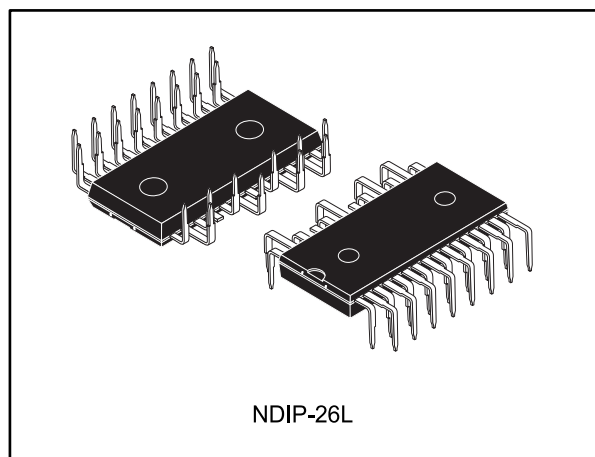


## SLLIMM™-nano small low-loss intelligent molded module IPM, 3 A, 600 V 3-phase IGBT inverter bridge

Datasheet - production data



### Features

- IPM 3 A, 600 V, 3-phase IGBT inverter bridge including control ICs for gate driving and freewheeling diodes
- Optimized for low electromagnetic interferences
- $V_{CE(sat)}$  negative temperature coefficient
- 3.3 V, 5 V, 15 V CMOS/TTL input comparators with hysteresis and pull-down/pull-up resistors
- Blanking time  $t_{dead} \geq 1 \mu s$
- Undervoltage lockout
- Internal bootstrap diode
- Interlocking function
- Smart shutdown function
- Comparator for fault protection against overtemperature and overcurrent
- Op-amp for advanced current sensing
- Optimized pinout for easy board layout

### Applications

- 3-phase inverters for motor drives
- Dish washers, refrigerator compressors, heating systems, air-conditioning fans, draining and recirculation pumps

### Description

This SLLIMM (small low-loss intelligent molded module) nano provides a compact, high performance AC motor drive in a simple, rugged design. It is composed of six IGBTs and three half-bridge HVICs for gate driving, providing low electromagnetic interference (EMI) characteristics with optimized switching speed. The package is suited for thermal performance and compactness in built-in motor applications, or other low power applications where assembly space is limited. This IPM includes an operational amplifier, completely uncommitted, and a comparator that can be used to design a fast and efficient protection circuit. SLLIMM™ is a trademark of STMicroelectronics.

Table 1: Device summary

Order code	Marking	Package	Packing
STGIPN3HD60-H	GIPN3HD60-H	NDIP-26L	Tape and reel

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# 1 Internal schematic diagram and pin configuration

Figure 1: Internal schematic diagram

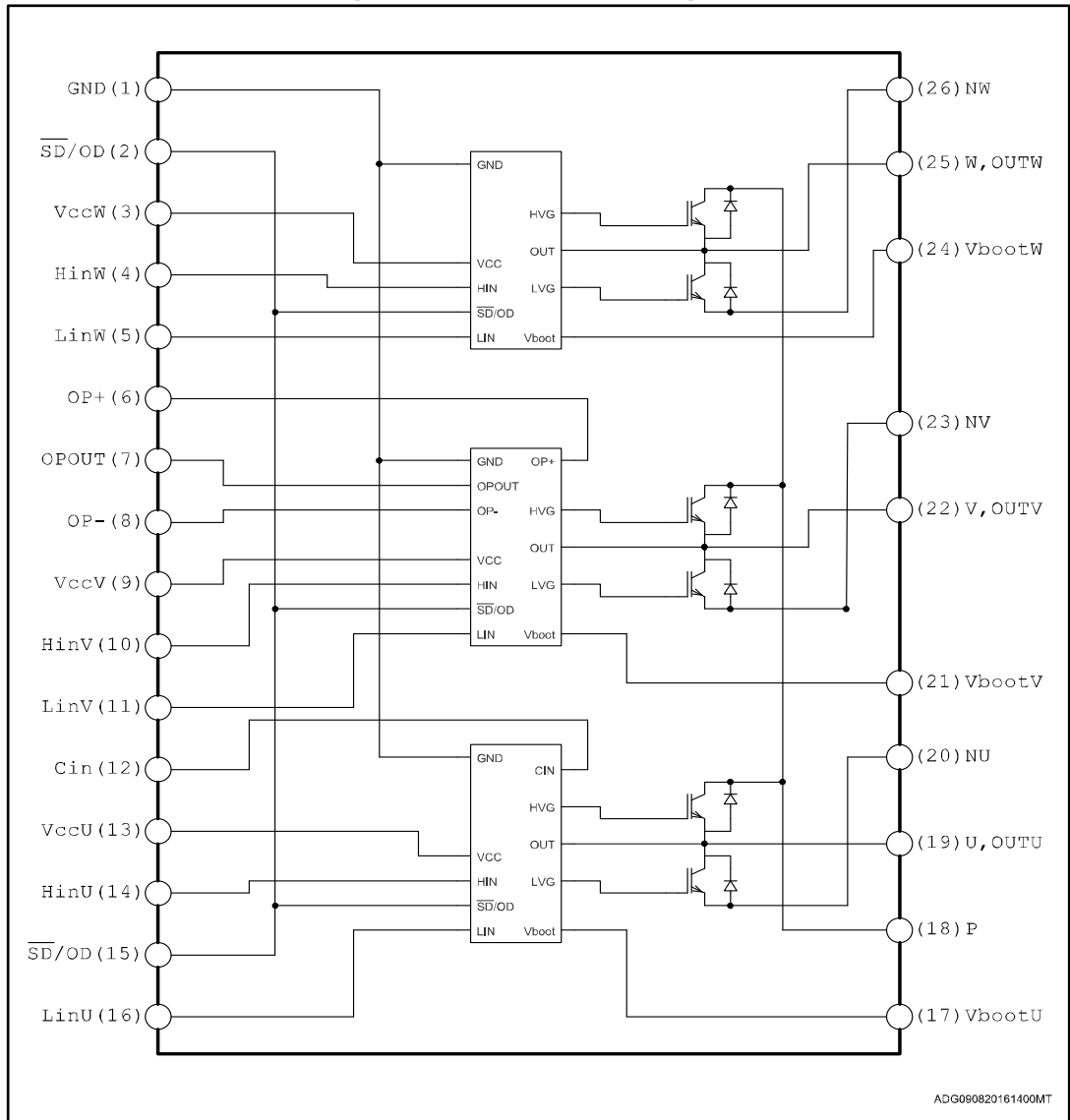
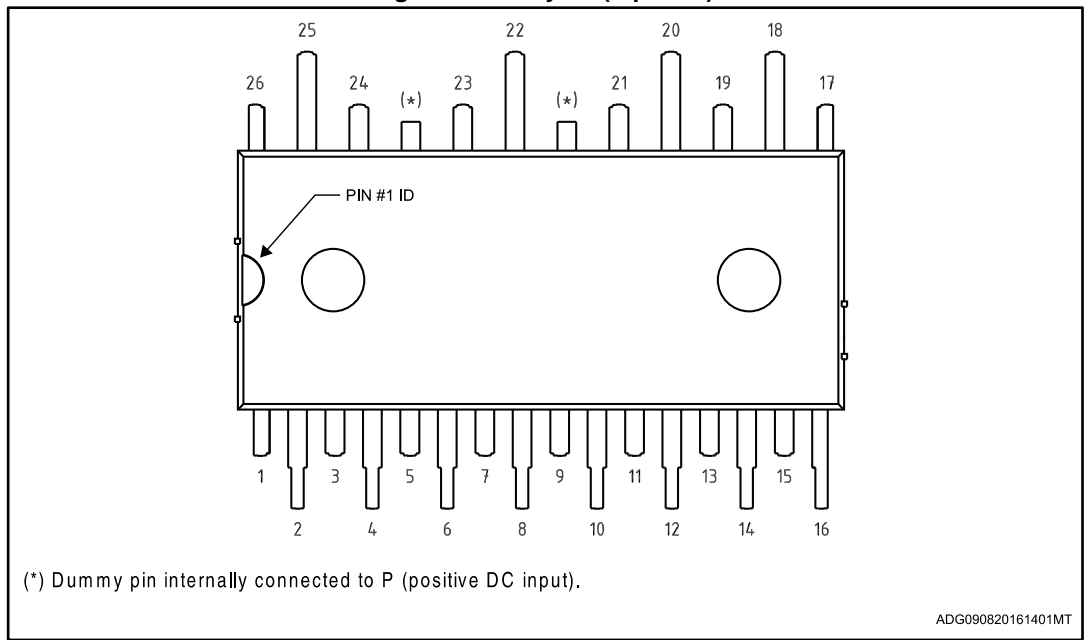


Table 2: Pin description

Pin	Symbol	Description
1	GND	Ground
2	$\overline{SD}/OD$	Shutdown logic input (active low) / open-drain (comparator output)
3	V <sub>CC W</sub>	Low voltage power supply W phase
4	HIN W	High-side logic input for W phase
5	LIN W	Low-side logic input for W phase
6	OP+	Op-amp non-inverting input
7	OP <sub>OUT</sub>	Op-amp output
8	OP-	Op-amp inverting input
9	V <sub>CC V</sub>	Low voltage power supply V phase
10	HIN V	High-side logic input for V phase
11	LIN V	Low-side logic input for V phase
12	CIN	Comparator input
13	V <sub>CC U</sub>	Low voltage power supply for U phase
14	HIN U	High-side logic input for U phase
15	$\overline{SD}/OD$	Shutdown logic input (active low) / open-drain (comparator output)
16	LIN U	Low-side logic input for U phase
17	V <sub>BOOT U</sub>	Bootstrap voltage for U phase
18	P	Positive DC input
19	U, OUT <sub>U</sub>	U phase output
20	N <sub>U</sub>	Negative DC input for U phase
21	V <sub>BOOT V</sub>	Bootstrap voltage for V phase
22	V, OUT <sub>V</sub>	V phase output
23	N <sub>V</sub>	Negative DC input for V phase
24	V <sub>BOOT W</sub>	Bootstrap voltage for W phase
25	W, OUT <sub>W</sub>	W phase output
26	N <sub>W</sub>	Negative DC input for W phase

Figure 2: Pin layout (top view)



## 2 Electrical ratings

### 2.1 Absolute maximum ratings

Table 3: Inverter part

Symbol	Parameter	Value	Unit
V <sub>CEs</sub>	Each IGBT collector emitter voltage (V <sub>IN</sub> <sup>(1)</sup> = 0)	600	V
± I <sub>C</sub> <sup>(2)</sup>	Each IGBT continuous collector current at T <sub>C</sub> = 25 °C	3	A
± I <sub>CP</sub> <sup>(3)</sup>	Each IGBT pulsed collector current	18	A
P <sub>TOT</sub>	Each IGBT total dissipation at T <sub>C</sub> = 25 °C	8	W

**Notes:**

<sup>(1)</sup>Applied among HIN<sub>x</sub>, LIN<sub>x</sub> and GND for x = U, V, W.

<sup>(2)</sup>Calculated according to the iterative formula:

$$I_C(T_C) = \frac{T_{j(max)} - T_C}{R_{thj-c} \times V_{CE(sat)(max)}(T_{j(max)}, I_C(T_C))}$$

<sup>(3)</sup>Pulse width limited by max. junction temperature.

Table 4: Control part

Symbol	Parameter	Min.	Max.	Unit
V <sub>OUT</sub>	Output voltage applied among OUT <sub>U</sub> , OUT <sub>V</sub> , OUT <sub>W</sub> - GND	V <sub>boot</sub> - 21	V <sub>boot</sub> + 0.3	V
V <sub>CC</sub>	Low voltage power supply	- 0.3	21	V
V <sub>CIN</sub>	Comparator input voltage	- 0.3	V <sub>CC</sub> + 0.3	V
V <sub>op+</sub>	Op-amp non-inverting input	- 0.3	V <sub>CC</sub> + 0.3	V
V <sub>op-</sub>	Op-amp inverting input	- 0.3	V <sub>CC</sub> + 0.3	V
V <sub>boot</sub>	Bootstrap voltage	- 0.3	620	V
V <sub>IN</sub>	Logic input voltage applied among HIN, LIN and GND	- 0.3	15	V
V <sub>SD/OD</sub>	Open-drain voltage	- 0.3	15	V
ΔV <sub>OUT/dT</sub>	Allowed output slew rate		50	V/ns

Table 5: Total system

Symbol	Parameter	Value	Unit
V <sub>ISO</sub>	Isolation withstand voltage applied between each pin and heatsink plate (AC voltage, t = 60 s)	1000	V
T <sub>j</sub>	Power chip operating junction temperature	-40 to 150	°C
T <sub>C</sub>	Module case operation temperature	-40 to 125	°C

## 2.2 Thermal data

Table 6: Thermal data

Symbol	Parameter	Value	Unit
R <sub>thJA</sub>	Thermal resistance junction-ambient	50	°C/W

### 3 Electrical characteristics

#### 3.1 Inverter part

$T_J = 25\text{ °C}$  unless otherwise specified.

Table 7: Static

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$V_{CE(sat)}$	Collector-emitter saturation voltage	$V_{CC} = V_{boot} = 15\text{ V}$ , $V_{IN}^{(1)} = 0\text{ to }5\text{ V}$ , $I_C = 1\text{ A}$	-	2.15	2.6	V
		$V_{CC} = V_{boot} = 15\text{ V}$ , $V_{IN}^{(1)} = 0\text{ to }5\text{ V}$ , $I_C = 1\text{ A}$ , $T_J = 125\text{ °C}$	-	1.65		
$I_{CES}$	Collector cut-off current ( $V_{IN}^{(1)} = 0$ "logic state")	$V_{CE} = 550\text{ V}$ , $V_{CC} = V_{Boot} = 15\text{ V}$	-		250	$\mu\text{A}$
$V_F$	Diode forward voltage	$V_{IN}^{(1)} = 0$ "logic state", $I_C = 1\text{ A}$	-		1.7	V

**Notes:**

<sup>(1)</sup>Applied among HIN<sub>x</sub>, LIN<sub>x</sub> and GND for x = U,V,W.

Table 8: Inductive load switching time and energy

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$t_{on}^{(1)}$	Turn-on time	$V_{DD} = 300\text{ V}$ , $V_{CC} = V_{boot} = 15\text{ V}$ , $V_{IN}^{(2)} = 0\text{ to }5\text{ V}$ , $I_C = 1\text{ A}$ (see <a href="#">Figure 4: "Switching time definition"</a> )	-	158	-	ns
$t_{c(on)}^{(1)}$	Crossover time (on)		-	60	-	
$t_{off}^{(1)}$	Turn-off time		-	515	-	
$t_{c(off)}^{(1)}$	Crossover time (off)		-	85	-	
$t_{rr}$	Reverse recovery time		-	82	-	
$E_{on}$	Turn-on switching energy		-	16	-	$\mu\text{J}$
$E_{off}$	Turn-off switching energy		-	10	-	

**Notes:**

<sup>(1)</sup> $t_{ON}$  and  $t_{OFF}$  include the propagation delay time of the internal drive.  $t_{c(ON)}$  and  $t_{c(OFF)}$  are the switching time of IGBT itself under the internally given gate driving conditions.

<sup>(2)</sup>Applied among HIN<sub>x</sub>, LIN<sub>x</sub> and GND for x = U,V,W.



Figure 3: Switching time test circuit

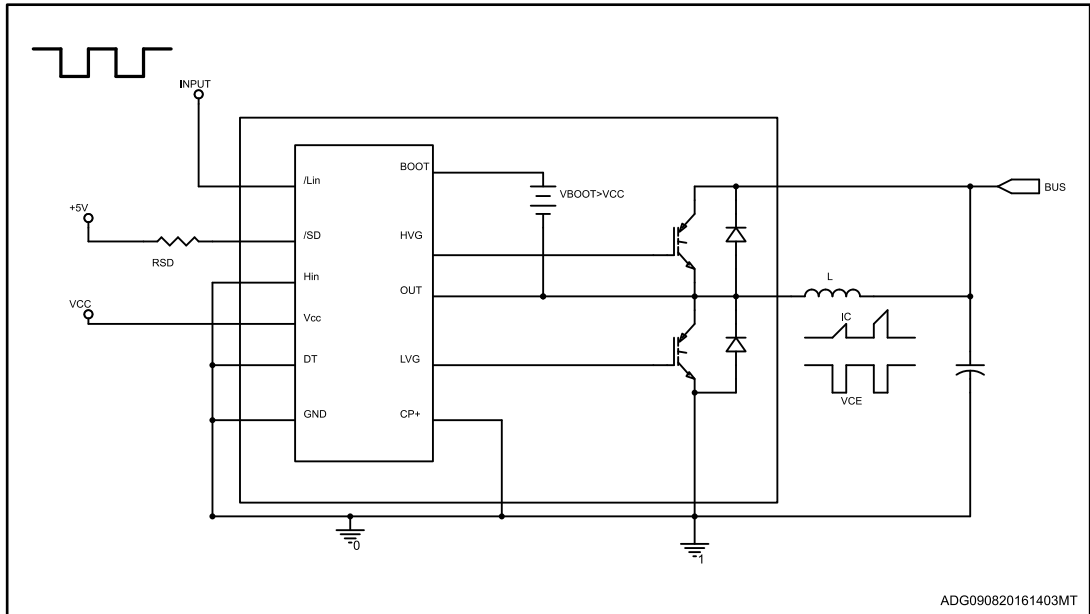


Figure 4: Switching time definition

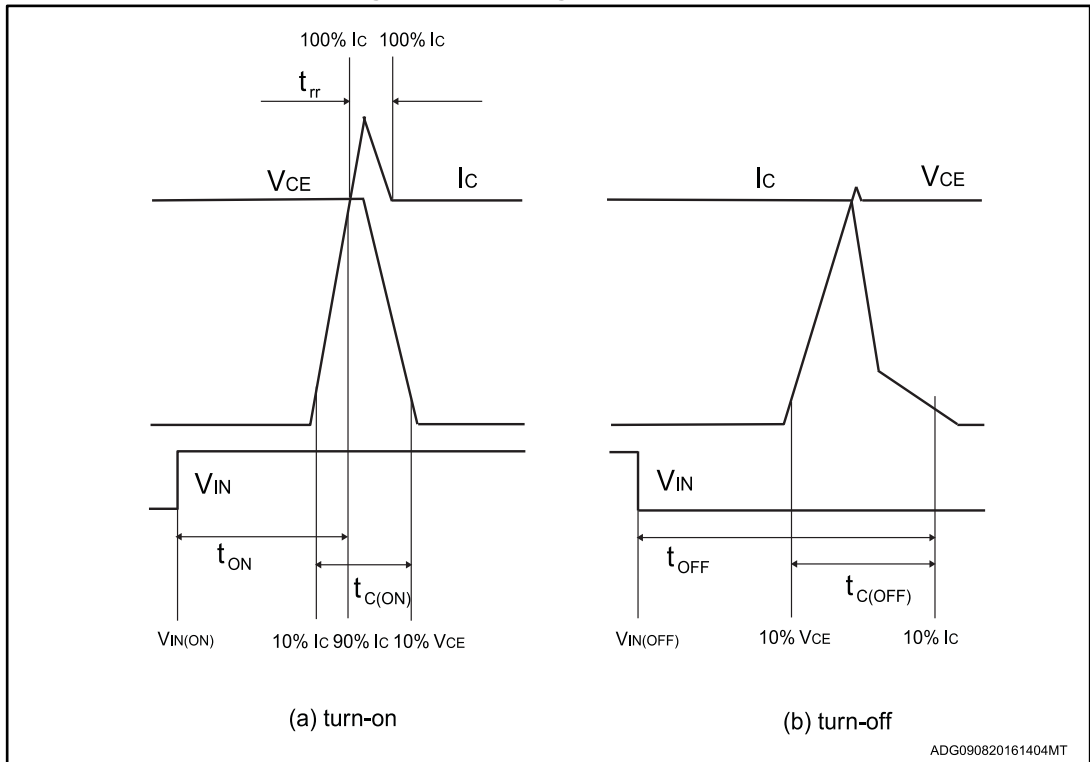


Figure 4: "Switching time definition" refers to HIN, LIN inputs (active high).

### 3.2 Control part

Table 9: Low voltage power supply ( $V_{CC} = 15\text{ V}$  unless otherwise specified)

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$V_{CC\_hys}$	$V_{CC}$ UV hysteresis		1.2	1.5	1.8	V
$V_{CC\_thON}$	$V_{CC}$ UV turn-ON threshold		11.5	12	12.5	V
$V_{CC\_thOFF}$	$V_{CC}$ UV turn-OFF threshold		10	10.5	11	V
$I_{qccu}$	Undervoltage quiescent supply current	$V_{CC} = 10\text{ V}$ , $\overline{SD}/OD = 5\text{ V}$ ; $LIN = 0\text{ V}$ ; $HIN = 0\text{ V}$ , $C_{IN} = 0\text{ V}$			150	$\mu\text{A}$
$I_{qcc}$	Quiescent current	$V_{CC} = 15\text{ V}$ , $\overline{SD}/OD = 5\text{ V}$ ; $LIN = 0\text{ V}$ ; $HIN = 0\text{ V}$ , $C_{IN} = 0\text{ V}$			1	mA
$V_{ref}$	Internal comparator (CIN) reference voltage		0.51	0.54	0.56	V

Table 10: Bootstrapped voltage ( $V_{CC} = 15\text{ V}$  unless otherwise specified)

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$V_{BS\_hys}$	$V_{BS}$ UV hysteresis		1.2	1.5	1.8	V
$V_{BS\_thON}$	$V_{BS}$ UV turn-ON threshold		11.1	11.5	12.1	V
$V_{BS\_thOFF}$	$V_{BS}$ UV turn-OFF threshold		9.8	10	10.6	V
$I_{QBSU}$	Undervoltage $V_{BS}$ quiescent current	$V_{BS} < 9\text{ V}$ , $\overline{SD}/OD = 5\text{ V}$ ; $LIN = 0\text{ V}$ and $HIN = 5\text{ V}$ ; $C_{IN} = 0\text{ V}$		70	110	$\mu\text{A}$
$I_{QBS}$	$V_{BS}$ quiescent current	$V_{BS} = 15\text{ V}$ , $\overline{SD}/OD = 5\text{ V}$ ; $LIN = 0\text{ V}$ and $HIN = 5\text{ V}$ ; $C_{IN} = 0\text{ V}$		150	210	$\mu\text{A}$
$R_{DS(on)}$	Bootstrap driver on-resistance	LVG ON		120		$\Omega$

Table 11: Logic inputs ( $V_{CC} = 15\text{ V}$  unless otherwise specified)

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$V_{il}$	Low logic level voltage				0.8	V
$V_{ih}$	High logic level voltage		2.25			V
$I_{HINh}$	HIN logic "1" input bias current	$HIN = 15\text{ V}$	20	40	100	$\mu\text{A}$
$I_{HINl}$	HIN logic "0" input bias current	$HIN = 0\text{ V}$			1	$\mu\text{A}$
$I_{LINl}$	LIN logic "0" input bias current	$LIN = 0\text{ V}$			1	$\mu\text{A}$
$I_{LINh}$	LIN logic "1" input bias current	$LIN = 15\text{ V}$	20	40	100	$\mu\text{A}$
$I_{SDh}$	$\overline{SD}$ logic "0" input bias current	$\overline{SD} = 15\text{ V}$	30	120	300	$\mu\text{A}$
$I_{SDl}$	$\overline{SD}$ logic "1" input bias current	$\overline{SD} = 0\text{ V}$			3	$\mu\text{A}$
Dt	Dead time	see <a href="#">Figure 5: "Dead time and interlocking waveform definitions"</a>		360		ns

Table 12: Op-amp characteristics ( $V_{CC} = 15\text{ V}$  unless otherwise specified)

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$V_{io}$	Input offset voltage	$V_{ic} = 0\text{ V}$ , $V_o = 7.5\text{ V}$			6	mV
$I_{io}$	Input offset current	$V_{ic} = 0\text{ V}$ , $V_o = 7.5\text{ V}$		4	40	nA
$I_{ib}$	Input bias current <sup>(1)</sup>			100	200	nA
$V_{OL}$	Low level output voltage	$R_L = 10\text{ k}\Omega$ to $V_{CC}$		75	150	mV
$V_{OH}$	High level output voltage	$R_L = 10\text{ k}\Omega$ to GND	14	14.7		V
$I_o$	Output short-circuit current	Source, $V_{id} = +1\text{ V}$ ; $V_o = 0\text{ V}$	16	30		mA
		Sink, $V_{id} = -1\text{ V}$ ; $V_o = V_{CC}$	50	80		mA
SR	Slew rate	$V_i = 1 - 4\text{ V}$ ; $C_L = 100\text{ pF}$ ; unity gain	2.5	3.8		V/ $\mu$ s
GBWP	Gain bandwidth product	$V_o = 7.5\text{ V}$	8	12		MHz
$A_{vd}$	Large signal voltage gain	$R_L = 2\text{ k}\Omega$	70	85		dB
SVR	Supply voltage rejection ratio	vs $V_{CC}$	60	75		dB
CMRR	Common mode rejection ratio		55	70		dB

**Notes:**

<sup>(1)</sup>The direction of input current is out of the IC.

Table 13: Sense comparator characteristics ( $V_{CC} = 15\text{ V}$  unless otherwise specified)

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
$I_{ib}$	Input bias current	$V_{CIN} = 1\text{ V}$			3	$\mu$ A
$V_{ol}$	Open-drain low level output voltage	$I_{od} = 3\text{ mA}$			0.5	V
$R_{ON\_OD}$	Open-drain low level output	$I_{od} = 3\text{ mA}$		166		$\Omega$
$R_{PD\_SD}$	$\overline{SD}$ pull-down resistor <sup>(1)</sup>			125		k $\Omega$
$t_{d\_comp}$	Comparator delay	$\overline{SD}/OD$ pulled to 5 V through 100 k $\Omega$ resistor		90	130	ns
SR	Slew rate	$C_L = 180\text{ pF}$ ; $R_{pu} = 5\text{ k}\Omega$		60		V/ $\mu$ s
$t_{sd}$	Shutdown to high / low-side driver propagation delay	$V_{OUT} = 0$ , $V_{boot} = V_{CC}$ , $V_{IN} = 0$ to 3.3 V	50	125	200	ns
$t_{isd}$	Comparator triggering to high / low-side driver turn-off propagation delay	Measured applying a voltage step from 0 V to 3.3 V to pin CIN	50	200	250	

**Notes:**

<sup>(1)</sup>Equivalent values as a result of the resistances of three drivers in parallel.

Table 14: Truth table

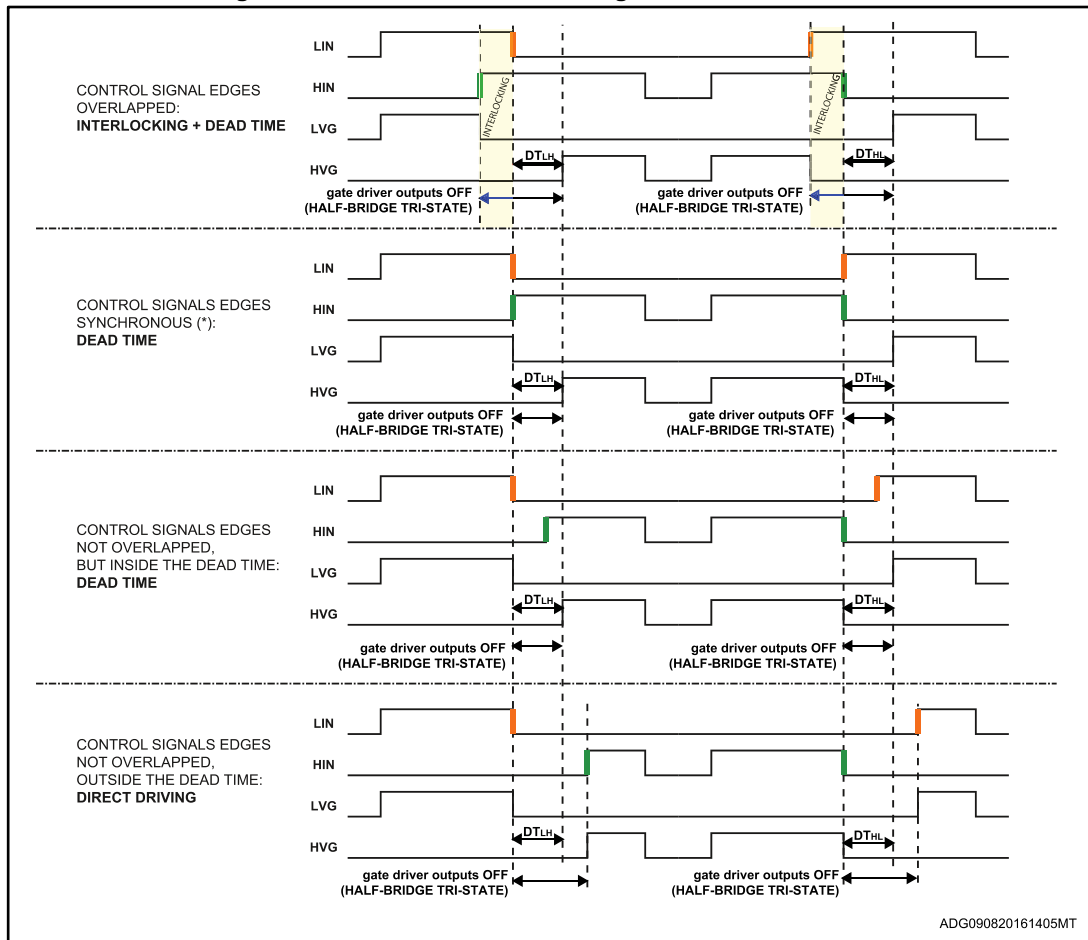
Conditions	Logic input (Vi)			Output	
	$\overline{SD/OD}$	LIN	HIN	LVG	HVG
Shutdown enable half-bridge tri-state	L	X <sup>(1)</sup>	X <sup>(1)</sup>	L	L
Interlocking half-bridge tri-state	H	H	H	L	L
0 "logic state" half-bridge tri-state	H	L	L	L	L
1 "logic state" low-side direct driving	H	H	L	H	L
1 "logic state" high-side direct driving	H	L	H	L	H

Notes:

(1)X: don't care.

### 3.3 Waveform definitions

Figure 5: Dead time and interlocking waveform definitions



## 4 Smart shutdown function

The device integrates a comparator for fault sensing purposes. The comparator has an internal voltage reference  $V_{REF}$  connected to the inverting input, while the non-inverting input on pin (CIN) can be connected to an external shunt resistor for simple overcurrent protection.

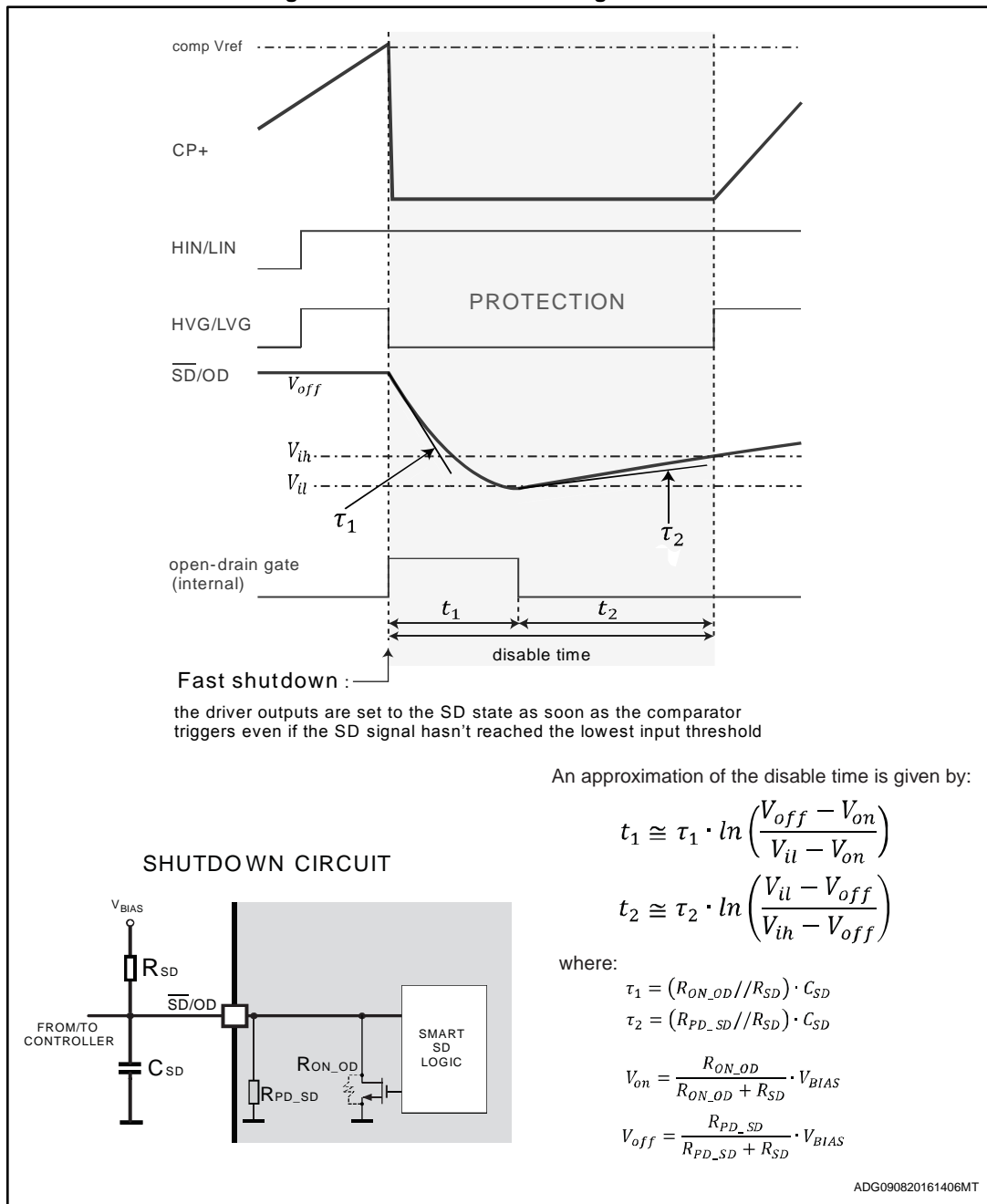
When the comparator triggers, the device is set to shutdown state and both of its outputs are set to low level, causing the half-bridge to enter a tri-state.

In common overcurrent protection architectures, the comparator output is usually connected to the shutdown input through an RC network providing a mono-stable circuit which implements a protection time following to a fault condition.

Our smart shutdown architecture immediately turns off the output gate driver in case of overcurrent thanks to a preferential path for the fault signal which directly switches off the outputs. The time delay between the fault and output shutdown no longer depends on the RC values of the external network connected to the shutdown pin. At the same time, the DMOS connected to the open-drain output (pin  $\overline{SD}/OD$ ) is turned on by the internal logic, which holds it on until the shutdown voltage is lower than the logic input threshold ( $V_{il}$ ).

Also, the smart shutdown function increases the real disable time without increasing the constant time of the external RC network.

Figure 6: Smart shutdown timing waveforms



Please refer to [Table 13: "Sense comparator characteristics \(V<sub>CC</sub> = 15 V unless otherwise specified\)"](#) for internal propagation delay time details.



## 5.1 Guidelines

- Input signals HIN, LIN are active high logic. A 375 k $\Omega$  (typ.) pull-down resistor is built-in for each input. To avoid input signal oscillations, the wiring of each input should be as short as possible and the use of RC filters (R1, C1) on each input signal is suggested. The filters should have a constant time of about 100 ns and be placed as close as possible to the IPM input pins.
- The use of a bypass capacitor CVCC (aluminum or tantalum) reduces the transient circuit demand on the power supply. Besides, to reduce high frequency switching noise distributed on the power lines, a decoupling capacitor C2 (100 to 220 nF, with low ESR and low ESL) should be placed as close as possible to V<sub>CC</sub> pin and in parallel with the bypass capacitor.
- To avoid protection circuit malfunction, the use of RC filter (RSF, CSF) is recommended. The time constant (RSF x CSF) should be set to 1  $\mu$ s and the filter must be placed as close as possible to the CIN pin.
- The  $\overline{SD}$  is an input/output pin (open-drain type if used as output). The CSD capacitor of the filter on  $\overline{SD}$  should be fixed no higher than 3.3 nF in order to assure  $\overline{SD}$  activation time  $t_1 \leq 500$  ns, and the filter should be placed as close as possible to the  $\overline{SD}$  pin.
- The decoupling capacitor C3 (from 100 to 220 nF, ceramic with low ESR and low ESL), in parallel with each C<sub>boot</sub>, filters high frequency disturbance. Both C<sub>boot</sub> and C3 (if present) should be placed as close as possible to the U, V, W and V<sub>boot</sub> pins. Bootstrap negative electrodes should be connected to U, V, W terminals directly and separated from the main output wires.
- To prevent the overvoltage on V<sub>CC</sub> pin, a Zener diode (Dz1) can be used. Similarly on the V<sub>boot</sub> pin, a Zener diode (Dz2) can be placed in parallel with each C<sub>boot</sub>.
- The use of the decoupling capacitor C4 (100 to 220 nF, with low ESR and low ESL) in parallel with the electrolytic capacitor C<sub>Vdc</sub> prevents surge destruction. Both capacitors C4 and C<sub>Vdc</sub> should be placed as close as possible to the IPM (C4 has priority over C<sub>Vdc</sub>).
- By integrating an application-specific type HVIC inside the module, direct coupling to the MCU terminals without an opto-coupler is possible.
- Low inductance shunt resistors for phase leg current sensing are used.
- In order to avoid malfunctions, the wiring on N pins, the shunt resistor and P<sub>WR\_GND</sub> should be as short as possible.
- The connection of SGN\_GND to PWR\_GND on one point only (close to the shunt resistor terminal) can reduce the impact of power ground fluctuation.

These guidelines ensure the specifications of the device for application designs. For further details, please refer to the relevant application note.

**Table 15: Recommended operating conditions**

Symbol	Parameter	Test conditions	Min.	Typ.	Max.	Unit
V <sub>PN</sub>	Supply voltage	Applied among P-Nu, Nv, Nw		300	500	V
V <sub>CC</sub>	Control supply voltage	Applied to V <sub>CC</sub> -GND	13.5	15	18	V
V <sub>BS</sub>	High-side bias voltage	Applied to V <sub>BOOTi</sub> -OUT <sub>i</sub> for i = U, V, W	13		18	V
t <sub>dead</sub>	Blanking time to prevent arm-short	For each input signal	1			$\mu$ s
f <sub>PWM</sub>	PWM input signal	-40 °C < T <sub>c</sub> < 100 °C -40 °C < T <sub>j</sub> < 125 °C			25	kHz
T <sub>C</sub>	Case operation temperature				100	°C



## 6 Package information

In order to meet environmental requirements, ST offers these devices in different grades of ECOPACK® packages, depending on their level of environmental compliance. ECOPACK® specifications, grade definitions and product status are available at: [www.st.com](http://www.st.com). ECOPACK® is an ST trademark.

### 6.1 NDIP-26L type C package information

Figure 8: NDIP-26L type C package outline

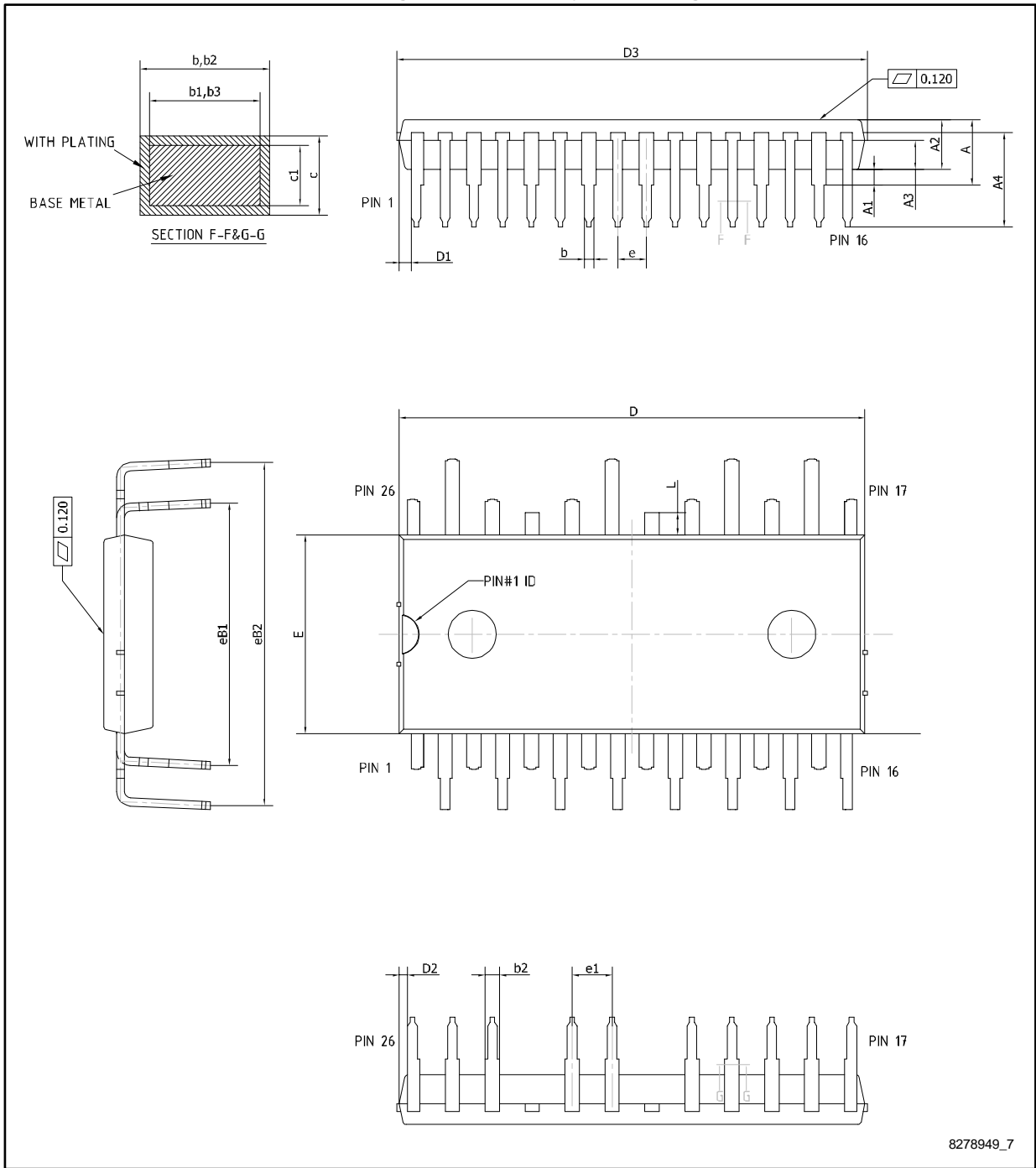


Table 16: NDIP-26L type C mechanical data

Dim.	mm		
	Min.	Typ.	Max.
A			4.40
A1	0.80	1.00	1.20
A2	3.00	3.10	3.20
A3	1.70	1.80	1.90
A4	5.70	5.90	6.10
b	0.53		0.72
b1	0.52	0.60	0.68
b2	0.83		1.02
b3	0.82	0.90	0.98
c	0.46		0.59
c1	0.45	0.50	0.55
D	29.05	29.15	29.25
D1	0.50	0.77	1.00
D2	0.35	0.53	0.70
D3			29.55
E	12.35	12.45	12.55
e	1.70	1.80	1.90
e1	2.40	2.50	2.60
eB1	16.10	16.40	16.70
eB2	21.18	21.48	21.78
L	1.24	1.39	1.54



## 7 Revision history

Table 18: Document revision history

Date	Revision	Changes
05-Sep-2016	1	Initial release.
08-Jun-2017	2	Modified <i>Figure 2: "Pin layout (top view)"</i> , <i>Table 11: "Logic inputs (<math>V_{CC} = 15\text{ V}</math> unless otherwise specified)"</i> . Minor text changes.

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