

# Customer Information Sheet

DRAWING No.: M80-4C1XXXXF9-00-000-00-000

SHEET 2 OF 2

IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

## SPECIFICATIONS:

**MATERIAL:**  
 MOULDING: GLASS FILLED PPS, UL94V-0, BLACK  
 SIGNAL CONTACT:  
 CLIP = BERYLLIUM COPPER  
 SHELL = BRASS

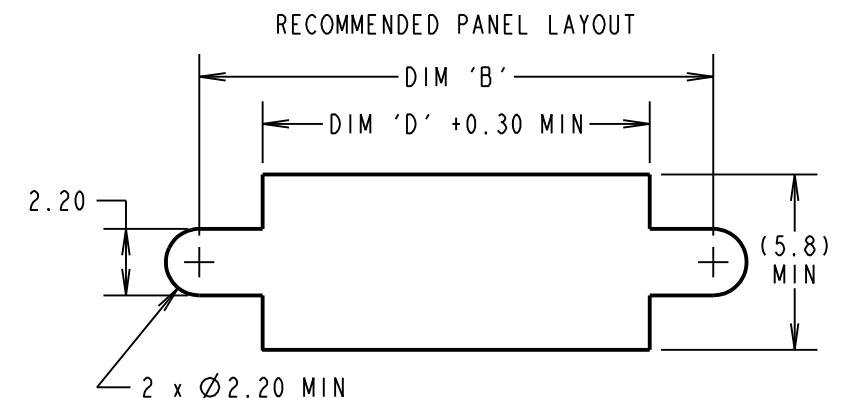
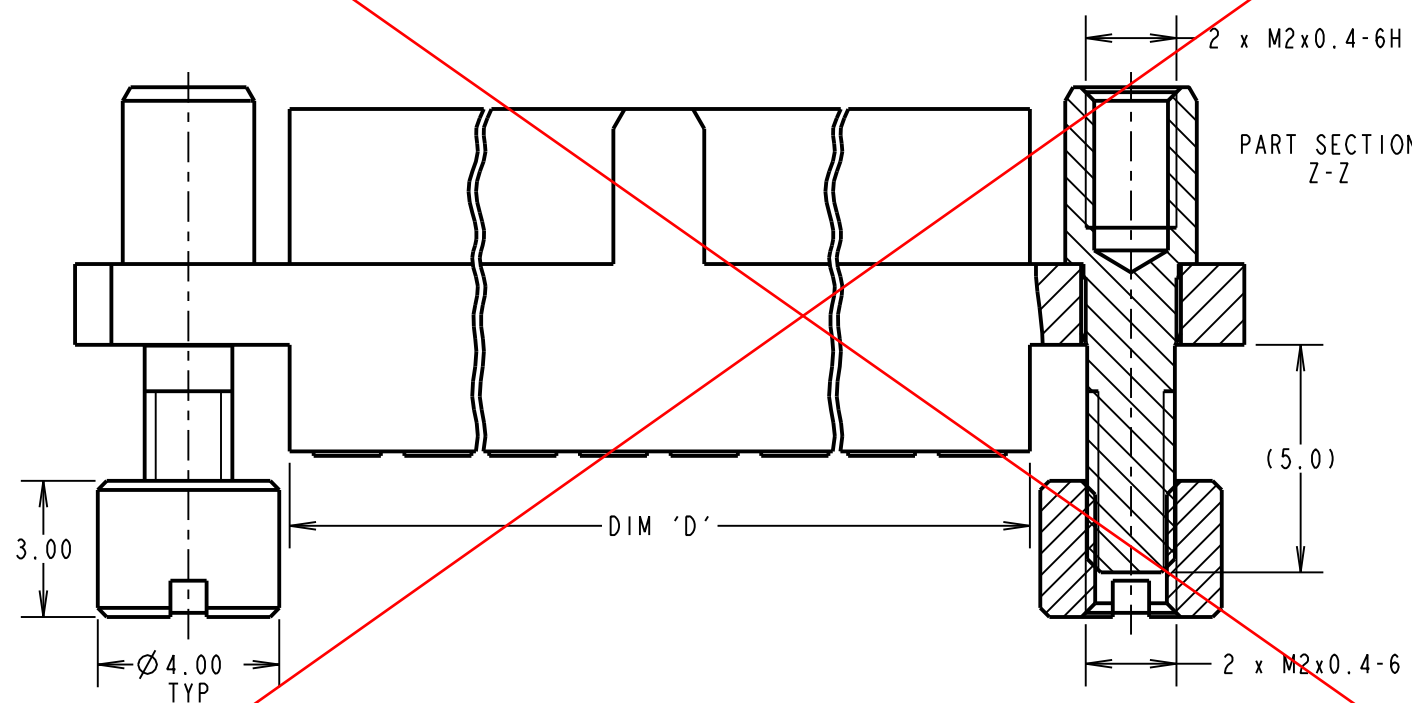
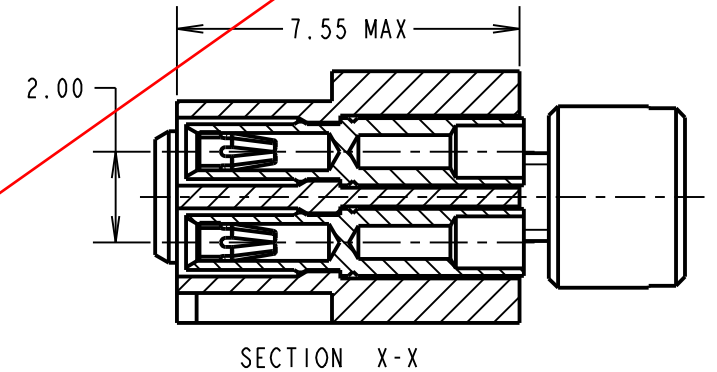
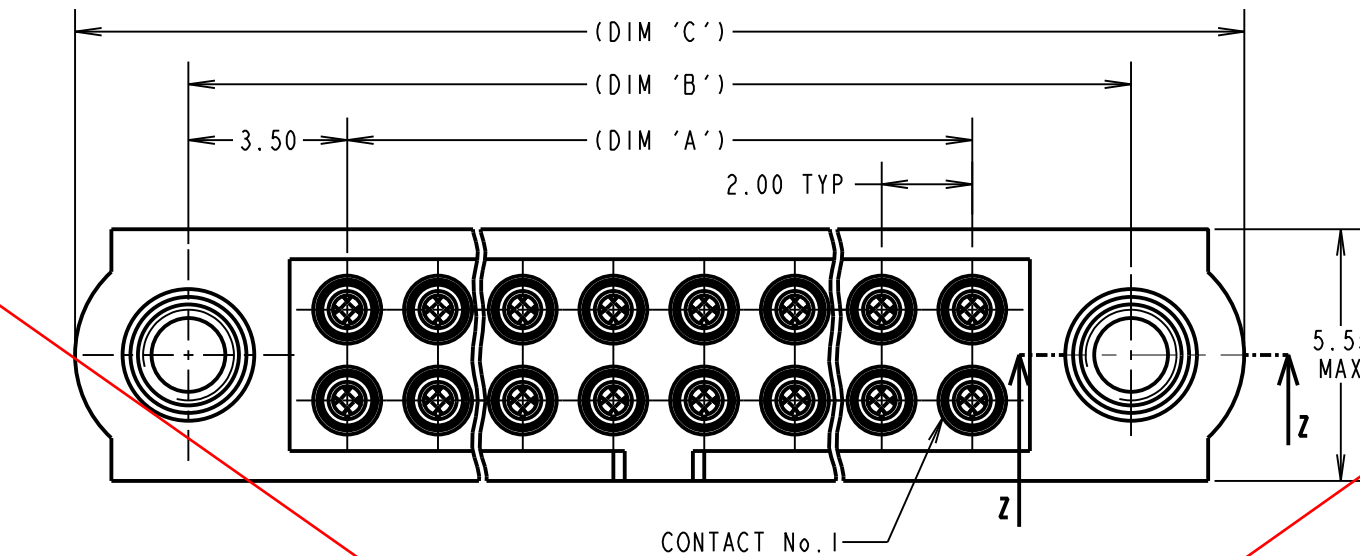
**FINISH:**  
 SIGNAL CONTACT:  
 05 = 0.3µ GOLD CLIP, 0.25-0.3µ GOLD SHELL  
 42 = 0.25-0.3µ GOLD CLIP, 3.5-5.0µ 100% TIN OVER NICKEL SHELL.

**ELECTRICAL:**  
 WORKING VOLTAGE = 120V AC/DC  
 VOLTAGE PROOF = 360V AC/DC  
 INSULATION RESISTANCE = 100MΩ MIN  
 SIGNAL CONTACT:  
 CURRENT RATING AT 25°C = 3.0A MAX  
 CURRENT RATING AT 85°C = 2.2A MAX  
 CONTACT RESISTANCE = 25 mΩ MAX

**MECHANICAL:**  
 DURABILITY = 500 OPERATIONS  
 SIGNAL CONTACT:  
 INSERTION FORCE = 2.8N MAX  
 WITHDRAWAL FORCE = 0.2N MIN

**ENVIRONMENTAL:**  
 TEMPERATURE RANGE = -55°C TO +125°C

**PACKING:**  
 BAG  
 FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)



**OBSOLETE**

## NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130005.
- RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED 24-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm. STRIP WIRE BY 2.00mm FOR CRIMPING.
- RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2-01 WITH POSITIONER T5747.
- SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.
- INSTRUCTION SHEETS ARE AVAILABLE.

DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10
DIM 'D'	TOTAL No. OF CONTACTS + 0.54

EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD CLIP AND 100% TIN OVER NICKEL SHELL, M80-4C12042F9-00-000-00-000  
 DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm  
 DIM 'D' = 16.54

ORDER CODE:  
**M80-4C1XXXXF9-00-000-00-000**

TOTAL No. OF CONTACTS \_\_\_\_\_  
 04 TO 50  
 (EVEN NUMBERS ONLY)

FINISH CODE \_\_\_\_\_  
 05 - GOLD CLIP, GOLD SHELL  
 42 - GOLD CLIP, 100% TIN OVER NICKEL SHELL

RA	1	22.11.10	----
NAME	ISS.	DATE	C/NOTE
APPROVED:		R. ADDE	
CHECKED:		M.G. PLESTED	
DRAWN:		R. ADDE	
CUSTOMER REF.:			
ASSEMBLY DRG.:			

**HARWIN**

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**TOLERANCES**  
 X. = ±1mm  
 X.X = ±0.25mm  
 X.XX = ±0.10mm  
 X.XXX = ±0.01mm  
 ANGLES = ±5°  
 UNLESS STATED

**MATERIAL:**  
 SEE ABOVE

**FINISH:**  
 SEE ABOVE

**S/AREA:**  
 mm<sup>2</sup>

**TITLE:** JACKSCREW DATAMATE MIXED TECHNOLOGY CRIMP FEMALE ASSEMBLY

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