

REVISION AH

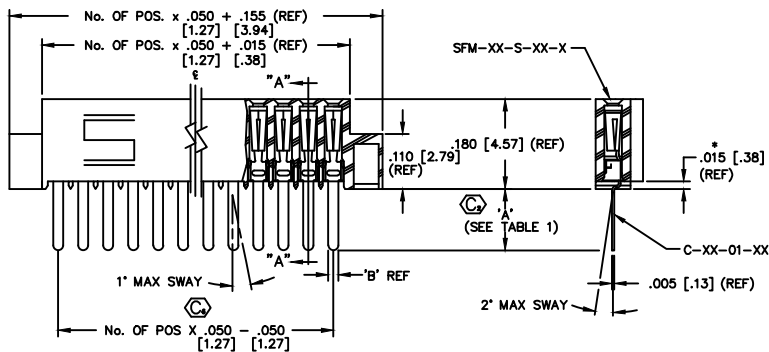
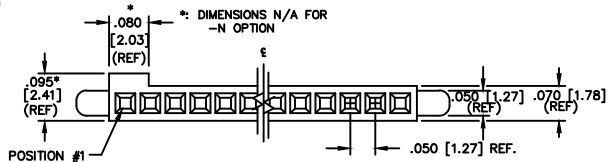


FIG. 1
THROUGH HOLE/STRAIGHT MODIFIED

DIFFERENT AS SHOWN OTHERWISE SAME AS FIG. 1

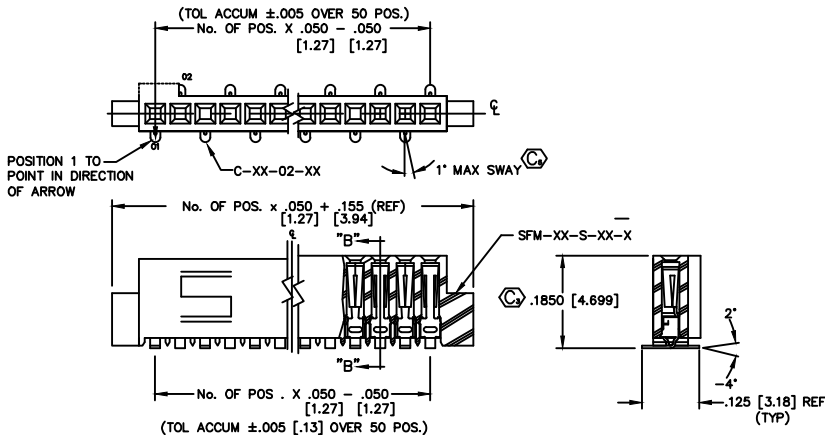


FIG. 2
-02: SURFACE MOUNT

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DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED		TOLERANCES ARE:	ANGLES	TITLE: .050 [1.27] C.L. SOCKET STRIP SINGLE ROW ASSEMBLY	DWG NO: SFM-1XX-XX-XX-S-XX SHEET 1 OF 2
ONE PLACE DECIMALS: ±.1 [3]	TWO PLACE DECIMALS: ±.01 [-3]	THREE PLACE DECIMALS: ±.005 [.13]	FOUR PLACE DECIMALS: ±.0020 [.051]	± 2°			

- SFM-1XX-XX-XX-S-XX**
- NO. OF POSITIONS**
ALL POSITIONS AVAILABLE
-2 THRU -50
USE BODY: (SFM-XX-S-XX-X)
- LEAD STYLE**
- 01: THROUGH HOLE
USE CONTACT: (C-44-01-XX)
(SEE FIG. 1)
 - 02: SURFACE MOUNT
USE CONTACT: (C-44-02-XX)
(SEE FIG. 2)
 - 03: STRAIGHT MODIFIED
USE CONTACT: (C-44-03-XX)
(SEE FIG. 1)
 - L1: THROUGH HOLE (LOW INSERTION)
USE CONTACT: (C-81-01-XXX)
(SEE FIG. 1)
 - L2: SURFACE MOUNT (LOW INSERTION)
USE CONTACT: (C-81-02-XXX)
(SEE FIG. 2)
 - L3: STRAIGHT MODIFIED (LOW INSERTION)
USE CONTACT: (C-81-03-XXX)
(SEE FIG. 1)
 - T1: THROUGH HOLE (PHOS BRONZE)
USE CONTACT: (C-119-01-XXX)
(SEE FIG. 1)
 - T2: SURFACE MOUNT (PHOS BRONZE)
USE CONTACT: (C-119-02-XXX)
(SEE FIG. 1)
- OPTIONS**
(LEAVE BLANK FOR STANDARD AND USE SFM-XX-S-LC-X)
-N: NO POLARIZATION NOTCH (USE SFM-XX-S-XX-N)
-A: ALIGNMENT PIN (USE SFM-XX-S-A-X)
(SEE FIGURE 3)
-LC: LOOKING CLIP (SEE FIGURE 5) (SEE NOTE 5)
(USE (2) LC-05-TM & SFM-XX-S-LC-X)
-P: PICK AND PLACE PAD (SEE FIGURE 4)
USE PPP-14
-K: POLYIMIDE FILM (SEE FIG. 6, SHT. 2)
-TR: TAPE AND REEL (-X2 LEAD STYLE ONLY)
*-SN: SOLDER NAIL (SEE SHT. 3, FIG. 7)
- BODY SPECIFICATION**
-S: SINGLE ROW
- PLATING SPECIFICATION**
- S: SELECTIVE, 30 Au / 50 NI MIN ON CONTACT, MATTE TIN TAIL
 - F: FLASH SELECTIVE, 3 Au / 50 NI MIN ON CONTACT, MATTE TIN TAIL
 - L: LIGHT SELECTIVE, 10 Au / 50 NI MIN ON CONTACT, MATTE TIN TAIL
 - SM: SELECTIVE, 30 Au / 50 NI MIN ON CONTACT, MATTE TIN TAIL
 - FM: FLASH SELECTIVE, 3 Au / 50 NI MIN ON CONTACT, MATTE TIN TAIL
 - LM: LIGHT SELECTIVE, 10 Au / 50 NI MIN ON CONTACT, MATTE TIN TAIL

TABLE 1

SUFFIX	TAIL LENGTH "A"	TAIL WIDTH "B"
-01,-L1	.120 [3.05]	.020 [.51]
-03,-L3	.075 [1.91]	.016 [.41]

- NOTES:
1. MIN. PUSHOUT FORCE: .5 lb.
 2. COPLANARITY TO BE WITHIN .004 [.10].
 3. (C) REPRESENTS CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
 4. TUBE ALL POSITIONS.
 5. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.

PLOT SCALE: 1=.15

EXISPROD\ASSEMBLY\050 SFMASMS1

samtec

620 PARK EAST BLVD., NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: REIDINGER 9-8-92
CHECKED BY: McCARTIN

DWG APPROVAL: DEM

SFM-1XX-XX-XX-S-XX SHEET 1 OF 2

MATERIAL:
INSULATOR:
LCP, UL 94 VO
CONTACT:
BeCu

REV. AH

FIG. 3
-A: ALIGNMENT PIN
DIFFERENT AS SHOWN OTHERWISE SAME AS FIG. 1

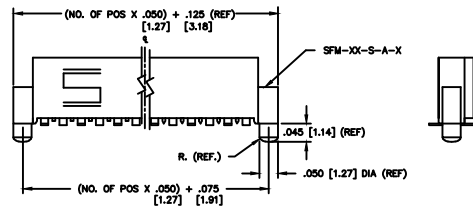


FIG. 4
-P: PICK & PLACE PAD
(PLACE PAD ABOUT C.L. AS SHOWN)
DIFFERENT AS SHOWN OTHERWISE SAME AS FIG. 1

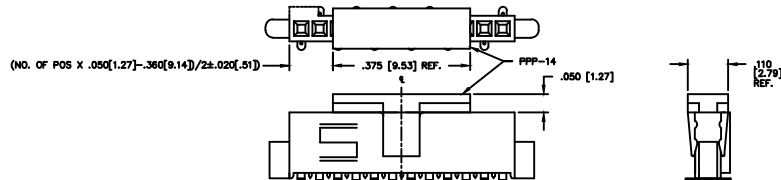


FIG. 5
-LC: LOCKING CLIP
DIFFERENT AS SHOWN OTHERWISE SAME AS FIG. 1

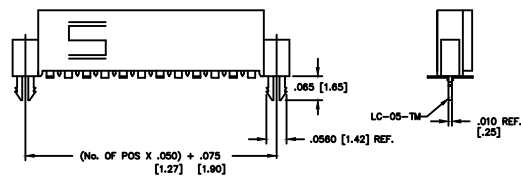
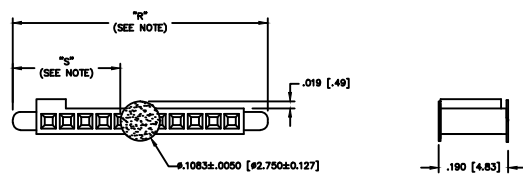


FIG. 6
-K: OPTION (POLYAMIDE FILM PAD)

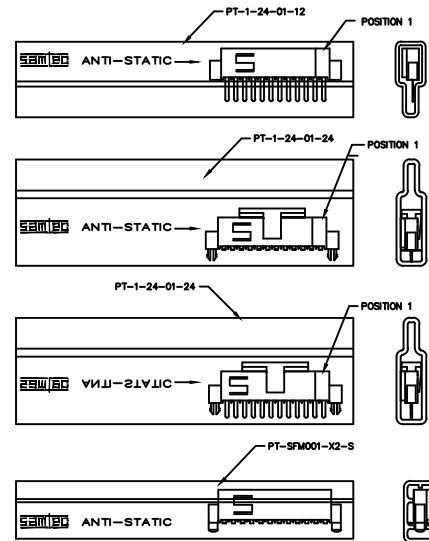


NOTE: "M" = USED MEASURED DIMENSION [REF]
"S" = [(7W-.1063 [2.75]) / 2] ± .020 [51]

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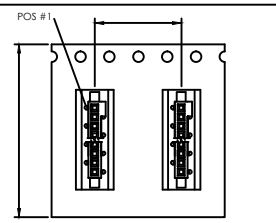
DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED		TOLERANCES ARE:		TITLE: .050 [1.27] C.L. SOCKET STRIP SINGLE ROW ASSEMBLY		DWG NO: SFM-1XX-XX-XX-S-XX SHEET 2 OF 2	
ONE PLACE DECIMALS ± 1 [3]	TWO PLACE DECIMALS ± .01 [-3]	THREE PLACE DECIMALS ± .005 [13]	FOUR PLACE DECIMALS ± .0020 [51]	ANGLES	± 2°				

PACKAGE PARTS IN TUBE AS SHOWN



PACKAGING TUBE TABLE

LEAD STYLE	PACKAGING TUBE	PLUG
-X1-S	PT-1-24-01-12	TP-12
-X1-S-A	PT-1-24-01-12	TP-12
-X1-S-LC	PT-1-24-01-12	TP-12
-X1-S-P	PT-1-24-01-24	TP-24
-X1-S-A-P	PT-1-24-01-24	TP-24
-X1-S-LC-P	PT-1-24-01-24	TP-24
-X2-S	PT-1-24-01-12	TP-12
-X2-S-A	PT-SFM001-X2-S	TP-12
-X2-S-K	PT-SFM001-X2-S	TP-12
-X2-S-SN	PT-SFM001-X2-S	TP-12
-X2-S-LC	PT-1-24-01-12	TP-12
-X2-S-P	PT-1-24-01-17	TP-07
-X2-S-A-P	PT-1-24-01-24	TP-24
-X2-S-LC-P	PT-1-24-01-17	TP-07
-X3-S	PT-1-24-01-12	TP-12
-X3-S-A	PT-1-24-01-12	TP-12
-X3-S-LC	PT-1-24-01-12	TP-12
-X3-S-P	PT-1-24-01-24	TP-24
-X3-S-A-P	PT-1-24-01-24	TP-24
-X3-S-LC-P	PT-1-24-01-24	TP-24



USER DIRECTION OF UN-REELING
POCKET NOT DETAILED



-TR: TAPE AND REEL

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EXSPROD ASSEMBLY 050 SFMASMS2
520 PARK EAST BLVD., NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: REIDINGER 9-8-92
CHECKED BY: MCCARTIN

DATE: 9/8/92
APP'D: DEM

SFM-1XX-XX-XX-S-XX
SHEET 2 OF 2

REV. AH

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED		TOLERANCES ARE		TITLE: .050 [1.27] C.L.	DWG NO:
ONE PLACE DECIMALS: ± .1 [3]	THREE PLACE DECIMALS: ± .005 [.13]	ANGLES	FOUR PLACE DECIMALS: ± .0020 [.051]		± 2°	SOCKET STRIP	SFM-1XX-XX-XX-S-XX
TWO PLACE DECIMALS: ± .01 [.3]						SINGLE ROW ASSEMBLY	SHEET 03

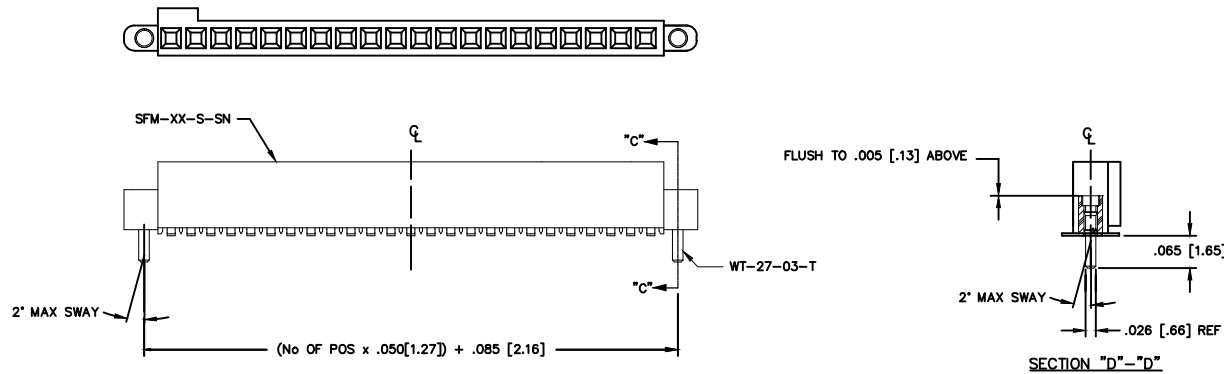


FIG. 7
 * -SN: SOLDER NAIL OPTION
 DIFFERENT AS SHOWN OTHERWISE SAME AS FIG. 1

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SFM-1XX-XX-XX-S-XX-ASM3
 EXISPROD\ASSEMBLY\050

samtec

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
 PHONE (812) 944-6733 P.O. BOX 1147
 CODE 55322

MADE BY: REIDINGER 9-8-92	ENG. APPROVAL: DEM	SFM-1XX-XX-XX-S-XX SHEET 3 OF 3
CHECKED BY: McCARTIN		