

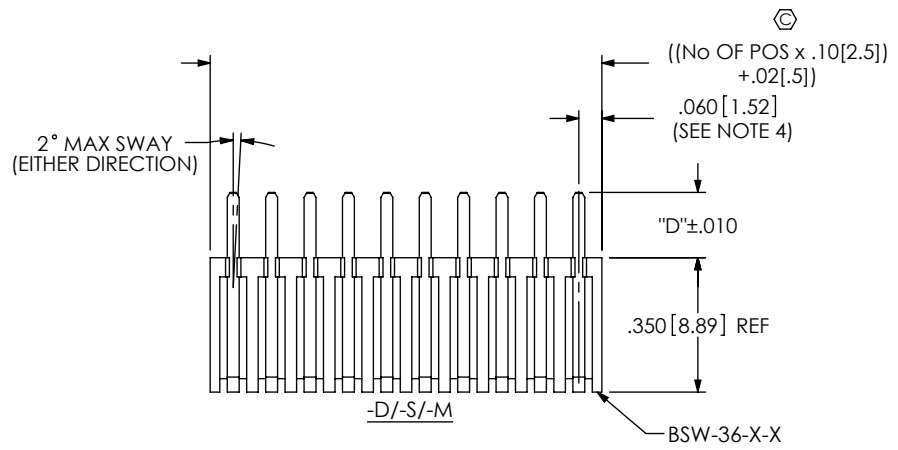
DO NOT SCALE FROM THIS PRINT

BSW-1XX-X4-X-X-X

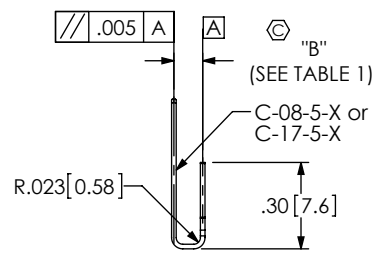
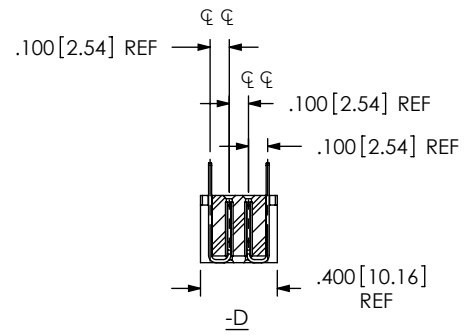
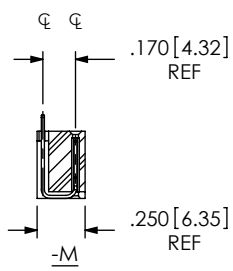
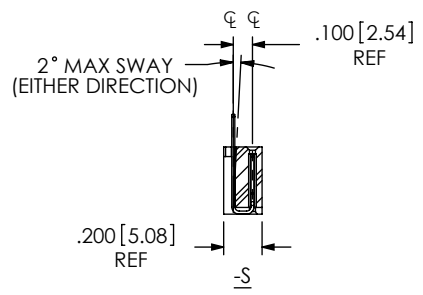
No OF POSITIONS  
-02 THRU -36 (PER ROW)  
LEAD STYLE  
-04: C-8-5-X (STANDARD I/W FORCES)  
-24: C-17-5-X (LOW I/W FORCES)  
OPTION  
-S: STANDOFFS (USE BSW-36-X-S, SEE TABLE 1)  
ROW SPECIFICATION  
SEE TABLE 1

PLATING SPECIFICATION

-G: 20µ" GOLD IN CONTACT AREA, 3µ" GOLD ON TAIL  
-T: MATTE TIN CONTACT AND TAIL (STYLE -04 ONLY)  
-S: 30µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL  
-H: 30µ" HEAVY GOLD IN CONTACT AREA, 3µ" GOLD ON TAIL (STYLE -04 ONLY)  
-L: 10µ" SELECTIVE GOLD IN CONTACT AREA, MATTE TIN ON TAIL



ROW / OPTION	"B"	"C"	"D"	USE BODY
- D	.100 [2.54]	—	.165 [4.19]	BSW-36-D
- S	.100 [2.54]	—	.170 [4.32]	BSW-36-S
- M	.150 [3.81]	—	.125 [3.18]	BSW-36-M
- D - S	.100 [2.54]	.15 [3.8]	—	BSW-36-D-S
- S - S	.100 [2.54]	.15 [3.8]	—	BSW-36-S-S

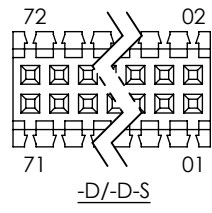
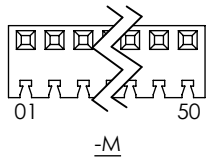
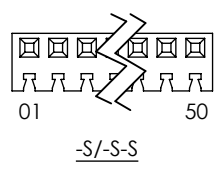


CONTACT SCALE 1.5:1  
CRITICAL 1 DIMENSION MUST BE VERIFIED AT BEGINNING, MIDDLE, AND END OF EACH LOT

FINAL ASSEMBLY

- NOTES:
- ⊕ REPRESENTS A CRITICAL DIMENSION.
  - MINIMUM PUSHOUT FORCE: 3lbs.
  - MAXIMUM ALLOWABLE BOW: T/B .003[.08] INCH/INCH, S/S .008[0.20] INCH/INCH AFTER ASSEMBLY.
  - "END WALLS" AFTER CUTTING SHOULD BE .023[.58]
  - MAXIMUM CUT FLASH: .010[.25].
  - THE IDENTIFICATION SIDE IS TO BE DOWN OR AGAINST THE FORM TOOLING.

POSITION NUMBER LAYOUT



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
DECIMALS ANGLES  
.XX: ±.01 [.3] 2°  
.XXX: ±.005 [.13]  
.XXXX: ±.0020 [.051]

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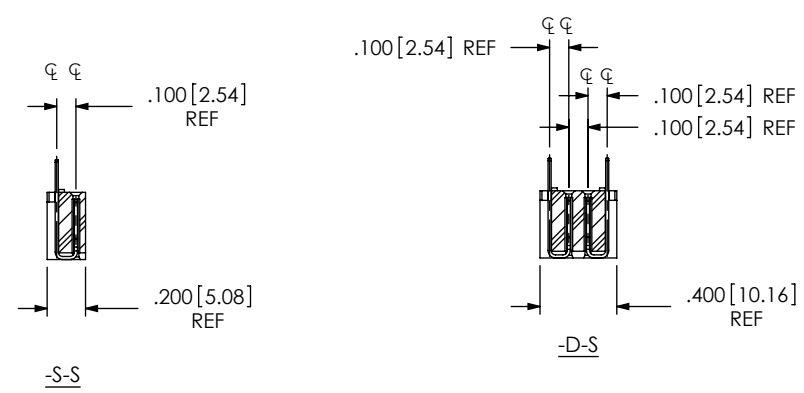
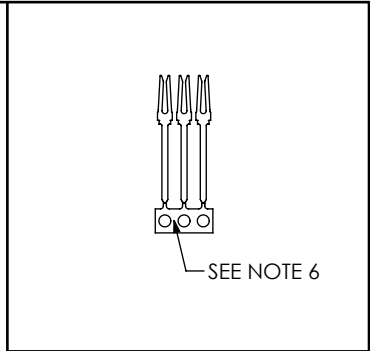
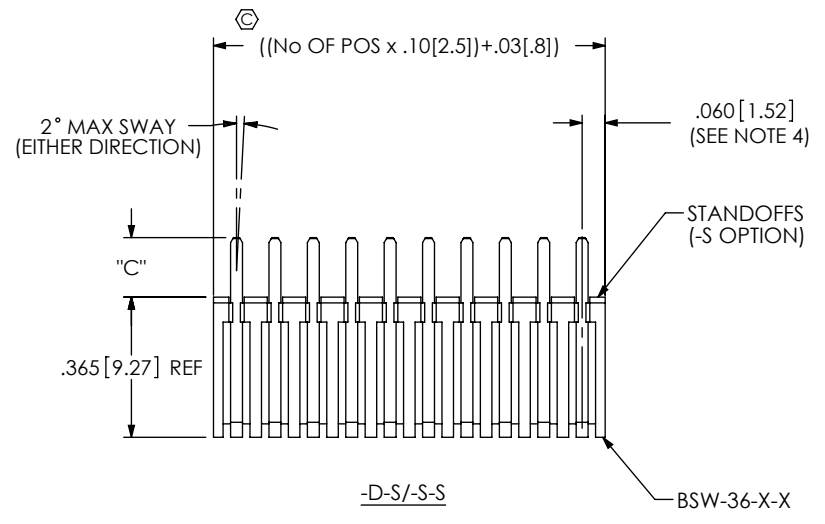
520 PARK EAST BLVD, NEW ALBANY, IN 47150  
PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail: info@SAMTEC.com code 55322

DO NOT SCALE DRAWING SHEET SCALE: 2:1  
MATERIAL:  
INSULATOR: PET, UL 94 VO, COLOR: BLACK  
CONTACT: PHOS BRONZE

DESCRIPTION:  
.100 BOTTOM MOUNT SOCKET ASSEMBLY

DWG. NO. BSW-1XX-X4-X-X-X

BY: PURVIS 03/31/1998 SHEET 1 OF 2




FINAL ASSEMBLY

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DO NOT SCALE DRAWING

SHEET SCALE: 2:1

	
520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail info@SAMTEC.com code 55322	
DESCRIPTION:	
.100 BOTTOM MOUNT SOCKET ASSEMBLY	
DWG. NO.	BSW-1XX-X4-X-X-X
BY: PURVIS	03/31/1998
SHEET 2 OF 2	