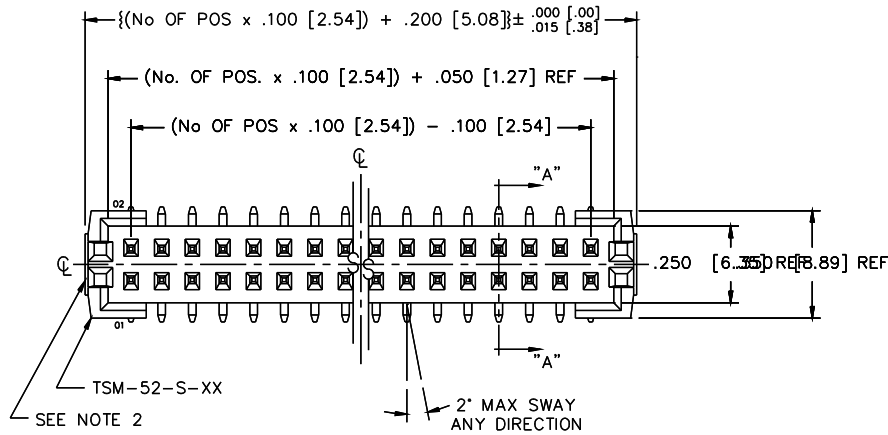


REVISION AG

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:	TITLE: .100" C.L. SHROUDED TERMINAL ASSEMBLY	DWG NO: TSSH-1XX-XX-XX-XX-XX
ONE PLACE DECIMALS ±.1[2.5]	THREE PLACE DECIMALS ±.005[.13]		ANGLES ± 2°		
TWO PLACE DECIMALS ±.01[.3]	FOUR PLACE DECIMALS ±.0020[.051]				SHEET 1 OF 2

DO NOT SCALE FROM THIS PRINT

FIG. 1



TSSH-1XX-XX-XX-XX-XX

- NO. OF POSITIONS  
-05 THRU -36 (PER ROW)
- LEAD STYLE  
-01
- PLATING  
-S: SELECTIVE, 30 Au / 50 Ni ON CONTACT, MATTE TIN TAIL  
-T: MATTE TIN CONTACT AND TAIL  
-G: GOLD, 10 Au / 50 Ni ON CONTACT, 3 Au / 50 Ni MIN ON TAIL  
-F: FLASH SELECTIVE, 3 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL  
-L: LIGHT SELECTIVE, 10 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL  
-H: HEAVY GOLD, 30 Au / 50 Ni MIN ON CONTACT, 3 Au / 50 Ni MIN ON TAIL  
-LM: SELECTIVE LIGHT, 10 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL  
-FM: FLASH SELECTIVE, 3 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL  
-SM: SELECTIVE, 30 Au / 50 Ni MIN ON CONTACT, MATTE TIN TAIL  
-TM: MATTE TIN CONTACT AND TAIL

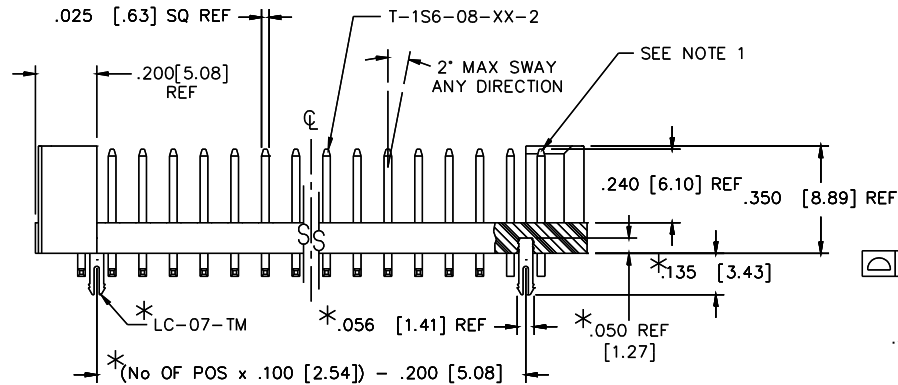
- OPTION 2  
-LC: LOCKING CLIP (SEE FIG. 1)(SEE NOTE 5)(DV ONLY)  
-A: ALIGNMENT PIN (SEE FIG. 2, SHEET 2) (DV ONLY)  
-P: PICK & PLACE PAD USE PPP-06 (SEE FIG. 4) (DV ONLY)  
\*-M: METAL PICK & PLACE PAD USE MPP-01 (SEE FIG. 5) (DV ONLY)  
-TR: TAPE & REEL (-05 THRU -28 POS) (DV ONLY)

- OPTION 1  
POLARIZED POSITIONS SPECIFY OMITTED PINS

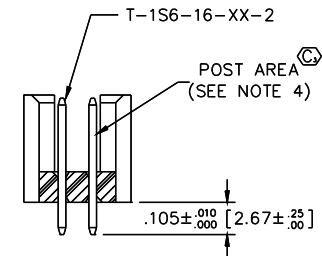
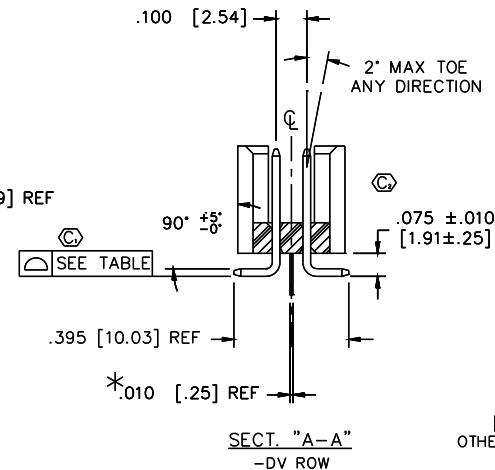
- ROW SPECIFICATION  
-DV: DOUBLE VERTICAL  
-D: THROUGH HOLE

COPLANARITY	
POSITION	
05-10	.004
11-24	.006
25-36	.008

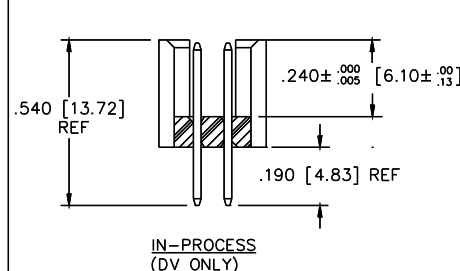
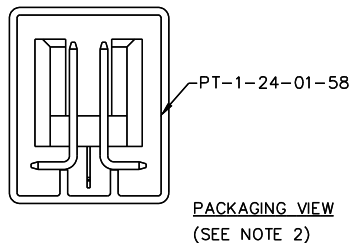
\* FOR EXISTING CUSTOMERS ONLY



(\*) DIMENSIONS APPLY ONLY WHEN USING THE -LC OPTION.



SECT. "A-A"  
-D ROW  
[DIFFERENT AS SHOWN, OTHERWISE SAME AS -DV ROW]



- NOTE:
1. MAXIMUM CUT FLASH ALLOWED IS .010" IN THIS AREA ONLY.
  2. PACKAGE IN PT-1-24-01-58 TUBE WITH TWO TP-13 PLUGS PER TUBE.
  3. © REPRESENTS A CRITICAL DIMENSION.
  4. FILL -T PLATED PINS THE SAME AS SELECTIVE TO REDUCE BANDOLIER MARKS IN THE POST AREA.
  5. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
  6. INSULATOR MATERIAL: BLACK, LCP, UL 94 VO

**PROPRIETARY NOTE**  
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EXSPROD/ASSEMBLY/100 TSSH-ES1

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CODE 55322

MADE BY: BRATCHER 10-30-97

TSSH-1XX-XX-XX-XX-XX  
SHEET 1 OF 2