

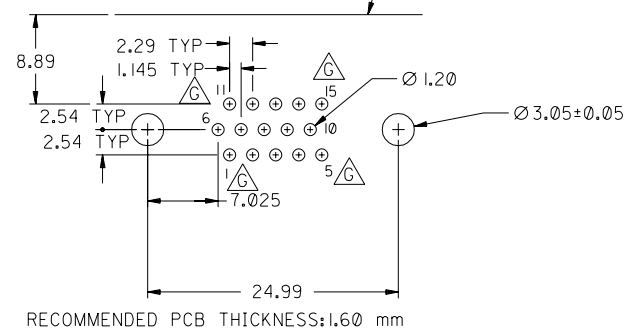
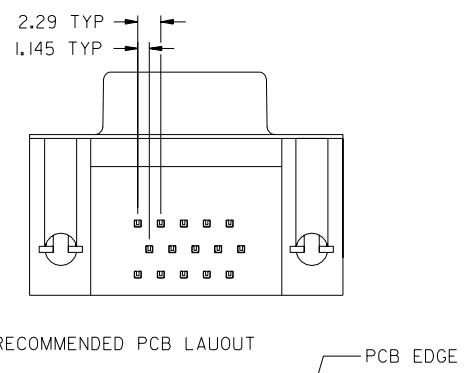
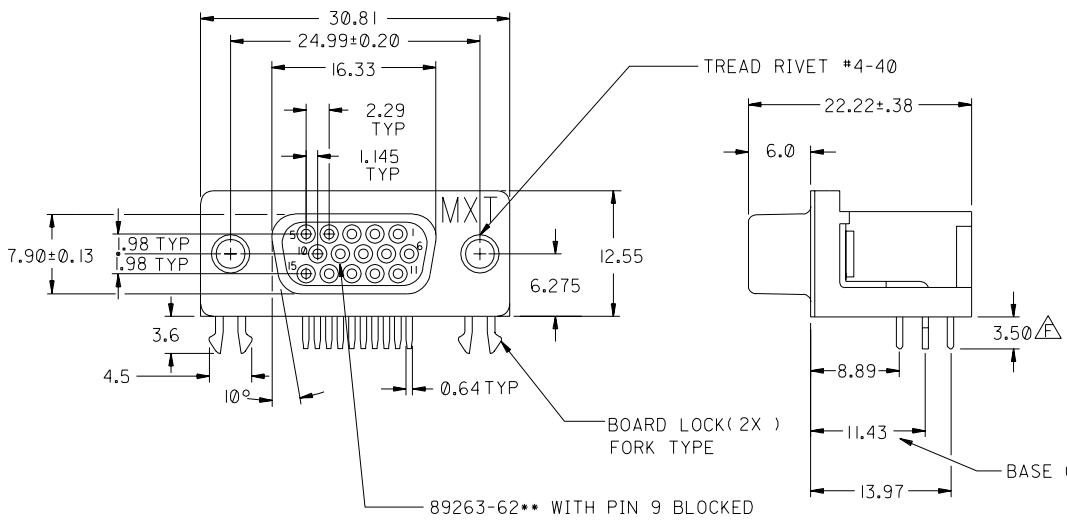
DO NOT SCALE DRAWING

CAD FILE : S8926360.DGN

SIMILAR ITEM

EDP NO.

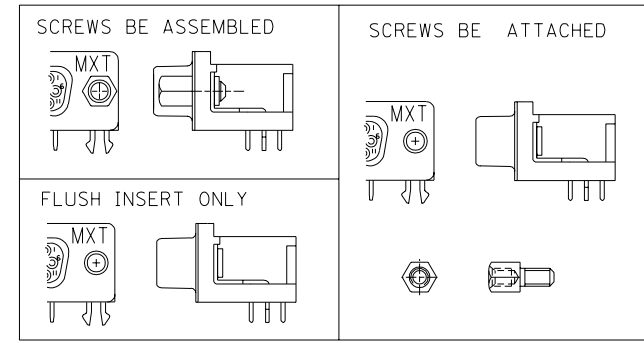
ENG. NO SDA-89263-60**



NOTES:

1. MATERIALS:
 INSULATOR - POLYESTER GLASS FIBER FILLED, UL-94V-0, COLOR: BLACK
 CONTACT - PHOSPHOR BRONZE
 BOARD LOCK: BRASS

2. THIS PART CONFORMS TO PRODUCT SPECIFICATION : PS-89263



PART NUMBER LEGEND

89263-6

- PLATING SCREW OPTION
- * *
- 0: FOR FULL 15 PIN
 2: FOR PIN 9 BLOCKED
- 4 : 30 MICROINCH MINIMUM GOLD IN CONTACT AREA
 NICKEL ALL OVER AND 100 MICROINCH
 TIN/LEAD ON TAILS
- 5 : 15 MICROINCH MINIMUM GOLD IN CONTACT AREA
 NICKEL ALL OVER AND 100 MICROINCH
 TIN/LEAD ON TAILS
- 6 : GOLD FLASH ALL OVER
- 7 : GOLD FLASH ALL OVER, BOARD LOCK TIN PLATED.
- 2: Flush insert only
 3: 2 pcs #4-40 inner thread screw assembled
 4: 2 pcs M2.6 inner thread screw assembled
 5: 2 pcs M3 inner thread screw assembled
 6: 2 pcs #4-40 inner thread screw attached
 7: 2 pcs M2.6 inner thread screw attached
 8: 2 pcs M3 inner thread screw attached
 9: 2 pcs #4-40 inner thread screw assembled
 with epoxy fixed
 (epoxy bondage strength spec.: 2.5
 kg-cm Min., measured at broken point.)

G	ADD OPTION AND ALTER THE PIN ASSIGNMENT	T2004-0002	TWU	03/202	MATERIAL : SEE NOTES	MOLEX TAIWAN LTD. SHEET 1 OF 1	
F	PER PDR 2766** AND OPTIMAL RISING PIN 3 BLOCKED ALTER THE DIM TO MEET ACTUAL DIMS RELAYS TO SUPPLIERS	T2003-0297	TWU	030515			
E	PER PDR 2766	T2002-0193	Vlin	020219	FINISH :		
E	PER PDR 2766	T2002-0193	Vlin	020219			
D	ADD BOARD LOCK: BRASS	T2001-0096	EMILY	00/12/04	WIRE RANGE :	GENERAL TOLERANCES ANGLE : ± 3° DIM : ± .25/.010	
C	MODIFY PCB DIM.	T2000-0132	G.Wang	99/12/30			
B	RELEASE TO MANUFACTURING	T97-381	NEIL	970520	INS. RANGE :	ENG. NO.: SDA-89263-60** REV G	
AZ	CORRECT THE SHAPE OF TERMINAL	T97-016	NEIL	960807			
AI	REMOVE THE "X"	T96-179	NEIL	95/11/20	DRAWN BY 941102 R. YANG CHK'D BY	TITLE : PCB RECEPTACLE, HI-DENSITY D-SUB	
LTR	REVISION RECORD	ECN	DR	DATE			APPR'D BY
REVISE ONLY ON CAD SYSTEM							