



# MRF1027T1

## Advance Information

### NPN Silicon Low Noise Transistor

The MRF1027T1 is fabricated utilizing Motorola's latest 12 GHz  $f_T$  discrete bipolar silicon process. It offers 1.0 dB Minimum Noise Figure at  $V_{CE} = 1.0$  V,  $I_C = 1.0$  mA and  $f = 1.0$  GHz. The noise performance of the MRF1027T1 at low bias makes this device the ideal choice in high gain, low noise applications. This device is well suited for low-voltage, low-current, front-end applications. It is designed for use in pagers, cellular and cordless phones, and other portable wireless systems.

The MRF1027T1 has 9 emitter fingers, with self-aligned and enhanced processing; resulting in a high  $f_T$ , low operating current transistor with reduced parasitics. The MRF1027T1 is fully-ion implanted with gold metallization and nitride passivation for maximum device reliability, performance and uniformity.

- Low Noise Figure,  $NF_{min} = 1.0$  dB (Typ) @ 1.0 GHz, 3.0 V and 1.0 mA
- High Current Gain-Bandwidth Product,  $f_T = 12$  GHz @ 3.0 V and 10 mA
- Maximum Stable Gain, 17 dB @ 1.0 GHz, 3.0 V and 8.0 mA
- Output Third Order Intercept,  $OIP_3 = 23$  dBm @ 1.0 GHz, 3.0 V and 10 mA
- Fully Ion-Implanted with Gold Metallization and Nitride Passivation

#### RF NPN SILICON TRANSISTOR

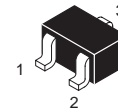
$f_T = 12$  GHz  
 $NF_{min} = 1.0$  dB  
 $I_{C_{MAX}} = 25$  mA  
 $V_{CEO} = 5.0$  V

#### SEMICONDUCTOR TECHNICAL DATA

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LAST SHIP 17MAR01  
 LAST ORDER 17SEP00

- Pin 1. Base  
 2. Emitter  
 3. Collector



PLASTIC PACKAGE  
 CASE 419  
 (SC-70, Tape & Reel Only)

#### ORDERING INFORMATION

Device	Marking	Package
MRF1027T1	WA	SC-70 Tape & Reel*

\*3,000 Units per 8 mm, 7 inch reel.

#### MAXIMUM RATINGS

Rating	Symbol	Value	Unit
Collector-Emitter Voltage	$V_{CEO}$	5.0	Vdc
Collector-Base Voltage	$V_{CBO}$	12	Vdc
Emitter-Base Voltage	$V_{EBO}$	2.5	Vdc
Power Dissipation @ $T_C = 75^\circ\text{C}$ Derate Linearly above $T_C = 75^\circ\text{C}$ at	$P_{D(max)}$	136 1.82	W mW/ $^\circ\text{C}$
Collector Current-Continuous [Note 3]	$I_C$	25	mA
Maximum Junction Temperature	$T_{J(max)}$	150	$^\circ\text{C}$
Storage Temperature	$T_{stg}$	-55 to 150	$^\circ\text{C}$

- NOTES: 1. Meets Human Body Model (HBM)  $\leq 300$  V and Machine Model (MM)  $\leq 75$  V.  
 2. ESD data available upon request.  
 3.  $I_C$  Continuous for MTBF >10 years.

#### THERMAL CHARACTERISTIC

Characteristics	Symbol	Max	Unit
Thermal Resistance, Junction-to-Case	$R_{\theta JC}$	550	$^\circ\text{C}/\text{W}$

NOTE: To calculate the junction temperature use  $T_J = (P_D \times R_{\theta JC}) + T_C$ . The case temperature measured on collector lead adjacent to the package body.

# MRF1027T1

## ELECTRICAL CHARACTERISTICS (T<sub>A</sub> = 25°C, unless otherwise noted.)

Characteristic	Symbol	Min	Typ	Max	Unit
<b>OFF CHARACTERISTIC</b> [Note 1]					
Collector–Emitter Breakdown Voltage (I <sub>C</sub> = 0.1 mA, I <sub>B</sub> = 0)	V <sub>(BR)CEO</sub>	5.0	–	–	Vdc
Collector–Base Breakdown Voltage (I <sub>C</sub> = 0.1 mA, I <sub>E</sub> = 0)	V <sub>(BR)CBO</sub>	12	–	–	Vdc
Emitter–Base Breakdown Voltage (I <sub>E</sub> = 0.1 mA, I <sub>C</sub> = 0)	V <sub>(BR)CBO</sub>	2.5	–	–	Vdc
Emitter Cutoff Current (V <sub>EB</sub> = 1.0 V, I <sub>C</sub> = 0)	I <sub>EB0</sub>	–	–	0.1	μA
Collector Cutoff Current (V <sub>CB</sub> = 1.0 V, I <sub>E</sub> = 0)	I <sub>CBO</sub>	–	–	0.2	μA
<b>ON CHARACTERISTIC</b> [Note 1]					
DC Current Gain (V <sub>CE</sub> = 3.0 V, I <sub>C</sub> = 3.0 mA)	h <sub>FE</sub>	100	–	200	–
<b>DYNAMIC CHARACTERISTICS</b>					
Collector–Base Capacitance (V <sub>CB</sub> = 1.0 V, I <sub>E</sub> = 0, f = 1.0 MHz)	C <sub>cb</sub>	–	0.35	–	pF
Current Gain Bandwidth Product (V <sub>CE</sub> = 3.0 V, I <sub>C</sub> = 10 mA, f = 1.0 GHz)	f <sub>t</sub>	–	12	–	GHz
<b>PERFORMANCE CHARACTERISTIC</b>					
Insertion Gain V <sub>CE</sub> = 1.0 V, I <sub>C</sub> = 1.0 mA, f = 1.0 GHz V <sub>CE</sub> = 3.0 V, I <sub>C</sub> = 3.0 mA, f = 1.0 GHz	S <sub>21</sub>   <sup>2</sup>	– –	8.0 13	– –	dB
Maximum Stable Gain and/or Maximum Available Gain [Note 2] V <sub>CE</sub> = 1.0 V, I <sub>C</sub> = 1.0 mA, f = 1.0 GHz V <sub>CE</sub> = 3.0 V, I <sub>C</sub> = 3.0 mA, f = 1.0 GHz	MSG, MAG	– –	12 16	– –	dB
Minimum Noise Figure V <sub>CE</sub> = 1.0 V, I <sub>C</sub> = 1.0 mA, f = 1.0 GHz V <sub>CE</sub> = 3.0 V, I <sub>C</sub> = 3.0 mA, f = 1.0 GHz	NF <sub>min</sub>	– –	1.0 1.1	– –	dB
Associated Gain at Minimum NF V <sub>CE</sub> = 1.0 V, I <sub>C</sub> = 1.0 mA, f = 1.0 GHz V <sub>CE</sub> = 3.0 V, I <sub>C</sub> = 3.0 mA, f = 1.0 GHz	G <sub>NF</sub>	– –	11 14	– –	dB
Output Power at 1.0 dB Gain Compression [Note 3] (V <sub>CE</sub> = 3.0 V, I <sub>C</sub> = 3.0 mA, f = 1.0 GHz)	P <sub>1dB</sub>	–	–0.3	–	dBm
Output Third Order Intercept [Note 3] (V <sub>CE</sub> = 3.0 V, I <sub>C</sub> = 3.0 mA, f = 1.0 GHz)	OIP <sub>3</sub>	–	22	–	dBm

**NOTES:** 1. Pulse width ≤300 μs, duty cycle ≤2% pulsed.

2. Maximum Available Gain and Maximum Stable Gain are defined by the K factor as follows:

$$\text{MAG} = \left| \frac{S_{21}}{S_{12}} \left( K \pm \sqrt{K^2 - 1} \right) \right|, \text{ if } K > 1, \text{ MSG} = \left| \frac{S_{21}}{S_{12}} \right|, \text{ if } K < 1$$

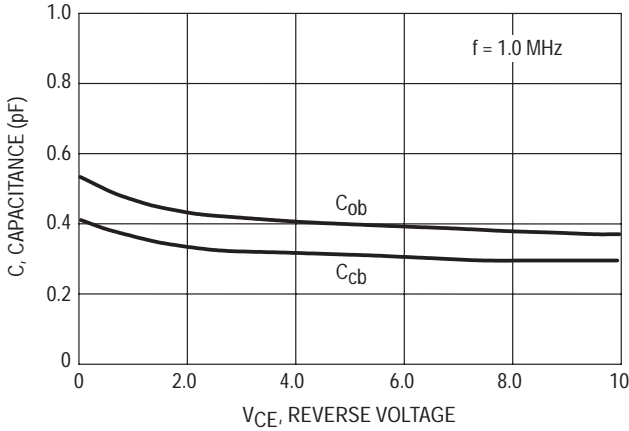
3. Z<sub>in</sub> = 50 Ω and Z<sub>out</sub> matched for optimum IP3.

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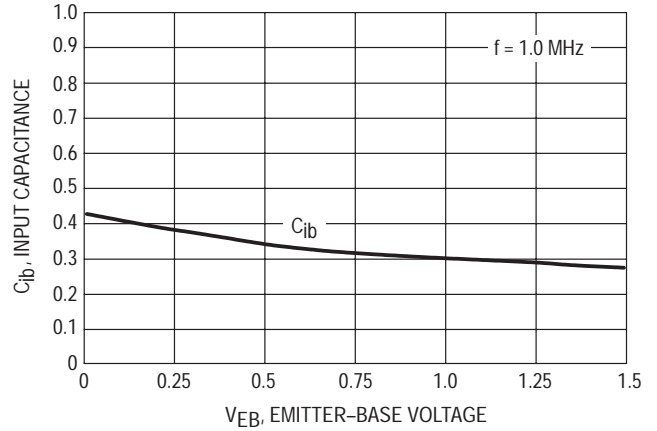
LAST ORDER 17SEP00 LAST SHIP 17MAR01

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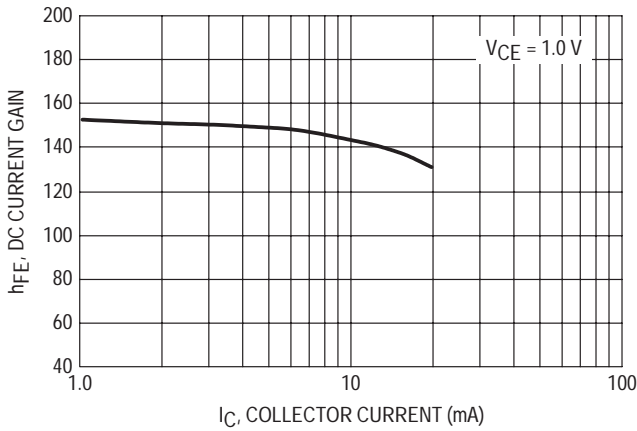
**Figure 1. Capacitance versus Voltage**



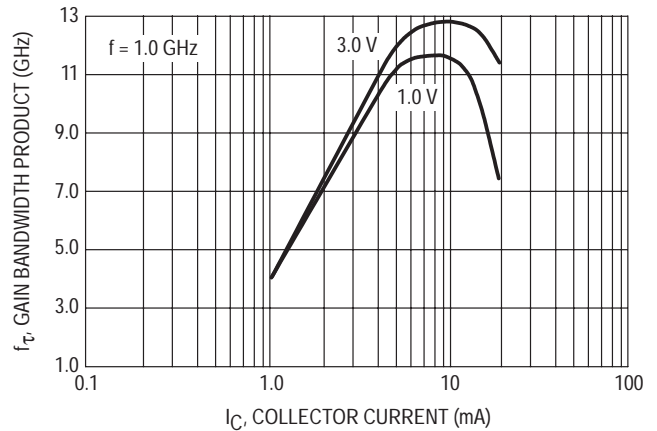
**Figure 2. Input Capacitance versus Voltage**



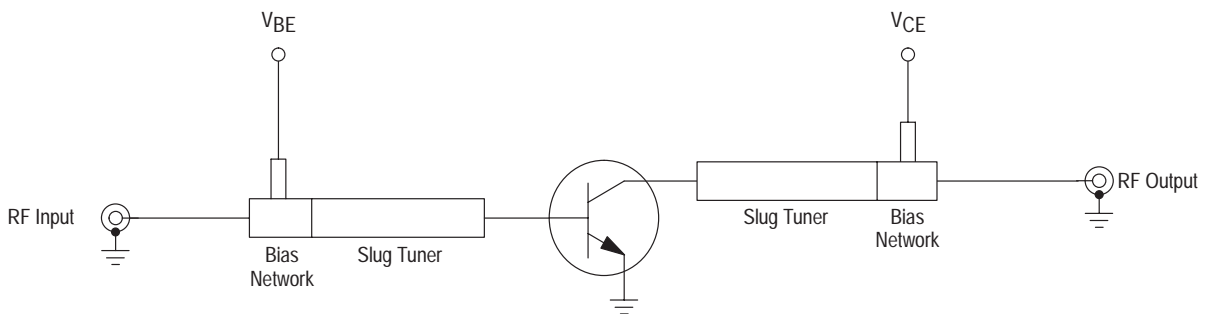
**Figure 3. DC Current Gain versus Collector Current**



**Figure 4. Gain-Bandwidth Product versus Collector Current**



**Figure 5. Functional Circuit Schematic**



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Figure 6. Maximum Stable/Available Gain and Forward Insertion Gain versus Frequency

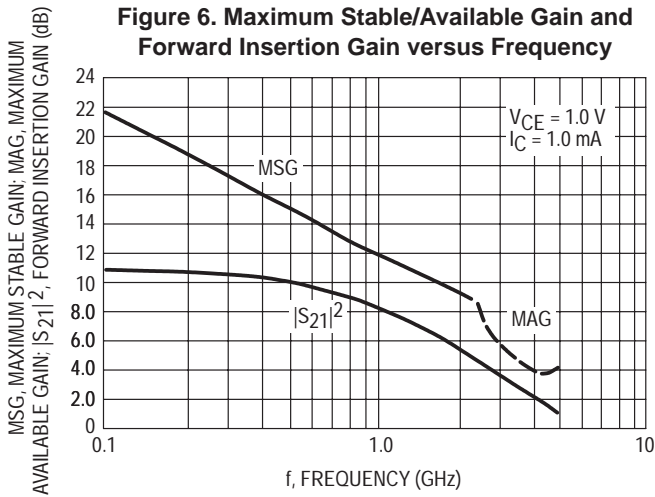


Figure 7. Maximum Stable/Available Gain and Forward Insertion Gain versus Frequency

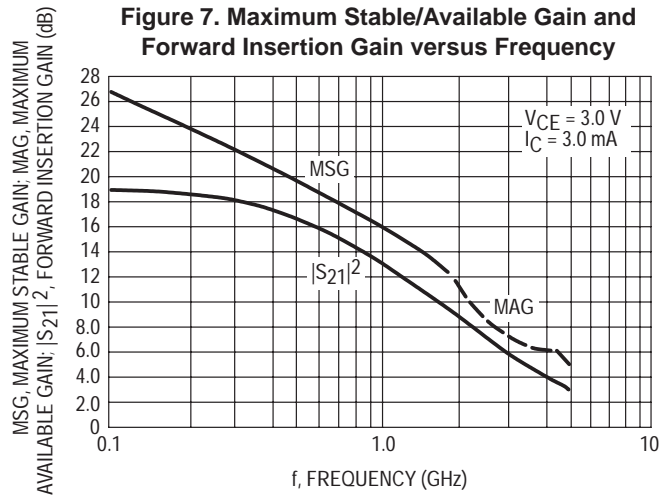


Figure 8. Maximum Stable/Available Gain and Forward Insertion Gain versus Collector Current

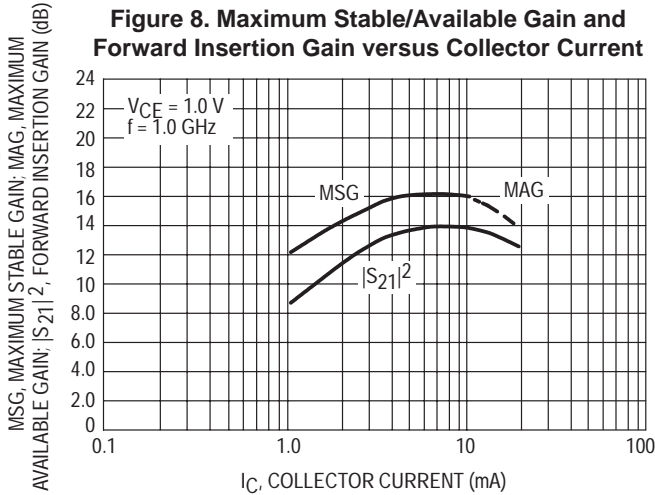


Figure 9. Maximum Stable/Available Gain and Forward Insertion Gain versus Collector Current

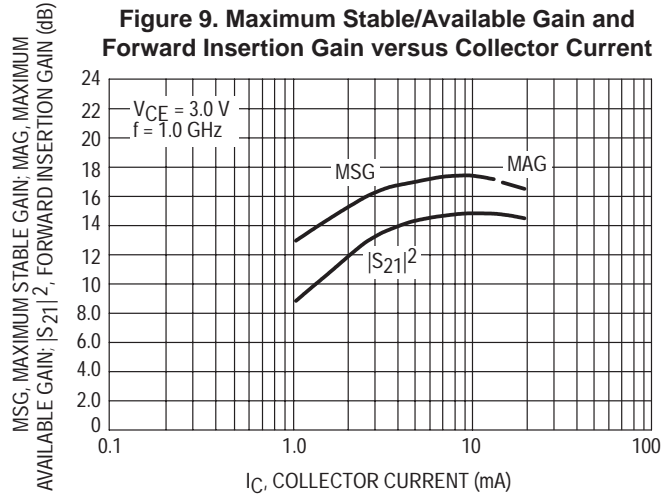


Figure 10. Minimum Noise Figure and Associated Gain versus Frequency

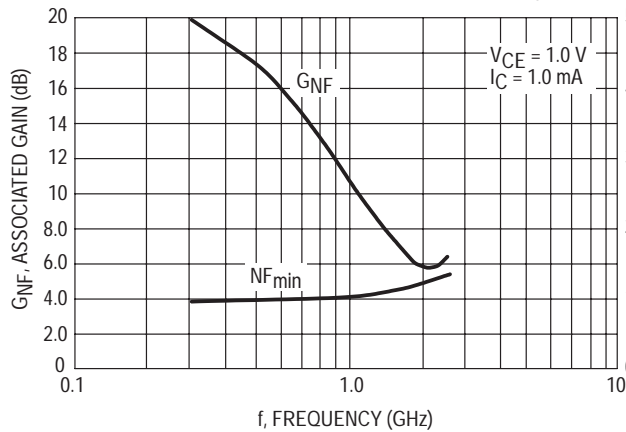
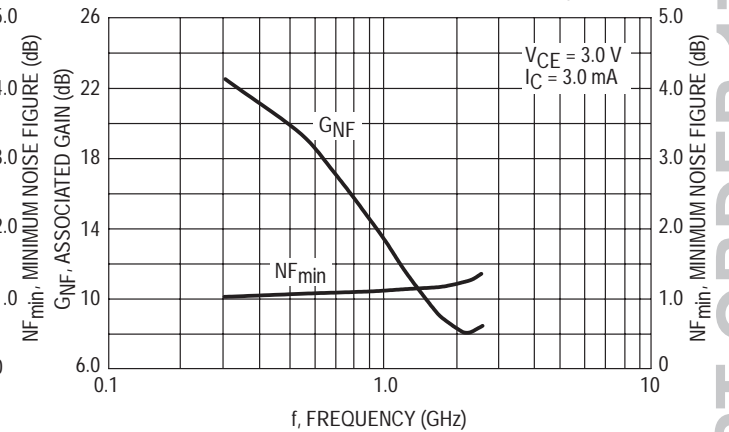


Figure 11. Minimum Noise Figure and Associated Gain versus Frequency



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Figure 12. Minimum Noise Figure and Associated Gain versus Collector Current

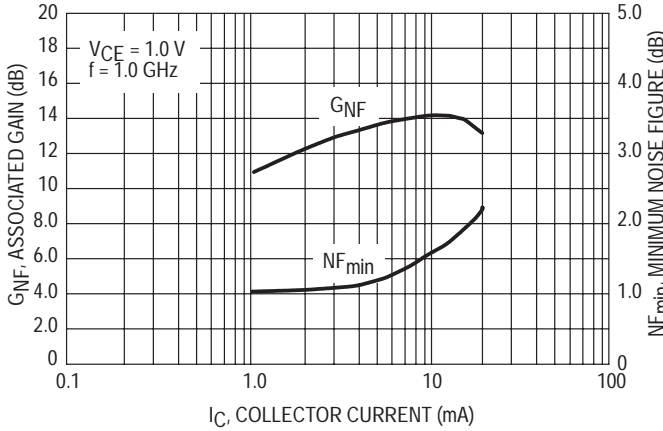


Figure 13. Minimum Noise Figure and Associated Gain versus Collector Current

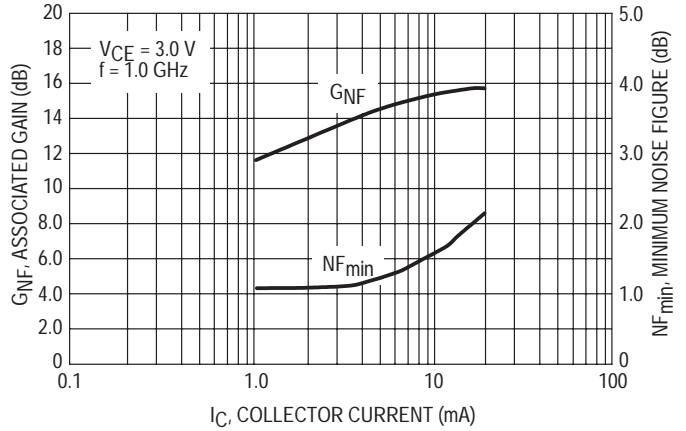
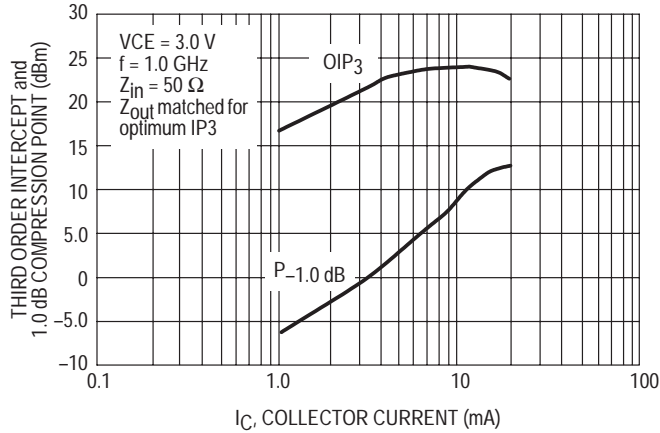


Figure 14. Output Third Order Intercept and Output Power at 1.0 dB Gain Compression versus Collector Current



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Table 1. Common Emitter S-Parameters

V <sub>CE</sub> (Vdc)	I <sub>C</sub> (mA)	f (GHz)	S <sub>11</sub>		S <sub>21</sub>		S <sub>12</sub>		S <sub>22</sub>		K	
			S <sub>11</sub>	∠ φ	S <sub>21</sub>	∠ φ	S <sub>12</sub>	∠ φ	S <sub>22</sub>	∠ φ		
1.0	1.0	0.1	0.971	-7	3.44	173	0.023	85	0.989	-5	0.04	
		0.3	0.945	-22	3.35	159	0.067	76	0.965	-14	0.12	
		0.5	0.906	-35	3.10	143	0.104	66	0.908	-22	0.27	
		0.7	0.803	-47	2.88	131	0.134	59	0.856	-29	0.36	
		0.9	0.721	-58	2.71	120	0.157	53	0.797	-35	0.45	
		1.0	0.684	-63	2.62	116	0.166	51	0.770	-38	0.49	
		1.3	0.576	-78	2.34	101	0.188	45	0.692	-45	0.62	
		1.5	0.518	-87	2.19	93	0.200	42	0.649	-50	0.69	
		1.8	0.429	-101	1.98	82	0.212	38	0.592	-56	0.81	
		2.0	0.386	-112	1.86	75	0.219	37	0.563	-59	0.87	
		2.5	0.309	-140	1.63	59	0.232	35	0.491	-69	1.01	
		3.0	0.258	-163	1.47	47	0.251	36	0.459	-77	1.09	
		3.5	0.238	167	1.33	36	0.276	37	0.445	-85	1.11	
		4.0	0.256	142	1.22	26	0.312	38	0.431	-95	1.08	
		4.5	0.269	121	1.17	17	0.365	37	0.410	-106	1.03	
	5.0	0.305	106	1.09	9	0.417	34	0.411	-118	0.99		
	3.0	3.0	0.1	0.912	-13	8.89	167	0.022	82	0.964	-9.0	0.11
			0.3	0.809	-36	7.88	145	0.061	70	0.871	-24	0.27
			0.5	0.665	-53	6.52	126	0.086	62	0.737	-33	0.48
			0.7	0.532	-66	5.40	113	0.106	58	0.643	-38	0.62
			0.9	0.432	-77	4.58	103	0.122	56	0.569	-42	0.74
			1.0	0.392	-82	4.25	98	0.130	55	0.543	-44	0.78
			1.3	0.296	-95	3.49	87	0.151	54	0.476	-47	0.90
			1.5	0.247	-103	3.12	81	0.167	53	0.447	-50	0.95
			1.8	0.188	-119	2.70	72	0.189	52	0.410	-54	1.01
			2.0	0.162	-132	2.48	66	0.205	51	0.391	-57	1.03
			2.5	0.145	-170	2.09	54	0.244	49	0.338	-66	1.06
			3.0	0.131	163	1.83	44	0.286	46	0.323	-73	1.06
			3.5	0.150	132	1.64	34	0.327	43	0.314	-82	1.05
			4.0	0.184	115	1.50	26	0.370	39	0.300	-92	1.03
			4.5	0.208	101	1.40	17	0.416	35	0.289	-102	1.01
	5.0	0.245	91	1.322	10	0.461	30	0.286	-115	0.98		
	3.0	5.0	0.1	0.852	-17	13.06	163	0.022	81	0.938	-12	0.17
			0.3	0.687	-46	10.50	135	0.055	68	0.783	-29	0.39
			0.5	0.510	-62	7.97	117	0.076	62	0.626	-36	0.64
			0.7	0.385	-75	6.27	104	0.093	61	0.535	-39	0.78
			0.9	0.301	-85	5.13	95	0.111	60	0.475	-41	0.87
			1.0	0.269	-89	4.71	92	0.119	60	0.454	-42	0.91
			1.3	0.193	-102	3.78	81	0.145	59	0.406	-44	0.98
			1.5	0.155	-111	3.35	76	0.163	59	0.385	-47	1.01
			1.8	0.114	-132	2.88	68	0.190	57	0.359	-51	1.03
			2.0	0.100	-149	2.63	63	0.207	56	0.343	-54	1.05
			2.5	0.114	168	2.20	52	0.253	52	0.297	-63	1.05
			3.0	0.115	143	1.92	43	0.298	49	0.287	-70	1.05
			3.5	0.147	117	1.71	34	0.342	44	0.280	-80	1.03
4.0			0.182	105	1.57	25	0.386	40	0.265	-91	1.01	
4.5			0.205	94	1.46	17	0.431	35	0.256	-102	1.00	
5.0	0.242	86	1.38	10	0.474	30	0.251	-115	0.98			
3.0	3.0	0.1	0.927	-11	8.88	168	0.018	83	0.968	-7	0.11	
		0.3	0.836	-32	8.00	147	0.051	73	0.892	-20	0.26	
		0.5	0.704	-47	6.74	129	0.073	64	0.776	-27	0.48	
		0.7	0.573	-58	5.65	116	0.091	60	0.694	-32	0.62	
		0.9	0.473	-67	4.83	106	0.106	58	0.627	-36	0.73	
		1.0	0.432	-71	4.50	102	0.113	58	0.603	-37	0.77	
		1.3	0.332	-82	3.72	90	0.133	57	0.542	-40	0.89	
		1.5	0.281	-87	3.33	84	0.147	56	0.514	-43	0.94	
		1.8	0.213	-98	2.89	75	0.167	55	0.480	-46	0.99	
		2.0	0.179	-107	2.66	70	0.181	55	0.462	-49	1.02	
		2.5	0.131	-139	2.25	57	0.218	52	0.412	-56	1.05	

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# MRF1027T1

Table 1. Common Emitter S-Parameters (continued)

V <sub>CE</sub> (Vdc)	I <sub>C</sub> (mA)	f (GHz)	S <sub>11</sub>		S <sub>21</sub>		S <sub>12</sub>		S <sub>22</sub>		K
			S <sub>11</sub>	∠ φ	S <sub>21</sub>	∠ φ	S <sub>12</sub>	∠ φ	S <sub>22</sub>	∠ φ	
3.0	3.0	3.0	0.096	-163	1.97	47	0.255	51	0.400	-62	1.05
		3.5	0.092	152	1.76	38	0.294	48	0.394	-70	1.03
		4.0	0.121	126	1.61	29	0.335	44	0.381	-79	1.01
		4.5	0.143	109	1.50	21	0.379	41	0.373	-87	0.98
		5.0	0.180	97	1.42	13	0.424	37	0.370	-98	0.95
	5.0	0.1	0.874	-15	12.93	164	0.018	81	0.952	-10	0.16
		0.3	0.726	-39	10.70	138	0.047	71	0.824	-24	0.38
		0.5	0.557	-54	8.31	120	0.066	65	0.684	-30	0.62
		0.7	0.431	-64	6.62	108	0.083	63	0.602	-33	0.76
		0.9	0.342	-71	5.46	99	0.098	63	0.545	-35	0.86
		1.0	0.308	-74	5.02	95	0.106	63	0.526	-35	0.89
		1.3	0.227	-81	4.05	85	0.129	62	0.482	-37	0.97
		1.5	0.185	-86	3.59	79	0.145	61	0.461	-40	1.00
		1.8	0.132	-94	3.09	71	0.169	60	0.437	-43	1.02
		2.0	0.103	-104	2.83	67	0.185	59	0.423	-45	1.03
		2.5	0.070	-150	2.37	56	0.228	56	0.378	-53	1.04
		3.0	0.050	175	2.06	46	0.270	53	0.371	-60	1.03
		3.5	0.070	120	1.84	37	0.312	49	0.365	-68	1.02
		4.0	0.108	106	1.68	29	0.355	45	0.350	-77	1.00
		4.5	0.131	94	1.57	21	0.399	40	0.343	-86	0.98
	5.0	0.167	86	1.48	14	0.443	35	0.338	-97	0.96	
	10	0.1	0.760	-21	19.82	157	0.017	79	0.910	-13	0.26
		0.3	0.539	-50	13.88	126	0.041	70	0.707	-28	0.57
		0.5	0.367	-61	9.71	109	0.058	68	0.573	-30	0.81
		0.7	0.269	-69	7.37	99	0.074	68	0.512	-30	0.91
		0.9	0.206	-73	5.92	91	0.091	68	0.475	-30	0.97
		1.0	0.183	-75	5.39	88	0.100	68	0.465	-31	0.98
		1.3	0.128	-79	4.28	79	0.126	67	0.439	-33	1.02
		1.5	0.097	-81	3.77	75	0.144	66	0.426	-35	1.03
		1.8	0.059	-90	3.22	68	0.170	64	0.409	-39	1.04
		2.0	0.037	-104	2.94	63	0.188	63	0.398	-41	1.04
		2.5	0.043	164	2.46	53	0.234	59	0.359	-49	1.03
		3.0	0.048	126	2.13	45	0.278	55	0.355	-56	1.02
		3.5	0.088	99	1.90	36	0.321	50	0.350	-65	1.00
		4.0	0.123	94	1.73	28	0.365	45	0.334	-75	0.98
4.5		0.145	86	1.61	21	0.409	41	0.328	-84	0.97	
5.0	0.178	80	1.51	13	0.453	35	0.322	-95	0.95		

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# MRF1027T1

Table 2. Common-Emitter Noise Parameters

V <sub>CE</sub> (Vdc)	I <sub>C</sub> (mA)	f (GHz)	NF <sub>min</sub> (dB)	Γ <sub>o</sub>		R <sub>N</sub> Ω	r <sub>n</sub>	G <sub>NF</sub> (dB)	K	
				Magnitude	Angle					
1.0	1.0	0.3	0.95	0.68	10	35	0.69	19.8	0.12	
		0.5	0.96	0.68	15	34	0.67	16.8	0.27	
		0.7	0.99	0.67	21	33	0.65	14.1	0.36	
		0.9	1.01	0.67	28	31	0.62	11.8	0.45	
		1.0	1.03	0.66	32	30	0.61	10.8	0.49	
		1.5	1.12	0.62	51	25	0.49	7.1	0.69	
		2.0	1.21	0.55	74	18	0.35	6.5	0.87	
		2.4	1.31	0.47	95	12	0.25	6.7	1.00	
	3.0	3.0	0.3	1.06	0.58	10	24	0.47	21.8	0.27
			0.5	1.06	0.57	15	23	0.46	18.9	0.48
			0.7	1.06	0.55	20	22	0.44	16.2	0.62
			0.9	1.07	0.53	26	21	0.42	13.9	0.74
			1.0	1.08	0.52	30	20	0.41	12.9	0.78
			1.5	1.14	0.47	50	17	0.35	9.1	0.95
			2.0	1.24	0.40	75	13	0.26	7.4	1.03
			2.4	1.35	0.33	98	10	0.20	7.6	1.06
	5.0	5.0	0.3	1.15	0.50	10	21	0.41	22.5	0.39
			0.5	1.16	0.48	14	20	0.40	19.5	0.64
			0.7	1.17	0.46	19	19	0.39	16.9	0.78
			0.9	1.17	0.44	25	19	0.37	14.6	0.87
			1.0	1.18	0.42	28	18	0.36	13.6	0.91
			1.5	1.27	0.36	50	16	0.31	9.8	1.01
			2.0	1.41	0.29	79	12	0.24	8.0	1.05
			2.4	1.57	0.23	108	10	0.19	8.1	1.05
	3.0	1.0	0.3	1.01	0.71	10	40	0.80	20.6	0.11
			0.5	1.03	0.71	15	39	0.79	17.5	0.26
			0.7	1.05	0.71	20	38	0.76	14.7	0.35
			0.9	1.06	0.70	26	36	0.72	12.4	0.43
1.0			1.07	0.70	29	35	0.71	11.3	0.47	
1.5			1.02	0.66	47	29	0.58	7.6	0.67	
2.0			1.06	0.59	68	21	0.43	6.2	0.85	
2.4			1.15	0.52	87	15	0.30	6.9	0.98	
3.0		3.0	0.3	1.03	0.64	9	29	0.59	22.5	0.26
			0.5	1.05	0.63	14	29	0.58	19.5	0.48
			0.7	1.06	0.61	19	28	0.56	16.9	0.62
			0.9	1.08	0.60	25	27	0.54	14.6	0.73
			1.0	1.10	0.59	28	26	0.52	13.6	0.77
			1.5	1.14	0.54	46	22	0.44	9.7	0.94
			2.0	1.24	0.49	69	17	0.34	8.1	1.02
			2.4	1.36	0.43	89	13	0.25	8.3	1.04
5.0		5.0	0.3	1.16	0.55	9	24	0.48	23.3	0.38
			0.5	1.16	0.53	13	23	0.47	20.4	0.62
			0.7	1.17	0.52	18	23	0.45	17.7	0.76
			0.9	1.19	0.50	24	22	0.43	15.4	0.86
			1.0	1.20	0.49	27	21	0.42	14.4	0.89
			1.5	1.28	0.43	46	18	0.36	10.5	1.00
			2.0	1.41	0.35	71	14	0.28	8.7	1.03
			2.4	1.56	0.29	94	11	0.22	8.8	1.04
10		10	0.3	1.49	0.41	14	20	0.41	24.3	0.57
			0.5	1.49	0.38	15	20	0.40	21.2	0.81
			0.7	1.51	0.36	18	19	0.39	18.5	0.91
			0.9	1.53	0.34	23	19	0.37	16.2	0.97
			1.0	1.54	0.33	27	18	0.37	15.2	0.98
			1.5	1.65	0.26	52	16	0.32	11.2	1.03
			2.0	1.83	0.19	88	13	0.25	9.3	1.04
			2.4	2.02	0.13	123	11	0.22	9.3	1.03

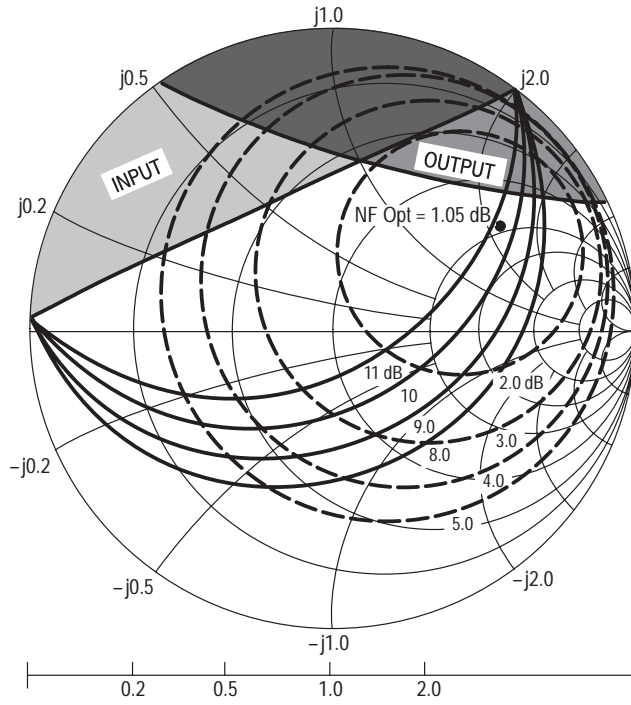
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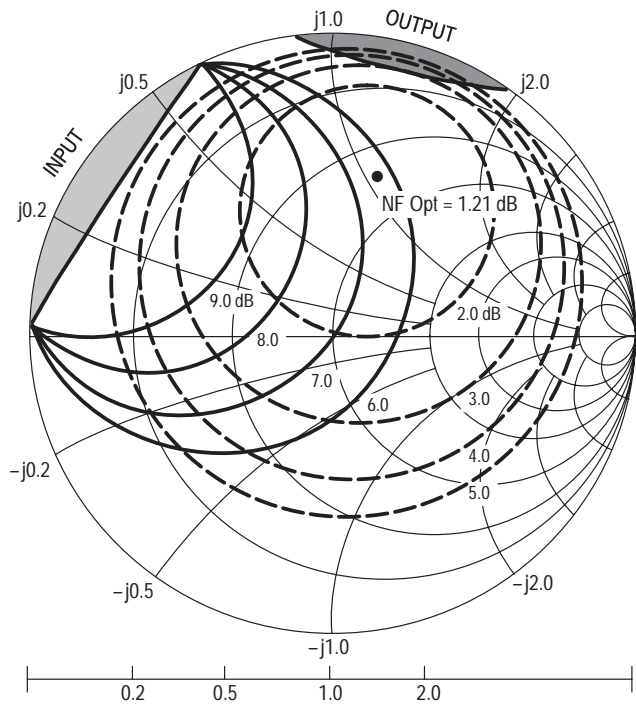
Figure 15. Constant Gain and Noise Figure Contours  
(f = 1.0 GHz)



$V_{CE} = 1.0 \text{ V}$   
 $I_C = 1.0 \text{ mA}$   
 ■ — Potentially Unstable

f (GHz)	NF Opt (dB)	$\Gamma_O$	Rn	K
1.0	1.05	$0.66 \angle 31.5^\circ$	30.4	0.49

Figure 16. Constant Gain and Noise Figure Contours  
(f = 2.0 GHz)



$V_{CE} = 1.0 \text{ V}$   
 $I_C = 1.0 \text{ mA}$   
 ■ — Potentially Unstable

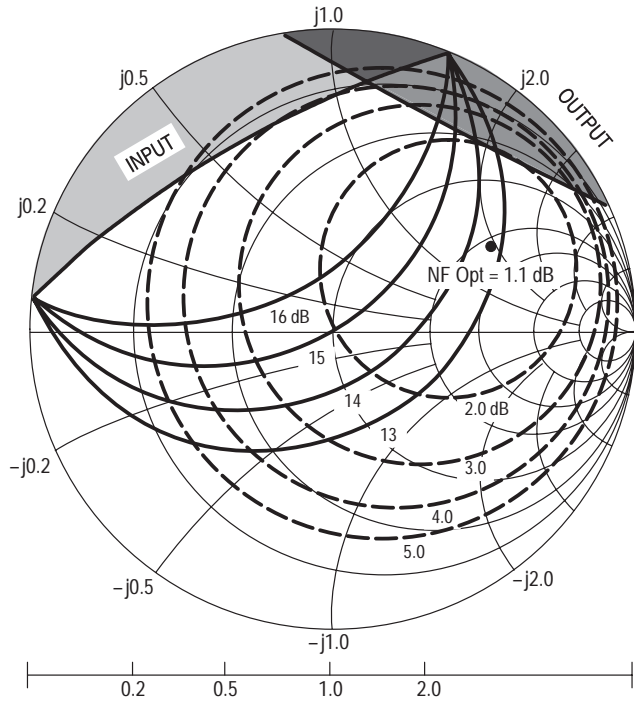
f (GHz)	NF Opt (dB)	$\Gamma_O$	Rn	K
2.0	1.21	$0.55 \angle 74.1^\circ$	17.6	0.87

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Figure 17. Constant Gain and Noise Figure Contours  
(f = 1.0 GHz)

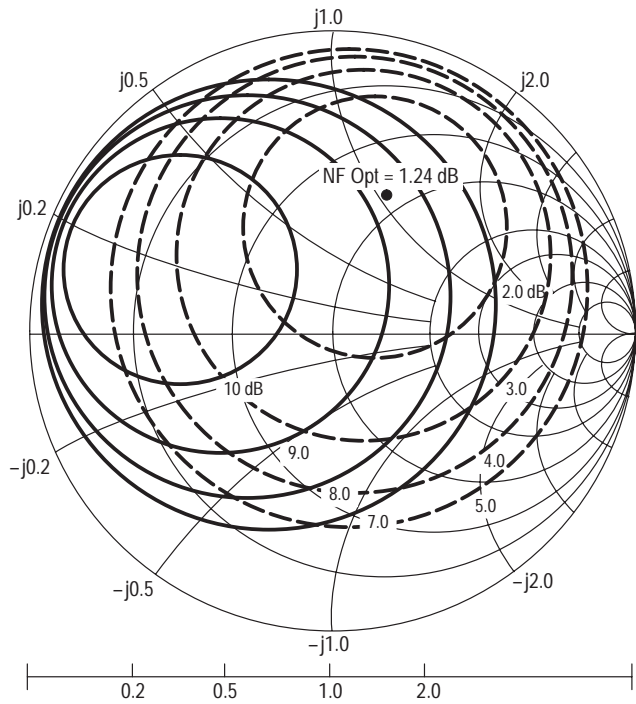


$V_{CE} = 3.0\text{ V}$   
 $I_C = 3.0\text{ mA}$

■ — Potentially Unstable

f (GHz)	NF Opt (dB)	$\Gamma_O$	Rn	K
1.0	1.10	$0.59 \angle 27.9^\circ$	26	0.77

Figure 18. Constant Gain and Noise Figure Contours  
(f = 2.0 GHz)



$V_{CE} = 3.0\text{ V}$   
 $I_C = 3.0\text{ mA}$

■ — Potentially Unstable

f (GHz)	NF Opt (dB)	$\Gamma_O$	Rn	K
2.0	1.24	$0.49 \angle 68.6^\circ$	16.8	1.02

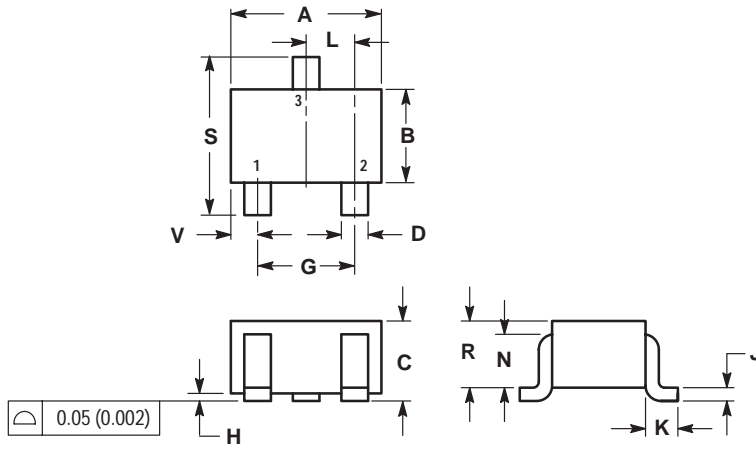
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## OUTLINE DIMENSIONS

PLASTIC PACKAGE  
CASE 419-02  
(SC-70)  
ISSUE J



- NOTES:  
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.  
2. CONTROLLING DIMENSION: INCH.


DIM	INCHES		MILLIMETERS	
	MIN	MAX	MIN	MAX
A	0.071	0.087	1.80	2.20
B	0.045	0.053	1.15	1.35
C	0.035	0.049	0.90	1.25
D	0.012	0.016	0.30	0.40
G	0.047	0.055	1.20	1.40
H	0.000	0.004	0.00	0.10
J	0.004	0.010	0.10	0.25
K	0.017 REF		0.425 REF	
L	0.026 BSC		0.650 BSC	
N	0.028 REF		0.700 REF	
R	0.031	0.039	0.80	1.00
S	0.079	0.087	2.00	2.20
V	0.012	0.016	0.30	0.40

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