

制修订履历表

版本	页码	日期	制修订内容	核准	审核	制修订人
A0	1-5	2014-08-15	新制定	胡相荣	胡长春	杨静
A1	1-5	2019-06-28	版本升级,公司 logo 及网址更新			邱金文

类别	签收日期	执行日期	主管签名确认
外发回签栏			



Gas Discharge Tube (GDT) Data Sheet

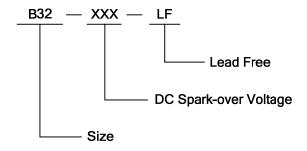
Features

- High insulation resistance
- Low capacitance (≤0.5pF)
- 500A 8/20µs maximum surge current capacity in accordance with IEC61000-4-5
- 4KV 10/700µs maximum surge rating in accordance with ITU-TK.21
- Surface mounted gas arrester
- Micro-Gap Design
- Size 3216(1206)
- Storage and operating temperature: -40° C ~ $+85^{\circ}$ C
- Meets MSL level 1, per J-STD-020
- Safety certification: E244458

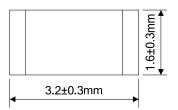
Applications

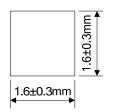
- Repeaters, Modems
- Telephone Interface, Line cards
- Data communication equipment
- Line test equipment

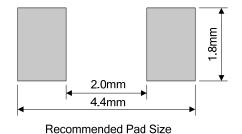
Part Number Code



Dimensions











Electrical Characteristics

Part	DC Spark-over Voltage	Maximum Impulse Spark-over Voltage	Minimum Insulation Resistance		Maximum Capacitance	Nominal Impulse Discharge Current	Impulse Withstanding	
Number	100V/s	1000V/µs	Test Voltage	(ΜΩ)	(1MHz)	8/20µs	Voltage Capacity	
	(V)	(V)	DC(V)	` '	(pF)	(A)		
B32-150-LF	150±30%	750	50	1000	0.5	500		
B32-230-LF	230±30%	950	100	1000	0.5	500		
B32-300-LF	300±30%	950	100	1000	0.5	500	10/700µs	
B32-350-LF	350±30%	950	100	1000	0.5	500	4kV ±5 Times	
B32-400-LF	400±30%	1050	100	1000	0.5	500		
B32-420-LF	420±30%	1050	100	1000	0.5	500		
B32-470-LF	470±30%	1050	100	1000	0.5	500		

Electrical Ratings

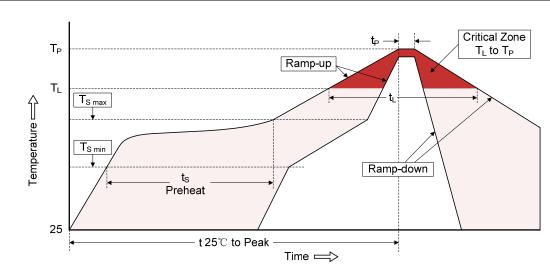
Items	Test Condition/Description	Requirement
DC Spark-over Voltage	The voltage is measured with voltage ramp dv/dt=100V/s.	
Maximum Impulse Spark-over Voltage	The maximum impulse spark-over voltage is measured with voltage ramp dv/dt=1000V/µs.	
Insulation Resistance	The resistance of gas tube shall be measured between two electrodes.	
Capacitance	The capacitance of gas tube shall be measured between two electrodes. Test frequency: 1MHz	To meet the specified value
Impulse Discharge Current	Maximum 8/20µs surge current that can be applied between two electrodes, 5 positive and 5 negative surges, with 3 minutes interval time, without causing the DC spark-over voltage to change more than 30% from its initial value.	valuo
Impulse Withstanding Voltage	The maximum 10/700µs surge that can be applied to the Gas Tube, 5 positive and 5 negative surges, with 1 minute interval time, without causing the DC spark-over voltage to change more than 25% from its initial value.	



Reliability

Items	Test conditions / Methods	Standard	
Cold Resistance	Measurement after -40 °C/1000 HRS & normal temperature/2 HRS.		
Heat Resistance	Measurement after 125°C/1000 HRS & normal temperature/2 HRS.	Features are conformed to rated	
Humidity Resistance	Measurement after humidity 90~95°C(45°C) /1000 HRS & normal temperature/2 HRS.	spec.	
Temperature Cycle	10 times repetition of cycle -40°C/30min →normal, temp/2 min →125°C/30min, measurement after normal temp/2 HRS.		
Solder Ability	Apply flux and immerse in molten solder 230±5℃ for 3sec up to the point of 1.5mm from body. Check for solder adhesion.	Lead wire is evenly covered by solde	
Solder Heat	Measurement after lead wire is dipped up to the point of 1.5mm from body into $260\pm5^{\circ}\mathrm{C}$ solder for 10sec.	Conformed to rated spec.	

Recommended Soldering Conditions



Profile Feature	Pb-Free Assembly
Average ramp-up rate (T _L to T _P)	3℃/second max.
Preheat	
-Temperature Min (T _{S min})	150 ℃
-Temperature Max (T _{S max})	200℃
-Time (min to max) (ts)	60-180 seconds
$T_{S max}$ to T_{L}	
-Ramp-up Rate	3℃/second max.
Time maintained above:	
-Temperature (T _L)	217℃
-Time (t _L)	60-150 seconds
Peak Temperature (T _P)	260℃
Time within 5℃ of actual Peak Temperature (t _P)	20-40 seconds
Ramp-down Rate	6°C/second max.
Time 25 ℃ to Peak Temperature	8 minutes max.



Packaging

