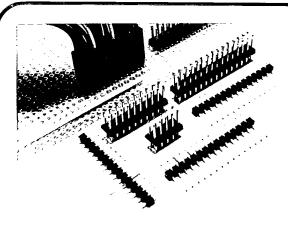
## **•LOW PROFILE PIN HEADER** STRAIGHT, THROUGH HOLE TAIL (T)



Low profile pin header, of which insulator height is .10 (2.54). Higher density packaging is achieved in combination with socket connector.

- •.10 (2.54) pitch, high density packaging lengthwise and laterally
- •Double row (less than 30 contacts) and single row (less than 15 contacts)
- Grooves are provided on insulator between each laterally adjacent contacts, so desirable number of contacts can be cut easily with cutting tool shown below:
- Materials/Finishes

Insulator...PPS

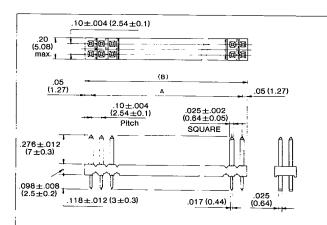
Contact... Phosphor bronze/gold over nickel (.000004  $(0.1 \,\mu)$  min. on connecting area, gold flash on the other area)

●Contact pitch: .10 (2.54) Rated current: 3A

D.W.V.: 1000 VAC rms (one minute)

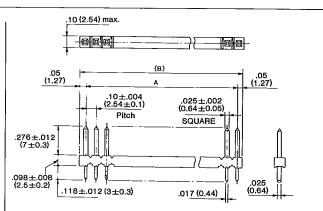
### DOUBLE ROW: PS-\*\*PA-D4T1-PKL\*

#### SINGLE ROW: PS-\*\*PA-S4T1-PKL



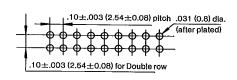
No. of Contacts	Part Number	A ±.008 (±0.2)	B Ref.	
10	PS-10PA-D4T1-PKL*	.400 (10.16)	.500 (12.7)	
20	PS-20PA-D4T1-PKL*	.900 (22.86)	1.00 (25.4)	
30	PS-30PA-D4T1-PKL*	1.400 (35.56)	1.50 (38.1)	

Other than above standard number of contacts, any number (even) of contacts less than 30 contacts can be available. (Note) Finish code of selective gold plate on connecting area is filled



No. of	Part Number	A	В	
Contacts	1 arrivatibei	±.008 (±0.2)	Ref.	
3_	PS-3PA-S4T1-PKL*	.200 (5.08)	.300 (7.62)	
5	PS-5PA-S4T1-PKL*	.400 (10.16)	.500 (12.7)	
15	PS-15PA-S4T1-PKL*	1.400 (35.56)	1.500 (38.1)	

Other than above standard number of contacts, any number less than 15 contacts can be available.



#### CUTTING TOOL: WT150-1-KL1

Cutting tool is used to cut above low profile pin header to desirable number of contacts. Insert pin header with mating side facing downwards, and set the desirable number of contacts on the tool. Then check if knife is on cutting groove. Rotate cutter to cut off insulator. Cutting knife can be easily changed.



Dimensions subject to change. (millimeters are in parentheses)

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# ■GENERAL SPECIFICATIONS (MAIN PERFORMANCE)

(Note) Group A... crimp type socket connector, dip receptacle pin header, pin connector

Group B... socket connector for FRC (contact installed) and PCB

transition connector

	TEST ITEM	PERFORMANCE			CE		TEST METHOD			
LOT II EM		GROUP A			GROUP B					
	Rated current	3A		1 A				_		
ELECTRICAL	Insulation resistance	1000 M Ω min.		100	1000 M Ω min.			To be measured within 1 min. with 500 VDC (100 VDC for FRC socket) applied between contacts		
	D.W.V.	1000 VAC r.m.s.		500	500 VAC r.m.s.			Between the most adjacent contacts for 1 min.		
	Contact resistance	10 m Ω max.			(a) socket20 m $\Omega$ max. (b) transition 10 m $\Omega$ max.			Voltage drop measurement, test current 0.1 A DC, applied voltage 3 – 6 V		
	Low level contact resistance	10 m Ω max.			(a) socket20 m $\Omega$ max. (b) transition 10 m $\Omega$ max.			Test current 1 mA max. Open test voltage 20 mV max.		
MECHANICAL	Lever operating force (shrouded pin header)	2 kg max. for 10 contact connector 2.5 kg max. for 16—34 contact connector 3 kg max. for 40—50 contact connector 3.5 kg max. for 60 contact connector					Both levers are operated evenly to unmate mated connectors and the load is measured using tester			
	Locking strength (shrouded pin header)	(a) 8 kg min. (b) no cracking, breaking or loosening of parts				ng	Mated connectors are pulled in the axial direction and the load is measured using tester.			
	Individual contact unmating force	40 g min.					A steel pin gage (.025±.00004 (0.64±0.01)) is inserted into and withdrawn from socket contact in the axial direction and withdrawal force is measured			
	Connector mating/ unmating force	300 (b) con	g x (no. of nector uni	ting force contacts) ma mating force. contacts) min	cts) max. force			Pin header is inserted into and withdrawn from socket connector in the axial direction and the load is measured using a tester		
	Cover holding force				(a) socket 10 kg min. (b) transition 5 kg min.			Cover insulator assembled in base insulator is pulled to separate from base insulator and the load is measured		
	Crimp tensile strength (crimp contact only)	Nominal Corre sect. area AWG			ding	Min. cr tensile	mp strength	Both ends of crimped contact and wire are pulled to the axial direction until the contact and the wire are ultimately		
		0.2 mm <sup>2</sup>		#24	#24 3.5 kg		3.5 kg	separated or broken		
		0.15		#26			2.1	_		
		80.0		#28		L	1.4			
	Thermal shock	Step	Step Temperature (°C) Time (min.)				<del></del>	MIL-STD-202, Method 107, condition B (condition A for FRC connector), mated connector, 5 cycles, no physical		
		1						damage during test.		
		2								
		3								
		4	+25+10				5 max.			
	Moisture resistance	After test insulation resistance 100 M $\Omega$ min.					MIL-STD-202, Method 103, condition B, Mated connector, 40±2°C, 90 to 95% relative humidity, 96 hours			
_	Salt spray	No evidence of corrosion on contacts sufficient to interfere with operation of connectors.					MIL-STD-202, method 101, condition B, Mated connector, 5% salt solution, 35°C, 48 hours			
ENVIRONMENTAL	Vibration	No cracking, breaking or loosening of parts, no interruption more than 1 microsecond max. Individual contact unmating force and connector mating/ unmating force are to be passed					MIL-STD-202, Method 204 (Method 201 for FRC connector) Mated connectors, carrying a 100 mA current during test			
	Shock	No cracking, breaking or loosening of parts. No interruption more than 1 microsecond					MIL-STD-202, Method 202, Mated connector, 50G, one blow in each direction of three mutually perpendicular axes, carrying a 100mA current during test			
	Durability	No physical defects during test After test, Individual contact unmating force: 40 g min. Contact resistance: $10 \text{ m}\Omega$ max. (40 m $\Omega$ max. for FRC connector)					500 cycles of mating and unmating			
	Current cycling	Wire size Te			rent	Vo	oltage drop (mV)	50 cycles of current cycling test (one cycle consists current running of 30 minutes and no current of 15		
	#		#28		5 5		-5	minutes) are conducted and the resistance at connecting portion is measured.		
		#26 1.25 4					4			
		#24 3.75 10								

Note: For detailed specifications, consult us.

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