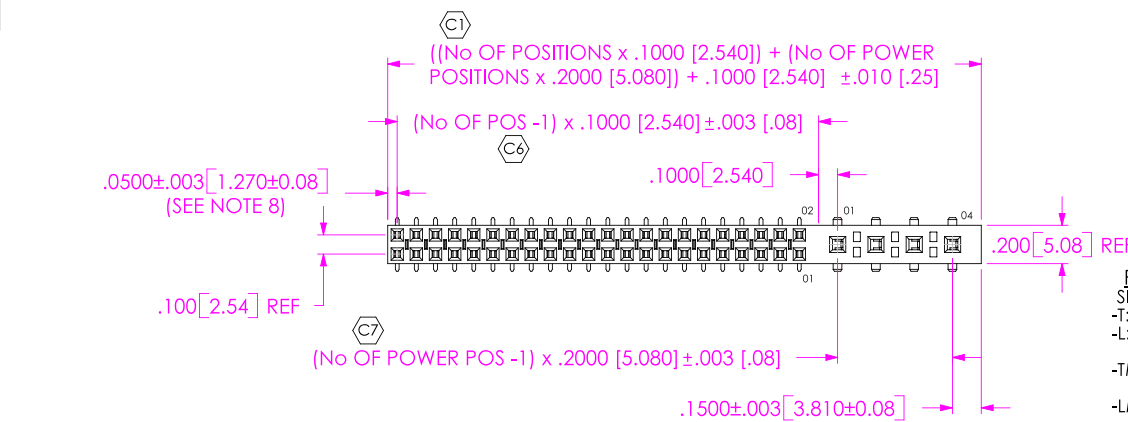


DO NOT SCALE FROM THIS PRINT

HPFC-1XX-XX-XX-D-XX-XX



No OF POSITIONS

-02 THRU -24 (PER ROW)

LEAD STYLE

-01: THROUGH HOLE (C-95-01-X & C-130-01-XX)
 -02: SURFACE MOUNT (C-95-02-X & C-130-02-XX)

PLATING SPECIFICATION

SIGNAL ONLY
 -T: TIN (USE C-95-XX-T & C-130-XX-T)
 -L: LIGHT SELECTIVE (USE C-95-XX-L & C-130-XX-T)
 -TM: MATTE TIN (USE C-95-XX-TM & C-130-XX-TM)
 -LM: LIGHT SELECTIVE GOLD, MATTE TIN TAIL (USE C-95-XX-LM & C-130-XX-TM)

OPTION

-LC: LOCKING CLIP
 * -A: ALIGNMENT PIN (USE HPFC-XX-D-XX-A)
 -K: KAPTON PAD (SHEET 2) (USE K-500-300)

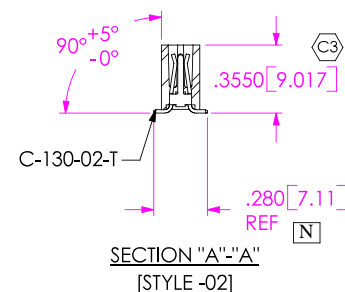
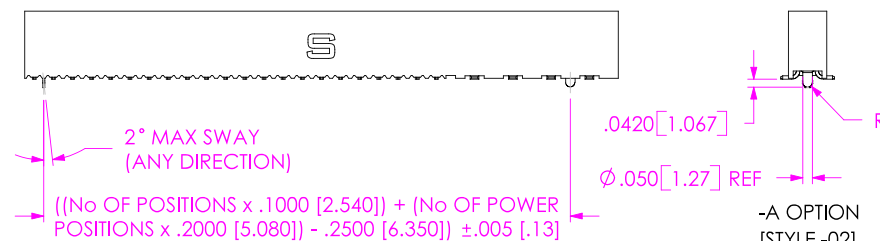
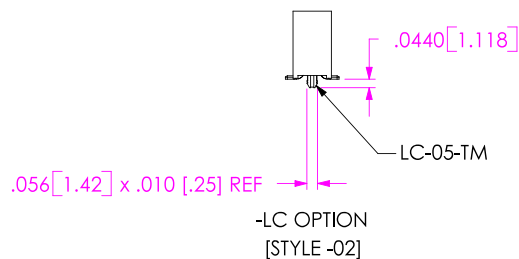
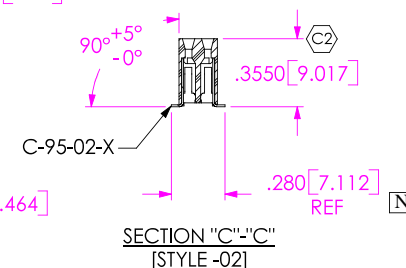
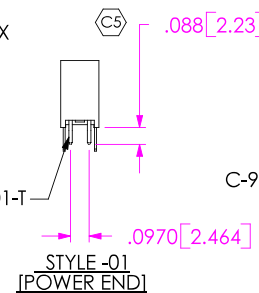
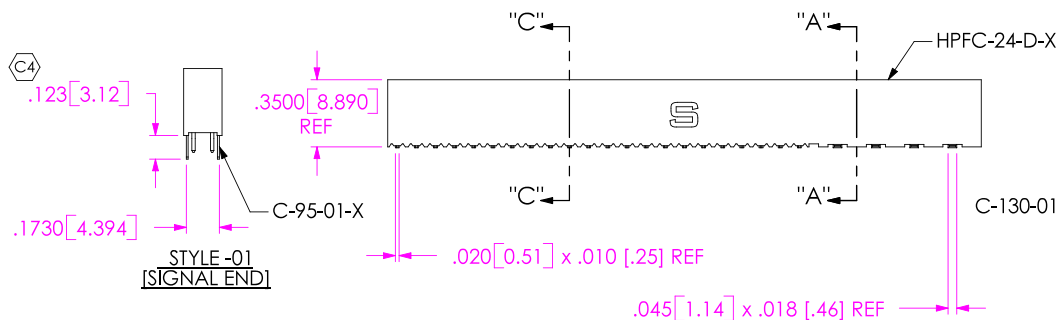
POWER POSITIONS

-02 THRU -04 (USE C-130-XX-XX)

ROW SPECIFICATION

-D: DOUBLE (USE HPFC-24-D-X)

* = NOT ENGINEERING APPROVED



NOTES:

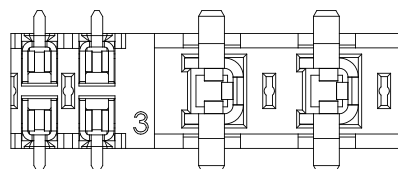
1. (C) REPRESENTS A CRITICAL DIMENSION.
2. COPLANARITY TO BE WITHIN .006" [.15] FOR 20 POSITION AND BELOW (SIGNAL) AND .008" [.20] FOR 21 -32 POS. (SIGNAL).
3. BURR ALLOWANCE: .003 [.08] MAX.
4. MAXIMUM CUT FLASH: .020 [.51].
5. MINIMUM PUSHOUT FORCE: 1 LB. MIN ON SIGNAL POSITIONS, 2 LB. MIN ON POWER POSITIONS.
6. MAXIMUM ALLOWABLE BOW: .005 INCH/INCH [MM/MM] AFTER ASSEMBLY.
7. OPEN PART OF POWER CONTACT FILLED TOWARDS SIGNAL CONTACTS.
8. MINIMUM WALL THICKNESS TO BE .010 [.25].

PACKAGING VIEW



TUBE: PT-1-24-02-44
 PLUG: TP-09

TUBE: PT-1-24-01-69
 PLUG: TP-09



DETAIL 'B'
 SCALE 3 : 1

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
 .XX: $\pm .01 [3]$ 2°
 .XXX: $\pm .005 [13]$
 .XXXX: $\pm .0020 [51]$

PROPRIETARY NOTE

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MATERIAL: DO NOT SCALE DRAWING
 INSULATOR: VECTRA E130i COLOR: BLACK
 POWER CONTACT: BeCu 174HT
 SIGNAL CONTACT: PHOS BRONZE CDA510

SHEET SCALE: 1:1

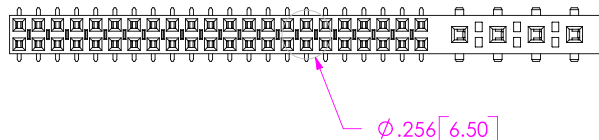
SAMTEC

520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812.944.6733 FAX: 812.948.5047
 e-Mail: INEO@SAMTEC.COM CODE: 55322

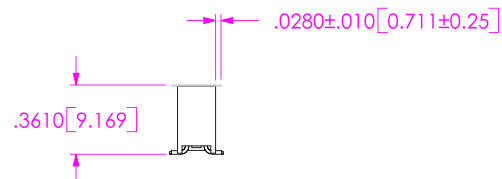
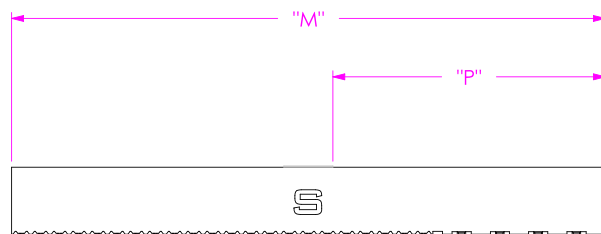
DESCRIPTION:
 .200 [5.08] POWER COMBO SOCKET ASSEMBLY

DWG. NO.
 HPFC-1XX-XX-XX-D-XX-XX

BY: DEAN P 01/06/1999 SHEET 1 OF 2



NOTE: "M" = TOTAL PART LENGTH (REF)
 "P" = $\{("M" - .256 [6.50]) / 2\} \pm .020 [51]$



-K OPTION
 (SHOWN: HPFC-122-02-X-D-4-K)

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	<p>DESCRIPTION: .200 [5.08] POWER COMBO SOCKET ASSEMBLY</p> <p>DWG. NO. HPFC-1XX-XX-XX-D-XX-XX</p>	
<p>BY: DEAN P 01/06/1999 SHEET 2 OF 2</p>		