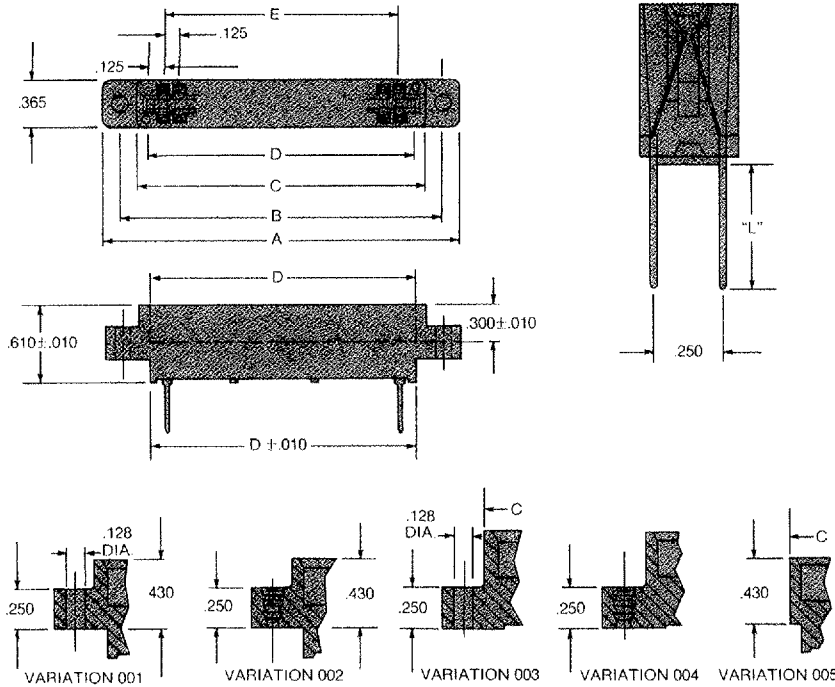
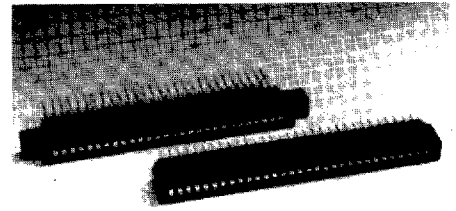


# .125" x .250"

# SERIES 6333



## .025" Square Post/ Rectangular Tails



CONTACT TAIL ±.020	2 LEVEL WRAP POST	3 LEVEL WRAP POST	LONG P.C. TAIL
"L" DIMENSION	.465" (11.81)	.580" (14.73)	.205" (5.21)

### Features

- Low cost, high performance combination of material, design and tooling
- Accepts .0625 (1.59) ±.008 P.C. board
- .025 (0.64) square wrap post or P.C. tail contacts
- Preloaded cantilever spring design for control of mating force and contact gap
- 100 gram minimum normal contact force for high electrical reliability
- Slotted contact interface for redundancy
- Molded contact position identification
- Mounting standoff for solder flux removal
- Tested to requirements of MIL-C-21097
- Recognized under component program of Underwriters Laboratories Inc., file no. E 27 610
- Approved by Canadian Standards Ass'n., file no. 40 338
- Available in 6 to 50 contact pairs

### Ordering Code

Typical Example **00 6333 080 819 601**

### SERIES

### NUMBER OF CONTACTS

<b>DUAL READ-OUT</b>
Even Numbers Only 12 thru 100

### CONTACT CODE (Gold Plated)

- 818 .025 Sq. post length .465"
- 819 .025 Sq. wrap post length .580"
- 825 P.C. solder tail length .205" (.010" x .025")

### VARIATION CODE

PLATING DESCRIPTION		VARIATION CODE		MOUNTING	
Mating Area	30 Gold	30 Gold			
Tail Area	Flash Gold	Tin/Lead			
			501	601	Center mount .128 (3.25) dia. holes
			502	602	Center mount #4-40 threaded holes
			503	603	Flush mount .128 (3.25) dia. holes
			504	604	Flush mount #4-40 threaded insert
			505	605	No mounting ears

### Specifications

#### ELECTRICAL

**Contact resistance:** 10 milliohms, maximum

**Insulation resistance:** 5000 megohms, minimum, at 500 VDC

**Dielectric withstanding voltage:** 1500 VAC between adjacent contacts, RMS at sea level

#### MECHANICAL

**Insertion/withdrawal force:** 12-2 oz./position, .062" test blade

**Contact retention:** Wrap post contact — 8 pounds minimum P.C. contact — 2 pounds minimum

#### ENVIRONMENTAL

**Operating temperature:** -65°C to +125°C

**Humidity:** MIL-STD-1344, Method 1002, II

#### MATERIALS

**Contact:** Phosphor bronze

**Selective plating:** Gold 30 microinch minimum in the mating area over nickel 100 microinch minimum, with 3-5 microinch gold or tin lead tails

**Thermoplastic insulator:** 94V-0 glass-filled polyester

INSULATOR DIMENSIONS	
$YYY = \left( \frac{\text{No. of contacts} - 1}{2} \right) \times .125"$	
A = YYY + .930"	
B = YYY + .670"	
C = YYY + .410"	
D = YYY + .250"	
E = YYY	

### POLARIZATION

Between-Contact Polarizing Insert: order separately by part no. 60-6061-3138-00-000

Recommended for standard applications. Available through ELCO franchised distributors.