

FEATURES AND SPECIFICATIONS

Features and Benefits

- Sizes 4 to 80 circuits
- Stackable side-to-side and end-to-end (on unbroken edges)
- Easy breakaway to smaller sizes
- Drawn .025" square wire provides 4-sided smooth surface for quality interface
- For high temperature version contact Molex, engineering series 70280

Reference Information

Product Specification: PS-8624

Packaging: Bag

UL File No.: E29179 (G)

CSA File No.: LR19980A

Mates With: 7859 Shunts, C-Grid Receptacles, SL Crimp and IDT Housings

Designed In: Inches

Electrical

Voltage: 250V

Current: 3.0A

Contact Resistance: 15mΩ max.

Dielectric Withstanding Voltage: 1500V

Insulation Resistance: 1000 MΩ min.

Mechanical

Pin Retention to Header: 17.79N (4 lb)

Durability: 25 cycles Tin/Lead and 50 cycles Gold

Physical

Housing: Glass-filled polyester, UL 94V-0

Contact: Phosphor Bronze

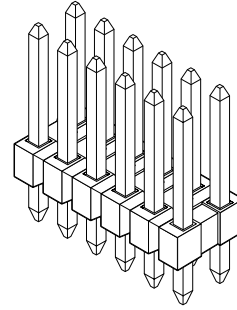
Plating: See Table

Operating Temperature: -40 to +105°C

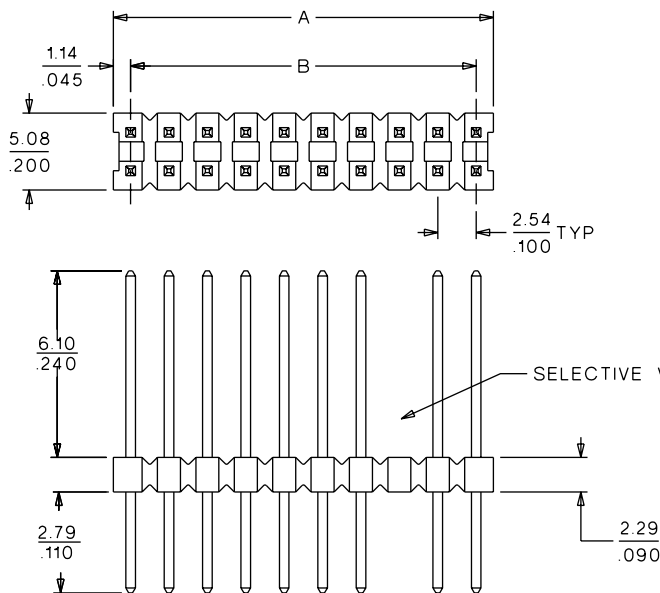
molex® 2.54mm (.100") Pitch C-Grid® Breakaway Header

8624

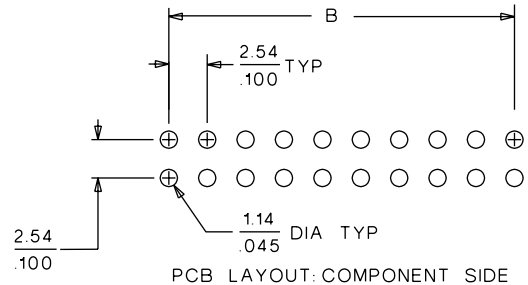
Dual Row, Vertical



CATALOG DRAWING (FOR REFERENCE ONLY)



Not For Use With Molex C-Grid III™ Components



ORDERING INFORMATION AND DIMENSIONS

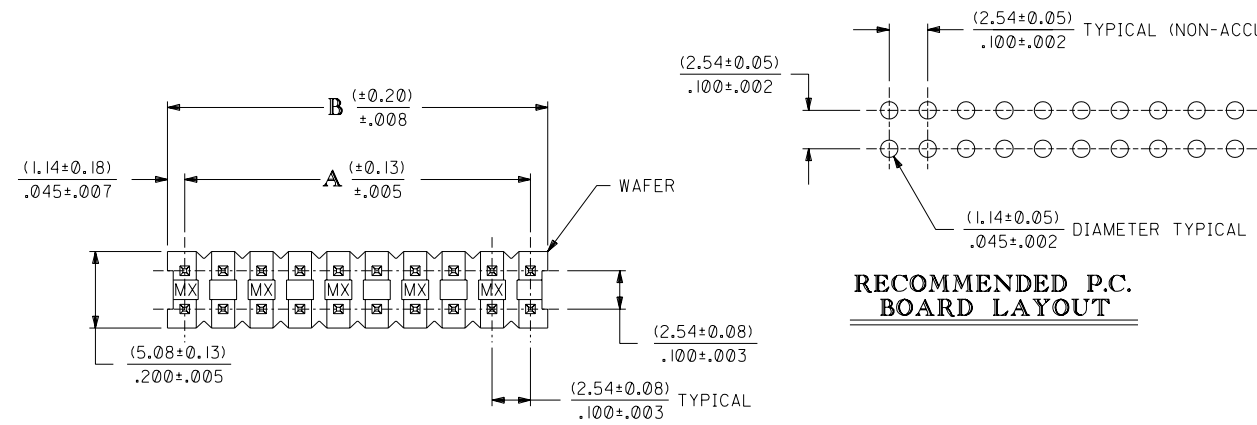
Circuits	Dimension	
	A	B
4	4.83 (.190)	2.54 (.100)
6	7.37 (.290)	5.08 (.200)
8	9.91 (.390)	7.62 (.300)
10	12.45 (.490)	10.16 (.400)
12	14.99 (.590)	12.70 (.500)
14	17.53 (.690)	15.24 (.600)
16	20.07 (.790)	17.78 (.700)
18	22.61 (.890)	20.32 (.800)
20	25.15 (.990)	22.86 (.900)
22	27.69 (1.090)	25.40 (1.000)
24	30.23 (1.190)	27.94 (1.100)
26	32.77 (1.290)	30.48 (1.200)
28	35.31 (1.390)	33.02 (1.300)

Circuits	Dimension	
	A	B
30	37.85 (1.490)	35.56 (1.400)
32	40.39 (1.590)	38.10 (1.500)
34	42.93 (1.690)	40.64 (1.600)
36	45.47 (1.790)	43.18 (1.700)
38	48.01 (1.890)	45.72 (1.800)
40	50.55 (1.990)	48.26 (1.900)
42	53.09 (2.090)	50.80 (2.000)
44	55.63 (2.190)	53.34 (2.100)
46	58.17 (2.290)	55.88 (2.200)
48	60.71 (2.390)	58.42 (2.300)
50	63.25 (2.490)	60.96 (2.400)
52	65.79 (2.590)	63.50 (2.500)
54	68.33 (2.690)	66.04 (2.600)

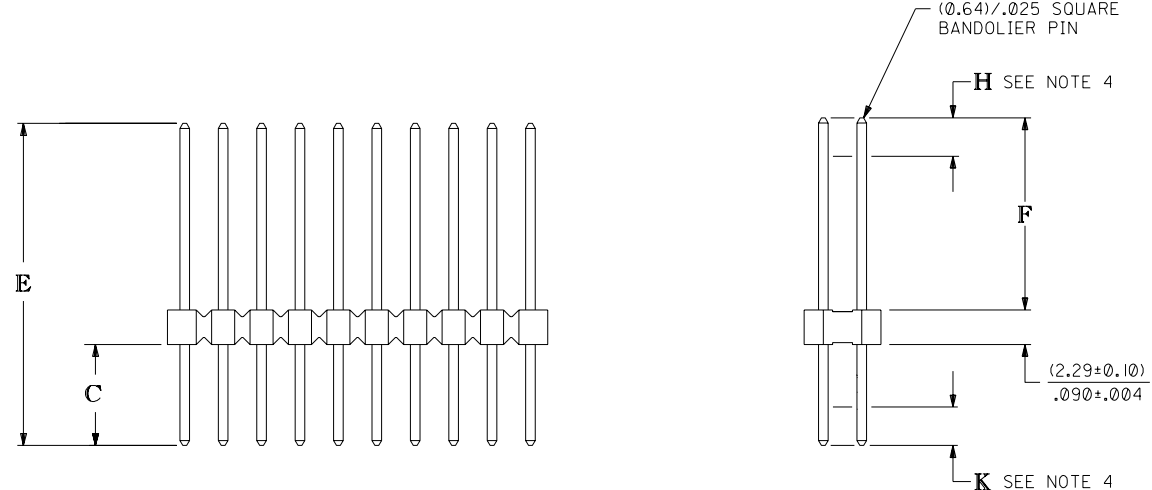
Circuits	Dimension	
	A	B
56	70.87 (2.790)	68.58 (2.700)
58	73.41 (2.890)	71.12 (2.800)
60	75.95 (2.990)	73.66 (2.900)
62	78.49 (3.090)	76.20 (3.000)
64	81.03 (3.190)	78.74 (3.100)
66	83.57 (3.290)	81.28 (3.200)
68	86.11 (3.390)	83.82 (3.300)
70	88.65 (3.490)	86.36 (3.400)
72	91.19 (3.590)	88.90 (3.500)
74	93.73 (3.690)	91.44 (3.600)
76	96.27 (3.790)	93.98 (3.700)
78	98.81 (3.890)	96.52 (3.800)
80	101.35 (3.990)	99.06 (3.900)

Plating Option	Order No.
15μ min. select Gold	• 10-89-1XX1
30μ min. select Gold	• 10-89-2XX1
150μ Tin/Lead, Nickel overall	• 10-88-1XX1
5μ min. Gold flash	• 10-89-9XX7
Replace XX with no. of circuits, 04-80 (even only), for 2-circuit, see 42375	

• US Standard Product, available through Molex franchised distributors



RECOMMENDED P.C. BOARD LAYOUT



CKT. SIZE	DIMENSION A		DIMENSION B	
	(MM)	INCH	(MM)	INCH
4	(2.54)	.100	(4.83)	.190
6	(5.08)	.200	(7.37)	.290
8	(7.62)	.300	(9.91)	.390
10	(10.16)	.400	(12.45)	.490
12	(12.70)	.500	(14.99)	.590
14	(15.24)	.600	(17.53)	.690
16	(17.78)	.700	(20.07)	.790
18	(20.32)	.800	(22.61)	.890
20	(22.86)	.900	(25.15)	.990
22	(25.40)	1.000	(27.69)	1.090
24	(27.94)	1.100	(30.23)	1.190
26	(30.48)	1.200	(32.77)	1.290
28	(33.02)	1.300	(35.31)	1.390
30	(35.56)	1.400	(37.85)	1.490
32	(38.10)	1.500	(40.39)	1.590
34	(40.64)	1.600	(42.93)	1.690
36	(43.18)	1.700	(45.47)	1.790
38	(45.72)	1.800	(48.01)	1.890
40	(48.26)	1.900	(50.55)	1.990
42	(50.80)	2.000	(53.09)	2.090
44	(53.34)	2.100	(55.63)	2.190
46	(55.88)	2.200	(58.17)	2.290
48	(58.42)	2.300	(60.71)	2.390
50	(60.96)	2.400	(63.25)	2.490
52	(63.50)	2.500	(65.79)	2.590
54	(66.04)	2.600	(68.33)	2.690
56	(68.58)	2.700	(70.87)	2.790
58	(71.12)	2.800	(73.41)	2.890
60	(73.66)	2.900	(75.95)	2.990
62	(76.20)	3.000	(78.49)	3.090
64	(78.74)	3.100	(81.03)	3.190
66	(81.28)	3.200	(83.57)	3.290
68	(83.82)	3.300	(86.11)	3.390
70	(86.36)	3.400	(88.65)	3.490
72	(88.90)	3.500	(91.19)	3.590
74	(91.44)	3.600	(93.73)	3.690
76	(93.98)	3.700	(96.27)	3.790
78	(96.52)	3.800	(98.81)	3.890
80	(99.06)	3.900	(101.35)	3.990

NOTES:

- PIN PUSHOUT FORCE: 4 LBS. MINIMUM (IN EITHER DIRECTION)
- FOR ILLUSTRATION PURPOSES, 20 (DUAL 10) CIRCUIT SIZE IS SHOWN.
- PINS MUST MEET MOLEX SOLDERABILITY SPECIFICATION ES-152, EXCEPT VOIDS ARE PERMISSIBLE AT BANDOLIER PIN FAYING SURFACE (APPROX. .025 LONG X .006 WIDE REF.- 2 LOCATIONS).
- MEASURE POINT FOR PLATING THICKNESS.
- THIS PART CONFORMS TO MOLEX PRODUCT SPECIFICATION PS-8624.
- PACKAGING INFORMATION: (UNLESS OTHERWISE NOTED IN TABLES) PER PACKAGING DRAWING NO. PK-70873-0353 BULK PACKAGED IN BAGS

FINISH (PER ES-88):

- (164) - .000150 MINIMUM TIN/LEAD PLATE OVER .000050 MINIMUM NICKEL PLATE.
- (571) - .000015 MINIMUM GOLD PLATE IN SELECT AREA, .000075 MINIMUM TIN/LEAD PLATE IN SELECT AREA, OVER .000050 MINIMUM NICKEL PLATE OVERALL.
- (574) - .000030 MINIMUM GOLD PLATE IN SELECT AREA, .000075 MINIMUM TIN/LEAD PLATE IN SELECT AREA, OVER .000050 MINIMUM NICKEL PLATE OVERALL.
- (561) - .000030 MINIMUM GOLD PLATE IN SELECT AREAS OVER .000050 MINIMUM NICKEL PLATE OVERALL.
- (544) - .000005 MINIMUM GOLD FLASH IN SELECT AREA, .000075 MINIMUM TIN/LEAD PLATE IN SELECT AREA, OVER .000050 MINIMUM NICKEL PLATE OVERALL.

MATERIAL:

- WAFER - GLASS FILLED POLYESTER; UL94V-0; COLOR: BLACK
- PIN - PHOSPHOR BRONZE

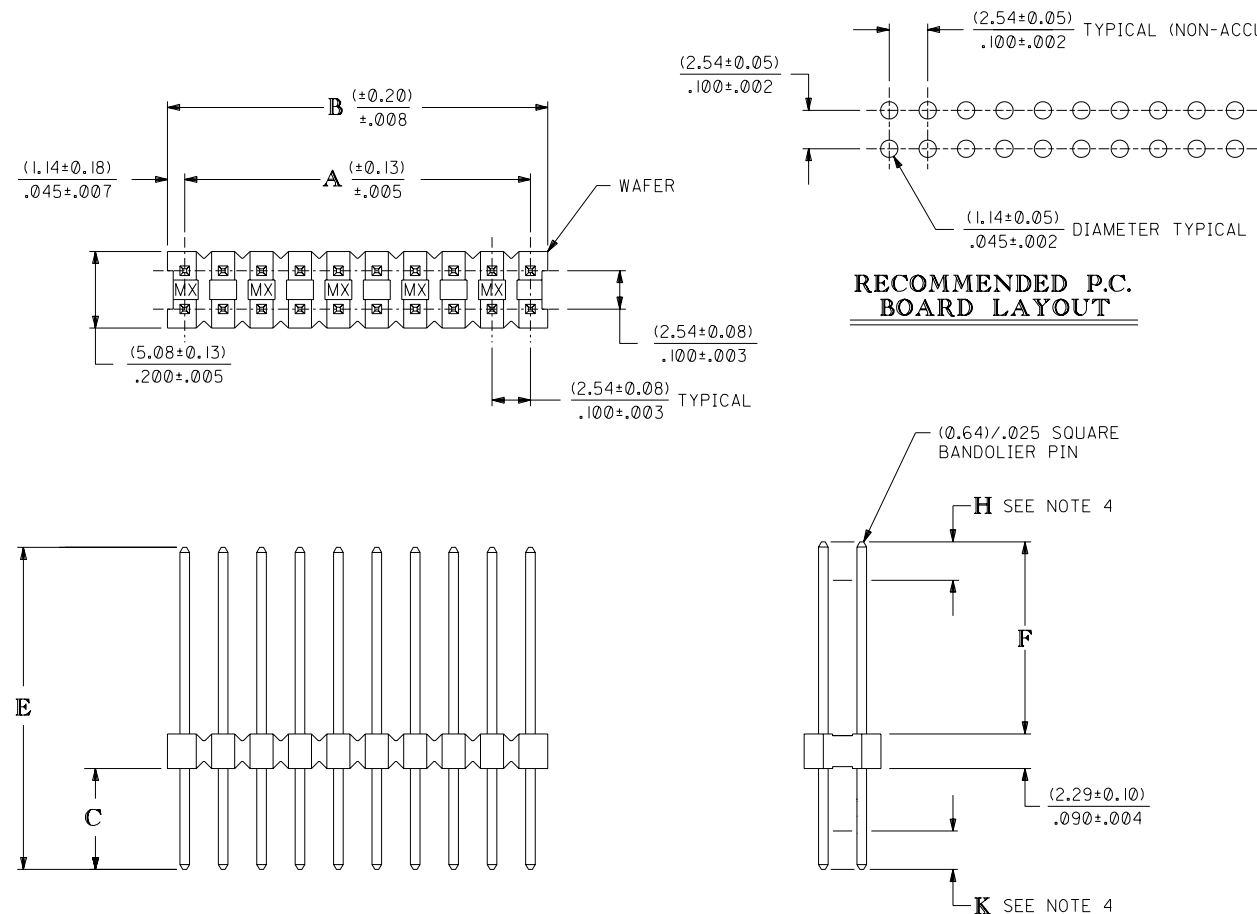
DIMENSIONS SHOWN (METRIC/INCH) UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR ± 1/2°
 3 PLACE ± .005
 2 PLACE ± .01 ± 0.13
 1 PLACE ± 0.25
 DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

TITLE: SALES ASSY-DUAL ROW WAFER W/BREAK-OFF OPTION .025 SQ. PINS/.100 GRID
 MOLEX INCORPORATED
 SHEET NO. 1 OF 7 | DATE 11/30/88
 U.S.A.

DRAWING NO. SDA-8624-0001-5000
 FILE NAME: 58624X1
 THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

M	ADD 086241275 S.36 EGN #UCP2003-2236 RWHITE 03/04/17
LI	ADDED TOLERANCES EGN #UDT1999-0410 DMORGAN 98/12/02
L	ADD NEW 8 CKT OPT EGN #UDT1999-0206 DMORGAN 98/09/16
K	CREATED SHEET 7 ECR #U80308 MCCRATH 97/07/15
JI	ADD A-8624-1253 ECR U7-0642 MCFARLAN 97/1/3
J	REVISD PER ECR # U40616 SCARTH 96/12/04
I	REVISD PER ECR NO U73000 BARKER 10/28/96
H	REVISD PER ECR NO U61415 TSE 05/10/96
G	REVISD PLATE 588 PER ECR NO U60907 96/02/01 BMS
F	CHANGED PACKAGING PER ECR NO U160549 11-03-95 DB/BJ
E3	ADDED -1201/-1240 PER ECR NO U60344 09-11-95 BJS
E2	ADDED EDP NO'S PER ECR # U60272 95/08/25 CAC
E1	ADDED EDP - 8032 PER ECR #U51312 95/06/29 CAC
E	CHANGED PIN DIMEN PER ECR NO U50305 10-04-94 BJS
D1	ADDED -0681/-0720 PER ECR NO U50168 09-09-94 BJS
D	REVISD NOTE #6 PER ECR #U40640 06/16/94 BARKER
CI	ADDED -09288-0933 PER ECR #U40683 05/27/94 REED
C	DELETED/ADDED EDP'S PER ECR # U40295 03/01/94 REED
BI	ADDED EDP NOS. PER ECR # U31521 10/15/93 REED
B	REVISD PER ECR # U30385 05/17/93 REED
A	RELEASED PER ECR # U30114 02/03/93 MGB

7	LI
6	M
5	LI
4	LI
3	LI
2	LI
1	M



RECOMMENDED P.C. BOARD LAYOUT

CKT. SIZE	DIMENSION A		DIMENSION B	
	(MM)	INCH	(MM)	INCH
4	(2.54)	.100	(4.83)	.190
6	(5.08)	.200	(7.37)	.290
8	(7.62)	.300	(9.91)	.390
10	(10.16)	.400	(12.45)	.490
12	(12.70)	.500	(14.99)	.590
14	(15.24)	.600	(17.53)	.690
16	(17.78)	.700	(20.07)	.790
18	(20.32)	.800	(22.61)	.890
20	(22.86)	.900	(25.15)	.990
22	(25.40)	1.000	(27.69)	1.090
24	(27.94)	1.100	(30.23)	1.190
26	(30.48)	1.200	(32.77)	1.290
28	(33.02)	1.300	(35.31)	1.390
30	(35.56)	1.400	(37.85)	1.490
32	(38.10)	1.500	(40.39)	1.590
34	(40.64)	1.600	(42.93)	1.690
36	(43.18)	1.700	(45.47)	1.790
38	(45.72)	1.800	(48.01)	1.890
40	(48.26)	1.900	(50.55)	1.990
42	(50.80)	2.000	(53.09)	2.090
44	(53.34)	2.100	(55.63)	2.190
46	(55.88)	2.200	(58.17)	2.290
48	(58.42)	2.300	(60.71)	2.390
50	(60.96)	2.400	(63.25)	2.490
52	(63.50)	2.500	(65.79)	2.590
54	(66.04)	2.600	(68.33)	2.690
56	(68.58)	2.700	(70.87)	2.790
58	(71.12)	2.800	(73.41)	2.890
60	(73.66)	2.900	(75.95)	2.990
62	(76.20)	3.000	(78.49)	3.090
64	(78.74)	3.100	(81.03)	3.190
66	(81.28)	3.200	(83.57)	3.290
68	(83.82)	3.300	(86.11)	3.390
70	(86.36)	3.400	(88.65)	3.490
72	(88.90)	3.500	(91.19)	3.590
74	(91.44)	3.600	(93.73)	3.690
76	(93.98)	3.700	(96.27)	3.790
78	(96.52)	3.800	(98.81)	3.890
80	(99.06)	3.900	(101.35)	3.990

NOTES:

- 1 - PIN PUSHOUT FORCE: 4 LBS. MINIMUM (IN EITHER DIRECTION)
- 2 - FOR ILLUSTRATION PURPOSES, 20 (DUAL 10) CIRCUIT SIZE IS SHOWN.
- 3 - PINS MUST MEET MOLEX SOLDERABILITY SPECIFICATION ES-152, EXCEPT VOIDS ARE PERMISSIBLE AT BANDOLIER PIN FAYING SURFACE (APPROX. .025 LONG X .006 WIDE REF.- 2 LOCATIONS).
- 4 - MEASURE POINT FOR PLATING THICKNESS.
- 5 - THIS PART CONFORMS TO MOLEX PRODUCT SPECIFICATION PS-8624.
- 6 - PACKAGING INFORMATION: (UNLESS OTHERWISE NOTED IN TABLES) PER PACKAGING DRAWING NO. PK-70873-0353 BULK PACKAGED IN BAGS

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WAFER - GLASS FILLED POLYESTER; UL94V-0; COLOR: BLACK
 PIN - PHOSPHOR BRONZE

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L	ADD NEW 8 CKT OPT EGN #UDT1999-0206 DMORGAN 98/09/16
K	CREATED SHEET 7 ECR #U80308 MCCRATH 97/07/15
J1	ADD A-8624-1253 ECR U7-0642 MCFARLAN 97/1/3
J	REVISD PER ECR # U40616 SCARTH 96/12/04
I	REVISD PER ECR NO U73000 BARKER 10/28/96
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B	REVISD PER ECR # U30385 05/17/93 REED
A	RELEASED PER ECR # U30114 02/03/93 MGB

MFG, SH, REV, LTR. REVISIONS

REVISIONS ONLY ON CAD SYSTEM

TITLE: SALES ASSY-DUAL ROW WAFER W/BREAK-OFF OPTION .025 SQ. PINS/.100 GRID

MOLEX INCORPORATED SHEET NO. DATE U.S.A. 1 OF 7 11/30/88

DRWG. NO. SDA-8624-0001-5000

DRWG. BY: EIK CHK'D. BY: AAB FILE NAME: S8624X1

APP'D. BY: WAZ SCALE: 4 : 1

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

	I3	I2	I1	I0	9	8	7	6	8624		4	3	2	I
J	ENGINEERING NUMBER A-8624	RELEASE FOR MANUFACTURE			C ± (0.38) .015	E ± (0.25) .010	F ± (0.25) .010	PLATE PER ES-88	CONNECTOR END PLATING		P.C. BOARD END PLATING		FOR PACKAGING INFORMATION, SEE NOTE 6, SHEET I (UNLESS OTHERWISE SPECIFIED BELOW)	
					(4.70) .185	(15.11) .595	(8.13) .320	574	GOLD	(4.57) .180	TIN/LEAD	(1.27) .050		
					(2.72) .107	(11.10) .437	(6.10) .240	544	GOLD	(2.54) .100	TIN/LEAD	(1.27) .050		
					(5.64) .222	(15.75) .620	(7.82) .308	164	TIN/LEAD	(2.54) .100	TIN/LEAD	(1.27) .050		
I					(0.56) .022 MAX.	(13.21) .520	(10.67) ± (0.13) .420 ± .005	164	TIN/LEAD	(2.54) .100	N/A	N/A N/A		PK-70873-0688 ALL CIRCUIT SIZES
H														

	CKTS	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	EDP NUMBER	ENG NUMBER	CKTS
G	02	N.A.	A-8624-0561			N.A.	A-8624-0641	N.A.	A-8624-0681	N.A.	A-8624-0721	N.A.	A-8624-0761	N.A.	A-8624-0801	02
	04	10-89-2044	A-8624-0562			10-89-9047	A-8624-0642	10-89-9048	A-8624-0682		A-8624-0722		A-8624-0762		A-8624-0802	04
	06	10-89-2064	A-8624-0563			10-89-9067	A-8624-0643	10-89-9068	A-8624-0683		A-8624-0723		A-8624-0763		A-8624-0803	06
	08	10-89-2084	A-8624-0564			10-89-9087	A-8624-0644	10-89-9088	A-8624-0684		A-8624-0724		A-8624-0764		A-8624-0804	08
F	10	10-89-2104	A-8624-0565			10-89-9107	A-8624-0645	10-89-9108	A-8624-0685		A-8624-0725		A-8624-0765		A-8624-0805	10
	12	10-89-2124	A-8624-0566			10-89-9127	A-8624-0646	10-89-9128	A-8624-0686	10-89-7124	A-8624-0726		A-8624-0766		A-8624-0806	12
	14	10-89-2144	A-8624-0567			10-89-9147	A-8624-0647	10-89-9148	A-8624-0687		A-8624-0727		A-8624-0767		A-8624-0807	14
	16	10-89-2164	A-8624-0568			10-89-9167	A-8624-0648	10-89-9168	A-8624-0688		A-8624-0728		A-8624-0768		A-8624-0808	16
E	18	10-89-2184	A-8624-0569			10-89-9187	A-8624-0649	10-89-9188	A-8624-0689		A-8624-0729		A-8624-0769		A-8624-0809	18
	20	10-89-2204	A-8624-0570			10-89-9207	A-8624-0650	10-89-9208	A-8624-0690		A-8624-0730		A-8624-0770		A-8624-0810	20
	22	10-89-2224	A-8624-0571			10-89-9227	A-8624-0651	10-89-9228	A-8624-0691	10-89-7224	A-8624-0731		A-8624-0771		A-8624-0811	22
	24	10-89-2244	A-8624-0572			10-89-9247	A-8624-0652	10-89-9248	A-8624-0692		A-8624-0732		A-8624-0772		A-8624-0812	24
D	26	10-89-2264	A-8624-0573			10-89-9267	A-8624-0653	10-89-9268	A-8624-0693		A-8624-0733		A-8624-0773		A-8624-0813	26
	28	10-89-2284	A-8624-0574			10-89-9287	A-8624-0654	10-89-9288	A-8624-0694		A-8624-0734		A-8624-0774		A-8624-0814	28
	30	10-89-2304	A-8624-0575			10-89-9307	A-8624-0655	10-89-9308	A-8624-0695		A-8624-0735		A-8624-0775		A-8624-0815	30
	32	10-89-2324	A-8624-0576			10-89-9327	A-8624-0656	10-89-9328	A-8624-0696		A-8624-0736		A-8624-0776		A-8624-0816	32
C	34	10-89-2344	A-8624-0577			10-89-9347	A-8624-0657	10-89-9348	A-8624-0697		A-8624-0737		A-8624-0777		A-8624-0817	34
	36	10-89-2364	A-8624-0578			10-89-9367	A-8624-0658	10-89-9368	A-8624-0698		A-8624-0738		A-8624-0778		A-8624-0818	36
	38	10-89-2384	A-8624-0579			10-89-9387	A-8624-0659	10-89-9388	A-8624-0699		A-8624-0739		A-8624-0779		A-8624-0819	38
	40	10-89-2404	A-8624-0580			10-89-9407	A-8624-0660	10-89-9408	A-8624-0700		A-8624-0740		A-8624-0780		A-8624-0820	40
B	42	10-89-2424	A-8624-0581			10-89-9427	A-8624-0661	10-89-9428	A-8624-0701		A-8624-0741		A-8624-0781		A-8624-0821	42
	44	10-89-2444	A-8624-0582			10-89-9447	A-8624-0662	10-89-9448	A-8624-0702		A-8624-0742		A-8624-0782		A-8624-0822	44
	46	10-89-2464	A-8624-0583			10-89-9467	A-8624-0663	10-89-9468	A-8624-0703		A-8624-0743		A-8624-0783		A-8624-0823	46
	48	10-89-2484	A-8624-0584			10-89-9487	A-8624-0664	10-89-9488	A-8624-0704		A-8624-0744		A-8624-0784		A-8624-0824	48
A	50	10-89-2504	A-8624-0585			10-89-9507	A-8624-0665	10-89-9508	A-8624-0705		A-8624-0745		A-8624-0785		A-8624-0825	50
	52	10-89-2524	A-8624-0586			10-89-9527	A-8624-0666	10-89-9528	A-8624-0706		A-8624-0746		A-8624-0786		A-8624-0826	52
	54	10-89-2544	A-8624-0587			10-89-9547	A-8624-0667	10-89-9548	A-8624-0707		A-8624-0747		A-8624-0787		A-8624-0827	54
	56	10-89-2564	A-8624-0588			10-89-9567	A-8624-0668	10-89-9568	A-8624-0708		A-8624-0748		A-8624-0788		A-8624-0828	56
	58	10-89-2584	A-8624-0589			10-89-9587	A-8624-0669	10-89-9588	A-8624-0709		A-8624-0749		A-8624-0789		A-8624-0829	58
	60	10-89-2604	A-8624-0590			10-89-9607	A-8624-0670	10-89-9608	A-8624-0710		A-8624-0750		A-8624-0790		A-8624-0830	60
	62	10-89-2624	A-8624-0591			10-89-9627	A-8624-0671	10-89-9628	A-8624-0711		A-8624-0751		A-8624-0791		A-8624-0831	62
	64	10-89-2644	A-8624-0592			10-89-9647	A-8624-0672	10-89-9648	A-8624-0712		A-8624-0752		A-8624-0792		A-8624-0832	64
	66	10-89-2664	A-8624-0593			10-89-9667	A-8624-0673	10-89-9668	A-8624-0713		A-8624-0753		A-8624-0793		A-8624-0833	66
	68	10-89-2684	A-8624-0594			10-89-9687	A-8624-0674	10-89-9688	A-8624-0714		A-8624-0754		A-8624-0794		A-8624-0834	68
	70	10-89-2704	A-8624-0595			10-89-9707	A-8624-0675	10-89-9708	A-8624-0715		A-8624-0755		A-8624-0795		A-8624-0835	70
	72	10-89-2724	A-8624-0596			10-89-9727	A-8624-0676	10-89-9728	A-8624-0716		A-8624-0756		A-8624-0796		A-8624-0836	72
	74	10-89-2744	A-8624-0597			10-89-9747	A-8624-0677	10-89-9748	A-8624-0717		A-8624-0757		A-8624-0797		A-8624-0837	74
	76	10-89-2764	A-8624-0598			10-89-9767	A-8624-0678	10-89-9768	A-8624-0718		A-8624-0758		A-8624-0798		A-8624-0838	76
	78	10-89-2784	A-8624-0599			10-89-9787	A-8624-0679	10-89-9788	A-8624-0719		A-8624-0759		A-8624-0799		A-8624-0839	78
	80	10-89-2804	A-8624-0600			10-89-9807	A-8624-0680	10-89-9808	A-8624-0720		A-8624-0760		A-8624-0800		A-8624-0840	80

	G	SEE SHEET I	DIMENSIONS SHOWN (METRIC) INCH		▽ = 0	▼ = 0	REVISE ONLY ON CAD SYSTEM
	F	SEE SHEET I	UNLESS OTHERWISE SPECIFIED TOLERANCES ANGULAR ± 1/2°		TITLE SALES ASSY-DUAL ROW WAFER W/BREAK-OFF OPTION .025 SQ. PINS/100 GRID		
	E	SEE SHEET I	INCH		MOLEX INCORPORATED SHEET NO. 4 DATE 08/15/88		
	DI	SEE SHEET I	METRIC		MOLEX INCORPORATED SHEET NO. 4 DATE 08/15/88		
L1	C	SEE SHEET I			MOLEX INCORPORATED SHEET NO. 4 DATE 08/15/88		
J	B	SEE SHEET I			MOLEX INCORPORATED SHEET NO. 4 DATE 08/15/88		
I	A	SEE SHEET I			MOLEX INCORPORATED SHEET NO. 4 DATE 08/15/88		
LTR.	REVISIONS	LTR.	REVISIONS		DRWG. NO. SEE CHART	SDA-8624-0001-5000	
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