

REVISION CY

NOTES:

1. MINIMUM PUSHOUT FORCE TO BE 12 OZ RETENTION FOR CONTACTS AND WELD TABS.
2. COPLANARITY: $.004[.10] = \text{POS } 02 \text{ THRU } 26$
 $.006[.15] = \text{POS } 27 \text{ THRU } 50$
3. MANUFACTURING IN PROCESS DIMENSION DESIGNED TO ACHIEVE FINAL ASSEMBLY.
4. \odot REPRESENTS A CRITICAL DIMENSION.
5. [] DIMENSIONS ARE IN MILLIMETERS.
6. MEASURED FROM BEND.
7. DIMENSION CHANGED PER REVISION AD.
CONTACT ENGINEERING FOR INFORMATION.
8. SIDES OF PLASTIC BODIES ON ALL LEAD STYLES EXCEPT THE -01 & -02 WILL BE SOLID, NOT RIBBED.
9. MEASURE FROM TIPS OF PIN.
10. NOTE DELETED.
11. $.003[.08]$ MAXIMUM TERMINAL BURR.
12. $.005$ MAXIMUM HEIGHT VARIATION BETWEEN ANY TWO PINS.
13. MINIMUM LOCKING CLIP RETENTION TO BE 8 OZS.
14. THIS FEATURE ONLY PRESENT ON -01 & -02 LEAD STYLES.

DO NOT SCALE FROM THIS PRINT

TFM-1XX-XX-XXX-X-XXX

No OF POSITIONS

- LEAD STYLE -01: (-5 THRU -50 ALL POSITIONS AVAILABLE)
LEAD STYLE -02: (-5 THRU -50 ALL POSITIONS AVAILABLE)
ALL OTHER LEAD STYLES: (-5 THRU -50 MULTIPLES OF 5)
LEAD STYLES -11, -12 POS 12, 16, 17 ALSO AVAILABLE
LEAD STYLES -21, -22, -31, -32 POS 12 AND 13 ALSO AVAILABLE

LEAD STYLE

- | | |
|------------------|------------------|
| THROUGH HOLE | SURFACE MOUNT |
| -01 (SEE FIG. 1) | -02 (SEE FIG. 2) |
| -11 (SEE FIG. 1) | -12 (SEE FIG. 2) |
| -21 (SEE FIG. 1) | -22 (SEE FIG. 2) |
| -31 (SEE FIG. 1) | -32 (SEE FIG. 2) |

PLATING SPECIFICATION

- S: SELECTIVE
- L: LIGHT SELECTIVE
- F: FLASHED GOLD
- P: GOLD FLASHED PALLADIUM NICKEL
- G: GOLD
- H: HEAVY GOLD
- SM: SELECTIVE HEAVY GOLD, MATTE TIN TAIL
- LM: SELECTIVE LIGHT GOLD, MATTE TIN TAIL
- FM: SELECTIVE FLASH GOLD, MATTE TIN TAIL
- STL: SELECTIVE TIN LEAD

BODY SPECIFICATION

- D: DOUBLE ROW

OPTION

- A: ALIGNMENT PIN (USE TFM-XX-D-XX-A, SEE TABLE 1) (SEE FIG. 8 SHEET 3) (NOT AVAILABLE FOR -RA OR -RE)
- LC: LOCKING CLIP (USE LC-05-TM) (NOT AVAILABLE FOR -RA OR -RE) (SEE FIG. 10 SHEET 3) (SEE NOTE 13)
- P: PICK AND PLACE PAD (USE PPP-04) (AVAILABLE IN ALL POSITIONS) (NOT AVAILABLE FOR -RA OR -RE, SEE FIG. 7 SHEET 3)
- RA: RIGHT ANGLE (AVAILABLE ONLY IN LEAD STYLE: -01 SEE FIG. 5, SHEET 2)
- TR: TAPE AND REEL (SEE FIG. 4, SHEET 5)
- SA: STAKED ALIGNMENT PIN (SEE FIG. 9, SHEET 3) (NOT AVAILABLE FOR -RA OR -RE)
- K: POLYIMIDE FILM (SEE FIG. 3)
- WT: WELD TABS (USE WT-25-XX-T) (AVAILABLE ON -01 AND -02 LEAD STYLES ONLY) (SEE FIG. 6 SHEET 2) (AVAILABLE ON -05, -07, -10, -15, -20, -25, AND -30 POS ONLY) (AVAILABLE WITH -L AND -S PLATING ONLY) (NOT AVAILABLE WITH -A, -LC, -RA, OR -SA OPTIONS)
- *-RE1: RIGHT ANGLE ELEVATED .062 PCB (USE TFM-XX-D-01-RE, NOT AVAILABLE WITHOUT -WT, AVAILABLE IN LEAD STYLE -01 ONLY, AVAILABLE IN -5 THRU -30 POSITIONS ONLY) (SEE FIG. 11, SHEET 4)
- *-RE2: RIGHT ANGLE ELEVATED .093 PCB (USE TFM-XX-D-01-RE, NOT AVAILABLE WITHOUT -WT, AVAILABLE IN LEAD STYLE -01 ONLY, AVAILABLE IN -5 THRU -30 POSITIONS ONLY) (SEE FIG. 12, SHEET 4)

* = NOT RELEASED FOR PRODUCTION

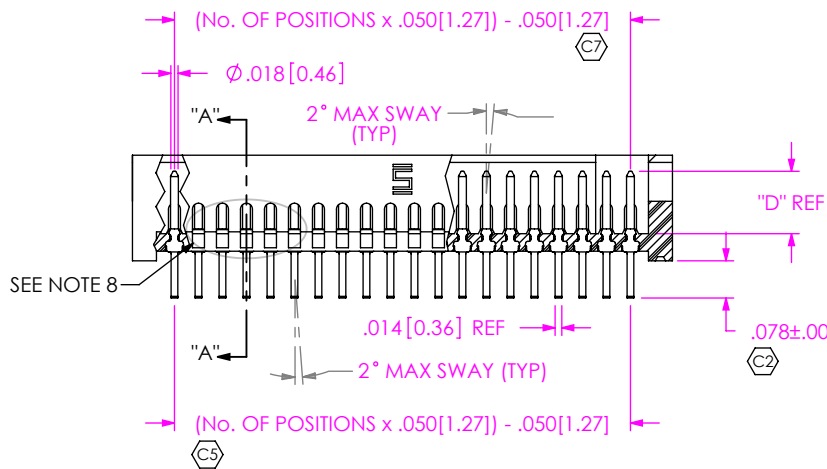
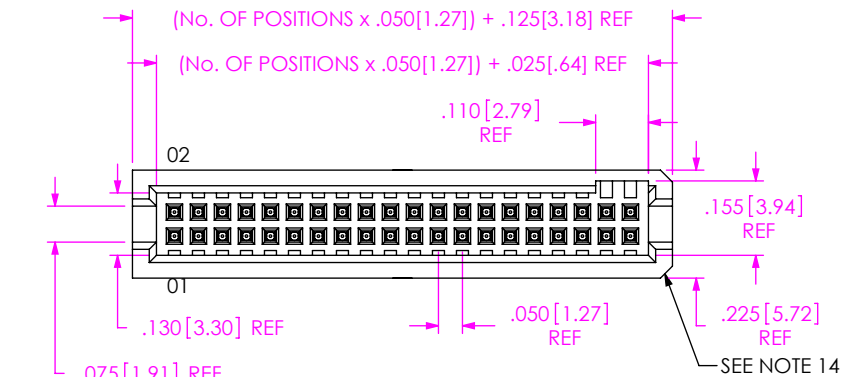
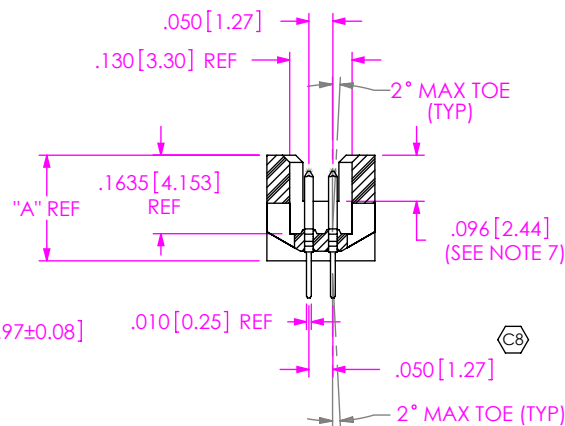
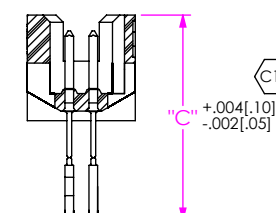


FIGURE 1 THROUGH HOLE -01, -11, -21, -31



SECTION "A"-"A"



IN-PROCESS

TABLE 1									
LEAD STYLE	BODY	"A"	TERMINAL 1	TERMINAL 2	TERMINAL 2 "B"	"C"	"D"	"E"	
-01 -02	TFM-XX-D-01-XX	.2200 [5.588]	T-1R16-01-XX-2	0.015 [1.38]	N/A	N/A	0.427 [10.85]	0.133 [3.38]	0.230 [5.84]
-11 -12	TFM-XX-D-02-XX	.2900 [7.366]	T-1R20-03-XX	0.030 [1.76]	N/A	N/A	0.644 [16.36]	0.130 [3.30]	0.300 [7.62]
-21 -22	TFM-XX-D-03-XX	.3600 [9.144]	T-1R20-04-XX	0.100 [2.54]	N/A	N/A	0.644 [16.36]	0.130 [3.30]	0.370 [9.40]
-31 -32	TFM-XX-D-04-XX	.4350 [11.049]	T-1R20-02-XX	0.175 [4.45]	N/A	N/A	0.644 [16.36]	0.130 [3.30]	0.445 [11.30]
-01-RA	TFM-XX-D-01-XX	.2200 [5.588]	T-1R16-02-XX	0.035 [1.89]	T-1R16-03-XX	0.083 [2.11]	N/A	0.133 [3.38]	0.230 [5.84]
-01-RE1	TFM-XX-D-01-RE	.2400 [6.096]	T-1R16-06-XX	0.035 [1.89]	T-1R16-07-XX	0.083 [2.11]	N/A	0.133 [3.38]	N/A
-01-RE2	TFM-XX-D-01-RE	.2400 [6.096]	T-1R16-08-XX	0.035 [1.89]	T-1R16-09-XX	0.083 [2.11]	N/A	0.133 [3.38]	N/A

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: $\pm .01$ [3]
.XXX: $\pm .005$ [13]
.XXXX: $\pm .0020$ [51]

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2.5:1
INSULATOR: LIQUID CRYSTAL POLYMER, COLOR: BLACK
TERMINAL: PHOSPHOR BRONZE

DESCRIPTION: .050 X .050 TERMINAL STRIP
DWG. NO. TFM-1XX-XX-XXX-X-XXX
BY: B RAY 7-10-2007 SHEET 1 OF 5

FIGURE 2
SURFACE MOUNT
-02, -12, -22, -32
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1)

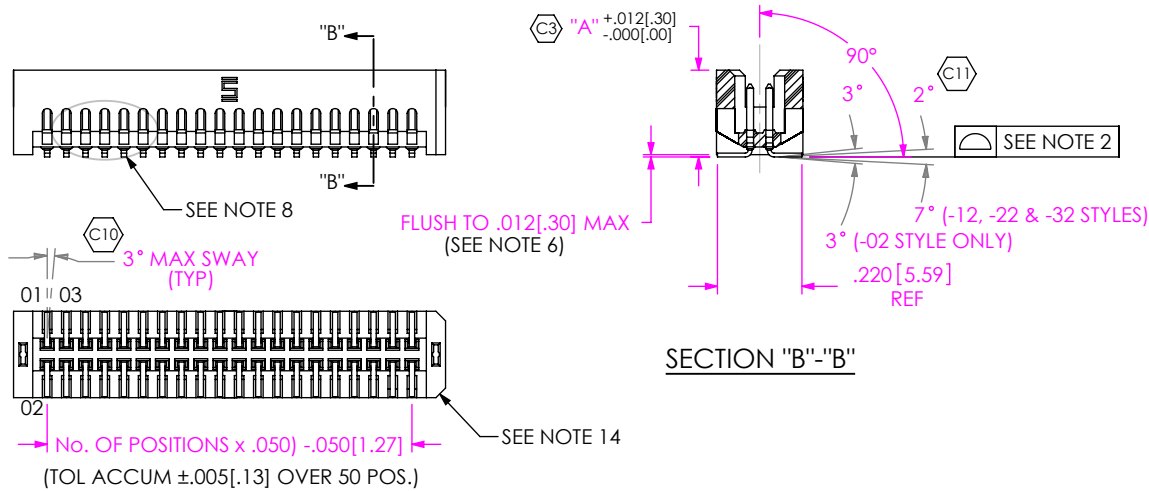


FIGURE 3
-K: POLYIMIDE FILM PAD

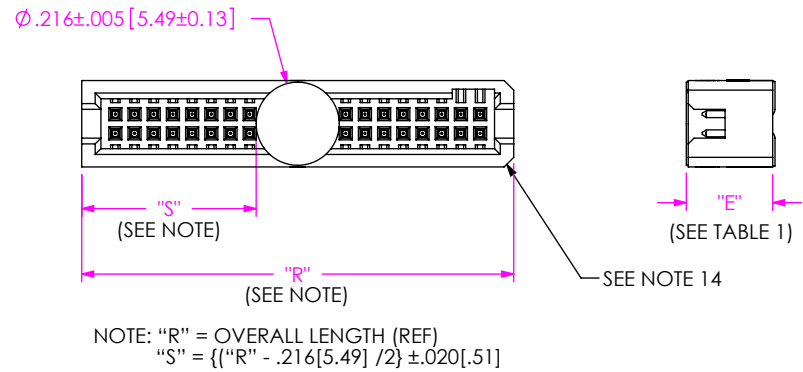


FIGURE 5
-RA OPTION
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1

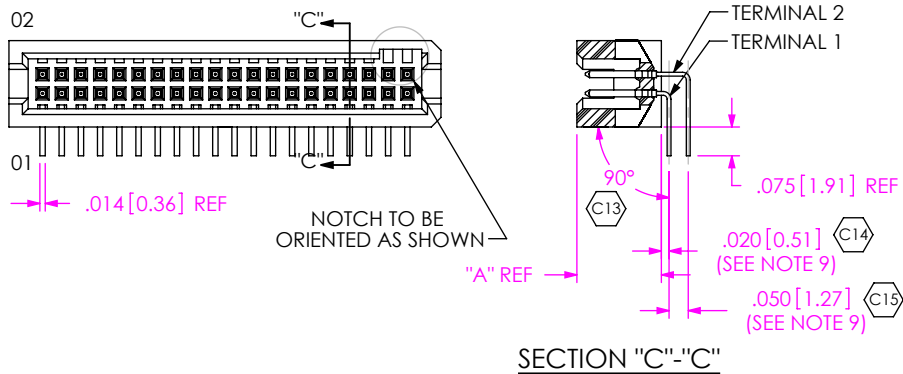
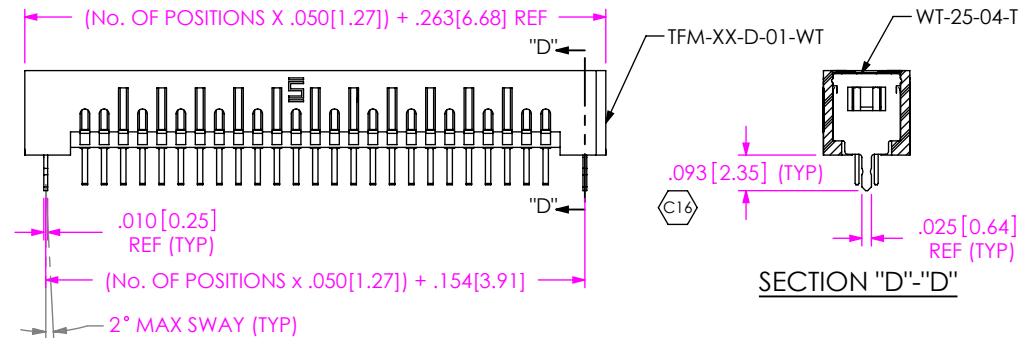
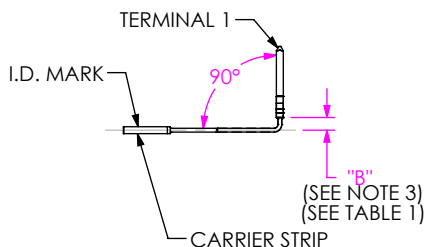


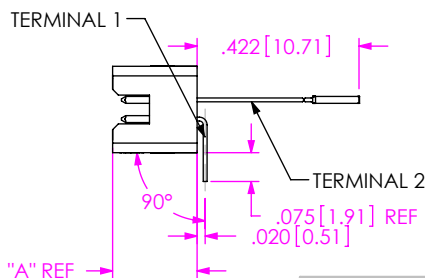
FIGURE 6
-WT OPTION
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1



IN-PROCESS 1
(ORIENT I.D. MARK AS SHOWN)
(FOR -RA OPTION ONLY)



IN-PROCESS 2



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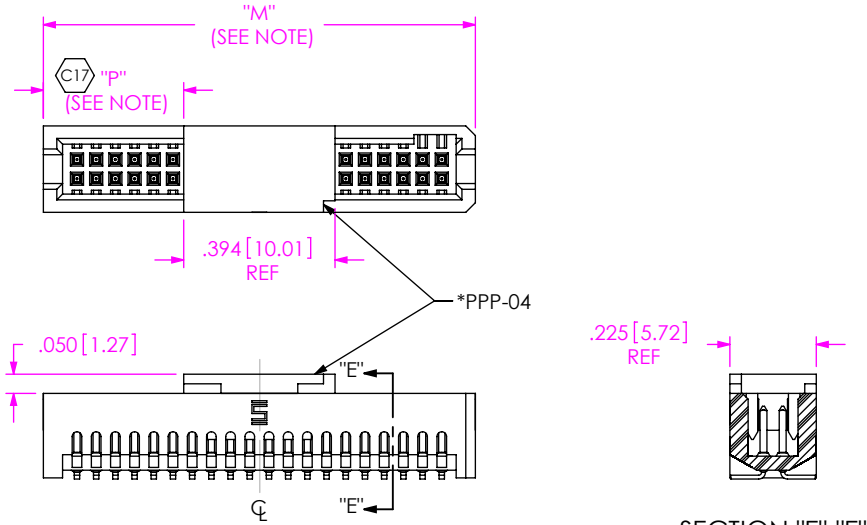
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520 PARK EAST BLVD., NEW ALBANY, IN 47150
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e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION: .050 X .050 TERMINAL STRIP
DWG. NO. TFM-1XX-XX-XXX-X-XXX
BY: B RAY 7-10-2007 SHEET 2 OF 5

FIGURE 7
-P OPTION

DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1
(PAD TO BE POSITIONED ON C.L. AS SHOWN)



NOTE: "M" = (No. OF POSITIONS X .050[1.27]) + .125[3.18] (REF)
WITH -WT "M" = (No. OF POSITIONS X .050[1.27]) + .263[6.68] (REF)
"P" = {("M" - .394[10.01]) / 2} ±.020[.51]

* NOTCH ON PAD FOR 10 POSITION OR LESS TO BE ON SAME END AS THE NOTCH IN THE TFM BODY

SECTION "E"- "E"

FIGURE 8
-A OPTION

DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1

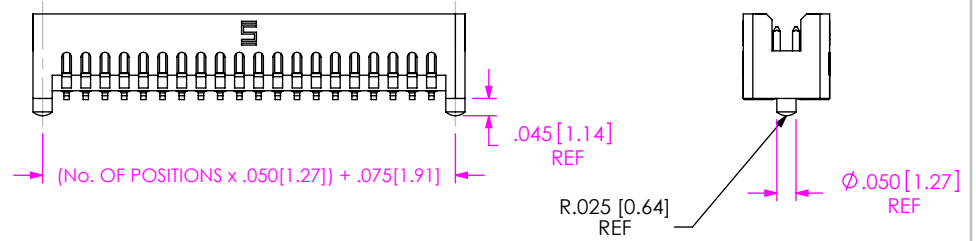


FIGURE 9
-SA OPTION: STAKED ALIGNMENT PIN
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1

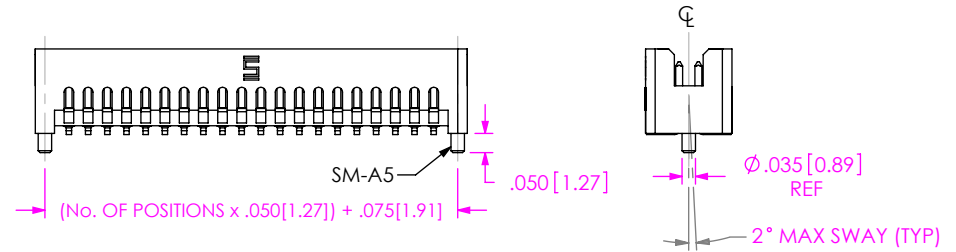
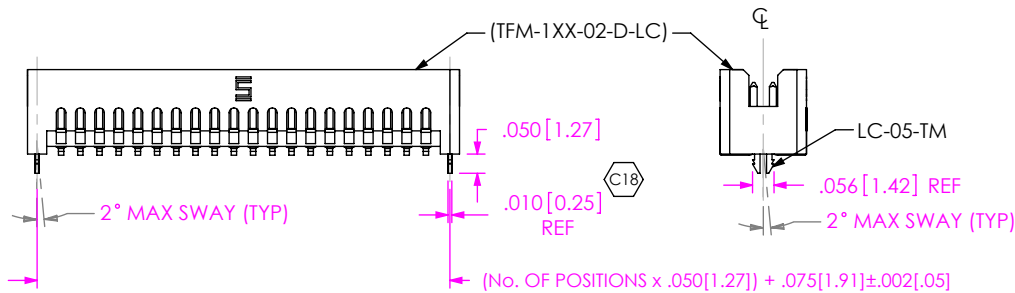
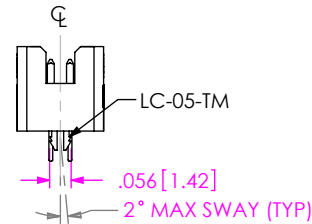


FIGURE 10
-LC OPTION

DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1
(NOT AVAILABLE ON -RA)



(TFM-1XX-01-D-LC)



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DWG. NO. TFM-1XX-XX-XXX-X-XXX

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FIGURE 11
 -RE1: RIGHT ANGLE ELEVATED .062 PCB
 DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG. 1
NOT RELEASED FOR PRODUCTION

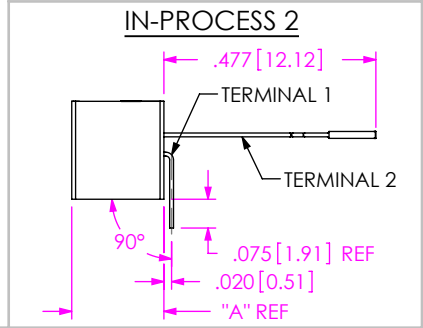
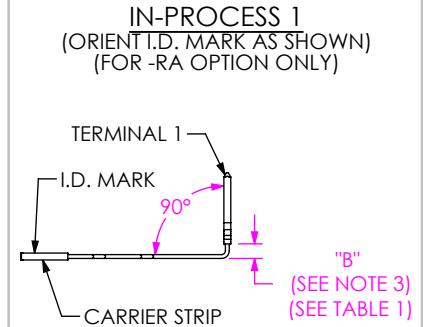
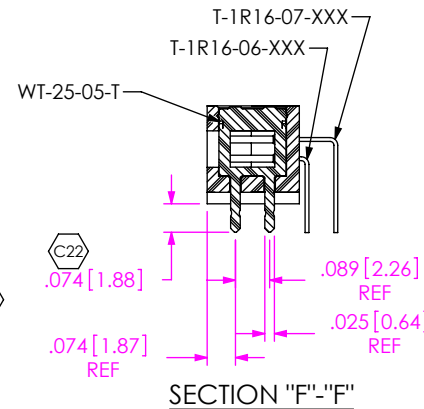
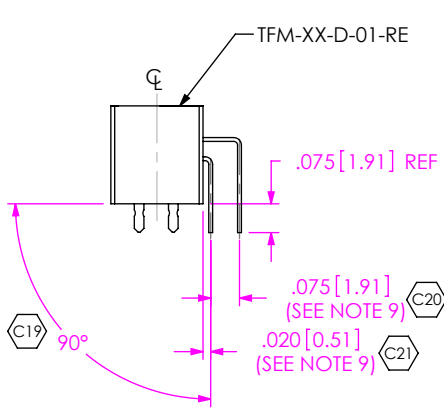
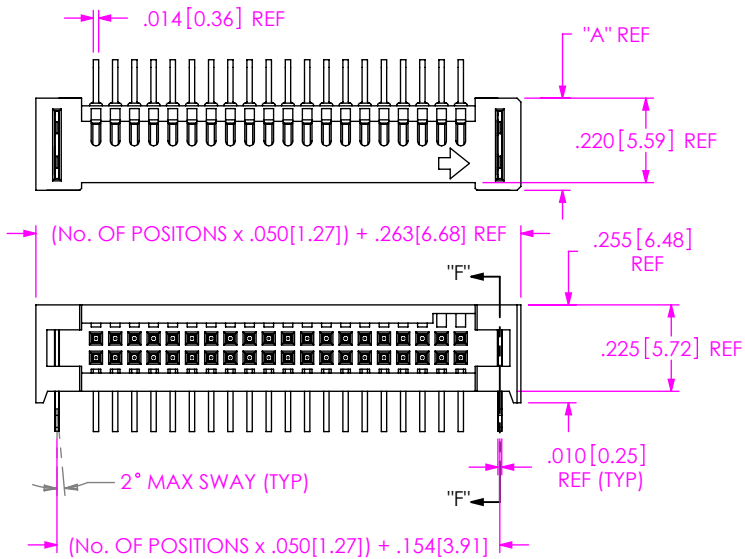
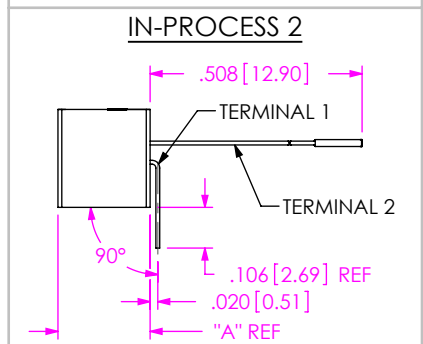
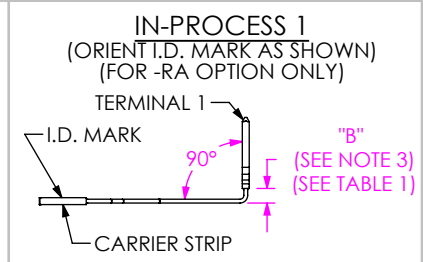
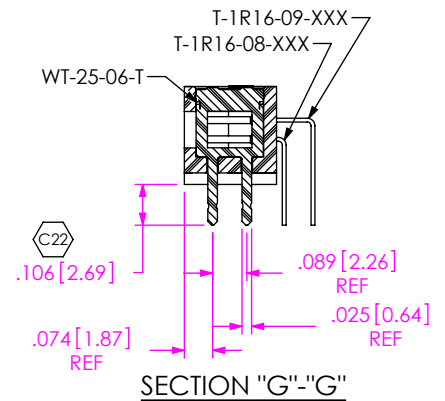
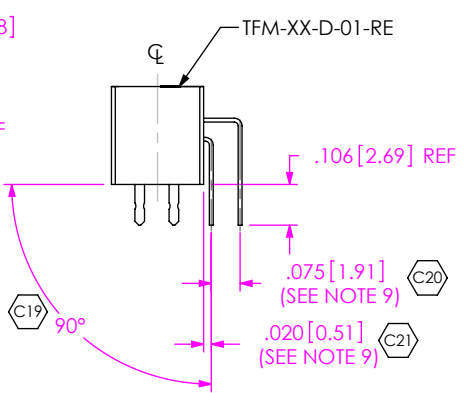
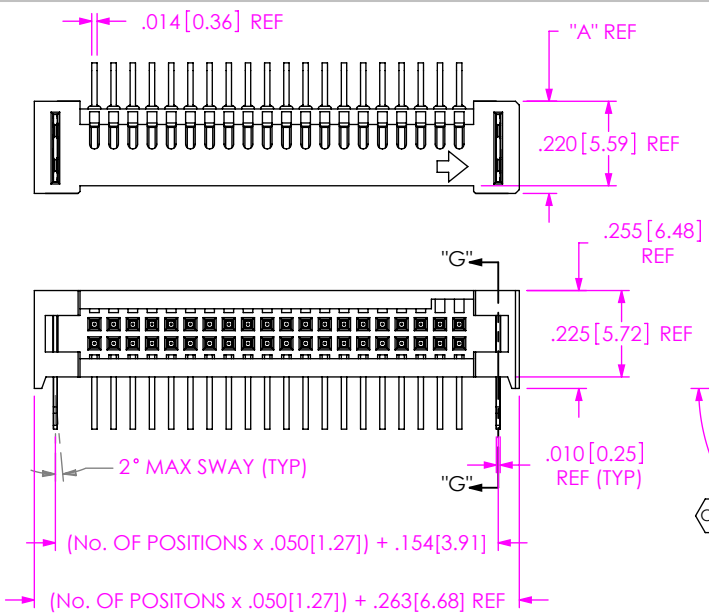


FIGURE 12
 -RE2: RIGHT ANGLE ELEVATED .093 PCB
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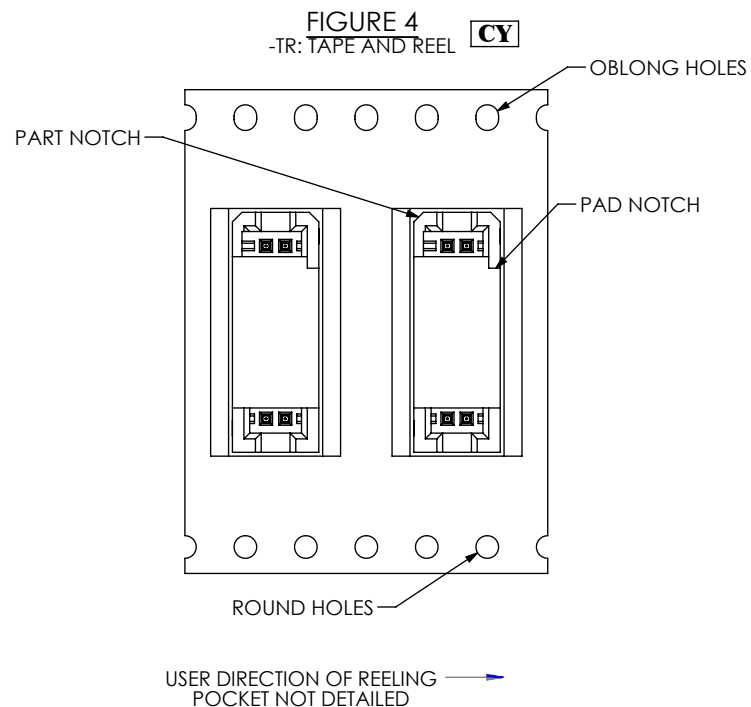
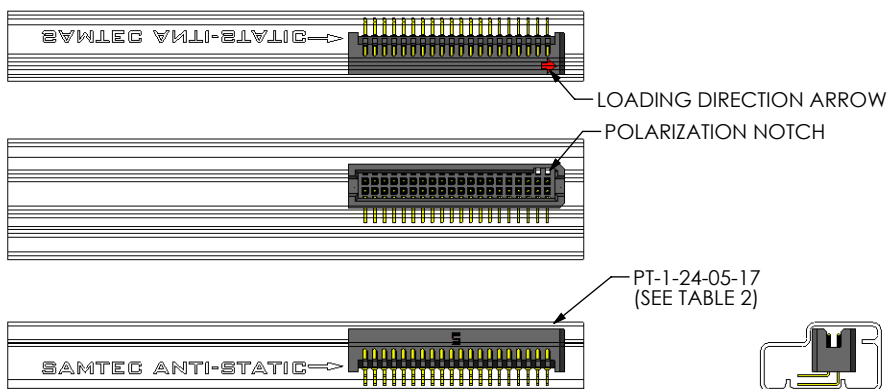
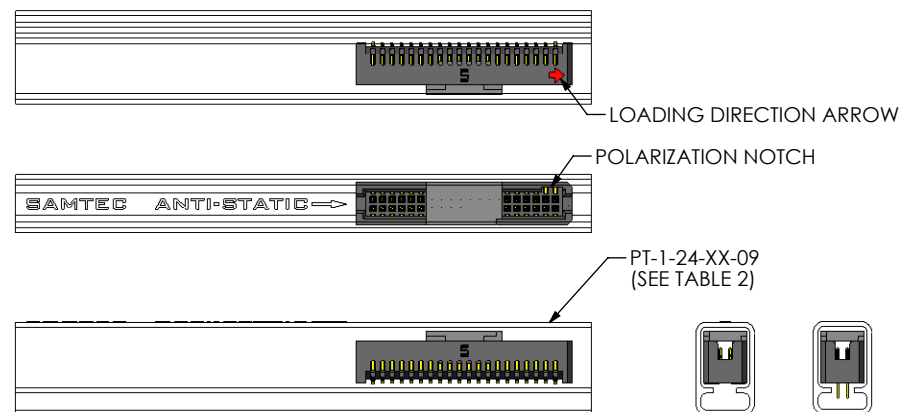
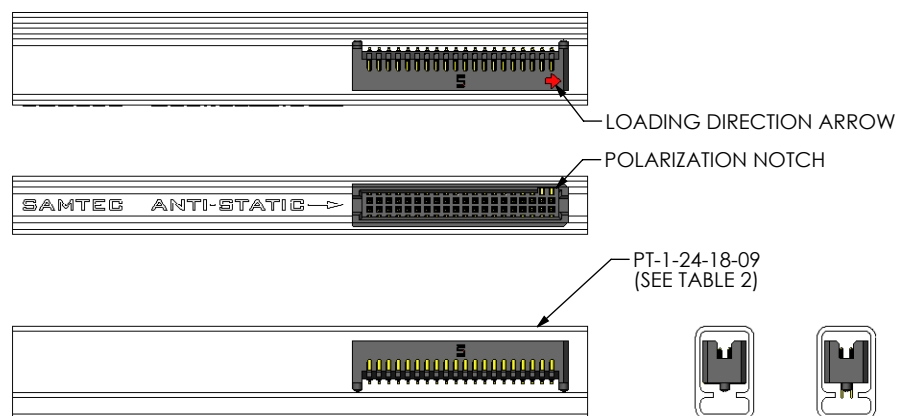
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DESCRIPTION: .050 X .050 TERMINAL STRIP

DWG. NO. TFM-1XX-XX-XXX-X-XXX

BY: B RAY 7-10-2007 SHEET 4 OF 5

PARTS TO BE PACKAGED IN TUBES AS SHOWN



LEAD STYLE	PACKAGING TUBE	PLUG
-RA (ALL LEAD STYLES)	PT-1-24-5-17	TP-07
-REX	PT-1-24-03-38	TP-03
-02, -02-A, -02-A-K, -02-LC	PT-1-24-01-09	TP-24
-12 (ALL OPTIONS), -22-K, -22, -22-A, -22-A-K, -22-LC, -22-LC-K	PT-1-24-04-09	TP-07
-02-A-P, -02-K, -02-LC-K, -02-LC-P, -02-P, -02-WT,	PT-1-24-18-09	TP-09
-01 (ALL OPTIONS), -11, -11-A, -11-LC, -11-K, -11-LC-K, -11-A-K		
-31-A-K, -31-A-P, -31-LC-P, -31-P, -32, -32-K, -32-A, -32-A-K,	PT-1-24-02-09	TP-07
-32-A-P, -32-LC-K, -32-LC-P, -32-P		
-31, -21-P, -22-P, -31-LC, -21-A-P, -21-LC-P, -22-LC-P, -31-A,	PT-1-24-05-09	TP-07
-32-LC, -22-A-P, -31-LC-K, -31-K		
-11-P, -11-LC-P, -11-A-P, -21, -21-K, -21-A, -21-LC, -21-A-K, -21-LC-K	PT-1-24-20-09	TP-07

NOTE:
PARTS TO BE PACKAGED WITH THE LOADING DIRECTION ARROW
POINTED IN SAME DIRECTION AS THE ARROW ON TUBE.

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DESCRIPTION:
.050 X .050 TERMINAL STRIP

DWG. NO. **TFM-1XX-XX-XXX-X-XXX**

BY: B RAY 7-10-2007 SHEET 5 OF 5