

Customer Information Sheet

DRAWING No.: M50-350XXXX

SHEET 2 OF 2

IF IN DOUBT - ASK



NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

NOTES:

- ALL TOLERANCES ARE ± 0.25 UNLESS OTHERWISE STATED.
- RECOMMENDED HOLE SIZE = $\varnothing 0.70 \pm 0.05$ mm.

SPECIFICATION:

MATERIAL:

MOULDING = HIGH TEMP THERMOPLASTIC UL94V-0, BLACK

CONTACT = HIGH STRENGTH COPPER ALLOY

FINISH (CONTACT):

42 = 0.15 - 0.08 μ GOLD ON CONTACT AREA,

2.5 - 3.0 μ 100% TIN ON TAILS,

ALL OVER 0.70 - 1.3 μ NICKEL

45 = 0.15 - 0.08 μ GOLD OVER 0.70 - 1.3 μ NICKEL

ELECTRICAL:

CURRENT RATING (ALL CONTACTS ARE ELECTRICALLY LOADED) = 1A MAX

CONTACT RESISTANCE = 30 m Ω MAX

INSULATION RESISTANCE = 1,000 M Ω MIN

DIELECTRIC STRENGTH = 500V AC/DC

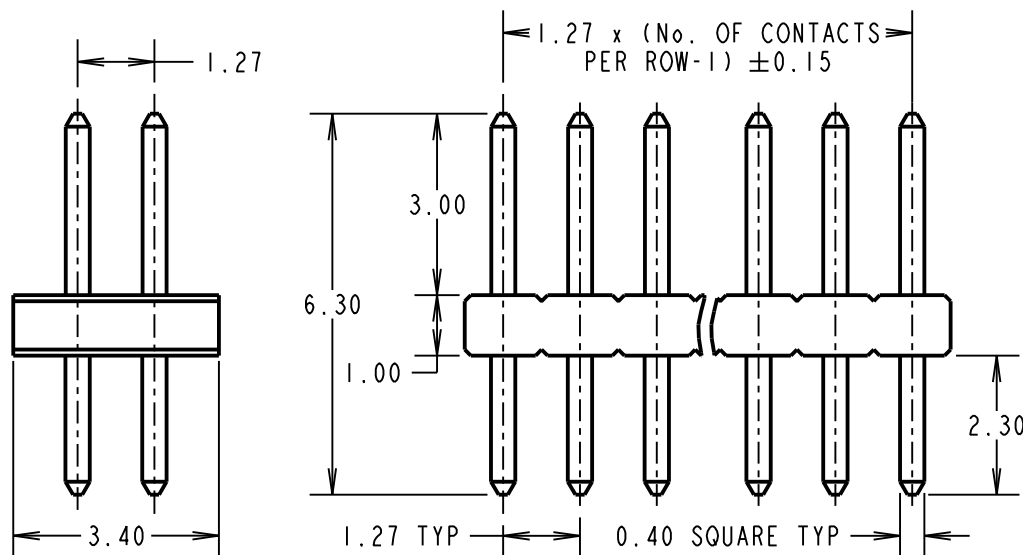
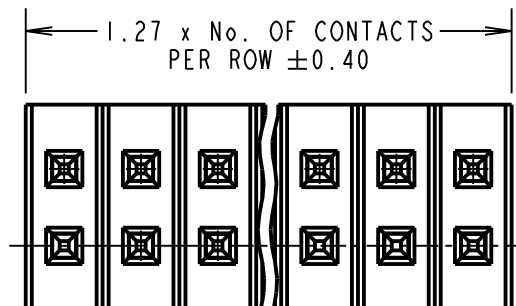
MECHANICAL:

DURABILITY = 600 OPERATIONS

ENVIRONMENTAL:

TEMPERATURE RANGE = -40 $^{\circ}$ C TO +105 $^{\circ}$ C

FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C029XX (LATEST ISSUE)



ORDER CODE:

M50-350XXXX

No. OF CONTACTS PER ROW
01 TO 50

FINISH:

42 = SELECTIVE GOLD + 100% TIN
45 = GOLD

MGP	11	18.10.12	11849
NAME	ISS.	DATE	C/NOTE
APPROVED: MGP			
CHECKED: SF			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES
X = ± 1 mm
X.X = ± 0.25 mm
X.XX = ± 0.10 mm
X.XXX = ± 0.01 mm
ANGLES = $\pm 5^{\circ}$
UNLESS STATED

MATERIAL:
SEE ABOVE
FINISH: SEE ABOVE
S/AREA: mm²

TITLE:
1.27mm PITCH DIL VERTICAL PIN HEADER

DRAWING NUMBER:
M50-350XXXX

SHT
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OF
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