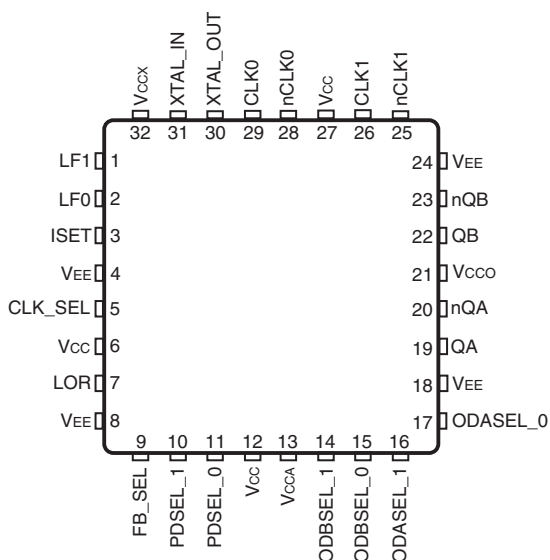


### General Description

The ICS813N2532 device uses IDT's fourth generation FemtoClock® NG technology for optimal high clock frequency and low phase noise performance, combined with a low power consumption and high power supply noise rejection. The ICS813N2532 is a PLL based synchronous multiplier that is optimized for PDH or SONET to Ethernet clock jitter attenuation and frequency translation.

The ICS813N2532 is a fully integrated Phase Locked loop utilizing a FemtoClock NG Digital VCXO that provides the low jitter, high frequency SONET/PDH output clock that easily meets OC-48 jitter requirements. This VCXO technology simplifies PLL design by replacing the pullable crystal requirement of analog VCXOs with a fixed 27MHz generator crystal. Jitter attenuation down to 10Hz is provided by an external loop filter. Pre-divider and output divider multiplication ratios are selected using device selection control pins. The multiplication ratios are optimized to support most common clock rates used in PDH, SONET and Ethernet applications. The device requires the use of an external, inexpensive fundamental mode 27MHz crystal. The device is packaged in a space-saving 32-VFQFN package and supports industrial temperature range.

### Pin Assignment



### ICS813N2532

32 Lead VFQFN

5mm x 5mm x 0.925mm package body

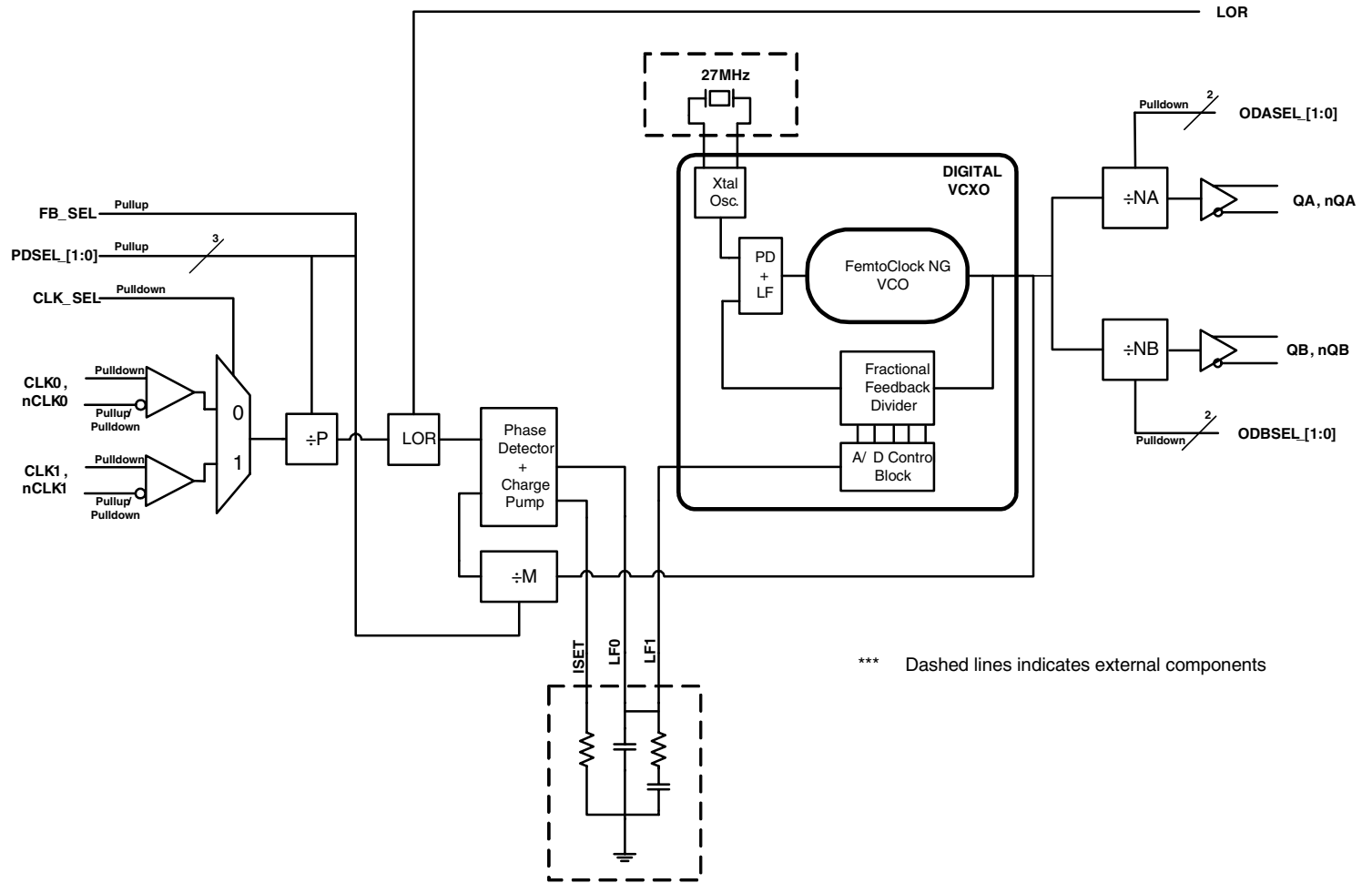
K Package

Top View

### Features

- Fourth generation FemtoClock® NG technology
- Two LVPECL output pairs
- Output frequencies: 19.44MHz, 25MHz, 125MHz, 155.52MHz and 156.25MHz
- Two differential inputs support the following input types: LVPECL, LVDS, LVHSTL, SSTL, HCSL
- Accepts input frequencies from 8kHz to 38.88MHz including 8kHz, 19.44MHz, 25MHz and 38.88MHz
- Crystal interface optimized for a 27MHz, 10pF parallel resonant crystal
- Attenuates the phase jitter of the input clock by using a low-cost fundamental mode crystal
- Customized settings for jitter attenuation and reference tracking using external loop filter connection
- FemtoClock NG frequency multiplier provides low jitter, high frequency output
- Absolute pull range:  $\pm 100$ ppm
- Power supply noise rejection (PSNR): -95dB (typical)
- RMS phase jitter @ 156.25MHz, using a 27MHz crystal (12kHz – 20MHz): 0.6ps (typical)
- RMS phase jitter @ 155.52MHz, using a 27MHz crystal (12kHz – 20MHz): 0.622ps (typical)
- RMS phase jitter @ 125MHz, using a 27MHz crystal (12kHz – 20MHz): 0.6ps (typical)
- 3.3V supply voltage
- 0°C to 70°C ambient operating temperature
- Available in lead-free (RoHS 6) package

# Block Diagram



**Table 1. Pin Descriptions**

Number	Name	Type		Description
1, 2	LF1, LF0	Analog Input/Output		Loop filter connection node pins. LF0 is the output. LF1 is the input.
3	ISET	Analog Input/Output		Charge pump current setting pin.
4, 8, 18, 24	V <sub>EE</sub>	Power		Negative supply pins.
5	CLK_SEL	Input	Pulldown	Input clock select. When HIGH selects CLK1, nCLK1. When LOW, selects CLK0, nCLK0. LVCMOS / LVTTTL interface levels.
6, 12, 27	V <sub>CC</sub>	Power		Core supply pins.
7	LOR	Output		Loss of reference indicator. LVCMOS/LVTTTL interface levels.
9	FB_SEL	Input	Pullup	Feedback divider select pin. LVCMOS/LVTTTL interface levels. See Table 3B.
10, 11	PDSEL_1, PDSEL_0	Input	Pullup	Pre-divider select pins. LVCMOS/LVTTTL interface levels. See Table 3A.
13	V <sub>CCA</sub>	Power		Analog supply pin.
14, 15	ODBSEL_1, ODBSEL_0	Input	Pulldown	Frequency select pins for Bank B output. See Table 3C. LVCMOS/LVTTTL interface levels.
16, 17	ODASEL_1, ODASEL_0	Input	Pulldown	Frequency select pins for Bank A output. See Table 3C. LVCMOS/LVTTTL interface levels.
19, 20	QA, nQA	Output		Differential Bank A clock outputs. LVPECL interface levels.
21	V <sub>CCO</sub>	Power		Output supply pin.
22, 23	QB, nQB	Output		Differential Bank B clock outputs. LVPECL interface levels.
25	nCLK1	Input	Pullup/ Pulldown	Inverting differential clock input. V <sub>CC</sub> /2 bias voltage when left floating.
26	CLK1	Input	Pulldown	Non-inverting differential clock input.
28	nCLK0	Input	Pullup/ Pulldown	Inverting differential clock input. V <sub>CC</sub> /2 bias voltage when left floating.
29	CLK0	Input	Pulldown	Non-inverting differential clock input.
30, 31	XTAL_OUT, XTAL_IN	Input		Crystal oscillator interface. XTAL_IN is the input. XTAL_OUT is the output.
32	V <sub>CCX</sub>	Power		Power supply pin for the crystal oscillator.

NOTE: Pullup and Pulldown refer to internal input resistors. See Table 2, *Pin Characteristics*, for typical values.

**Table 2. Pin Characteristics**

Symbol	Parameter	Test Conditions	Minimum	Typical	Maximum	Units
C <sub>IN</sub>	Input Capacitance			2		pF
R <sub>PULLUP</sub>	Input Pullup Resistor			51		kΩ
R <sub>PULLDOWN</sub>	Input Pulldown Resistor			51		kΩ

## Function Tables

**Table 3A. Pre-Divider Selection Function Table**

Inputs		÷P Value
PDSEL_1	PDSEL_0	
0	0	1
0	1	1944
1	0	2500
1	1	3888 (default)

**Table 3C. Output Divider Function Table**

Inputs		÷Nx Value
ODxSEL_1	ODxSEL_0	
0	0	128 (default)
0	1	100
1	0	20
1	1	16

NOTE: x denotes A or B.

**Table 3B. Feedback Divider Selection Function Table**

Input	VCO Frequency (MHz)
FB_SEL	
0	2500
1	2488.32 (default)

**Table 3D. Frequency Function Table**

Input Frequency (MHz)	÷P Value	FemtoClock NG VCXO Center Frequency (MHz)	÷Nx Value	Output Frequency (MHz)
0.008	1	2488.32	128	19.44
0.008	1	2500	100	25
0.008	1	2500	20	125
0.008	1	2488.32	16	155.52
0.008	1	2500	16	156.25
19.44	1944	2488.32	128	19.44
19.44	1944	2500	100	25
19.44	1944	2500	20	125
19.44	1944	2488.32	16	155.52
19.44	1944	2500	16	156.25
25	2500	2488.32	128	19.44
25	2500	2500	100	25
25	2500	2500	20	125
25	2500	2488.32	16	155.52
25	2500	2500	16	156.25
38.88	3888	2488.32	128	19.44
38.88	3888	2500	100	25
38.88	3888	2500	20	125
38.88	3888	2488.32	16	155.52
38.88	3888	2500	16	156.25

NOTE: x denotes A or B.

## Absolute Maximum Ratings

NOTE: Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These ratings are stress specifications only. Functional operation of product at these conditions or any conditions beyond those listed in the *DC Characteristics* or *AC Characteristics* is not implied. Exposure to absolute maximum rating conditions for extended periods may affect product reliability.

Item	Rating
Supply Voltage, $V_{CC}$	3.63V
Inputs, $V_I$ XTAL_IN Other Inputs	0V to 2V -0.5V to $V_{CC} + 0.5V$
Outputs, $I_O$ Continuous Current Surge Current	50mA 100mA
Package Thermal Impedance, $\theta_{JA}$	33.1°C/W (0 mps)
Storage Temperature, $T_{STG}$	-65°C to 150°C

## DC Electrical Characteristics

**Table 4A. LVPECL Power Supply DC Characteristics,  $V_{CC} = V_{CCO} = V_{CCX} = 3.3V \pm 5\%$ ,  $V_{EE} = 0V$ ,  $T_A = 0^\circ C$  to  $70^\circ C$**

Symbol	Parameter	Test Conditions	Minimum	Typical	Maximum	Units
$V_{CC}$	Core Supply Voltage		3.135	3.3	3.465	V
$V_{CCA}$	Analog Supply Voltage		$V_{CC} - 0.31$	3.3	$V_{CC}$	V
$V_{CCO}$	Output Supply Voltage		3.135	3.3	3.465	V
$V_{CCX}$	Crystal Supply Voltage		3.135	3.3	3.465	V
$I_{EE}$	Power Supply Current				300	mA
$I_{CCA}$	Analog Supply Current				31	mA

**Table 4B. LVCMOS/LVTTL DC Characteristics,  $V_{CC} = V_{CCO} = V_{CCX} = 3.3V \pm 5\%$ ,  $T_A = 0^\circ C$  to  $70^\circ C$**

Symbol	Parameter	Test Conditions	Minimum	Typical	Maximum	Units
$V_{IH}$	Input High Voltage		2		$V_{CC} + 0.3$	V
$V_{IL}$	Input Low Voltage		-0.3		0.8	V
$I_{IH}$	Input High Current	CLK_SEL, CLK0, ODASEL_[1:0], ODBSEL_[1:0]	$V_{CC} = V_{IN} = 3.465V$		150	$\mu A$
		FB_SEL, PDSEL_[1:0]	$V_{CC} = V_{IN} = 3.465V$		10	$\mu A$
$I_{IL}$	Input Low Current	CLK_SEL, CLK0, ODASEL_[1:0], ODBSEL_[1:0]	$V_{CC} = 3.465V, V_{IN} = 0V$	-10		$\mu A$
		FB_SEL, PDSEL_[1:0]	$V_{CC} = 3.465, V_{IN} = 0V$	-150		$\mu A$

**Table 4C. Differential DC Characteristics,  $V_{CC} = V_{CCO} = V_{CCX} = 3.3V \pm 5\%$ ,  $T_A = 0^\circ\text{C}$  to  $70^\circ\text{C}$** 

Symbol	Parameter	Test Conditions	Minimum	Typical	Maximum	Units
$I_{IH}$	Input High Current	CLK0, nCLK0, CLK1, nCLK1	$V_{CC} = V_{IN} = 3.465V$		150	$\mu\text{A}$
$I_{IL}$	Input Low Current	CLK0, CLK1	$V_{CC} = 3.465V, V_{IN} = 0V$	-10		$\mu\text{A}$
		nCLK0, nCLK1	$V_{CC} = 3.465V, V_{IN} = 0V$	-150		$\mu\text{A}$
$V_{PP}$	Peak-to-Peak Input Voltage; NOTE 1		0.15		1.3	V
$V_{CMR}$	Common Mode Input Voltage; NOTE 1, 2		$V_{EE}$		$V_{CC} - 0.85$	V

NOTE 1:  $V_{IL}$  should not be less than -0.3V.

NOTE 2. Common mode voltage is defined at the crosspoint.

**Table 4D. LVPECL DC Characteristics,  $V_{CC} = V_{CCO} = V_{CCX} = 3.3V \pm 5\%$ ,  $V_{EE} = 0V$ ,  $T_A = 0^\circ\text{C}$  to  $70^\circ\text{C}$** 

Symbol	Parameter	Test Conditions	Minimum	Typical	Maximum	Units
$V_{OH}$	Output High Voltage; NOTE 1		$V_{CCO} - 1.10$		$V_{CCO} - 0.75$	V
$V_{OL}$	Output Low Voltage; NOTE 1		$V_{CCO} - 2.0$		$V_{CCO} - 1.6$	V
$V_{SWING}$	Peak-to-Peak Output Voltage Swing		0.6		1.0	V

NOTE 1: Outputs terminated with  $50\Omega$  to  $V_{CCO} - 2V$ . See Parameter Measurement Information section, *3.3V Output Load Test Circuit*.

## AC Electrical Characteristics

**Table 5. AC Characteristics,  $V_{CC} = V_{CCO} = V_{CCX} = 3.3V \pm 5\%$ ,  $T_A = 0^\circ\text{C}$  to  $70^\circ\text{C}$**

Symbol	Parameter	Test Conditions	Minimum	Typical	Maximum	Units
$f_{IN}$	Input Frequency		0.008		38.88	MHz
$f_{OUT}$	Output Frequency		19.44		156.25	MHz
$f_{jit}(\emptyset)$	RMS Phase Jitter, (Random), NOTE 1	156.25MHz $f_{OUT}$ , 27MHz crystal, Integration Range: 12kHz – 20MHz		0.6		ps
		155.52MHz $f_{OUT}$ , 27MHz crystal, Integration Range: 12kHz – 20MHz		0.622		ps
		125MHz $f_{OUT}$ , 27MHz crystal, Integration Range: 12kHz – 20MHz		0.6		ps
$t_{sk(o)}$	Output Skew; NOTE 2, 3				80	ps
PSNR	Power Supply Noise Rejection; NOTE 4	$V_{PP} = 50\text{mV}$ Sine Wave, Range: 10kHz – 10MHz		-95		dB
$t_R / t_F$	Output Rise/Fall Time	20% to 80%	200		500	ps
odc	Output Duty Cycle		48		52	%
$t_{LOCK}$	Output-to-Input Phase Lock Time; NOTE 5	Reference Clock Input is $\pm 100\text{ppm}$ from Nominal Frequency		3		s

NOTE: Electrical parameters are guaranteed over the specified ambient operating temperature range, which is established when the device is mounted in a test socket with maintained transverse airflow greater than 500 lpm. The device will meet specifications after thermal equilibrium has been reached under these conditions.

NOTE: Characterized with outputs at the same frequency using the loop filter components for the 44Hz loop bandwidth. Refer to Jitter Attenuator Loop Bandwidth Selection Table.

NOTE 1: Refer to the Phase Noise Plot.

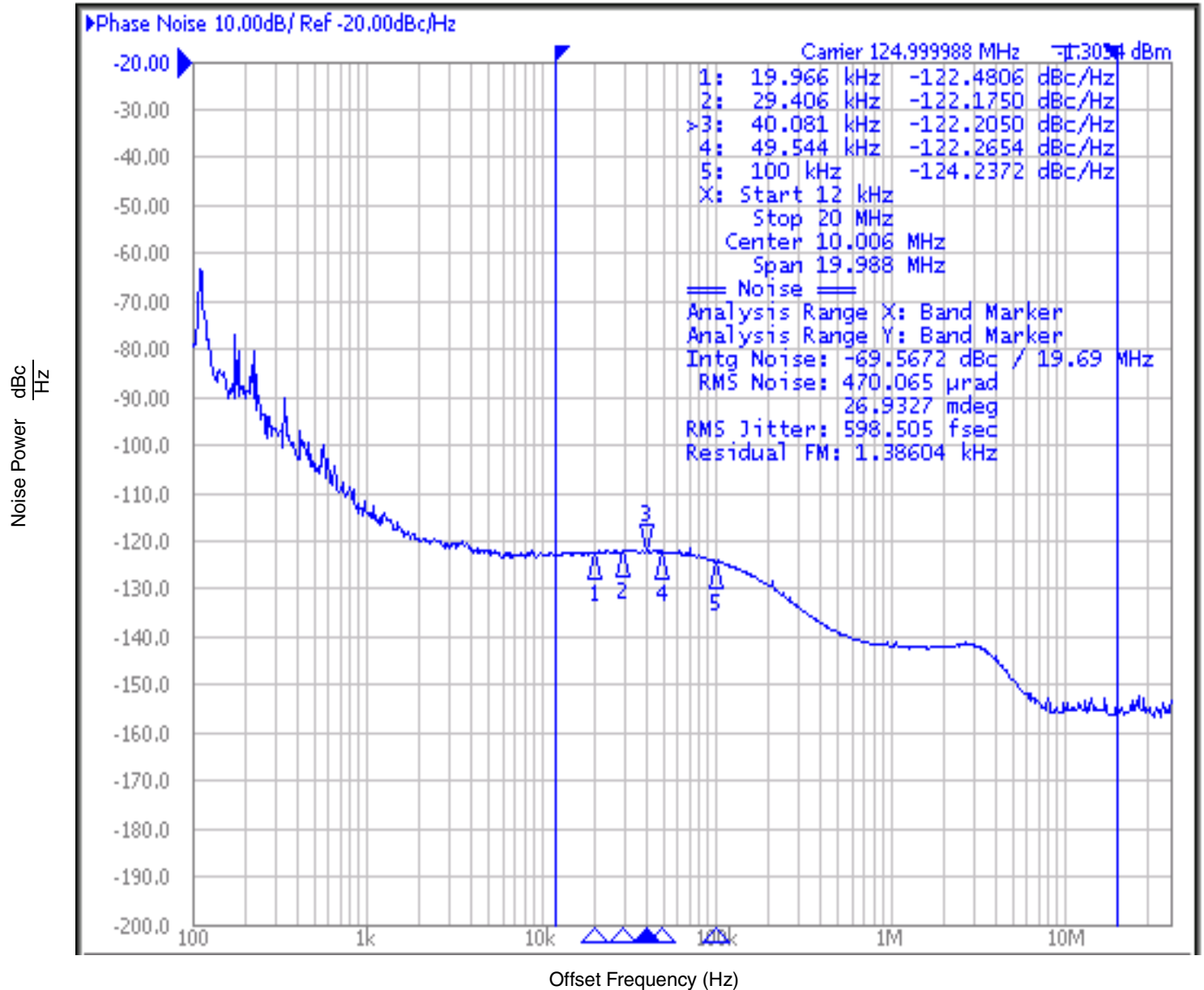
NOTE 2: This parameter is defined in accordance with JEDEC Standard 65.

NOTE 3: Defined as skew between outputs at the same supply voltage and with equal load conditions. Measured at the output differential cross points.

NOTE 4: PSNR results achieved by injecting noise on  $V_{CCA}$  supply pin with no external filter network.

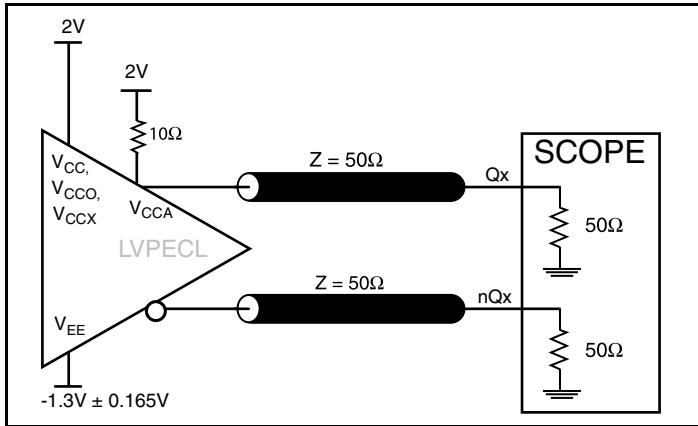
NOTE 5: Lock Time measured from power-up to stable output frequency.

## Typical Phase Noise at 125MHz

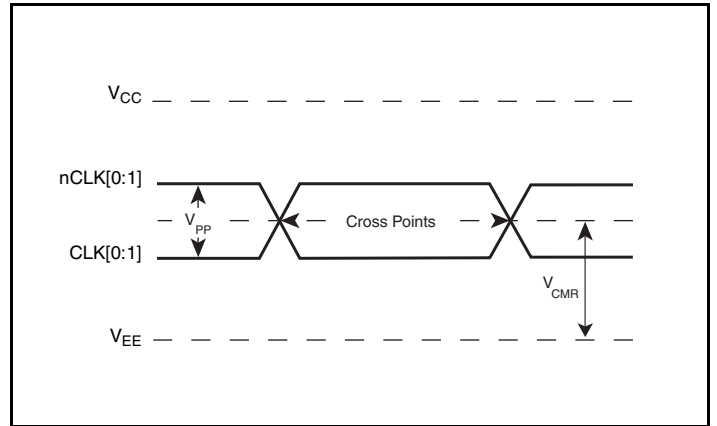




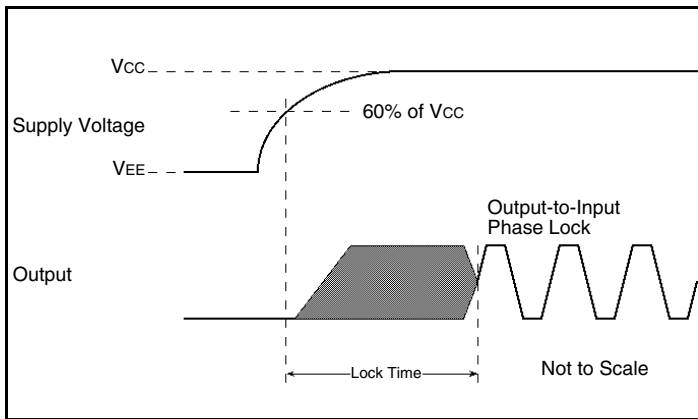
### Parameter Measurement Information



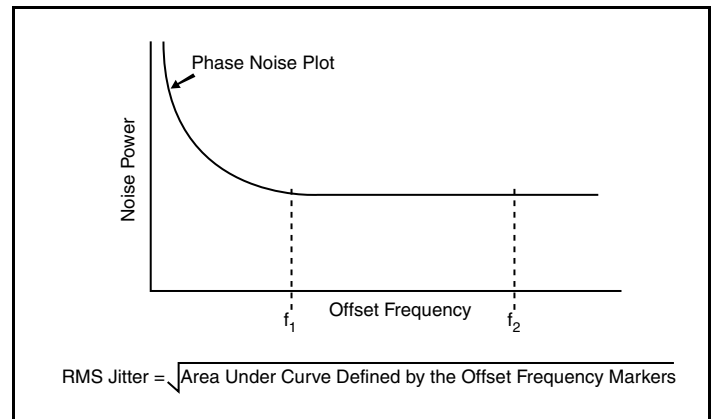
3.3V LVPECL Output Load AC Test Circuit



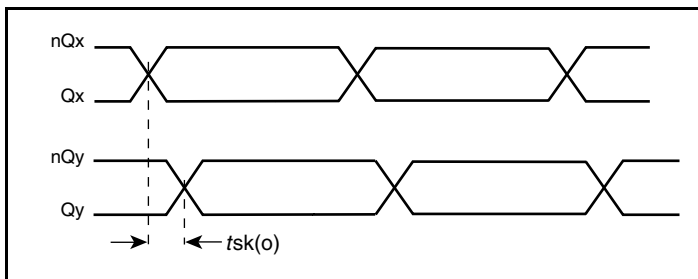
Differential Input Level



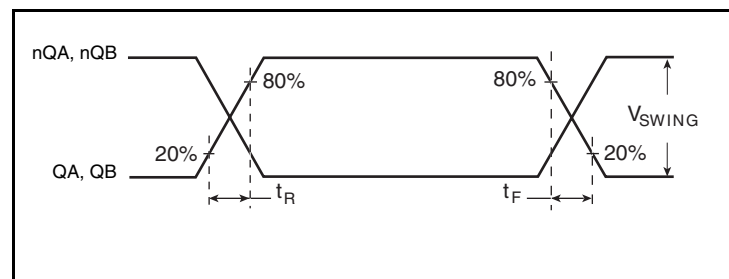
Output-to-Input Phase Lock Time



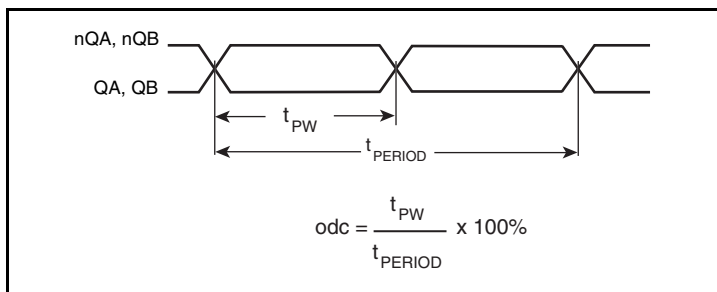
RMS Phase Jitter



Output Skew



LVPECL Output Rise/Fall Time



Output Duty Cycle/Pulse Width/Period

## Application Information

### Power Supply Filtering Technique

As in any high speed analog circuitry, the power supply pins are vulnerable to random noise. To achieve optimum jitter performance, power supply isolation is required. The ICS813N2532 provides separate power supplies to isolate any high switching noise from the outputs to the internal PLL.  $V_{CC}$ ,  $V_{CCA}$ ,  $V_{CCO}$  and  $V_{CCX}$  should be individually connected to the power supply plane through vias, and  $0.01\mu\text{F}$  bypass capacitors should be used for each pin. *Figure 1* illustrates this for a generic  $V_{CC}$  pin and also shows that  $V_{CCA}$  requires that an additional  $10\Omega$  resistor along with a  $10\mu\text{F}$  bypass capacitor be connected to the  $V_{CCA}$  pin.

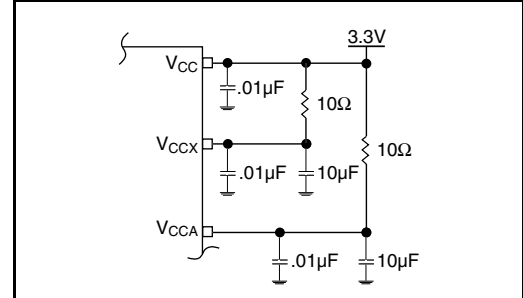


Figure 1. Power Supply Filtering

### Wiring the Differential Input to Accept Single-Ended Levels

*Figure 2* shows how a differential input can be wired to accept single ended levels. The reference voltage  $V_{REF} = V_{CC}/2$  is generated by the bias resistors R1 and R2. The bypass capacitor (C1) is used to help filter noise on the DC bias. This bias circuit should be located as close to the input pin as possible. The ratio of R1 and R2 might need to be adjusted to position the  $V_{REF}$  in the center of the input voltage swing. For example, if the input clock swing is  $2.5\text{V}$  and  $V_{CC} = 3.3\text{V}$ , R1 and R2 value should be adjusted to set  $V_{REF}$  at  $1.25\text{V}$ . The values below are for when both the single ended swing and  $V_{CC}$  are at the same voltage. This configuration requires that the sum of the output impedance of the driver ( $R_o$ ) and the series resistance ( $R_s$ ) equals the transmission line impedance. In addition, matched termination at the input will attenuate the signal in half. This can be done in one of two ways. First, R3 and R4 in parallel should equal the transmission

line impedance. For most  $50\Omega$  applications, R3 and R4 can be  $100\Omega$ . The values of the resistors can be increased to reduce the loading for slower and weaker LVCMOS driver. When using single-ended signaling, the noise rejection benefits of differential signaling are reduced. Even though the differential input can handle full rail LVCMOS signaling, it is recommended that the amplitude be reduced. The datasheet specifies a lower differential amplitude, however this only applies to differential signals. For single-ended applications, the swing can be larger, however  $V_{IL}$  cannot be less than  $-0.3\text{V}$  and  $V_{IH}$  cannot be more than  $V_{CC} + 0.3\text{V}$ . Though some of the recommended components might not be used, the pads should be placed in the layout. They can be utilized for debugging purposes. The datasheet specifications are characterized and guaranteed by using a differential signal.

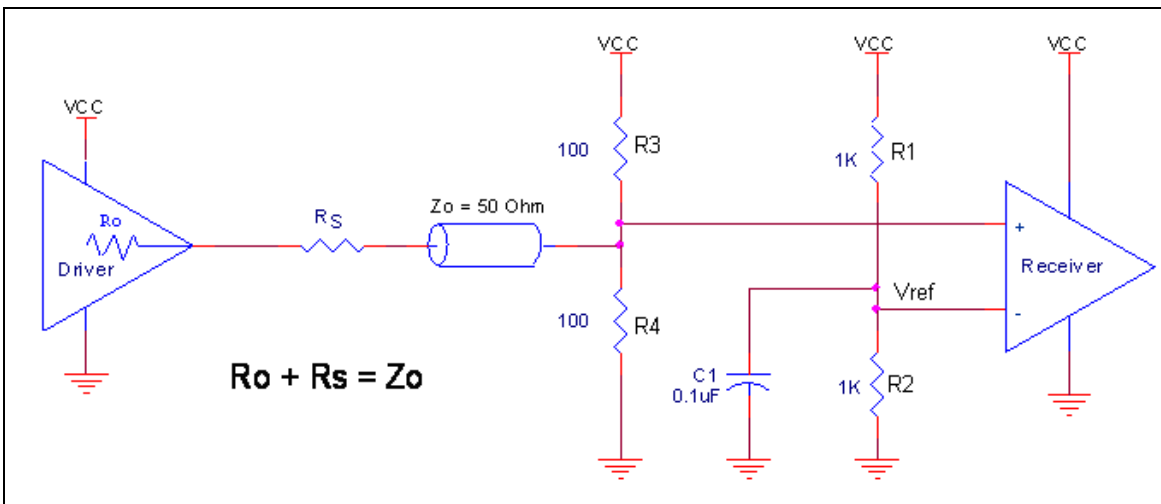
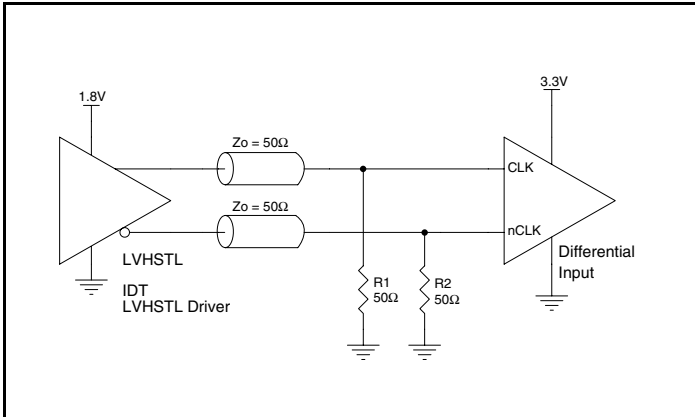


Figure 2. Recommended Schematic for Wiring a Differential Input to Accept Single-ended Levels

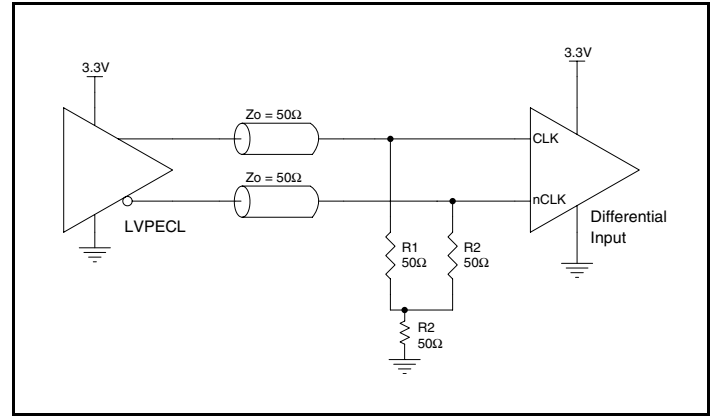
### Differential Clock Input Interface

The CLK/nCLK accepts LVDS, LVPECL, LVHSTL, SSTL, HCSL and other differential signals. Both  $V_{SWING}$  and  $V_{OH}$  must meet the  $V_{PP}$  and  $V_{CMR}$  input requirements. *Figures 3A to 3F* show interface examples for the CLK/nCLK input driven by the most common driver types. The input interfaces suggested here are examples only.

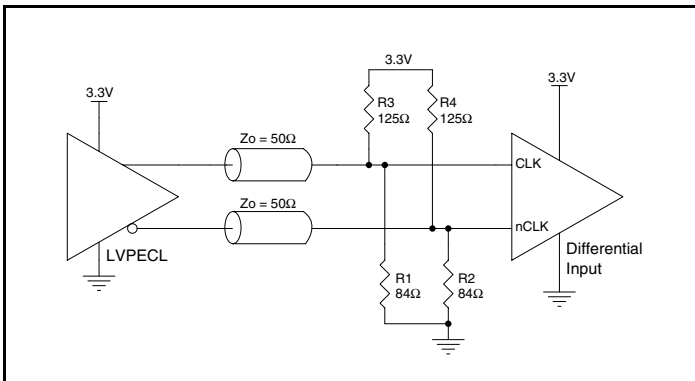
Please consult with the vendor of the driver component to confirm the driver termination requirements. For example, in Figure 3A, the input termination applies for IDT open emitter LVHSTL drivers. If you are using an LVHSTL driver from another vendor, use their termination recommendation.



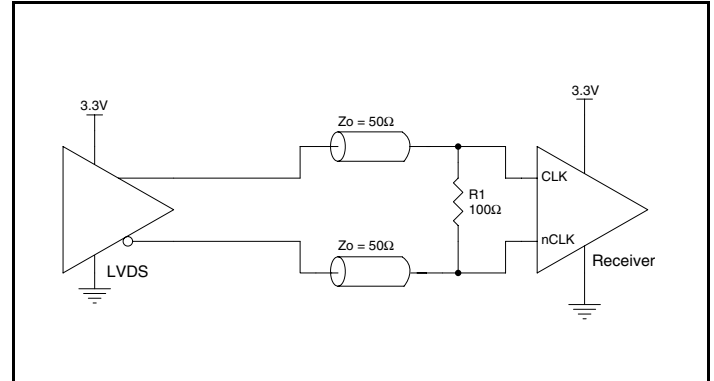
**Figure 3A. CLK/nCLK Input Driven by an IDT Open Emitter LVHSTL Driver**



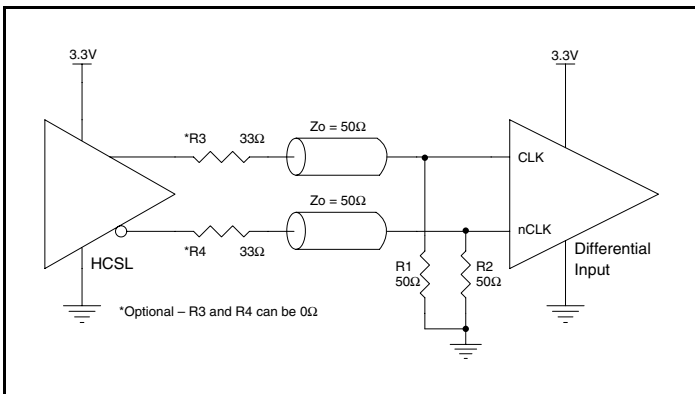
**Figure 3B. CLK/nCLK Input Driven by a 3.3V LVPECL Driver**



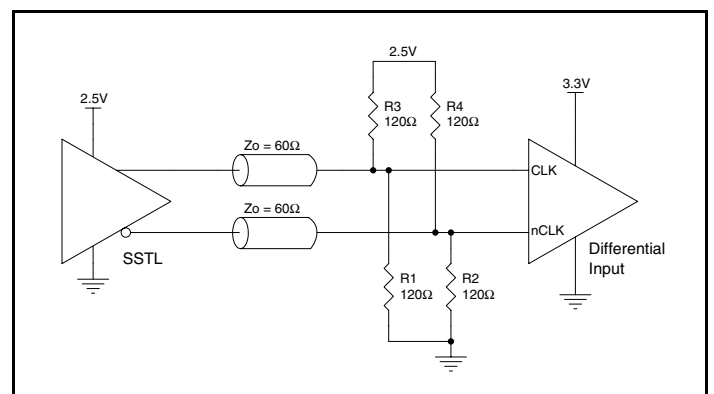
**Figure 3C. CLK/nCLK Input Driven by a 3.3V LVPECL Driver**



**Figure 3D. CLK/nCLK Input Driven by a 3.3V LVDS Driver**



**Figure 3E. CLK/nCLK Input Driven by a 3.3V HCSL Driver**



**Figure 3F. CLK/nCLK Input Driven by a 2.5V SSTL Driver**

## Recommendations for Unused Input and Output Pins

### Inputs:

#### CLK/nCLK Inputs

For applications not requiring the use of the differential input, both CLK and nCLK can be left floating. Though not required, but for additional protection, a 1kΩ resistor can be tied from CLK to ground.

#### LVC MOS Control Pins

All control pins have internal pullups or pulldowns; additional resistance is not required but can be added for additional protection. A 1kΩ resistor can be used.

### Outputs:

#### LVPECL Outputs

All unused LVPECL outputs can be left floating. We recommend that there is no trace attached. Both sides of the differential output pair should either be left floating or terminated.

## Termination for 3.3V LVPECL Outputs

The clock layout topology shown below is a typical termination for LVPECL outputs. The two different layouts mentioned are recommended only as guidelines.

The differential outputs are low impedance follower outputs that generate ECL/LVPECL compatible outputs. Therefore, terminating resistors (DC current path to ground) or current sources must be used for functionality. These outputs are designed to drive 50Ω

transmission lines. Matched impedance techniques should be used to maximize operating frequency and minimize signal distortion. *Figures 4A and 4B* show two different layouts which are recommended only as guidelines. Other suitable clock layouts may exist and it would be recommended that the board designers simulate to guarantee compatibility across all printed circuit and clock component process variations.

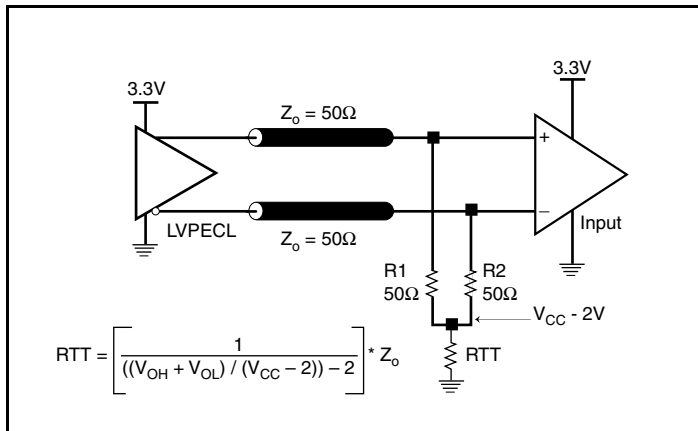


Figure 4A. 3.3V LVPECL Output Termination

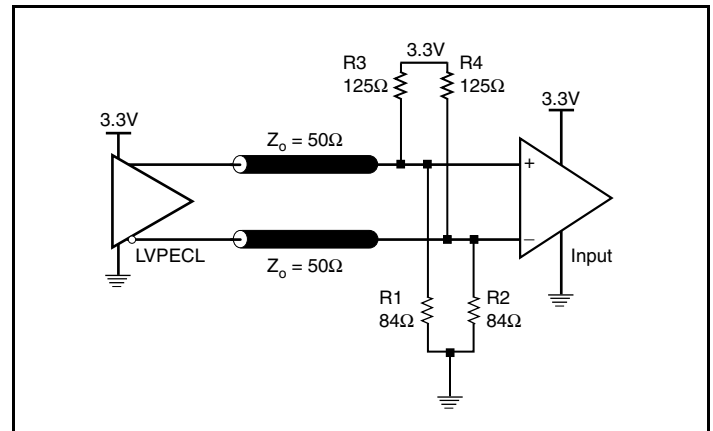


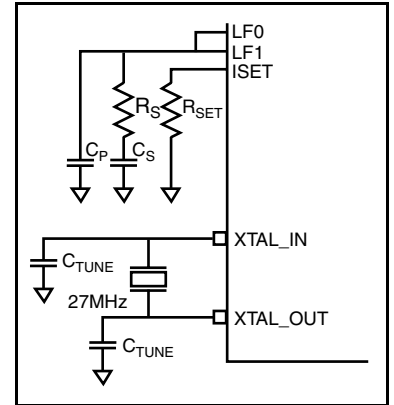
Figure 4B. 3.3V LVPECL Output Termination

## Jitter Attenuator EXTERNAL COMPONENTS

Choosing the correct external components and having a proper printed circuit board (PCB) layout is a key task for quality operation of the Jitter Attenuator. In choosing a crystal, special precaution must be taken with load capacitance ( $C_L$ ), frequency accuracy and temperature range.

The crystal's  $C_L$  characteristic determines its resonating frequency and is closely related to the center tuning of the crystal. The total external capacitance seen by the crystal when installed on a PCB is the sum of the stray board capacitance, IC package lead capacitance, internal device capacitance and any installed tuning capacitors (CTUNE). The recommended  $C_L$  in the Crystal Parameter Table balances the tuning range by centering the tuning curve for a typical PCB. If the crystal  $C_L$  is greater than the total external capacitance, the crystal will oscillate at a higher frequency than the specification. If the crystal  $C_L$  is lower than the total external capacitance, the crystal will oscillate at a lower frequency than the specification. Tuning adjustments might be required depending on

the PCB parasitics or if using a crystal with a higher  $C_L$  specification. In addition, the frequency accuracy specification in the crystal characteristics table are used to calculate the APR (Absolute Pull Range).



## Crystal Characteristics

Symbol	Parameter	Test Conditions	Minimum	Typical	Maximum	Units
	Mode of Oscillation		Fundamental			
$f_N$	Frequency			27		MHz
$f_T$	Frequency Tolerance				±20	ppm
$f_S$	Frequency Stability				±20	ppm
	Operating Temperature Range		0		+70	°C
$C_L$	Load Capacitance			10		pF
$C_O$	Shunt Capacitance			4		pF
ESR	Equivalent Series Resistance				40	Ω
	Drive Level				1	mW
	Aging @ 25 °C	First Year			±3	ppm

The VCXO-PLL Loop Bandwidth Selection Table shows  $R_S$ ,  $C_S$ ,  $C_P$  and  $R_{SET}$  values for recommended high, mid and low loop bandwidth configurations. The device has been characterized using these parameters. In addition, the digital VCXO gain ( $K_{VCXO}$ ) has been provided for additional loop filter requirements.

## Jitter Attenuator Characteristics Table

Symbol	Parameter	Typical	Units
$k_{VCXO}$	VCXO Gain	2.79	kHz/V

## Jitter Attenuator Loop Bandwidth Selection Table

Bandwidth	Crystal Frequency	$R_S$ (kΩ)	$C_S$ (μF)	$C_P$ (μF)	$R_{SET}$ (kΩ)
9Hz (Low)	27MHz	110	10	0.01	2.21
44Hz (Mid)	27MHz	365	1	0.002	1.5
56Hz (High)	27MHz	470	1	0.0005	1.5

The crystal and external loop filter components should be kept as close as possible to the device. Loop filter and crystal traces should be kept short and separated from each other. Other signal traces

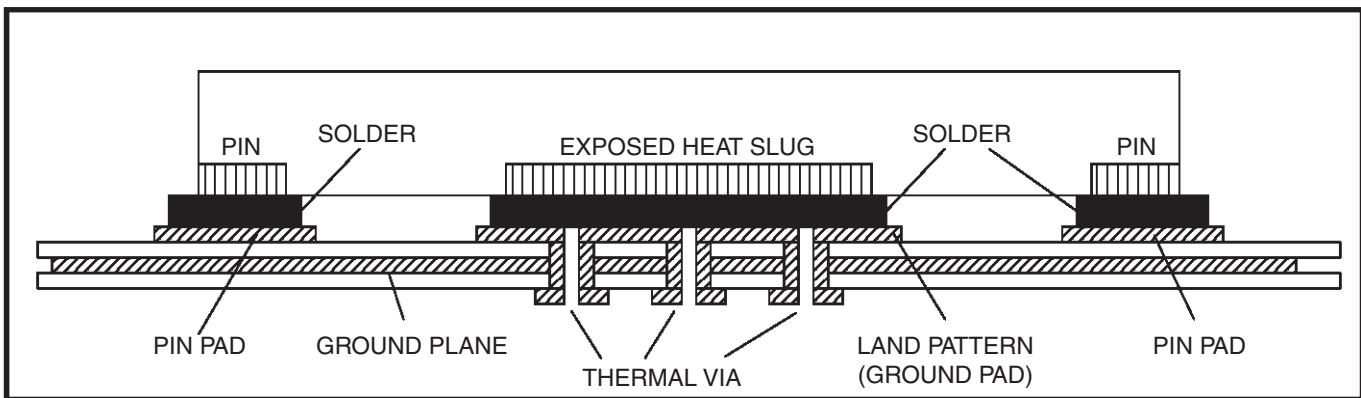
should be kept separate and not run underneath the device, loop filter or crystal components.

## VFQFN EPAD Thermal Release Path

In order to maximize both the removal of heat from the package and the electrical performance, a land pattern must be incorporated on the Printed Circuit Board (PCB) within the footprint of the package corresponding to the exposed metal pad or exposed heat slug on the package, as shown in *Figure 6*. The solderable area on the PCB, as defined by the solder mask, should be at least the same size/shape as the exposed pad/slug area on the package to maximize the thermal/electrical performance. Sufficient clearance should be designed on the PCB between the outer edges of the land pattern and the inner edges of pad pattern for the leads to avoid any shorts.

While the land pattern on the PCB provides a means of heat transfer and electrical grounding from the package to the board through a solder joint, thermal vias are necessary to effectively conduct from the surface of the PCB to the ground plane(s). The land pattern must be connected to ground through these vias. The vias act as “heat pipes”. The number of vias (i.e. “heat pipes”) are application specific

and dependent upon the package power dissipation as well as electrical conductivity requirements. Thus, thermal and electrical analysis and/or testing are recommended to determine the minimum number needed. Maximum thermal and electrical performance is achieved when an array of vias is incorporated in the land pattern. It is recommended to use as many vias connected to ground as possible. It is also recommended that the via diameter should be 12 to 13mils (0.30 to 0.33mm) with 1oz copper via barrel plating. This is desirable to avoid any solder wicking inside the via during the soldering process which may result in voids in solder between the exposed pad/slug and the thermal land. Precautions should be taken to eliminate any solder voids between the exposed heat slug and the land pattern. Note: These recommendations are to be used as a guideline only. For further information, please refer to the Application Note on the Surface Mount Assembly of Amkor's Thermally/Electrically Enhance Leadframe Base Package, Amkor Technology.



**Figure 6. P.C. Assembly for Exposed Pad Thermal Release Path – Side View (drawing not to scale)**















