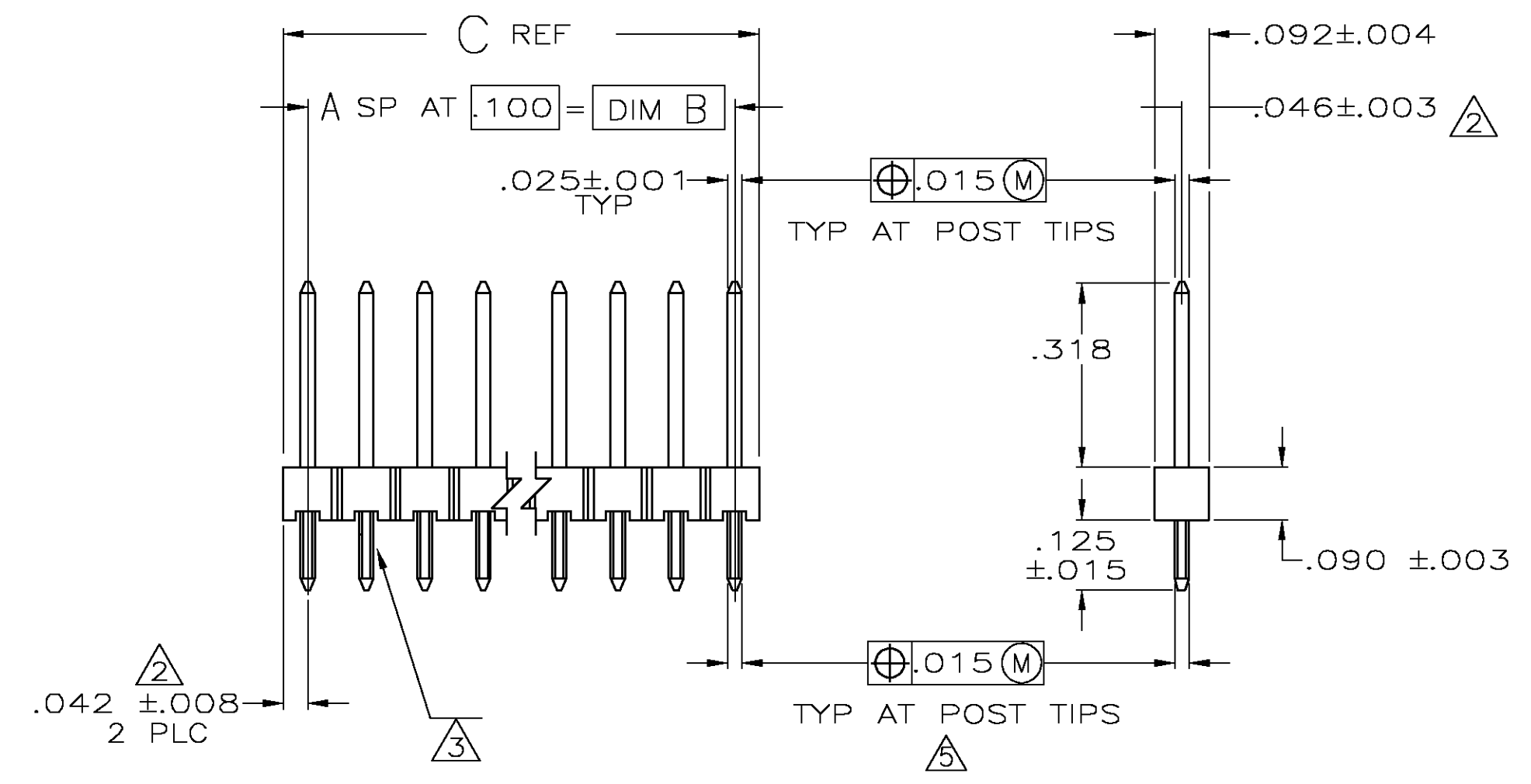
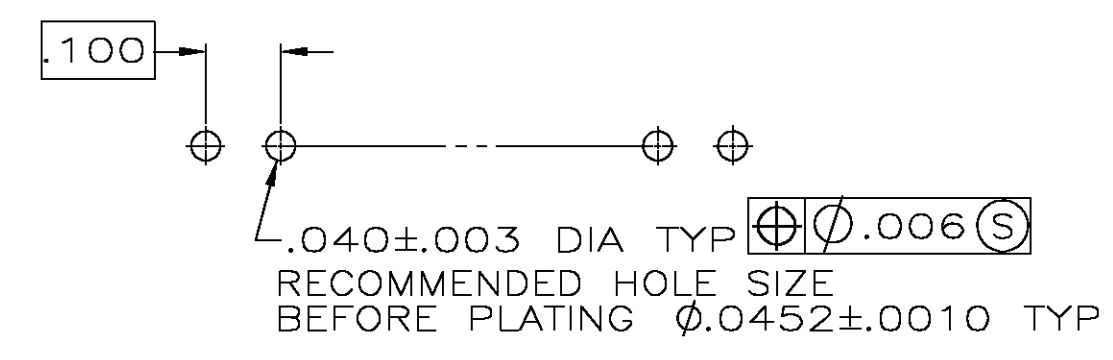


LOC	DIST	REVISIONS					
AD	39	REV	PER	EC	DATE	OWN	APVD
		N			09MAR04	MB	JG



1. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
2. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
3. RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
4. THE NOTED PART IS TO BE PACKAGED IN SINGLE TUBES.
5. $\phi .020(M)$ FOR KINKED TAILS.
6. .000100-.000200 MATTE TIN-LEAD OVER .000050 NICKEL.
7. .000100-.000200 BRIGHT TIN OVER .000050 NICKEL.



RECOMMENDED HOLE LAYOUT

PLATING	REMARKS	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
	SUPERSEDED BY 104428-1					
		.284	.200	2	3	2-104428-8
		3.984	3.900	39	40	2-104428-7
		3.484	3.400	34	35	2-104428-6
		2.984	2.900	29	30	2-104428-5
		2.584	2.500	25	26	2-104428-4
		2.484	2.400	24	25	2-104428-3
		2.384	2.300	23	24	2-104428-2
		2.284	2.200	22	23	2-104428-1
		2.184	2.100	21	22	2-104428-0
		2.084	2.000	20	21	1-104428-9
		1.984	1.900	19	20	1-104428-8
		1.884	1.800	18	19	1-104428-7
		1.784	1.700	17	18	1-104428-6
		1.684	1.600	16	17	1-104428-5
		1.584	1.500	15	16	1-104428-4
		1.484	1.400	14	15	1-104428-3
		1.384	1.300	13	14	1-104428-2
		1.284	1.200	12	13	1-104428-1
		1.184	1.100	11	12	1-104428-0
		1.084	1.000	10	11	104428-9
		.984	.900	9	10	104428-8
		.884	.800	8	9	104428-7
		.784	.700	7	8	104428-6
		.684	.600	6	7	104428-5
		.584	.500	5	6	104428-4
		.484	.400	4	5	104428-3
		.384	.300	3	4	104428-2
		.284	.200	2	3	104428-1

THIS DRAWING IS A CONTROLLED DOCUMENT. DIM: H MOLL 6-28-88
 CHK: R FEJDT 6-28-88
 APVD: W PARKER 6-28-88

Product Spec: HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100 CL, VERT, .025 SQ

SIZE: A1 CASE CODE: 00779 DRAWING NO: 104428

RESTRICTED TO: CUSTOMER DRAWING

SCALE: 4:1 SHEET 1 OF 1 REV N