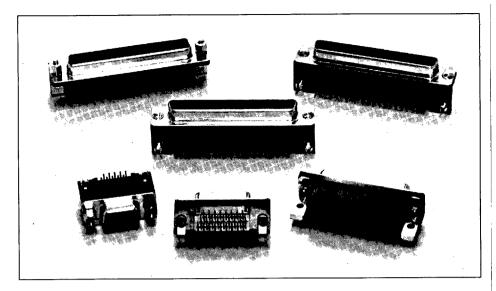
DOUBLE DENSITY METAL SHELL RECEPTACLES

15, 26, 44 AND 62 POSITION RIGHT ANGLE P.C. MOUNT CONNECTORS

GENERAL DESCRIPTION

Viking's Double Density D-Subminiature receptacles offer approximately 70% higher density than standard D-Subminiatures. With four configurations of 15, 26, 44, and 62 positions, these three-row, metalshell, right-angle connectors provide significant space and cost savings to the packaging engineer. Higher density is achieved by putting 15 positions in a 9-position size, 26 in a 15-position size, etc. Viking's Double-Density D-Subminiature Connectors are designed and manufactured to provide maximum reliability and economy.



PRODUCT FEATURES

DESIGN FLEXIBILITY

- Fully intermateable with all other high-density D-Subminiatures
- Generous lead-in and chamfered edges make these connectors ideal for blind mating applications
- 15, 26, 44, 62 contact configurations
- Metal shell provides high level of EMI/RFI shielding
- 3 choices of selective gold plating (flash, 10 or 30 microinches)
- 3 ground styles permit best choice for specific application
- 3 mounting options available with any grounding style

SPACE SAVERS

- Permit smaller board size
- Permit increased number of components

.350 footprint

RUGGED CONSTRUCTION

- Metal shell is bright nickel plated, cold-rolled steel
- Insulator is high-quality, U.L.
 94V-0 approved, flame-retardant thermoplastic
- Rigid U-channel contact tails for fast, easy insertion into P.C. boards
- U.L. listed

ORDERING								
INFORMATION	DD	Z	2	F	R	5	4	
SERIES ORDER CODE DD: Double Density Rece Series CONTACT PLATING C H: selective gold flash over nickel S: .000010 selective gold plating over nickel	ptacle ODES:							GROUNDING STYLE CODES: 1: Bottom Ground 3: Top Ground 4: Compliant Ground MOUNTING STYLE CODES: 1: Thru Hole
Z: .000030 selective go plating over nickel	ld		!					5: Threaded Insert7: Hex Standoff
NUMBER OF CONTACTS CODES: 2: 15 position 3: 26 position 4: 44 position								PROFILE CODE: R: Right Angle PART IDENTIFIER CODE: F: Receptacle

62 position

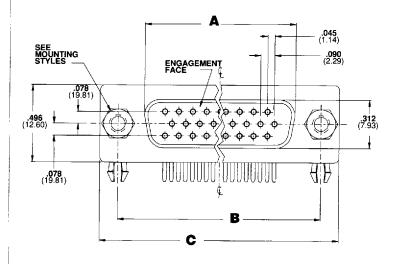
DOUBLE DENSITY METAL SHELL RECEPTACLES

.590 RIGHT ANGLE P.C. MOUNT CONNECTORS

DESIGN INFORMATION

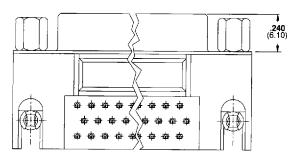
15, 26, 44 AND 62 POSITION ASSEMBLIES

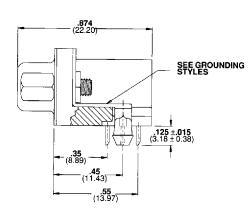
RIGHT ANGLE FOOTPRINT (ORDER CODE: R)



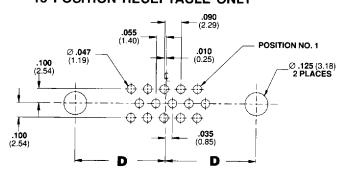
CONTACT TERMINAL CROSS SECTION







RECOMMENDED P.C.B. HOLE PATTERN FOR 15 POSITION RECEPTACLE ONLY



RECOMMENDED P.C.B. HOLE PATTERN FOR 26, 44, AND 62 POSITION RECEPTACLES

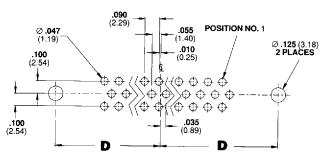


TABLE OF DIMENSIONS: Receptacles

NUMBER OF POSITIONS	A ± .010 (0.25)	B ± . 010 (0.25)	C ± .015 (0.38)	D ± .005 (0.13)
15	.640 (16.26)	.984 (24.99)	1.214 (30.84)	.492 (12.50)
26	.967 (24.56)	1.312 (33.32)	1.545 (39.24)	.656 (16.66)
44	1.508 (38.30)	1.852 (47.04)	2.088 (53.04)	.926 (23.52)
62	2.156 (54.76)	2.500 (63.50)	2.730 (69.34)	1.250 (31.75)

NOTE: Dimensions are in inches and (milimeters). Tolerance ± .010 (0.25) unless otherwise specified.

DOUBLE DENSITY METAL SHELL RECEPTACLES

.590 RIGHT ANGLE P.C. MOUNT CONNECTORS

SPECIFICATIONS

ELECTRICAL

Current Rating: 1.5 amps max. Insulation Resistance: 5000 meachms min. Contact Resistance: 10 milliohms max., mated Dielectric Withstanding Voltage: 1000 VAC min

MECHANICAL

Contact Retention: 3 lbs. min. Durability, Mating Cycles:
CODE H: 25 cycles
CODE S: 100 cycles
CODE Z: 500 cycles
Ambient Temperature Pen Ambient Temperature Range: -67°F to +257°F (-55° C to +125° C)

ENGAGEMENT & SEPARATION FORCES

Insertion: 12 oz. max. per contact Withdrawal: 0.7 oz. min. per contact

MATERIALS AND FINISHES

INSULATOR:

Glass-filled thermoplastic, U.L. 94V-0; Color, black

CONTACT: Copper Alloy CONTACT FINISH:

Underplate Nickel all over (.000050 min. thick)

Engagement Area:
CODE H: gold flash
CODE S: .000010 gold
CODE Z: .000030 gold

Termination Area: .000150 min. thick

tin-lead

CONNECTOR SHELL:

Steel, nickel plated

MOUNTING HARDWARE:

Brass with nickel plate

GROUNDING BRACKET:

Brass with tin-lead plating

APPROVALS CERTIFICATIONS

All D-Subminiature connectors are listed under the component program of Underwriters Laboratories, Inc., File E 74125.

Specifications contained herein are subject to change without notice. Consult Viking for current data.

PRODUCT OPTIONS

NUMBER OF CONTACTS

ORDER CODE 2: 15 contacts ORDER CODE 3: 26 contacts ORDER CODE 4: 44 contacts ORDER CODE 5: 62 contacts

CONTACT PLATING

ORDER CODE H: selective gold flash ORDER CODE S: .000010 selective gold ORDER CODE Z: .000030 selective gold

MOUNTING STYLES:

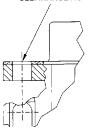
Viking offers three mounting styles for these connectors: Code 1, Thru Hole; Code 5, 4-40 UNC-2B threaded insert; Code 7, 4-4O UNC-2B Hex Stand-off. Key performance characteristics include 15 lbs.minimum axial force and torque retention of 6 inch-pounds.

THRU HOLE

ORDER CODE:



Ø .120 (3.05) CLEARANCE HOLE

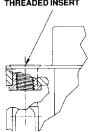


THREADED INSERT

ORDER CODE:

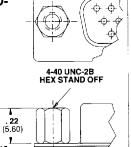


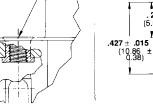
4-40 UNC-2B THREADED INSERT



HEX STAND-OFF

ORDER ÇODE:

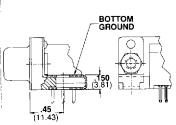




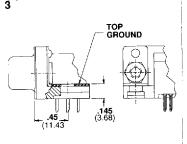
GROUNDING STYLES:

Viking offers metal shells for EMI/RFI shielding with several methods of grounding to the P.C. board, for electrical ground path continuity. These grounding options are available with all of Viking's mounting styles.

ORDER CODE:



ORDER ÇODE:



ORDER ÇODE:

