

## Wirewound Resistors

### Industrial Power, Tubular (HL), Non-Inductive Tubular (NHL)



**FEATURES**

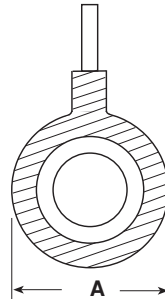
- High temperature silicon coating
- Complete welded construction
- Available in non-inductive styles (model NHL) with Aryton-Perry winding for lowest reactive components
- Tight tolerance of 5% for values above 1Ω
- Excellent stability in operation

| STANDARD ELECTRICAL SPECIFICATIONS |                   |  |                           |                            |                          |
|------------------------------------|-------------------|--|---------------------------|----------------------------|--------------------------|
| GLOBAL MODEL                       | HISTORICAL MODEL  | POWER RATING<br>P <sub>25°C</sub><br>W | RESISTANCE RANGE<br>Ω     |                            | WEIGHT<br>(Typical)<br>g |
|                                    |                   |  | ± 5%                      | ± 10%                      |                          |
| HL011<br>NHL011                    | HL-11<br>NHL-11   | 11                                     | 1.0 - 70k<br>1.0 - 4.7k   | 0.10 - 70k<br>1.0 - 4.7k   | 10.50                    |
| HL012<br>NHL012                    | HL-12<br>NHL-12   | 12                                     | 1.0 - 58k<br>1.0 - 3.9k   | 0.10 - 58k<br>1.0 - 3.9k   | 6.69                     |
| HL015<br>NHL015                    | HL-15<br>NHL-15   | 15                                     | 1.0 - 60k<br>1.0 - 4.3k   | 0.10 - 60k<br>1.0 - 4.3k   | 8.64                     |
| HL020<br>NHL020                    | HL-20<br>NHL-20   | 20                                     | 1.0 - 95k<br>1.0 - 6.8k   | 0.10 - 95k<br>1.0 - 6.8k   | 12.57                    |
| HL025<br>NHL025                    | HL-25<br>NHL-25   | 25                                     | 1.0 - 115k<br>1.0 - 8.8k  | 0.10 - 115k<br>1.0 - 8.8k  | 20.72                    |
| HL026<br>NHL026                    | HL-26<br>NHL-26   | 26                                     | 1.0 - 170k<br>1.0 - 11.8k | 0.10 - 170k<br>1.0 - 11.8k | 15.34                    |
| HL050<br>NHL050                    | HL-50<br>NHL-50   | 50                                     | 1.0 - 112k<br>1.0 - 21.5k | 0.10 - 112k<br>1.0 - 21.5k | 42.08                    |
| HL051<br>NHL051                    | HL-51<br>NHL-51   | 51                                     | 1.0 - 124k<br>1.0 - 22.9k | 0.10 - 124k<br>1.0 - 22.9k | 51.96                    |
| HL060<br>NHL060                    | HL-60<br>NHL-60   | 60                                     | 1.0 - 145k<br>1.0 - 27.2k | 0.10 - 145k<br>1.0 - 27.2k | 65.64                    |
| HL065<br>NHL065                    | HL-65<br>NHL-65   | 65                                     | 1.0 - 170k<br>1.0 - 31.4k | 0.10 - 170k<br>1.0 - 31.4k | 64.82                    |
| HL080<br>NHL080                    | HL-80<br>NHL-80   | 80                                     | 1.0 - 190k<br>1.0 - 38.3k | 0.10 - 190k<br>1.0 - 38.3k | 121.58                   |
| HL100<br>NHL100                    | HL-100<br>NHL-100 | 100                                    | 1.0 - 260k<br>1.0 - 48.5k | 0.10 - 260k<br>1.0 - 48.5k | 91.37                    |
| HL120<br>NHL120                    | HL-120<br>NHL-120 | 120                                    | 1.0 - 330k<br>1.0 - 64.1k | 0.10 - 330k<br>1.0 - 64.1k | 183.82                   |
| HL130<br>NHL130                    | HL-130<br>NHL-130 | 130                                    | 1.0 - 380k<br>1.0 - 70.2k | 0.10 - 380k<br>1.0 - 70.2k | 192.36                   |
| HL160<br>NHL160                    | HL-160<br>NHL-160 | 160                                    | 1.0 - 470k<br>1.0 - 105k  | 0.10 - 470k<br>1.0 - 105k  | 245.86                   |
| HL175<br>NHL175                    | HL-175<br>NHL-175 | 175                                    | 1.0 - 500k<br>1.0 - 112k  | 0.10 - 500k<br>1.0 - 112k  | 250.80                   |
| HL225<br>NHL225                    | HL-225<br>NHL-225 | 225                                    | 1.0 - 645k<br>1.0 - 121k  | 0.10 - 645k<br>1.0 - 121k  | 309.97                   |

| GLOBAL PART NUMBER INFORMATION  |                            |   |  |                                      |   |   |
|---|----------------------------|---|--|--------------------------------------|---|---|
| New Global Part Numbering: NHL10006Z10R00JJ (preferred part numbering format)         |                            |   |  |                                      |   |   |
| N   | H                          | L   | 1  | 0                                    | 0   | 0   |
| 0   | 6                          | Z   | 1  | 0                                    | R   | 0   |
| 0   | 0                          | J   | J  |                                      |   |   |
| GLOBAL MODEL<br>NHL10   | TERMINAL DESIGNATION<br>06 | TERMINAL FINISH<br>E* = Lead Free<br>Z = Tin/lead<br>N = Nickel | VALUE<br>R = Decimal<br>K = Thousand<br>10R00 = 10.0Ω<br>1K000 = 1KΩ | TOLERANCE<br>J = ± 5.0%<br>K = ± 10% | PACKAGING<br>E* = Lead Free Skin Pack<br>J = Tin/lead skin pack (J01) | SPECIAL<br>(Dash Number)<br>(up to 2 digits)<br>From 1-99 as applicable |
| *Lead Free will not be available until Q1 2005  |                            |   |  |                                      |   |   |
| Historical Part Number example: NHL-100-06Z 10Ω 5% J01 (will continue to be accepted) |                            |   |  |                                      |   |   |
| NHL-100   | 06Z                        | 10Ω   | 5%   | J01                                  |   |   |
| HISTORICAL MODEL  | TERMINAL / FINISH          | RESISTANCE VALUE  | TOLERANCE CODE   | PACKAGING                            |   |   |



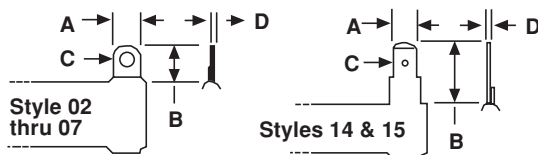
**DIMENSIONS**



(Includes Coating and Terminal Band)

| GLOBAL MODEL    | DIMENSIONS in inches [millimeters] |                         |                  |                       |                                  |                                  |                      |          |                           |
|-----------------|------------------------------------|-------------------------|------------------|-----------------------|----------------------------------|----------------------------------|----------------------|----------|---------------------------|
|                 | A (Max)                            | CORE DIMENSIONS         |                  |                       | TERMINAL SETBACK ± 0.31 [± 0.79] | DISTANCE BETWEEN TERMINALS (REF) | TERMINAL DESIGNATION |          | MOUNTING HARDWARE OPTIONS |
|                 |                                    | LENGTH ± 0.062 [± 1.59] | O.D.             | I.D. ± 0.031 [± 0.79] |                                  |                                  | STANDARD             | OPTIONAL |                           |
| HL011<br>NHL011 | 0.469<br>[11.91]                   | 1.750<br>[44.45]        | 0.375<br>[9.53]  | 0.188<br>[4.76]       | 0.094<br>[2.38]                  | 1.187                            | 02                   | ---      | 101, 204, 301             |
| HL012<br>NHL012 | 0.406<br>[10.32]                   | 1.750<br>[44.45]        | 0.313<br>[7.94]  | 0.188<br>[4.76]       | 0.094<br>[2.38]                  | 1.187                            | 05                   | 14       | 101, 204, 301             |
| HL015<br>NHL015 | 0.563<br>[14.29]                   | 1.500<br>[38.10]        | 0.438<br>[11.11] | 0.313<br>[7.94]       | 0.094<br>[2.38]                  | 0.937                            | 02                   | 14       | 101, 203, 301             |
| HL020<br>NHL020 | 0.563<br>[14.29]                   | 2.000<br>[50.8]         | 0.438<br>[11.11] | 0.313<br>[7.94]       | 0.094<br>[2.38]                  | 1.437                            | 02                   | 14       | 101, 203, 301             |
| HL025<br>NHL025 | 0.688<br>[17.46]                   | 2.000<br>[50.8]         | 0.563<br>[14.29] | 0.313<br>[7.94]       | 0.094<br>[2.38]                  | 1.312                            | 06                   | 15       | 101, 203, 301             |
| HL026<br>NHL026 | 0.563<br>[14.29]                   | 3.000<br>[76.2]         | 0.438<br>[11.11] | 0.313<br>[7.94]       | 0.094<br>[2.38]                  | 2.437                            | 02                   | 14       | 101, 203, 301             |
| HL050<br>NHL050 | 0.688<br>[17.46]                   | 4.000<br>[101.6]        | 0.563<br>[14.29] | 0.313<br>[7.94]       | 0.094<br>[2.38]                  | 3.312                            | 06                   | 15       | 101, 203, 301             |
| HL051<br>NHL051 | 0.906<br>[23.02]                   | 3.500<br>[88.9]         | 0.750<br>[19.05] | 0.500<br>[12.70]      | 0.125<br>[3.18]                  | 2.75                             | 06                   | 15       | 102, 206, 303             |
| HL060<br>NHL060 | 0.906<br>[23.02]                   | 4.000<br>[101.6]        | 0.750<br>[19.05] | 0.500<br>[12.70]      | 0.125<br>[3.18]                  | 3.250                            | 06                   | 15       | 102, 206, 303             |
| HL065<br>NHL065 | 0.906<br>[23.02]                   | 4.500<br>[114.3]        | 0.750<br>[19.05] | 0.500<br>[12.70]      | 0.125<br>[3.18]                  | 3.750                            | 06                   | 15       | 102, 206, 303             |
| HL080<br>NHL080 | 1.313<br>[33.34]                   | 4.000<br>[101.6]        | 1.125<br>[28.58] | 0.750<br>[19.05]      | 0.219<br>[5.56]                  | 2.812                            | 07                   | 15       | 103, 205, 303             |
| HL100<br>NHL100 | 0.906<br>[23.02]                   | 6.500<br>[165.1]        | 0.750<br>[19.05] | 0.500<br>[12.70]      | 0.125<br>[3.18]                  | 5.750                            | 06                   | 15       | 102, 206, 303             |
| HL120<br>NHL120 | 1.313<br>[33.34]                   | 6.000<br>[152.4]        | 1.125<br>[28.58] | 0.750<br>[19.05]      | 0.219<br>[5.56]                  | 4.812                            | 07                   | 15       | 103, 205, 303             |
| HL130<br>NHL130 | 1.313<br>[33.34]                   | 6.500<br>[165.1]        | 1.125<br>[28.58] | 0.750<br>[19.05]      | 0.219<br>[5.56]                  | 5.312                            | 07                   | 15       | 103, 205, 303             |
| HL160<br>NHL160 | 1.313<br>[33.34]                   | 8.000<br>[203.2]        | 1.125<br>[28.58] | 0.750<br>[19.05]      | 0.219<br>[5.56]                  | 6.812                            | 07                   | 15       | 103, 205, 303             |
| HL175<br>NHL175 | 1.313<br>[33.34]                   | 8.500<br>[215.9]        | 1.125<br>[28.58] | 0.750<br>[19.05]      | 0.219<br>[5.56]                  | 7.312                            | 07                   | 15       | 103, 205, 303             |
| HL225<br>NHL225 | 1.313<br>[33.34]                   | 10.500<br>[266.7]       | 1.125<br>[28.58] | 0.750<br>[19.05]      | 0.219<br>[5.56]                  | 9.312                            | 07                   | 15       | 103, 205, 303             |

**TERMINAL DIMENSIONS**



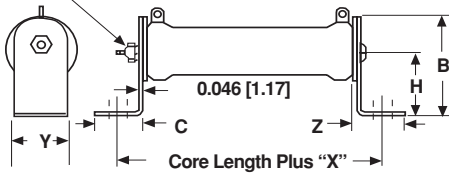
| DIMENSION | TERMINAL TYPE    |                  |                  |                  |                  |                  |
|-----------|------------------|------------------|------------------|------------------|------------------|------------------|
|           | 02               | 05               | 06               | 07               | 14               | 15               |
| A         | 0.188<br>[4.76]  | 0.188<br>[4.76]  | 0.250<br>[6.35]  | 0.375<br>[9.53]  | 0.188<br>[4.76]  | 0.250<br>[6.35]  |
| B         | 0.406<br>[10.32] | 0.438<br>[11.11] | 0.563<br>[14.29] | 0.625<br>[15.88] | 0.563<br>[14.29] | 0.594<br>[15.08] |
| C         | 0.093<br>[2.36]  | 0.104<br>[2.64]  | 0.166<br>[4.22]  | 0.173<br>[4.39]  | 0.050<br>[1.27]  | 0.065<br>[1.65]  |
| D         | 0.020<br>[0.51]  | 0.020<br>[0.51]  | 0.020<br>[0.51]  | 0.020<br>[0.51]  | 0.020<br>[0.51]  | 0.031<br>[0.79]  |

**TERMINAL FINISH** - "E" Finish - 100% Sn coated steel. "Z" Finish - 60/40 SnPb coated steel. "N" Finish - Nickel coated steel. Finish for terminal style 14 and 15 limited to nickel plated steel (N).

## MOUNTING HARDWARE DIMENSIONS in inches [millimeters]

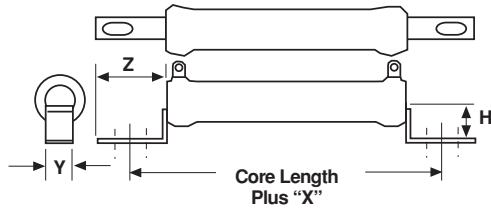
### Horizontal Thru-Bolt

(Threaded Rod Supplied as Standard on HL050 thru HL225 sizes.)



| BRACKET TYPE | X                | Y                | Z                | H                | MOUNTING SLOT                     | C                | B                |
|--------------|------------------|------------------|------------------|------------------|-----------------------------------|------------------|------------------|
| 101          | 1.063<br>[26.99] | 0.500<br>[12.70] | 0.859<br>[21.83] | 1.000<br>[25.40] | 0.219 x 0.438<br>[5.56] x [11.11] | 0.750<br>[19.05] | 1.375<br>[34.93] |
| 102          | 1.063<br>[26.99] | 0.750<br>[19.05] | 0.859<br>[21.83] | 1.250<br>[31.75] | 0.219 x 0.438<br>[5.56] x [11.11] | 0.750<br>[19.05] | 1.750<br>[44.45] |
| 103          | 1.063<br>[26.99] | 1.250<br>[31.75] | 1.000<br>[25.40] | 1.500<br>[38.10] | 0.281 x 0.563<br>[7.14] x [14.29] | 0.875<br>[22.23] | 2.125<br>[53.98] |

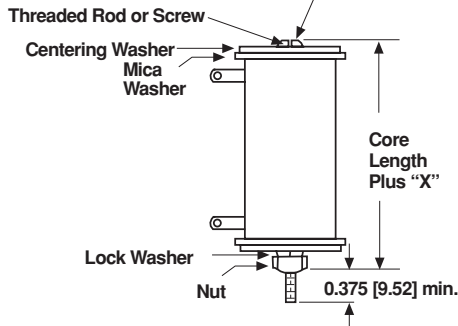
### Push-In



| BRACKET TYPE | X                | H                | Y                | Z                | HOLE (DIA)                     |
|--------------|------------------|------------------|------------------|------------------|--------------------------------|
| 203          | 0.625<br>[15.88] | 0.672<br>[17.07] | 0.250<br>[6.35]  | 0.469<br>[11.91] | 0.161<br>[4.09]                |
| 204          | 0.375<br>[9.53]  | 0.281<br>[7.14]  | 0.250<br>[6.35]  | 0.344<br>[8.73]  | 0.144<br>[3.66]                |
| 205          | 0.813<br>[20.64] | 1.391<br>[35.32] | 0.500<br>[12.70] | 0.688<br>[17.46] | 0.196 x 0.260<br>[4.98 x 6.60] |
| 206          | 0.719<br>[18.26] | 0.969<br>[24.61] | 0.375<br>[9.53]  | 0.625<br>[15.88] | 0.196 x 0.260<br>[4.98 x 6.60] |

### Vertical Thru-Bolt

(Threaded Rod Supplied as Standard on HL050 thru HL225 sizes.)



| BRACKET TYPE | X (Approximate)  | THREAD |
|--------------|------------------|--------|
| 301          | 0.438<br>[11.11] | 8-32   |
| 303          | 0.500<br>[12.70] | 10-32  |

| TECHNICAL SPECIFICATIONS        |                 |   |
|---------------------------------|-----------------|---|
| PARAMETER                       | UNIT            | HL, NHL RESISTOR CHARACTERISTICS                                    |
| Temperature Coefficient         | ppm/°C          | ± 90 for 0.1Ω to 0.99Ω; ± 50 for 1Ω to 9.9Ω; ± 30 for 10Ω and above |
| Dielectric Withstanding Voltage | V <sub>AC</sub> | 1000, from terminal to mounting hardware                            |
| Short Time Overload             | -               | 10 x rated power for 5 seconds                                      |
| Maximum Working Voltage         | V               | (P x R) <sup>1/2</sup>  |
| Insulation Resistance           | Ω               | 1000 Megohm minimum dry, 100 Megohm minimum after moisture test     |
| Operating Temperature Range     | °C              | - 55 / + 350  |



**MATERIAL SPECIFICATIONS**

**Element:** Copper-nickel alloy or nickel-chrome alloy, depending on resistance value

**Core:** Ceramic, steatite

**Coating:** Special high temperature silicone

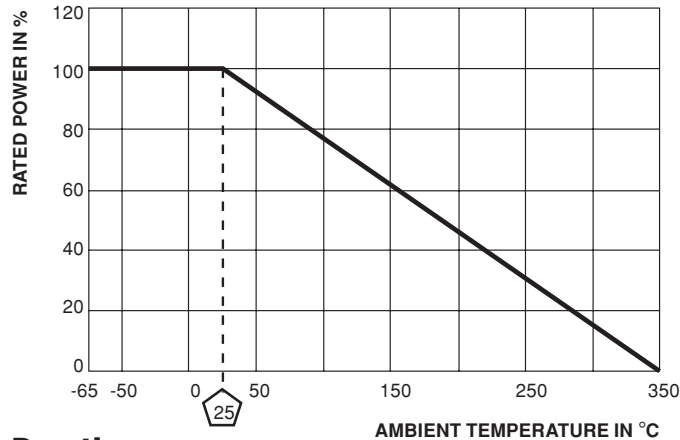
**Standard Terminals:** Model “Z” terminals are tinned steel

**Terminal Bands:** Steel

**Part Marking:** DALE, Model, Wattage, Value, Tolerance, Date Code

**NHL NON-INDUCTIVE**

Models of equivalent physical and electrical specifications are available with non-inductive (Aryton-Perry) winding. They are identified by adding the letter N to the front of the HL type designation (NHL-225 for example). For NHL models maximum resistance values are lower, see STANDARD ELECTRICAL SPECIFICATIONS table.



**Derating**

| <b>PERFORMANCE</b>              |  |                    |
|---------------------------------|--|--------------------|
| <b>TEST</b>                     | <b>CONDITIONS OF TEST</b>  | <b>TEST LIMITS</b> |
| Thermal Shock                   | Rated power applied until thermally stable, then a minimum of 15 minutes at - 55°C | ± (2.0% + 0.05Ω)ΔR |
| Short Time Overload             | 10 x rated power for 5 seconds   | ± (2.0% + 0.05Ω)ΔR |
| Dielectric Withstanding Voltage | 1,000V rms, 1 minute   | ± (0.1% + 0.05Ω)ΔR |
| Low Temperature Storage         | - 55°C for 24 hours  | ± (2.0% + 0.05Ω)ΔR |
| High Temperature Exposure       | 250 hours at + 350°C   | ± (2.0% + 0.05Ω)ΔR |
| Moisture Resistance             | MIL-STD-202 Method 106, 7b not applicable  | ± (2.0% + 0.05Ω)ΔR |
| Shock, Specified Pulse          | MIL-STD-202 Method 213, 100g's for 6 milliseconds, 10 shocks                       | ± (0.2% + 0.05Ω)ΔR |
| Vibration, High Frequency       | Frequency varied 10 to 2,000Hz, 20g peak, 2 directions 6 hours each                | ± (0.2% + 0.05Ω)ΔR |
| Load Life                       | 1,000 hours at rated power, + 25°C, 1.5 hours “ON”, 0.5 hours “OFF”                | ± (3.0% + 0.05Ω)ΔR |



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