



.025" Square Post/ Rectangular Tails



CONTACT TAIL ±.020	2 LEVEL WRAP POST	3 LEVEL WRAP POST	LONG P.C. TAIL
"L" DIMENSION	.465" (11.81)	.580" (14.73)	.205" (5.21)

Features

- Low cost, high performance combination of material, design and tooling
- Accepts .0625 (1.59) ±.008 P.C. board
- .025 (0.64) square wrap post or P.C. tail contacts
- Preloaded cantilever spring design for control of mating force and contact gap
- 100 gram minimum normal contact force for high electrical reliability
- Slotted contact interface for redundancy
- Molded contact position identification
- Mounting standoff for solder flux removal
- Tested to requirements of MIL-C-21097
- Recognized under component program of Underwriters Laboratories Inc., file no. E 27 610
- Approved by Canadian Standards Ass'n., file no. 40 338
- Available in 6 to 50 contact pairs

Ordering Code

Typical Example 00 6333 080 819 601

SERIES

NUMBER OF CONTACTS

DUAL READ-OUT
Even Numbers Only 12 thru 100

CONTACT CODE (Gold Plated)

- 818 .025 Sq. post length .465"
- 819 .025 Sq. wrap post length .580"
- 825 P.C. solder tail length .205" (.010" x .025")

VARIATION CODE

PLATING DESCRIPTION			
Mating Area	30 Gold	30 Gold	
Tail Area	Flash Gold	Tin/Lead	
VARIATION CODE		MOUNTING	
501	601	Center mount .128 (3.25) dia. holes	
502	602	Center mount #4-40 threaded holes	
503	603	Flush mount .128 (3.25) dia. holes	
504	604	Flush mount #4-40 threaded insert	
505	605	No mounting ears	

POLARIZATION

Between-Contact Polarizing Insert: order separately by part no. 60-6061-3138-00-000

■ Recommended for standard applications. Available through ELCO franchised distributors.

Specifications

ELECTRICAL

Contact resistance: 10 milliohms, maximum

Insulation resistance: 5000 megohms, minimum, at 500 VDC

Dielectric withstanding voltage: 1500 VAC between adjacent contacts, RMS at sea level

MECHANICAL

Insertion/withdrawal force: 12-2 oz./position, .062" test blade

Contact retention: Wrap post contact — 8 pounds minimum P.C. contact — 2 pounds minimum

ENVIRONMENTAL

Operating temperature: -65°C to +125°C

Humidity: MIL-STD-1344, Method 1002, II

MATERIALS

Contact: Phosphor bronze

Selective plating: Gold 30 microinch minimum in the mating area over nickel 100 microinch minimum, with 3-5 microinch gold or tin lead tails

Thermoplastic insulator: 94V-0 glass-filled polyester

INSULATOR DIMENSIONS
$YYY = \left(\frac{\text{No. of contacts} - 1}{2} \right) \times .125"$
A = YYY + .930"
B = YYY + .670"
C = YYY + .410"
D = YYY + .250"
E = YYY