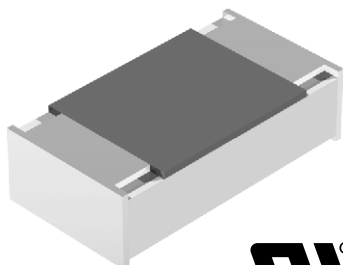


## Thin Film Chip Fuses



MFU Thin Film Chip Fuses are the perfect choice for the most fields of modern electronics. The highly controlled manufacturing thin film process guarantees an outstanding stability of fusing characteristics. Typical applications include information technology, telecommunication, medical equipment, industrial, audio/video, and automotive electronics.

### FEATURES

- Advanced thin film technology
- Very quick acting fuse characteristics
- Outstanding stability of fusing characteristics
- Standard SMD sizes
- Green product, supports lead (Pb)-free soldering
- Halogen-free according to IEC 61249-2-21 definition
- Compliant to RoHS directive 2002/95/EC



### APPLICATIONS

- Information technology
- Industrial electronics
- Automotive electronics
- Telecommunication
- Medical equipment
- Audio/video electronics

SIZE				
INCH	0402	0603	0805	1206
METRIC	1005M	1608M	2012M	3216M

TECHNICAL SPECIFICATIONS					
DESCRIPTION		MFU 0402	MFU 0603	MFU 0805	MFU 1206
Metric size		1005M	1608M	2012M	3216M
Rated Current range $I_R$		0.5 A to 3.15 A	0.5 A to 5.0 A	0.5 A to 5.0 A	0.5 A to 6.3 A
Rated voltage, $U_{max. DC}$		32 V	32 V	32 V	63 V
Breaking Capacity, $I_{max.}$ at $U_{max. DC}$		50 A at 32 V	50 A at 32 V	50 A at 32 V	50 A at 63 V
Voltage drop at $1 \times I_R$		90 mV to 368 mV	85 mV to 361 mV	98 mV to 374 mV	116 mV to 433 mV
Cold resistance at $0.1 \times I_R$		22 mΩ to 560 mΩ	13 mΩ to 550 mΩ	15 mΩ to 570 mΩ	14 mΩ to 660 mΩ
Climatic category (LCT/UCT/days)		55/125/56	55/125/56	55/125/56	55/125/56
Permissible continuous current rating at $\vartheta_{amb} = 23^\circ C$		$0.7 \times I_R$	$0.7 \times I_R$	$0.7 \times I_R$	$0.7 \times I_R$
Approval	UL recognition file	E253806	E253806	E253806	E253806
	IEC 60127-4	n/a	Refer to table: MFU 0603 RATING		Refer to table: MFU 1206 RATING
FIT <sub>observed</sub>		$\leq 0.2 \times 10^{-9}/h$	$\leq 0.2 \times 10^{-9}/h$	$\leq 0.2 \times 10^{-9}/h$	$\leq 0.2 \times 10^{-9}/h$



**PART NUMBER AND PRODUCT DESCRIPTION (1)**

**PART NUMBER: MFU0603FF01000PW00**

M	F	U	0	6	0	3	F	F	0	1	0	0	0	P	W	0	0
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

**MODEL/SIZE**

MFU0402  
MFU0603  
MFU0805  
MFU1206

**FUSE CHARACTERISTIC**

FF = Very quick acting

**RATED CURRENT VALUE**

Rated current value in mA

Examples:  
0.5 A = 00500  
1.0 A = 01000  
6.3 A = 06300

**PACKAGING (2)**

E1  
E5  
E0  
P1  
P5  
PW

**SPECIAL**

Up to 2 digits  
00 = Standard

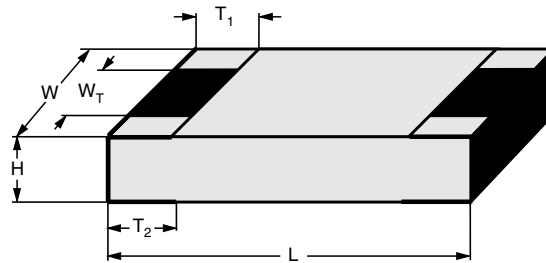
**PRODUCT DESCRIPTION: MFU 0603 -FF PW 1A0**

MFU	0603	-FF	PW	1A0
MODEL	SIZE	FUSE CHARACTERISTIC	PACKAGING (2)	RATED CURRENT VALUE
MFU	0402 0603 0805 1206	FF = Very quick acting	E1 E5 E0 P1 P5 PW	Rated current value in mA
				Examples: 0.5 A = 0A5 1.0 A = 1A0 6.3 A = 6A3

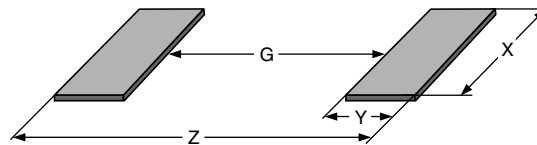
**Notes**

- (1) Products can be ordered using either the PART NUMBER or the PRODUCT DESCRIPTION
- (2) Please refer to table PACKAGING

PACKAGING			
MODEL	REEL		
	DIAMETER	PIECES/REEL	CODE
MFU0402	180 mm/7"	1000	E1
	180 mm/7"	5000	E5
	180 mm/7"	10 000	E0
MFU0603	180 mm/7"	1000	P1
	180 mm/7"	5000	P5
	330 mm/13"	20 000	PW
MFU0805	180 mm/7"	1000	P1
	180 mm/7"	5000	P5
	330 mm/13"	20 000	PW
MFU1206	180 mm/7"	1000	P1
	180 mm/7"	5000	P5
	330 mm/13"	20 000	PW

**DIMENSIONS**

**DIMENSIONS** - Chip fuse types, mass and relevant physical dimensions

TYPE	H (mm)	L (mm)	W (mm)	W <sub>T</sub> (mm)	T <sub>1</sub> (mm)	T <sub>2</sub> (mm)	MASS (mg)
MFU 0402	0.32 ± 0.07	1.0 ± 0.05	0.5 ± 0.05	> 75 % of W	0.2 + 0.1/- 0.15	0.2 ± 0.1	0.65
MFU 0603	0.45 + 0.1/- 0.05	1.55 ± 0.05	0.85 ± 0.1	> 75 % of W	0.3 + 0.15/- 0.2	0.3 + 0.15/- 0.2	1.9
MFU 0805	0.45 + 0.1/- 0.05	2.0 ± 0.1	1.25 ± 0.15	> 75 % of W	0.4 + 0.1/- 0.2	0.4 + 0.1/- 0.2	4.7
MFU 1206	0.55 ± 0.1	3.2 + 0.1/- 0.2	1.6 ± 0.15	> 75 % of W	0.5 ± 0.25	0.5 ± 0.25	9.5

**SOLDER PAD DIMENSIONS**

**RECOMMENDED SOLDER PAD DIMENSIONS**

TYPE	WAVE SOLDERING				REFLOW SOLDERING			
	G (mm)	Y (mm)	X (mm)	Z (mm)	G (mm)	Y (mm)	X (mm)	Z (mm)
MFU 0402	-	-	-	-	0.35	0.55	0.55	1.45
MFU 0603	0.55	1.10	1.10	2.75	0.65	0.70	0.95	2.05
MFU 0805	0.80	1.25	1.50	3.30	0.90	0.90	1.40	2.70
MFU 1206	1.40	1.50	1.90	4.40	1.50	1.15	1.75	3.80

**Note**

- The given solder pad dimensions reflect the considerations for board design and assembly as outlined e.g. in standards IEC 61188-5-x, or in publication IPC-7351. They do not guarantee any supposed thermal properties, particularly as these are also strongly influenced by many other parameters.

MFU 0402 RATING - Very quick acting (FF)										
SIZE	FUSE CHAR.	RATED CURRENT (1)	RATED VOLTAGE	PRE-ARCING (2) $I^2t$ at $10 \times I_R$	VOLT. DROP (2) at $1 \times I_R$	COLD RESIS (2) at $0.1 \times I_R$	BREAKING CAPACITY DC	MARK.	APPROVAL	PART NUMBER (3)(4)
0402	FF	500 mA (5)	32 V	0.0009 A <sup>2</sup> s	368 mV	560 mΩ	50 A at 32 V	-	UL	MFU0402FF00500E500
		630 mA (5)	32 V	0.0014 A <sup>2</sup> s	331 mV	400 mΩ	50 A at 32 V	-	UL	MFU0402FF00630E500
		750 mA (5)	32 V	0.0020 A <sup>2</sup> s	275 mV	280 mΩ	50 A at 32 V	-	UL	MFU0402FF00750E500
		800 mA	32 V	0.0023 A <sup>2</sup> s	231 mV	220 mΩ	50 A at 32 V	-	UL	MFU0402FF00800E500
		1.0 A	32 V	0.0028 A <sup>2</sup> s	184 mV	140 mΩ	50 A at 32 V	-	UL	MFU0402FF01000E500
		1.25 A	32 V	0.0039 A <sup>2</sup> s	159 mV	97 mΩ	50 A at 32 V	-	UL	MFU0402FF01250E500
		1.5 A	32 V	0.0059 A <sup>2</sup> s	146 mV	74 mΩ	50 A at 32 V	-	UL	MFU0402FF01500E500
		1.6 A	32 V	0.0065 A <sup>2</sup> s	136 mV	65 mΩ	50 A at 32 V	-	UL	MFU0402FF01600E500
		1.75 A	32 V	0.0077 A <sup>2</sup> s	124 mV	54 mΩ	50 A at 32 V	-	UL	MFU0402FF01750E500
		2.0 A	32 V	0.0101 A <sup>2</sup> s	115 mV	44 mΩ	50 A at 32 V	-	UL	MFU0402FF02000E500
		2.5 A	32 V	0.0157 A <sup>2</sup> s	107 mV	33 mΩ	50 A at 32 V	-	UL	MFU0402FF02500E500
		3.0 A	32 V	0.0227 A <sup>2</sup> s	95 mV	24 mΩ	50 A at 32 V	-	UL	MFU0402FF03000E500
3.15 A	32 V	0.0250 A <sup>2</sup> s	90 mV	22 mΩ	50 A at 32 V	-	UL	MFU0402FF03150E500		

### Notes

- (1) Other values of rated current are available on request
- (2) Typical values
- (3) For packages with 1000 pieces, please use for packaging E1 instead of E5
- (4) For packages with 10 000 pieces, please use for packaging E0 instead of E5
- (5) Available on request

MFU 0603 RATING - Very quick acting (FF)										
SIZE	FUSE CHAR.	RATED CURRENT (6)	RATED VOLTAGE	PRE-ARCING (7) $I^2t$ at $10 \times I_R$	VOLT. DROP (7) at $1 \times I_R$	COLD RESIS (7) at $0.1 \times I_R$	BREAKING CAPACITY DC	MARK.	APPROVAL	PART NUMBER (8)(9)
0603	FF	500 mA	32 V	0.0009 A <sup>2</sup> s	361 mV	550 mΩ	50 A at 32 V	F	UL/IEC	MFU0603FF00500P500
		630 mA	32 V	0.0014 A <sup>2</sup> s	331 mV	400 mΩ	50 A at 32 V	CT	UL	MFU0603FF00630P500
		750 mA	32 V	0.0020 A <sup>2</sup> s	258 mV	262 mΩ	50 A at 32 V	G	UL	MFU0603FF00750P500
		800 mA	32 V	0.0023 A <sup>2</sup> s	249 mV	237 mΩ	50 A at 32 V	CV	UL	MFU0603FF00800P500
		1.0 A	32 V	0.0028 A <sup>2</sup> s	223 mV	170 mΩ	50 A at 32 V	H	UL/IEC	MFU0603FF01000P500
		1.25 A	32 V	0.0039 A <sup>2</sup> s	180 mV	110 mΩ	50 A at 32 V	J	UL	MFU0603FF01250P500
		1.5 A	32 V	0.0059 A <sup>2</sup> s	155 mV	79 mΩ	50 A at 32 V	K	UL	MFU0603FF01500P500
		1.6 A	32 V	0.0065 A <sup>2</sup> s	159 mV	76 mΩ	50 A at 32 V	EF	UL/IEC	MFU0603FF01600P500
		1.75 A	32 V	0.0077 A <sup>2</sup> s	138 mV	60 mΩ	50 A at 32 V	L	UL	MFU0603FF01750P500
		2.0 A	32 V	0.0101 A <sup>2</sup> s	150 mV	57 mΩ	50 A at 32 V	N	UL/IEC	MFU0603FF02000P500
		2.5 A	32 V	0.0157 A <sup>2</sup> s	121 mV	37 mΩ	50 A at 32 V	O	UL	MFU0603FF02500P500
		3.0 A	32 V	0.0227 A <sup>2</sup> s	126 mV	32 mΩ	50 A at 32 V	P	UL	MFU0603FF03000P500
		3.15 A	32 V	0.0250 A <sup>2</sup> s	120 mV	29 mΩ	50 A at 32 V	EL	UL/IEC	MFU0603FF03150P500
		3.5 A	32 V	0.0308 A <sup>2</sup> s	106 mV	23 mΩ	50 A at 32 V	R	UL	MFU0603FF03500P500
		4.0 A	32 V	0.0403 A <sup>2</sup> s	100 mV	19 mΩ	50 A at 32 V	S	UL	MFU0603FF04000P500
5.0 A	32 V	0.2275 A <sup>2</sup> s	85 mV	13 mΩ	50 A at 32 V	T	UL	MFU0603FF05000P500		

### Notes

- (6) Other values of rated current are available on request
- (7) Typical values
- (8) For packages with 1000 pieces, please use for packaging P1 instead of P5
- (9) For packages with 20 000 pieces, please use for packaging PW instead of P5



MFU 0805 RATING - Very quick acting (FF)										
SIZE	FUSE CHAR.	RATED CURRENT (1)	RATED VOLTAGE	PRE-ARCING (2) $I^2t$ at $10 \times I_R$	VOLT. DROP (2) at $1 \times I_R$	COLD RESIS (2) at $0.1 \times I_R$	BREAKING CAPACITY DC	MARK.	APPROVAL	PART NUMBER (3)(4)
0805	FF	500 mA	32 V	0.0009 A <sup>2</sup> s	374 mV	570 mΩ	50 A at 32 V	F	UL	MFU0805FF00500P500
		630 mA	32 V	0.0014 A <sup>2</sup> s	347 mV	420 mΩ	50 A at 32 V	CT	UL	MFU0805FF00630P500
		750 mA	32 V	0.0021 A <sup>2</sup> s	280 mV	285 mΩ	50 A at 32 V	G	UL	MFU0805FF00750P500
		800 mA	32 V	0.0023 A <sup>2</sup> s	262 mV	250 mΩ	50 A at 32 V	CV	UL	MFU0805FF00800P500
		1.0 A	32 V	0.0028 A <sup>2</sup> s	243 mV	185 mΩ	50 A at 32 V	H	UL	MFU0805FF01000P500
		1.25 A	32 V	0.0040 A <sup>2</sup> s	205 mV	125 mΩ	50 A at 32 V	J	UL	MFU0805FF01250P500
		1.5 A	32 V	0.0059 A <sup>2</sup> s	171 mV	87 mΩ	50 A at 32 V	K	UL	MFU0805FF01500P500
		1.6 A	32 V	0.0065 A <sup>2</sup> s	164 mV	78 mΩ	50 A at 32 V	EF	UL	MFU0805FF01600P500
		1.75 A	32 V	0.0077 A <sup>2</sup> s	161 mV	70 mΩ	50 A at 32 V	L	UL	MFU0805FF01750P500
		2.0 A	32 V	0.0101 A <sup>2</sup> s	176 mV	67 mΩ	50 A at 32 V	N	UL	MFU0805FF02000P500
		2.5 A	32 V	0.0157 A <sup>2</sup> s	131 mV	40 mΩ	50 A at 32 V	O	UL	MFU0805FF02500P500
		3.0 A	32 V	0.0227 A <sup>2</sup> s	134 mV	34 mΩ	50 A at 32 V	P	UL	MFU0805FF03000P500
		3.15 A	32 V	0.0250 A <sup>2</sup> s	128 mV	31 mΩ	50 A at 32 V	EL	UL	MFU0805FF03150P500
		3.5 A	32 V	0.0308 A <sup>2</sup> s	119 mV	26 mΩ	50 A at 32 V	R	UL	MFU0805FF03500P500
		4.0 A	32 V	0.0403 A <sup>2</sup> s	105 mV	20 mΩ	50 A at 32 V	S	UL	MFU0805FF04000P500
5.0 A	32 V	0.2275 A <sup>2</sup> s	98 mV	15 mΩ	50 A at 32 V	T	UL	MFU0805FF05000P500		

MFU 1206 RATING - Very quick acting (FF)										
SIZE	FUSE CHAR.	RATED CURRENT (1)	RATED VOLTAGE	PRE-ARCING (2) $I^2t$ at $10 \times I_R$	VOLT. DROP (2) at $1 \times I_R$	COLD RESIS (2) at $0.1 \times I_R$	BREAKING CAPACITY DC	MARK.	APPROVAL	PART NUMBER (3)(4)
1206	FF	500 mA	63 V	0.0009 A <sup>2</sup> s	433 mV	660 mΩ	50 A at 63 V	F	UL/IEC	MFU1206FF00500P500
		630 mA	63 V	0.0014 A <sup>2</sup> s	372 mV	450 mΩ	50 A at 63 V	CT	UL	MFU1206FF00630P500
		750 mA	63 V	0.0022 A <sup>2</sup> s	325 mV	330 mΩ	50 A at 63 V	G	UL	MFU1206FF00750P500
		800 mA	63 V	0.0023 A <sup>2</sup> s	273 mV	260 mΩ	50 A at 63 V	CV	UL	MFU1206FF00800P500
		1.0 A	63 V	0.0028 A <sup>2</sup> s	262 mV	200 mΩ	50 A at 63 V	H	UL/IEC	MFU1206FF01000P500
		1.25 A	63 V	0.0041 A <sup>2</sup> s	230 mV	140 mΩ	50 A at 63 V	J	UL	MFU1206FF01250P500
		1.5 A	63 V	0.0059 A <sup>2</sup> s	207 mV	105 mΩ	50 A at 63 V	K	UL	MFU1206FF01500P500
		1.6 A	63 V	0.0066 A <sup>2</sup> s	168 mV	80 mΩ	50 A at 63 V	EF	UL/IEC	MFU1206FF01600P500
		1.75 A	63 V	0.0077 A <sup>2</sup> s	174 mV	76 mΩ	50 A at 63 V	L	UL	MFU1206FF01750P500
		2.0 A	63 V	0.0102 A <sup>2</sup> s	181 mV	69 mΩ	50 A at 63 V	N	UL/IEC	MFU1206FF02000P500
		2.5 A	63 V	0.0159 A <sup>2</sup> s	161 mV	49 mΩ	50 A at 63 V	O	UL	MFU1206FF02500P500
		3.0 A	63 V	0.0229 A <sup>2</sup> s	173 mV	44 mΩ	50 A at 63 V	P	UL	MFU1206FF03000P500
		3.15 A	63 V	0.0251 A <sup>2</sup> s	153 mV	37 mΩ	50 A at 63 V	EL	UL/IEC	MFU1206FF03150P500
		3.5 A	63 V	0.0310 A <sup>2</sup> s	161 mV	35 mΩ	50 A at 63 V	R	UL	MFU1206FF03500P500
		4.0 A	63 V	0.0404 A <sup>2</sup> s	147 mV	28 mΩ	50 A at 63 V	S	UL	MFU1206FF04000P500
5.0 A	63 V	0.2275 A <sup>2</sup> s	131 mV	20 mΩ	50 A at 63 V	T	UL	MFU1206FF05000P500		
6.3 A	63 V	0.5160 A <sup>2</sup> s	116 mV	14 mΩ	50 A at 63 V	ET	UL	MFU1206FF06300P500		

Notes

- (1) Other values of rated current are available on request
- (2) Typical values
- (3) For packages with 1000 pieces, please use for packaging P1 instead of P5
- (4) For packages with 20 000 pieces, please use for packaging PW instead of P5

### DESCRIPTION

Production is strictly controlled and follows an extensive set of instructions established for reproducibility. A homogeneous film of metal alloy is deposited on a high grade ceramic body. The fuse elements are covered by a protective coating designed for electrical, mechanical and climatic protection. The terminations receive a final pure tin on nickel plating.

The result of the determined production is verified by an extensive testing procedure performed on 100 % of the individual fuses. Only accepted products are laid directly into the paper tape in accordance with **IEC 60286-3**.

### APPROVALS

The fuses are tested in accordance with **IEC 60127-4** and **UL 248-14** which refers to **UL 248-1**, **IEC 60127-1** and **IEC 60068** series. Approval of conformity is indicated by the **UMF** logo on the package label. Recognition by Underwriter Laboratories Inc. is indicated by the **UL** logo on the package label.



**Lead (Pb)-free Identification  
on the Package Label**

### ASSEMBLY

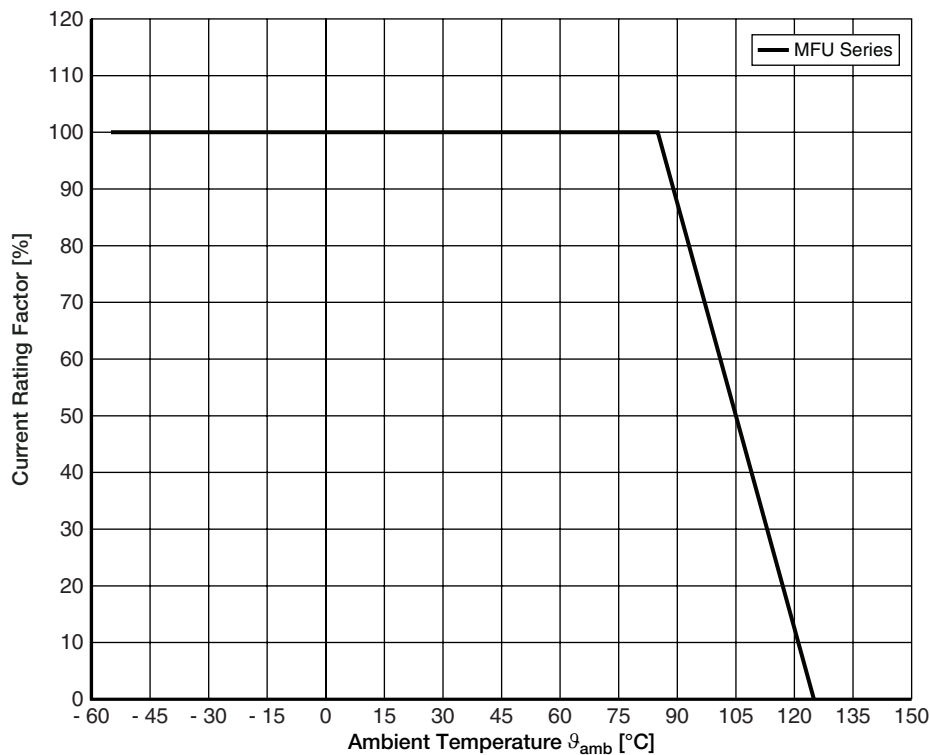
The fuses are suitable for processing on automatic SMD assembly systems. They are suitable for automatic soldering using wave, reflow or vapour phase. The encapsulation is resistant to all cleaning solvents commonly used in the electronics industry, including alcohols, esters and aqueous solutions. The fuses are RoHS compliant, the pure tin plating provides compatibility with lead (Pb)-free and lead-containing soldering processes. The immunity of the plating against tin whisker growth has been proven under extensive testing. Solderability is specified for 2 years after production or re-qualification. The permitted storage time is 20 years.

All products comply with the CEFIC-EECA-EICTA list of legal restrictions on hazardous substances.

This includes full compliance with the following directives:

- 2000/53/EC End of Vehicle life Directive (ELV) and Annex II (ELV II)
- 2002/95/EC Restriction of the use of Hazardous Substances Directive (RoHS)
- 2002/96/EC Waste Electrical and Electronic Equipment Directive (WEEE)

### FUNCTIONAL PERFORMANCE

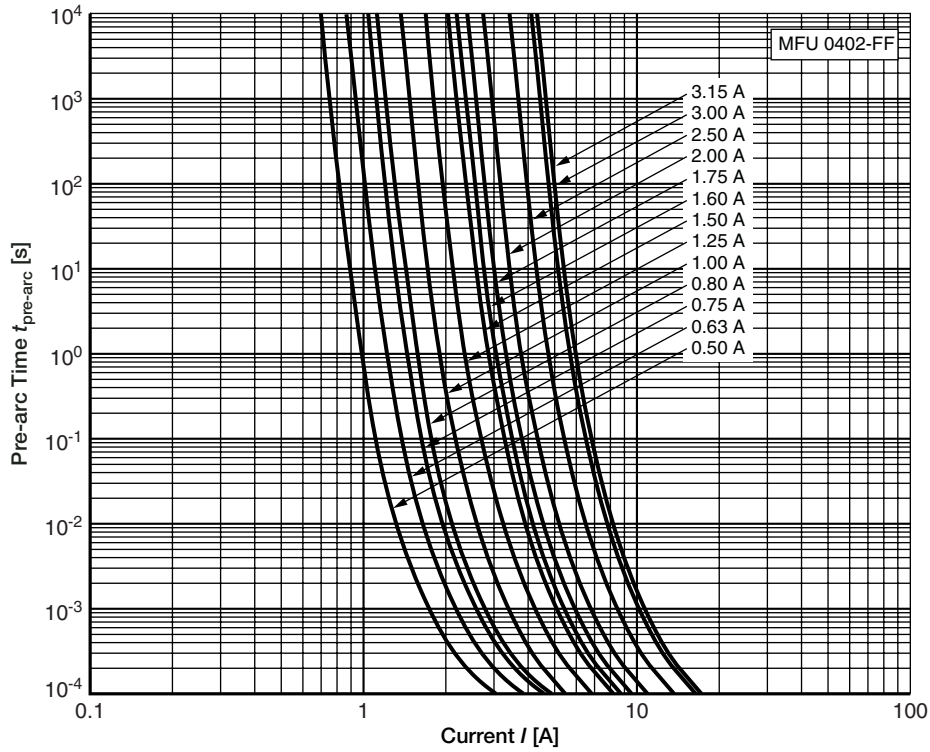


**Current Rating Factor <sup>(1)</sup> vs. Ambient Temperature  $\theta_{amb}$**

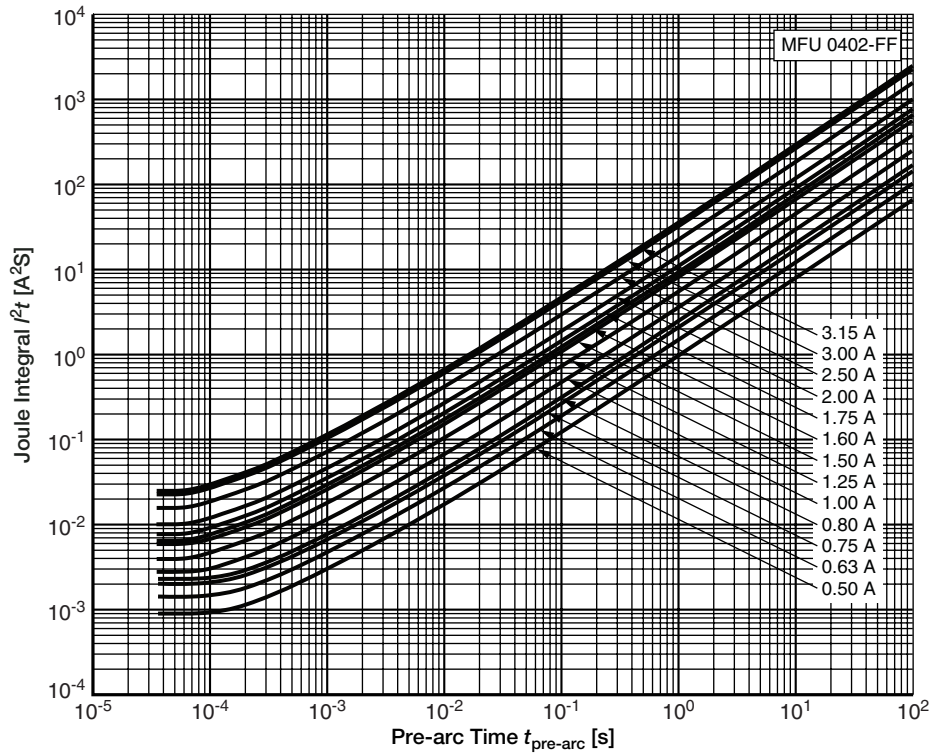
#### Note

<sup>(1)</sup> Current rating factor is in addition to the given permissible continuous current rating of 0.7

**FUNCTIONAL PERFORMANCE**



Typical  $t_{pre-arc}$  vs.  $I$  characteristic of MFU 0402 (1)

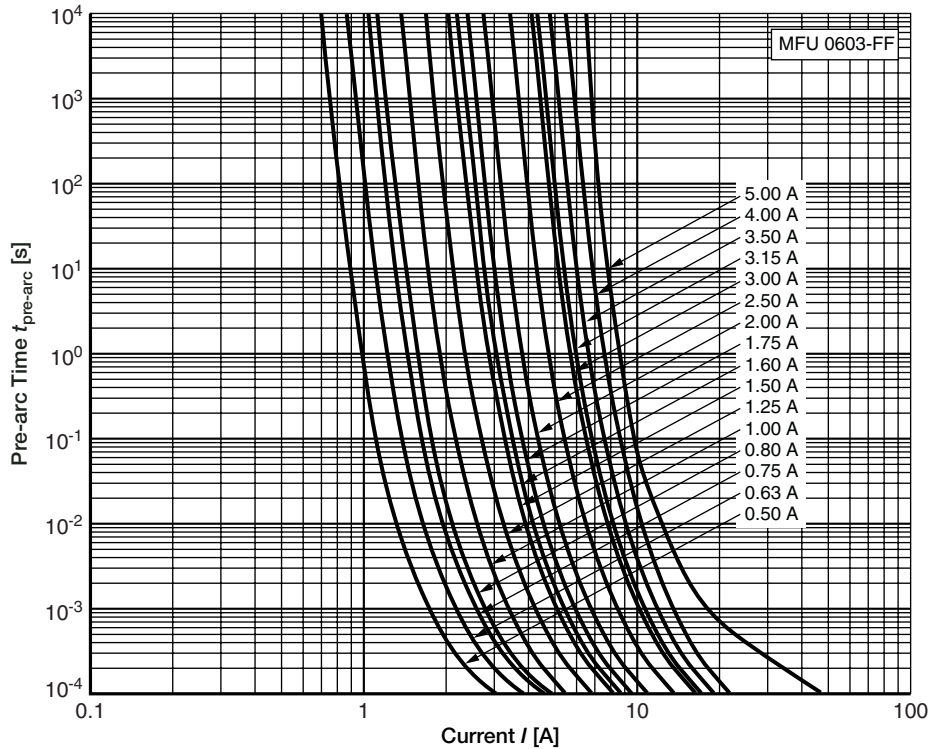


Typical  $I^2t$  vs.  $t_{pre-arc}$  characteristic of MFU 0402 (1)

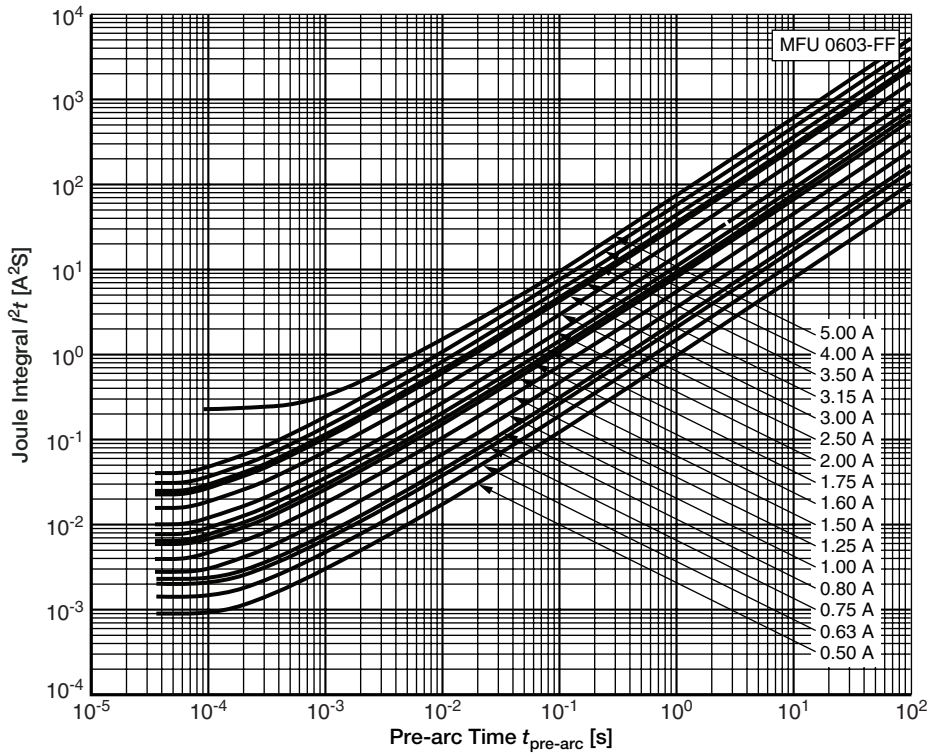
**Note**

(1) Fuses mounted on a test board according to IEC 60127-4

**FUNCTIONAL PERFORMANCE**



Typical  $t_{pre-arc}$  vs.  $I$  characteristic of MFU 0603 <sup>(1)</sup>



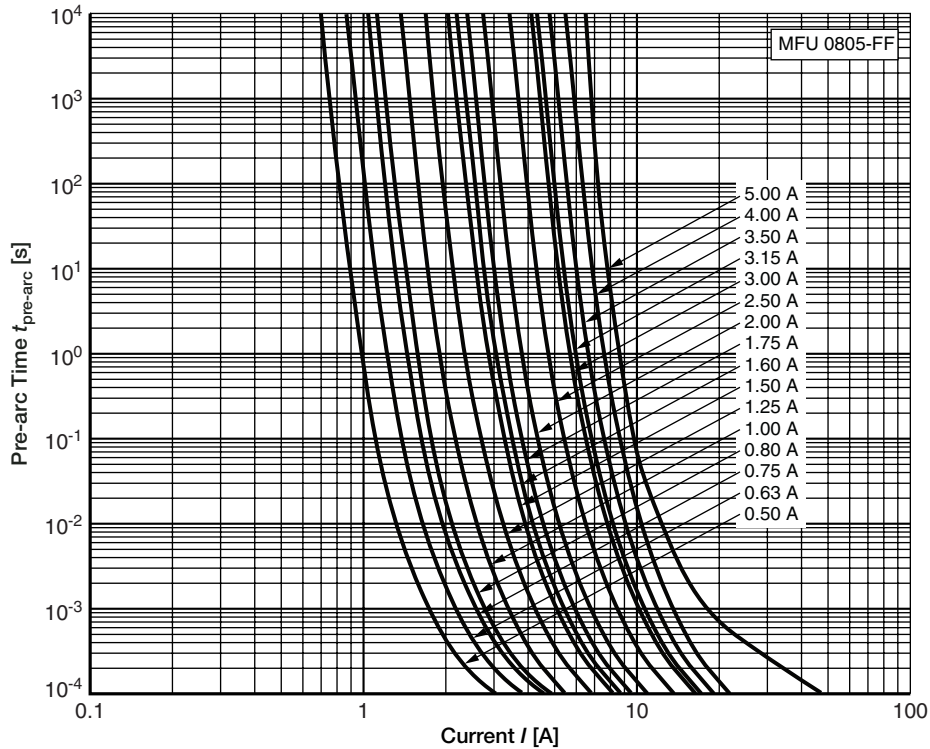
Typical  $I^2t$  vs.  $t_{pre-arc}$  characteristic of MFU 0603 <sup>(1)</sup>

**Note**

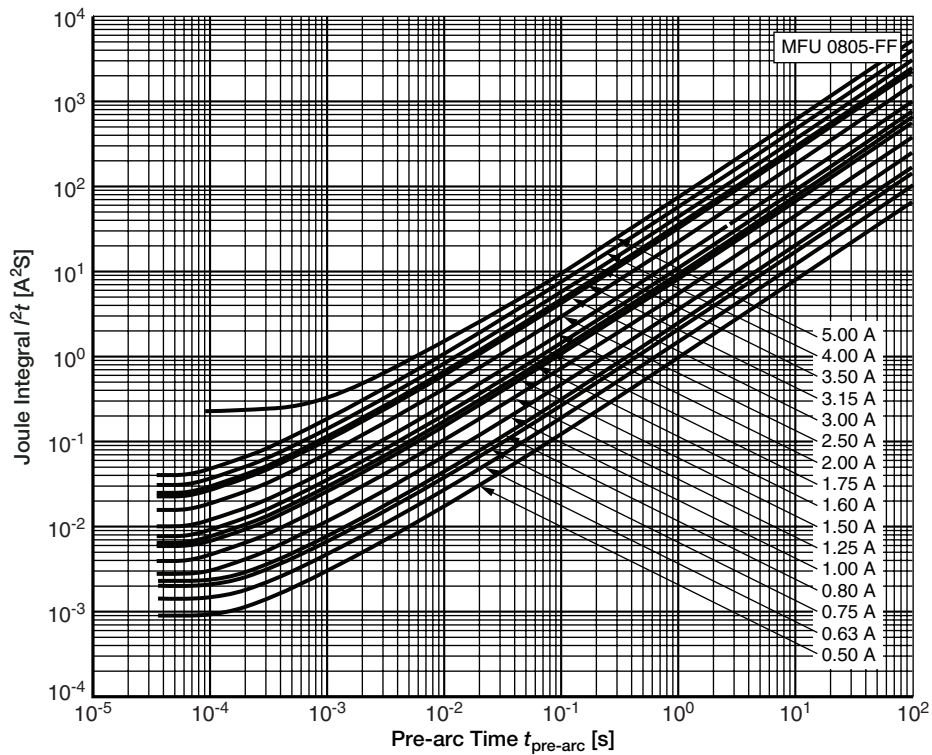
<sup>(1)</sup> Fuses mounted on a test board according to IEC 60127-4



**FUNCTIONAL PERFORMANCE**



Typical  $t_{pre-arc}$  vs.  $I$  characteristic of MFU 0805 (1)

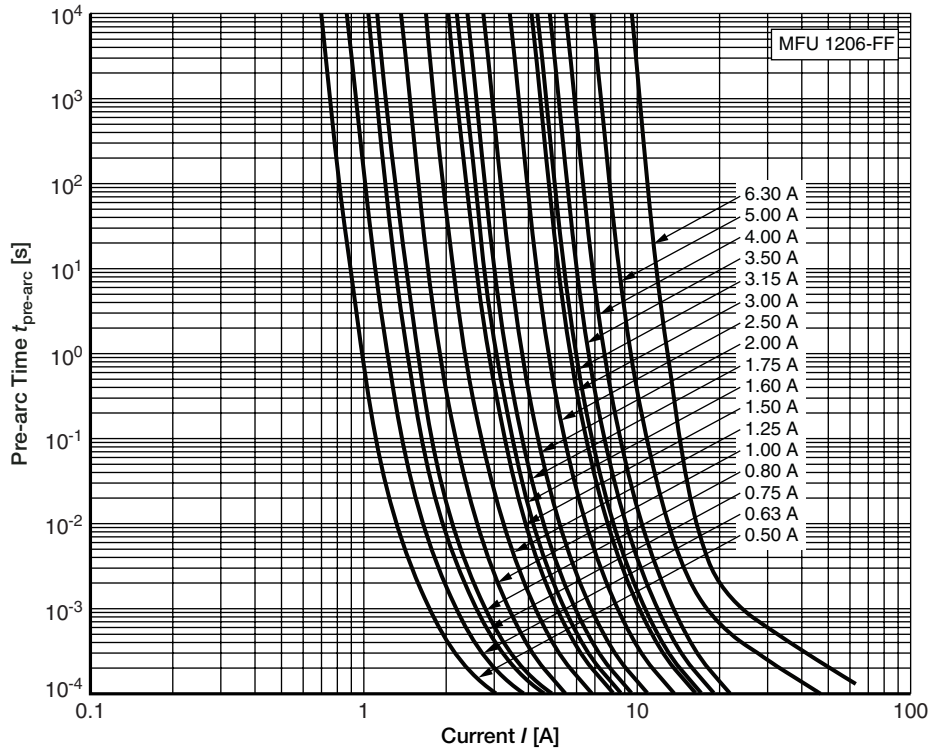


Typical  $I^2t$  vs.  $t_{pre-arc}$  characteristic of MFU 0805 (1)

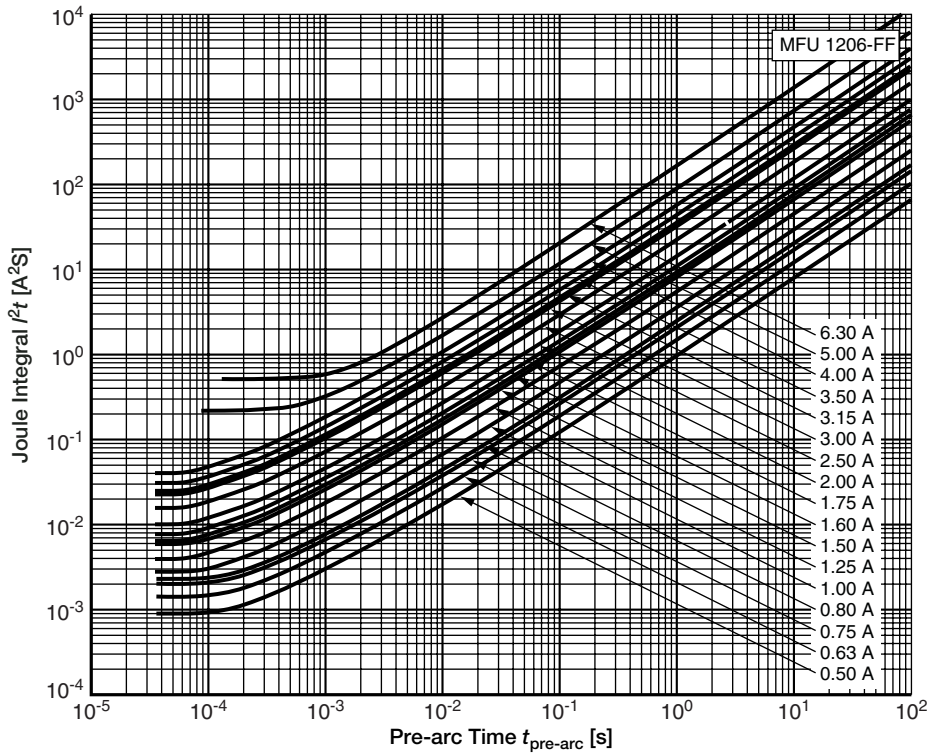
**Note**

(1) Fuses mounted on a test board according to IEC 60127-4

## FUNCTIONAL PERFORMANCE



Typical  $t_{pre-arc}$  vs.  $I$  characteristic of MFU 1206 (1)



Typical  $I^2t$  vs.  $t_{pre-arc}$  characteristic of MFU 1206 (1)

**Note**

(1) Fuses mounted on a test board according to IEC 60127-4

**TEST AND REQUIREMENTS**

All tests are carried out in accordance with the following specifications:

IEC 60127-1, Miniature fuse - Part 1: Definitions for miniature fuses and general requirements for miniature fuse-links

IEC 60127-4, Universal Modular Fuse Links (UMF)

UL 248-1, Low voltage fuses - Part 1: General requirements

UL 248-14, Low voltage fuses - Part 14: Supplemental fuses

For the full test schedule refer to the documents listed above. The testing also covers most of the requirements specified by METI and CCC.

The tests are carried out in accordance with IEC 60068 and under standard atmospheric conditions in accordance with IEC 60068-1, 5.3. Climatic category LCT/UCT/56 (rated temperature range: Lower category temperature, upper category temperature; damp heat, long term, 56 days) is valid.

Unless otherwise specified the following values apply:

Temperature: 15 °C to 35 °C

Relative humidity: 45 % to 75 %

Air pressure: 86 kPa to 106 kPa (860 mbar to 1060 mbar).

The components are mounted for testing on printed-circuit boards in accordance with IEC 60127-4, unless otherwise specified.

The requirements stated in the Test Procedures and Requirements table are based on the required tests and permitted limits of IEC 60127-1 and IEC 60127-4 respectively. However, some additional tests and a number of improvements against those minimum requirements have been included.

TEST PROCEDURES AND REQUIREMENTS						
IEC 60127-4 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE		REQUIREMENTS PERMISSIBLE CHANGE	
8.3.2	21 (U <sub>e1</sub> )	Substrate bending	Depth 1 mm; rate 1 mm/s 1 times		No visible damage $\Delta R/R \leq \pm 10\%$	
8.6.2	58 (Td)	Solderability	Solder bath method; SnPb40; non-activated flux; (215 ± 3) °C; (3 ± 0.3) s		Good tinning (≥ 95 % covered); no visible damage	
			Solder bath method; SnAg3Cu0.5 or SnAg3.5; non-activated flux; (245 ± 3) °C; (2 ± 0.2) s		Good tinning (≥ 95 % covered); no visible damage	
8.7.2	58 (Td)	Resistance to soldering heat	Solder bath method; (260 ± 5) °C; (10 ± 1) s		No visible damage $\Delta R/R \leq \pm 10\%$	
			Reflow method 2 (IR/forced gas convection); (260 ± 5) °C; (10 ± 1) s		No visible damage $\Delta R/R \leq \pm 10\%$	
9.2.1	-	Time/current characteristics at nominal temperature	Cold resistance at 0.1 x I <sub>R</sub> ; destructive testing under overcurrent conditions (DC-Current)	MFU 0402	I <sub>R</sub> ≤ 0.75 A	At 1.25 x I <sub>R</sub> , t <sub>pre-arc</sub> > 1 h at 2.0 x I <sub>R</sub> , t <sub>pre-arc</sub> < 60 s at 10 x I <sub>R</sub> , t <sub>pre-arc</sub> < 0.001 s
				MFU 0402	0.8 A ≤ I <sub>R</sub> ≤ 3.15 A	
				MFU 0603	I <sub>R</sub> ≤ 5.0 A	At 1.25 x I <sub>R</sub> , t <sub>pre-arc</sub> > 1 h at 2.0 x I <sub>R</sub> , t <sub>pre-arc</sub> < 5 s at 10 x I <sub>R</sub> , t <sub>pre-arc</sub> < 0.001 s
				MFU 1206	I <sub>R</sub> ≤ 6.3 A	
9.3.2	-	Breaking capacity	50 A at rated voltage acc. to UL 248-14		Optical inspection with naked eye no visible damage	
9.3.3	-	Residual resistance	50 A at rated voltage acc. to UL 248-14		Insulation resistance at 2.0 x U <sub>R</sub> (DC) higher than 0.1 MΩ	

TEST PROCEDURES AND REQUIREMENTS						
IEC 60127-4 CLAUSE	IEC 60068-2 TEST METHOD	TEST	PROCEDURE			REQUIREMENTS PERMISSIBLE CHANGE
9.4	-	Endurance test acc. to IEC 60127-1	a) $I = 1.0 \times I_R$ (DC) 1.0 h on; 0.25 h off; 23 °C; 100 times  b) $I = 1.25 \times I_R$ (DC) 1.0 h on 23 °C; 1 time	MFU 0402	$I_R \leq 3.15$ A	No visible damage $\Delta R/R \leq \pm 10$ %
				MFU 0603	$I_R \leq 3.15$ A	
				MFU 0805	$I_R \leq 3.15$ A	
				MFU 1206	$I_R \leq 3.15$ A	
9.5	-	Maximum sustained dissipation acc. to IEC 60127-1	Calculation in accordance with results of clause 9.4 b)			Dissipation $\leq$ acc. to IEC 60127-4 table 2
9.7	-	Fuse-link temperature	The test is performed during the final 5 min of clause 9.4 b)	MFU 0402	$I_R \leq 3.15$ A	Temperature rise of terminals $\leq 85$ K
				MFU 0603	$I_R \leq 3.15$ A	
				MFU 0805	$I_R \leq 3.15$ A	
				MFU 1206	$I_R \leq 3.15$ A	
-	-	Verification of temp.-rise and current-carrying capacity acc. to UL 248-14 clause 8.2.3	$I = 1.0 \times I_R$ (DC)	MFU 0402	$I_R \leq 3.15$ A	Temperature rise of hot spot $\leq 75$ K acc. to UL 248-14 clause 8.2.4
				MFU 0603	$I_R \leq 5.0$ A	
				MFU 0805	$I_R \leq 5.0$ A	
				MFU 1206	$I_R \leq 6.3$ A	
-	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; 56 days; (93 ± 3) % RH			$\Delta R/R \leq \pm 10$ % I-t characteristic
-	14 (Na)	Rapid change of temperature	30 min at LCT; 30 min at UCT; LCT = - 55 °C; UCT = 125 °C; 5 cycles			$\Delta R/R \leq \pm 10$ %
-	6 (Fc)	Vibration	Endurance by sweeping; 10 Hz to 2000 Hz; no resonance; amplitude $\leq 1.5$ mm or $\leq 200$ m/s <sup>2</sup> ; 6 h			$\Delta R/R \leq \pm 10$ %
-	45 (XA)	Component solvent resistance	Isopropyl alcohol; 50 °C; method 2			No visible damage
-	45 (XA)	Solvent resistance of marking	Isopropyl alcohol; 50 °C; method 1, toothbrush			Marking legible, no visible damage
-	21 (Ue <sub>3</sub> )	Shear (adhesion)	RR 1608M; 9 N			No visible damage
			RR 2012M and RR 3216M; 45 N			
-	-	Flammability	IEC 60695-2-2, needle flame test; 10 s			No burning after 30 s



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