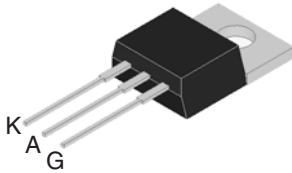


INSULATED STANDARD SCR

INSULATED TO-220AB


On-State Current

25 Amp

Gate Trigger Current

2 mA to 40 mA

Off-State Voltage

400 V ÷ 800 V

FEATURES

- Glass/passivated die junctions
- Provides voltage insulated tab (rated at 2500V RMS)
- High current SCR
- Low thermal resistance
- High surge current capability
- Low forward voltage drop
- Solder dip 260°C, 10s
- Component in accordance to RoHS 2011/65/EU and WEEE 2002/96/EC
- Meets MSL level 3, per J-STD-020, LF maximum peak of 260° C


RoHS
COMPLIANT

MECHANICAL DATA

- **Case:** INSULATED TO-220AB. Epoxy meets UL 94V-0 flammability rating.
- **Polarity:** As marked on the body.
- **Terminals:** Matte tin plated leads, solderable per MIL-STD-750 Method 2026, J-STD-002 and JESD22-B102. Consumer grade, meets JESD 201 class 1A whisker test.

TYPICAL APPLICATIONS

Thanks to its triggering levels, the FS25xxxJ SCR series is suitable to fit all modes of control, found in applications such as overvoltage crowbar protection, motor control circuits in power tools and kitchen aids, inrush current limiting circuits, capacitive discharge ignition and voltage regulation circuits.

Maximun Ratings and Electrical Characteristics at 25°C

SYMBOL	PARAMETER	CONDITIONS	Value	Unit
$I_{T(RMS)}$	On-state Current	180° Conduction Angle, $T_C = 110^\circ C$	25	A
$I_{T(AV)}$	Average On-state Current	Half Cycle, $\Theta = 180^\circ$, $T_C = 110^\circ C$	16	A
I_{TSM}	Non-repetitive On-State Current	Half Cycle, 60 Hz	270	A
I_{TSM}	Non-repetitive On-State Current	Half Cycle, 50 Hz	250	A
I^2t	Fusing Current	$t_p = 10$ ms, Half Cycle	313	A ² s
I_{GM}	Peak Gate Current	20 μ s max.	4	A
P_{GM}	Peak Gate Dissipation	20 μ s max.	10	W
$P_{G(AV)}$	Gate Dissipation	20ms max.	1	W
T_j	Operating Temperature		(-40 to +125)	°C
T_{stg}	Storage Temperature		(-40 to +150)	°C
T_{sld}	Soldering Temperature	10s max.	260	°C
V_{RGM}	Reverse Gate Voltage		5	V

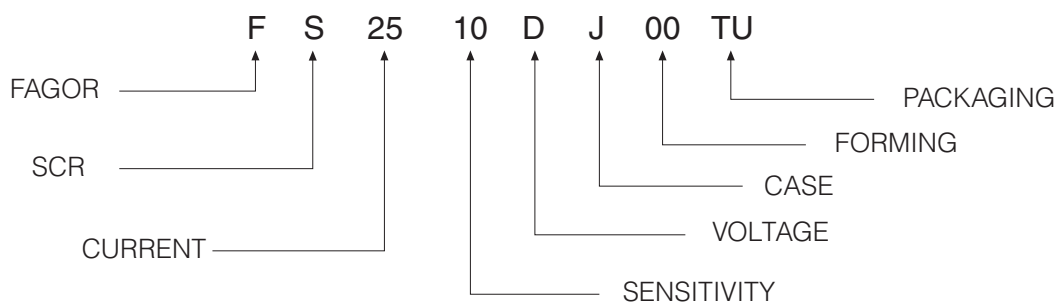
SYMBOL	PARAMETER	CONDITIONS	VOLTAGE			Unit
			D	M	N	
V_{DRM}/V_{RRM}	Repetitive Peak Off State Voltage	$R_{GK} = 1$ k Ω	400	600	800	V

INSULATED STANDARD SCR

Electrical Characteristics at Tamb = 25 °C

SYMBOL	PARAMETER	CONDITIONS	SENSITIVITY		Unit	
			10	14		
I_{GT}	Gate Trigger Current	$V_D = 12 V_{DC}, R_L = 33\Omega, T_j = 25\text{ °C}$	MIN MAX	2 25	4 40	m A
V_{GT}	Gate Trigger Voltage	$V_D = 12 V_{DC}, R_L = 33\Omega, T_j = 25\text{ °C}$	MAX	1.3		V
V_{GD}	Gate Non Trigger Voltage	$V_D = V_{DRM}, R_L = 3.3k\Omega, R_{GK} = 220\Omega, T_j = 125\text{ °C}$	MIN	0.2		V
I_H	Holding Current	$I_T = 500\text{ mA}$	MAX	40	50	mA
I_L	Latching Current	$I_G = 1.2 I_{GT}$	MAX	60	90	mA
dV / dt	Critical Rate of Voltage Rise	$V_D = 0.67 \times V_{DRM}, \text{ Gate open}, T_j = 125\text{ °C}$	MIN	500	1000	V/ μ s
dl / dt	Critical Rate of Current Rise	$I_G = 2 \times I_{GT}, Tr \leq 100\text{ ns}, f = 60\text{ Hz}, T_j = 125\text{ °C}$	MIN	50	100	A/ μ s
V_{TM}	On-state Voltage	at $I_T = 50\text{ Amp}, tp = 380\text{ }\mu\text{s}, T_j = 25\text{ °C}$	MAX	1.6		V
V_{t0}	Threshold Voltage	$T_j = 125\text{ °C}$	MAX	0.75		V
r_d	Dynamic resistance	$T_j = 125\text{ °C}$	MAX	14		m Ω
I_{DRM} / I_{RRM}		$V_D = V_{DRM}, R_{GK} = 1k\Omega, T_j = 125\text{ °C}$ $V_R = V_{RRM}, T_j = 25\text{ °C}$	MAX MAX	2 5		mA μ A
$R_{th(j-c)}$	Thermal Resistance Junction-Case for DC	for AC 360° conduction angle		1		°C/W
$R_{th(j-a)}$	Thermal Resistance Junction-Amb for DC			60		°C/W

Part Number Information



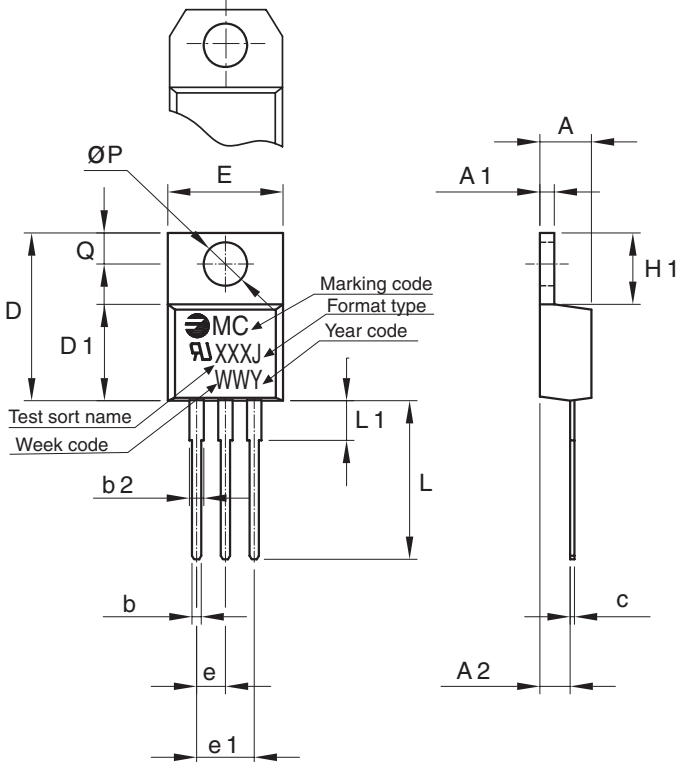
INSULATED STANDARD SCR

Ordering information

PREFERRED P/N	PACKAGE CODE	DELIVERY MODE	BASE QUANTITY	UNIT WEIGHT (g)
FS2514MJ 00TU	TU	TUBE	1000	2.30

Package Outline Dimensions: (mm) INSULATED TO-220AB

Optional with chamfer



The drawing shows a top view and a side view of the package. The top view includes dimensions: $\varnothing P$, E, Q, D, D1, L1, L, b2, b, e, e1. The side view includes dimensions: A, A1, A2, H1, c. Marking details include: MC, XXXJ, WWY, Test sort name, Week code, Marking code, Format type, Year code.

REF.	DIMENSIONS	
	Millimeters	
	Min.	Max.
A	4.32	4.62
A1	1.21	1.29
A2	2.40	2.70
b	0.80	0.83
b2	1.40	--
c	0.42	0.48
D	15.5	15.68
D1	9.26	9.42
E	10.08	10.24
e	2.54	2.54
e1	5.08	5.08
H1	6.24	6.26
L	12.81	13.81
L1	3.28	4.17
P	3.70	3.80
Q	2.75	2.85

Mounting Torque	0.8 N.m
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INSULATED STANDARD SCR

Ratings and Characteristics (Ta 25 °C unless otherwise noted)

Fig. 1: Maximum average power dissipation versus average on-state current.

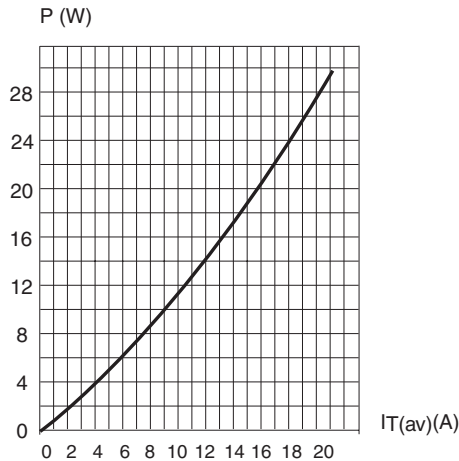


Fig. 2: Average and D.C. on-state current versus case temperature.

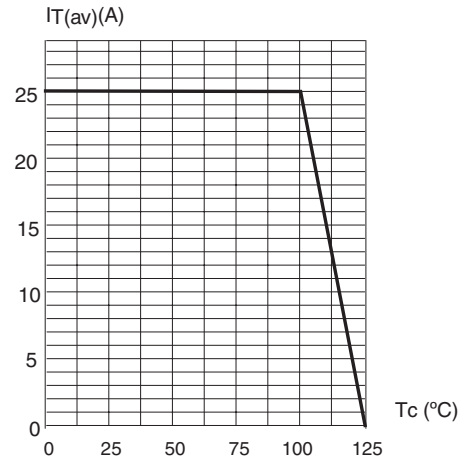


Fig. 3: Relative variation of thermal impedance junction to case versus pulse duration.

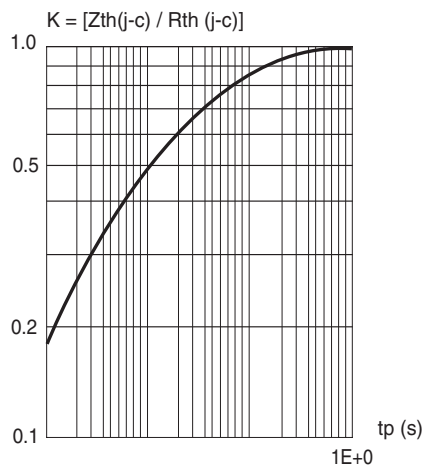
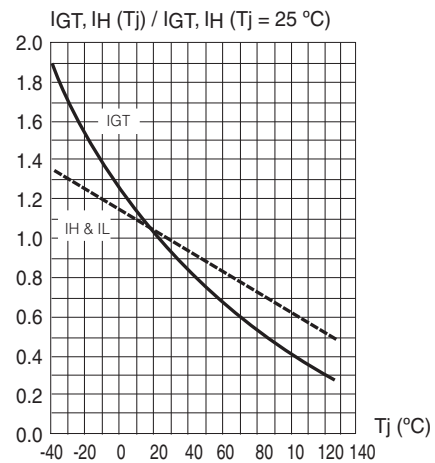


Fig. 4: Relative variation of gate trigger current, holding and latching current versus junction temperature.



INSULATED STANDARD SCR

Ratings and Characteristics (Ta 25 °C unless otherwise noted)

Fig. 5: Non repetitive surge peak on-state current versus number of cycles.

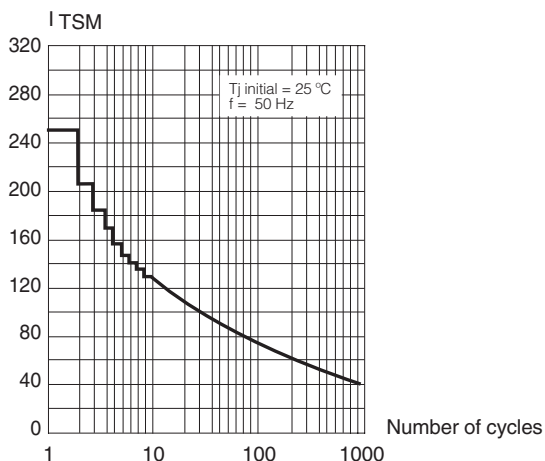


Fig. 6: Non repetitive surge peak on-state current for a sinusoidal pulse with width: $t_p < 10 \text{ ms}$, and corresponding value of I^2t .

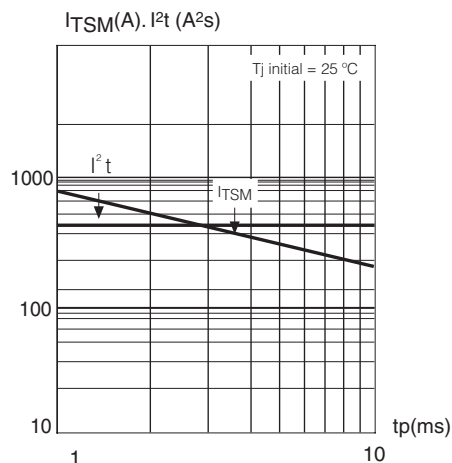
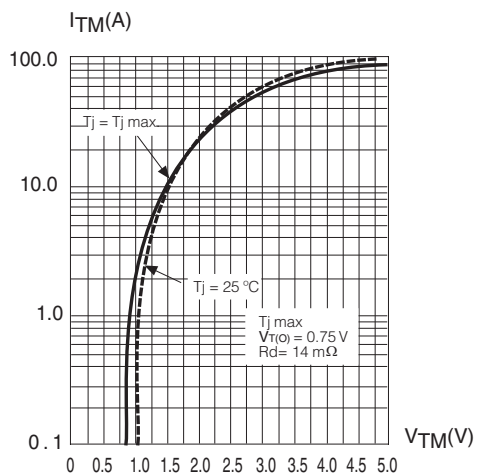


Fig. 7: On-state characteristics (maximum values).



INSULATED STANDARD SCR

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