS









Terminal numbers are not on the switch.

DSA01

OPTIONAL ADAPTOR



AT094 **PCB Adaptor for DSA01**

Materials:

Holder: Polypropylene Spring:

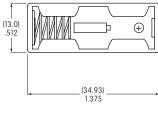
Spring Steel with Nickel Plating

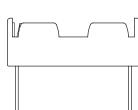
PC Pins:

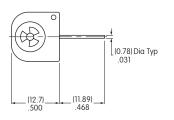
Brass with Nickel Plating

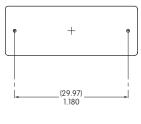


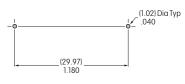
Assembled DSA Switch & Adaptor











PCB Footprint

Series DS

‡ K

DSB SWITCH PART NUMBERS & DESCRIPTION



ON-OFF Status Right Angle PC Terminals

DSBA1P

DSBA1H

DSB SWITCH SPECIFICATIONS

Absolute Maximum Ratings
Temperature at 25°C

			Symbol	Rating	Unit	
Forward Cu		rrent	I _F	50	mA	
Input Re	Reverse Volt	age	V_R	5	٧	
	Power Dissip	oation	P_{D}	75	mW	
	Collector-Em	Collector-Emitter Voltage		30	٧	
Outrot	Emitter-Colle	Emitter-Collector Voltage		3	V	
Output	Collector Cu	Collector Current		20	mA	
	Collector Po	Collector Power Dissipation		50	mW	
	Total Power Dissipation		P _{tot}	100	mW	
		Mechanical Spec	ifications			
	Mechanical Life:	1,000,000 operations minimum				
	Electrical Life:	, , , , , , , , , , , , , , , , , , ,				
		Materials & Fi	nichos			
	Housing:		d polyamide (UL94V-0	flammability ratina)		
	`			rd polyamide (UL94V-0 flammability rating)		
	Terminals: Phosphor bronze wi		· · · · · · · · · · · · · · · · · · ·			
	ici ililiais.	Thosphor Bronze will	Tim planing			
		Environmental Spe	ecifications			
Operation	Operating Temperature Range: $-25^{\circ}\text{C} \sim +80^{\circ}\text{C} (-13^{\circ}\text{F} \sim +176^{\circ}\text{F})$					
Storage Temperature Range: $-30^{\circ}\text{C} \sim +85^{\circ}\text{C} (-22^{\circ}\text{F} \sim +185^{\circ}\text{F})$						
	Humidity:	85% humidity for 500 hours @ +85°C (+185°F)				
	Vibration:	10Hz with peak-to-peak amplitude of 10mm traversing the frequency range & returning in 1 minute; 3 right angled directions for 500,000 cycles				
	Shock:	100G (981m/s²) acceleration (tested in 6 right angled directions, with 5 shocks in each direction)				
	Notes:	 Prevent exposure to magnetic fields. Do not install switch near vibration source. 				

DSB SWITCH SPECIFICATIONS (CONTINUED)

Operating Characteristics

Operating Angle

Return Angle

Circuit Characteristics (ON-OFF)

 $\pm 30^{\circ}$ to $\pm 60^{\circ}$

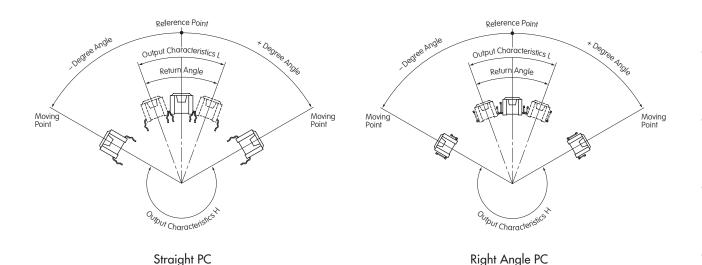
Minimum 10°

Output V_{OL} → V_{OH}

Output V_{OH} → V_{OL}

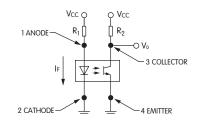
Output Characteristics V_{OL} with Photo transistor ON: 1.0V maximum (horizontal) Output Characteristics V_{OH} with Photo transistor OFF: 4.0V minimum (inclined at an angle of -60° minimum)

Output Characteristics



Circuit Design Considerations

$$\begin{aligned} V_{CC} &= 5V \\ R_2 &= 100k\Omega \\ I_F &= 19mA \quad (V_{CC} = 5V,\, R_1 = 200\Omega) \\ V_F \, of \, the \, LED \qquad Maximum = 1.3V \end{aligned}$$



PCB Processing

Wave Soldering: See Profile A in Supplement section. **Soldering:**

Manual Soldering: See Profile A in Supplement section.

Automated Cleaning: Use alcohol based solution at 50°C maximum. Do not submerge over

2.0" (5.0cm) for 1 minute maximum. Do not use organic solvents.

MOUNTING OPTIONS





PCB mounting option for Straight PC

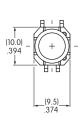
PCB mounting option for Right Angle PC

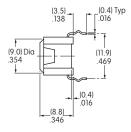
Install switch at an angle less than ±3° from the mounting surface.

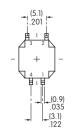
TYPICAL SWITCH DIMENSIONS

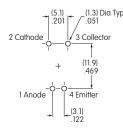
Straight PC









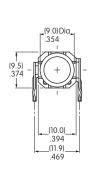


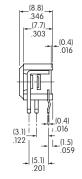
DSBA1P

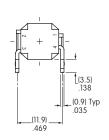
Terminal numbers are on bottom of switch.

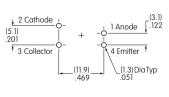
Right Angle PC











DSBA1H

Terminal numbers are on bottom of switch.

