

# **Data Sheet**

# **Description**

The KGF65A4H, MGF65A4H, and FGF65A4H are 650 V Field Stop IGBTs. Sanken original trench structure decreases gate capacitance, and achieves high speed switching and switching loss reduction. Thus, these Field Stop IGBTs can improve the efficiency of your circuit.

#### **Features**

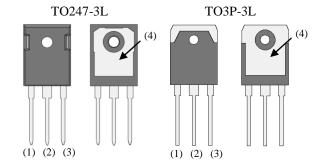
- Low Saturation Voltage
- High Speed Switching
- With Integrated Fast Recovery Diode
- RoHS Compliant

• V <sub>CE</sub>	650 V
• I <sub>C</sub> (T <sub>C</sub> = 100 °C)	40 A
• Short Circuit Withstand Time	10 μs
• V <sub>CE(sat)</sub>	•
• t <sub>f</sub> (T <sub>I</sub> = 175 °C)	
• V <sub>E</sub>	• •

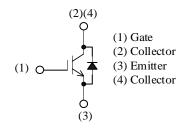
# **Applications**

- Welding Converters
- PFC Circuit

#### **Packages**







Not to scale

## **Selection Guide**

Part Number	Package
KGF65A4H	TO247-3L
MGF65A4H	TO3P-3L
FGF65A4H	TO3PF-3L

# KGF65A4H, MGF65A4H, FGF65A4H

# **Absolute Maximum Ratings**

Unless otherwise specified,  $T_A = 25$  °C

Parameter	Symbol	Conditions	Rating	Unit	Remarks
Collector to Emitter Voltage	$V_{CE}$		650	V	
Gate to Emitter Voltage	$V_{GE}$		±30	V	
Continuous Collector Current (1)	Ţ	$T_C = 25$ °C	65	A	
Continuous Conector Current	$I_{C}$	$T_C = 100  ^{\circ}C$	40	A	
Pulsed Collector Current	I <sub>C(PULSE)</sub>	$PW \le 1 \text{ ms},$ duty cycle $\le 1\%$	120	A	
Diode Continuous Forward Current (1)	Ţ	$T_C = 25  ^{\circ}C$	40 <sup>(2)</sup>	A	
Diode Continuous Forward Current	$ m I_F$	$T_C = 100  ^{\circ}C$	30	A	
Diode Pulsed Forward Current	I <sub>F(PULSE)</sub>	$PW \le 1 \text{ ms},$ duty cycle $\le 1\%$	100	A	
Short Circuit Withstand Time	$t_{SC}$	$V_{GE} = 15 \text{ V},$ $V_{CE} = 400 \text{ V},$ $T_{J} = 175 ^{\circ}\text{C}$	10	μs	
Power Dissipation	$P_{D}$	$T_C = 25  ^{\circ}C$	288	W	MGF65A4H KGF65A4H
			72		FGF65A4H
Operating Junction Temperature	$T_{J}$		175	°C	
Storage Temperature	$T_{STG}$		-55 to 150	°C	

#### **Thermal Characteristics**

Unless otherwise specified,  $T_A = 25$  °C

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Unit	Remarks	
Thermal Resistance of IGBT	$R_{\theta JC}(IGBT)$		_	_	0.52	°C/W	MGF65A4H KGF65A4H	
(Junction to Case)			_		2.08		FGF65A4H	
Thermal Resistance of Diode					1.15		MGF65A4H	
(Junction to Case)	$R_{\theta JC}(Di)$	$R_{\text{arg}}(D_i)$				1.13	°C/W	KGF65A4H
(Junction to Case)			_		2.28		FGF65A4H	

 $<sup>\</sup>overline{\ \ \ }^{(1)}$   $I_C$  and  $I_F$  are determined by the maximum junction temperature for TO3P-3L package.  $^{(2)}$  Determined by bonding wires capability.

# KGF65A4H, MGF65A4H, FGF65A4H

## **Electrical Characteristics**

Unless otherwise specified,  $T_A = 25$  °C

Parameter Parameter	Symbol	Conditions	Min.	Тур.	Max.	Unit	
Collector to Emitter Breakdown Voltage	V <sub>(BR)CES</sub>	$I_C = 100 \ \mu A, \ V_{GE} = 0 \ V$	650	_	_	V	
Collector to Emitter Leakage Current	$I_{CES}$	$V_{CE} = 650 \text{ V}, V_{GE} = 0 \text{ V}$			100	μΑ	
Gate to Emitter Leakage Current	$I_{GES}$	$V_{GE} = \pm 30 \text{ V}$	_	_	±500	nA	
Gate Threshold Voltage	$V_{\text{GE(TH)}}$	$V_{CE} = 10 \text{ V}, I_{C} = 1 \text{ mA}$	4.0	5.5	7.0	V	
Collector to Emitter Saturation Voltage	V <sub>CE(sat)</sub>	$V_{GE} = 15 \text{ V}, I_{C} = 40 \text{ A}$		1.9	2.37	V	
Input Capacitance	$C_{ies}$	$V_{CE} = 20 \text{ V},$		2300			
Output Capacitance	$C_{oes}$	$V_{GE} = 0 V$ ,	_	250		pF	
Reverse Transfer Capacitance	$C_{res}$	f = 1.0  MHz	_	110			
Gate Charge	$Q_{g}$	$V_{CE} = 520 \text{ V}, I_{C} = 40 \text{ A}, $ $V_{GE} = 15 \text{ V}$	_	75	_	nC	
Turn-on Delay Time	$t_{d(on)}$		_	40		ns	
Rise Time	$t_r$		_	40			
Turn-off Delay Time	t <sub>d(off)</sub>	$T_J = 25  ^{\circ}\text{C},$		100			
Fall Time	$t_{\rm f}$	see Figure 1		40			
Turn-on Energy (3)	Eon	_		0.7		Τ.	
Turn-off Energy	$E_{ m off}$			0.6		mJ	
Turn-on Delay Time	t <sub>d(on)</sub>			40			
Rise Time	t <sub>r</sub>			40			
Turn-off Delay Time	$t_{d(off)}$	$T_{\rm J} = 175  ^{\circ}{\rm C},$		130		ns	
Fall Time	$t_{\mathrm{f}}$	see Figure 1		60			
Turn-on Energy (3)	Eon	1		1.3			
Turn-off Energy	$E_{\rm off}$			0.9		mJ	
Emitter to Collector Diode Forward Voltage	$V_{F}$	$I_F = 30 A$	_	1.8		V	
Emitter to Collector Diode Reverse Recovery Time	t <sub>rr</sub>	$I_F = 30 \ A,$ $di/dt = 700 \ A/\mu s$		50		ns	

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 $<sup>^{\</sup>left( 3\right) }$  Energy losses include the reverse recovery of diode.

## **Test Circuits and Waveforms**

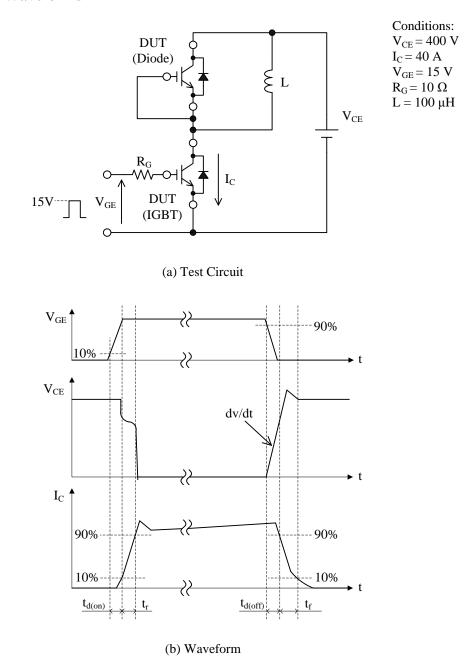


Figure 1. Test Circuits and Waveforms of dv/dt and Switching Time

## **Rating and Characteristic Curves**

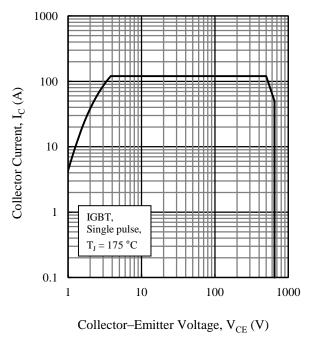


Figure 2. IGBT Reverse Bias Safe Operating Area

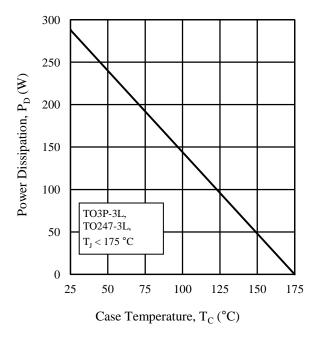


Figure 4. Power Dissipation vs. TO3P-3L and TO247-3L Case Temperature

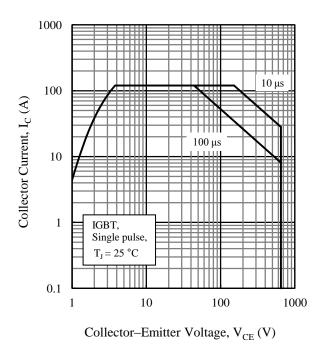


Figure 3. IGBT Safe Operating Area

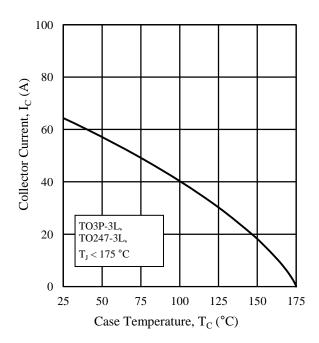


Figure 5. Collector Current vs. TO3P-3L and TO247-3L Case Temperature

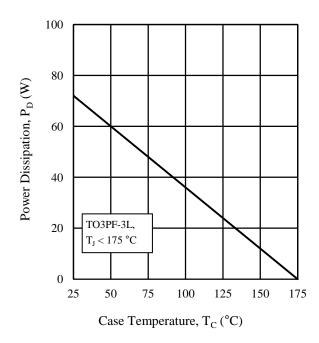


Figure 6. Power Dissipation vs. TO3PF-3L Case Temperature

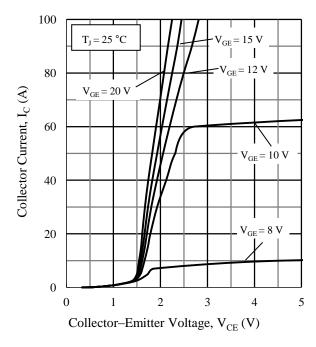


Figure 8. Output Characteristics ( $T_J = 25$  °C)

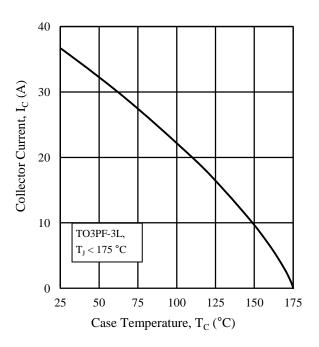


Figure 7. Collector Current vs. TO3PF-3L Case Temperature

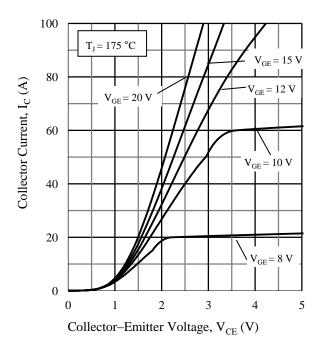


Figure 9. Output Characteristics ( $T_J = 175$  °C)

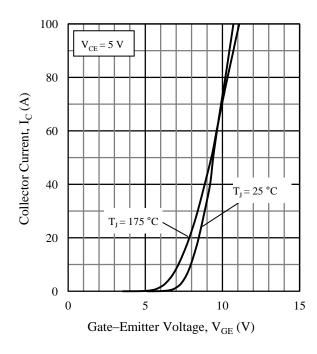


Figure 10. Transfer Characteristics

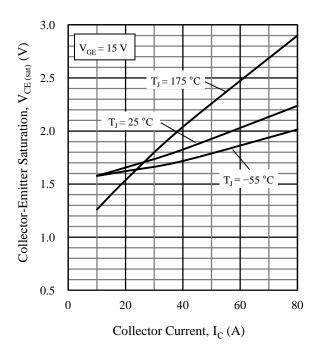


Figure 12. Saturation Voltage vs. Collector Current

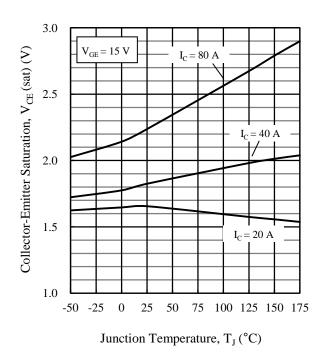


Figure 11. Saturation Voltage vs. Junction Temperature

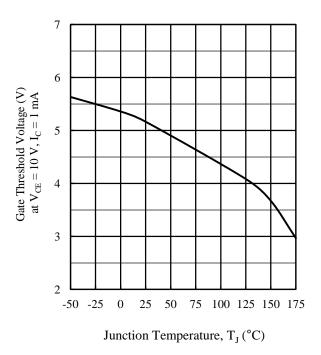


Figure 13. Gate Threshold Voltage vs. Junction Temperature

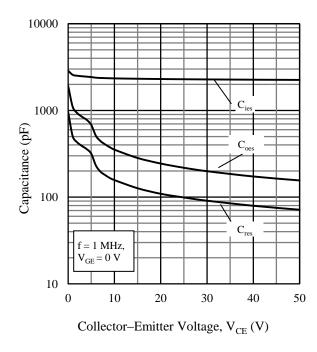


Figure 14. Capacitance Characteristics

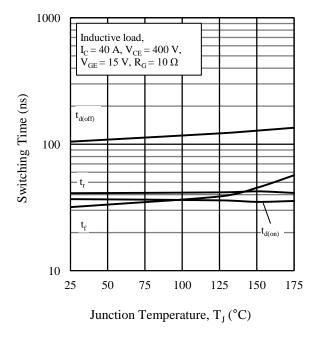


Figure 16. Switching Time vs. Junction Temperature

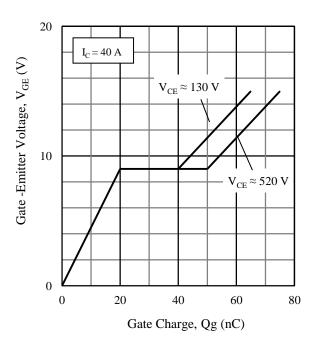


Figure 15. Typical Gate Charge

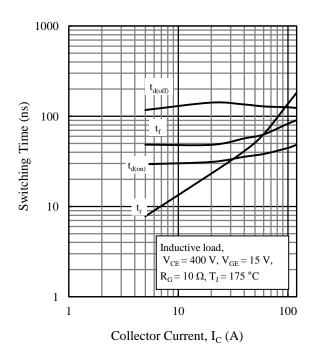


Figure 17. Switching Time vs. Collector Current

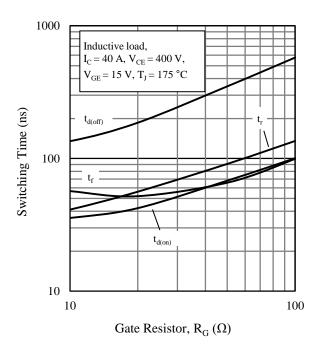


Figure 18. Switching Time vs. Gate Resistor

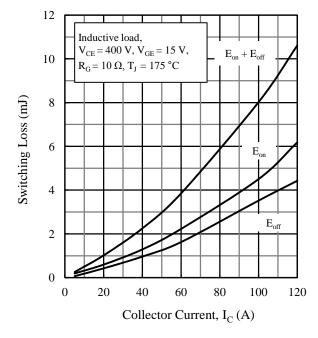


Figure 20. Switching Loss vs. Collector Current

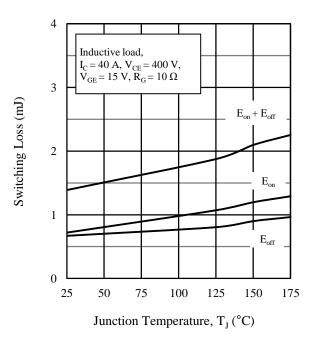


Figure 19. Switching Loss vs. Junction Temperature

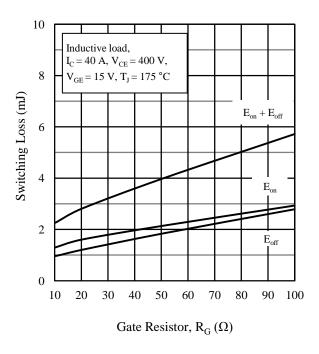


Figure 21. Switching Loss vs. Gate Resistor

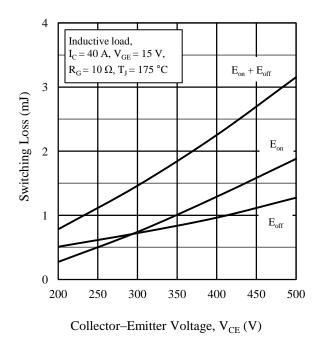


Figure 22. Switching Loss vs. Collector–Emitter Voltage

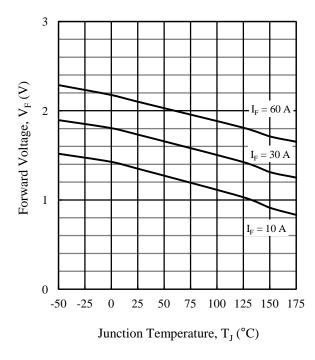


Figure 24. Diode Forward Voltage vs. Junction Temperature

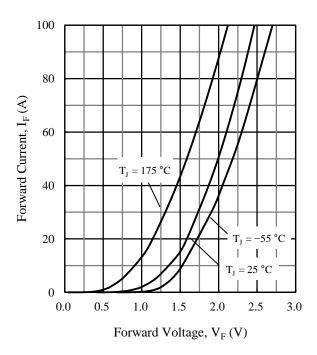


Figure 23. Diode Forward Characteristics

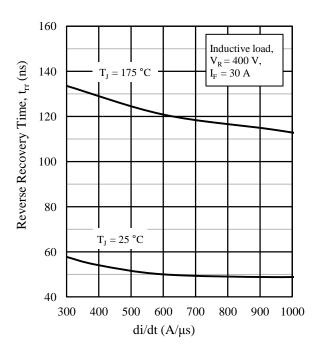
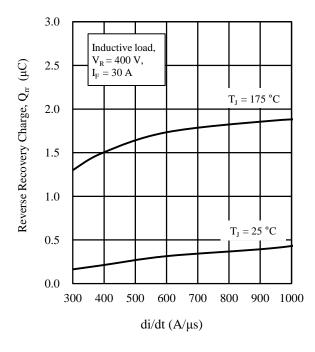


Figure 25. Diode Reverse Recovery Time vs. di/dt



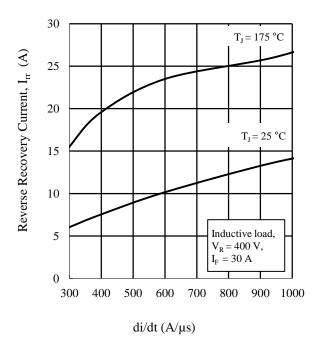


Figure 26. Diode Reverse Recovery Charge vs. di/dt

Figure 27. Diode Reverse Recovery Current vs. di/dt

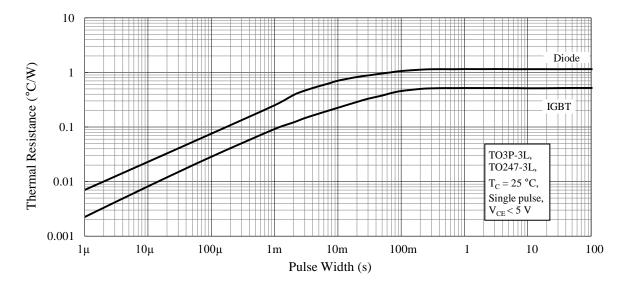


Figure 28. Transient Thermal Resistance (TO3P-3L and TO247-3L)

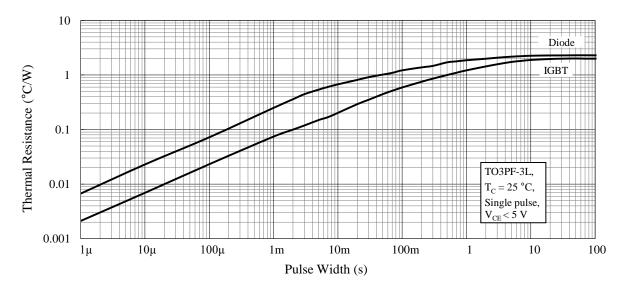
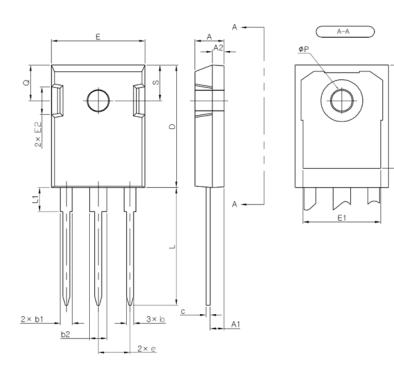


Figure 29. Transient Thermal Resistance (TO3PF-3L)

# **Physical Dimensions**

## • TO247-3L



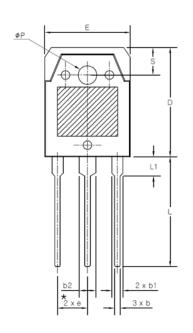
SYMBOL	MIN	NOM	MAX
Α	4.83	5.02	5.21
A1	2.29	2.41	2.54
A2	1.91	2.04	2.16
b	1.14	1.27	1.40
b1	1.91	2.10	2.20
b2	2.92	3.10	3.20
С	0.61	0.71	0.80
D	20.80	21.07	21.34
D1	17.43	17.63	17.83
Е	15.75	15.94	16.13
E1	13.06	13.26	13.46
E2	4.32	4.58	4.83
е	5.25	5.45	5.65
L	19.81	20.19	20.57
L1	3.81	4.07	4.32
ΦP	3.55	3.60	3.65
Q	5.59	5.90	6.20
S	6.15 BSC		

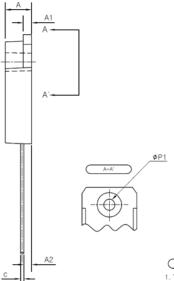
NOTE

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1. THESE DIMENSION DO NOT INCLUDE MOLD PROTRUSION

## • TO3P-3L

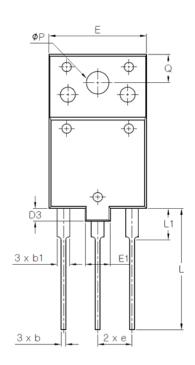


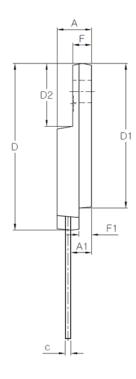


SYMBOL	MIN	NOM	MAX
Α	4.60	4.80	5.00
A1	1.45	1.50	1.65
A2	1.20	1.40	1.60
р	0.80	1.00	1.20
b1	1.80	2.00	2.20
b2	2.80	3.00	3.20
С	0.55	0.60	0.75
D	19.70	19.90	20.10
Е	15.40	15.60	15.80
* <sub>e</sub>	5.25	5.45	5.65
Γ	19.80	20.00	20.20
L1	3.30	3.50	3.70
ΦP	3.30	3.40	3.50
ØP1	3.10	3.20	3.30
S	4.80	5.00	5.20

1. THESE DIMENSIONS DO NOT INCLUDE PROTRUSIONS OF THE MOLD. 2. THE "( )" MARK IS THE REFERENCE

#### • TO3PF-3L



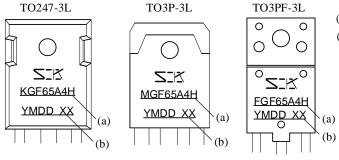


SYMBOL	MIN	NOM	MAX
А	5.30	5.50	5.70
A1	3.10	3,30	3.50
b	0.65	0.75	0.95
b1	1,80	2,00	2,20
С	0.80	0.90	1.10
D	26.30	26.50	26.70
D1	22.80	23.00	23.20
D2	9.80	10,00	10,20
D3	1.80	2.00	2.20
Е	15.30	15.50	15.70
E1	3.80	4.00	4.20
е	5,25	5,45	5.65
F	2.80	3,00	3,20
F1	1.80	2.00	2.20
L	19.10	19.30	19.50
L1	4.80	5.00	5.20
Q	4.30	4.50	4,70
ΦP	3.40	3,60	3,80

#### **NOTES:**

- Dimensions in millimeters
- Bare lead frame TO247, TO3P and TO3PF: Pb-free (RoHS compliant)
- When soldering the products, it is required to minimize the working time within the following limits: Flow:  $260 \pm 5$  °C /  $10 \pm 1$  s, 2 times
  - Soldering Iron:  $380 \pm 10$  °C /  $3.5 \pm 0.5$  s, 1 time (Soldering should be at a distance of at least 1.5 mm from the body of the products.)
- Soldering should be at a distance of at least 1.5 mm from the body of the products.
- The recommended screw torque for TO247, TO3P and TO3PF: 0.686 N·m to 0.882 N·m (7 kgf·cm to 9 kgf·cm)

#### **Marking Diagram**



- (a) Part Number
- (b) Lot Number

Y is the last digit of the year of manufacture (0 to 9). M is the month of the year (1 to 9, O, N, or D).

DD is the day of the month (01 to 31).

XX is the control number.

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