DRAWING MADE IN THIRD ANGLE PROJECTION
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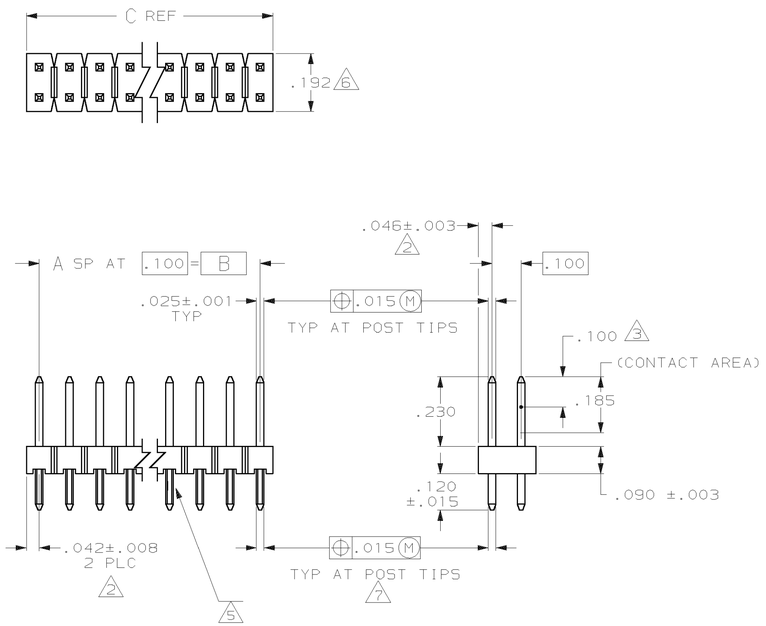
LOC	DIST
AD	39

P	F	ZONE	LTR	DESCRIPTION	DATE	APPD
			P	REV PER EC 0G3C-0124-01	03FEB99	JG
			R	REV PER EC 0G3C-0148-01	18APR01	JG



1. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.

2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.

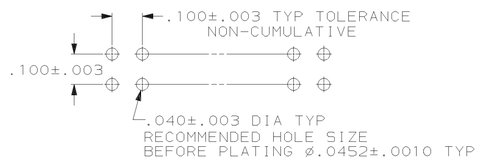
3 POINT OF MEASUREMENT FOR PLATING THICKNESS.

4 PART INDICATED IS PACKAGED IN SINGLE TUBES.

5 RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.

6 FOR 2 POSITION PART ONLY, THE NOTED DIMENSION IS .184±.016.

7 .020 M FOR KINKED TAILS.



RECOMMENDED HOLE LAYOUT

	1.784	1.700	17	36	2-104351-3
OBSOLETE-SUPERSEDED BY 104351-8	4 .784	.700	7	16	2-104351-2
OBSOLETE-SUPERSEDED BY 1-104351-3	4 1.284	1.200	12	26	2-104351-1
	3.984	3.900	39	80	2-104351-0
	2.984	2.900	29	60	1-104351-9
	2.484	2.400	24	50	1-104351-8
	1.984	1.900	19	40	1-104351-7
	1.684	1.600	16	34	1-104351-6
	1.484	1.400	14	30	1-104351-5
	1.384	1.300	13	28	1-104351-4
	1.284	1.200	12	26	1-104351-3
	1.184	1.100	11	24	1-104351-2
	1.084	1.000	10	22	1-104351-1
	.984	.900	9	20	1-104351-0
	.884	.800	8	18	104351-9
	.784	.700	7	16	104351-8
	.684	.600	6	14	104351-7
	.584	.500	5	12	104351-6
	.484	.400	4	10	104351-5
	.384	.300	3	8	104351-4
	.284	.200	2	6	104351-3
	.184	.100	1	4	104351-2
	.084	——	——	2	104351-1
REMARKS	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

DO NOT SCALE PRINT.
UNLESS SPECIFIED
DIMENSIONS IN INCHES
TOLERANCES ON :
2 PLC DEC ± -
3 PLC DEC ± .005
ANGLES ± -
MATERIAL HOUSING, FLAME RETARDANT THERMOPLASTIC COLOR-BLACK
18APR01
FINISH POSTS: .000015 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL

DR 2-8-88 H MOLL
CHK 2-8-88 R FEIDT
APPD 2-8-88 R FEIDT
APPD 2-8-88 R ELICKER
PRODUCT SPEC –
APPLICATION SPEC –
WEIGHT –

AMP | AMP INCORPORATED Harrisburg, Pa. 17105

NAME HEADER ASSY, MOD II, BREAKAWAY, DBL ROW, .100X.100¢, VERT, .025 SQ POSTS, WITH RETENTION FEATURE

SIZE D | FSCM NO 00779 | DRAWING NO 104351

SCALE 4:1 | SHEET 1 OF 1

CUSTOMER DRAWING