

Customer Information Sheet

DRAWING No.: M80-810XX45

SHEET 2 OF 2

IF IN DOUBT - ASK

©

NOT TO SCALE

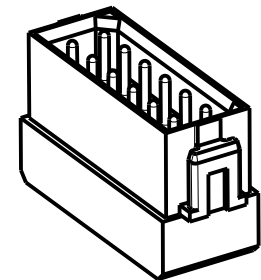
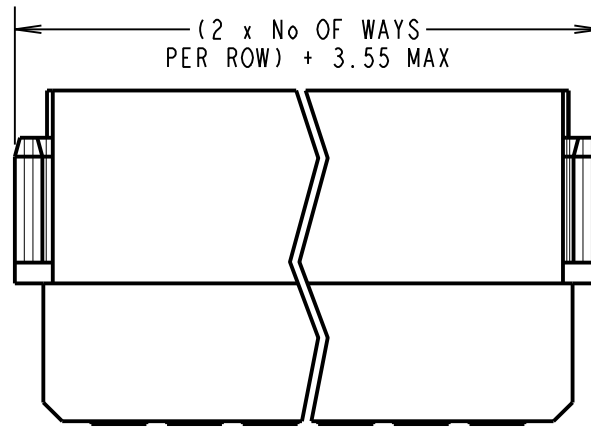
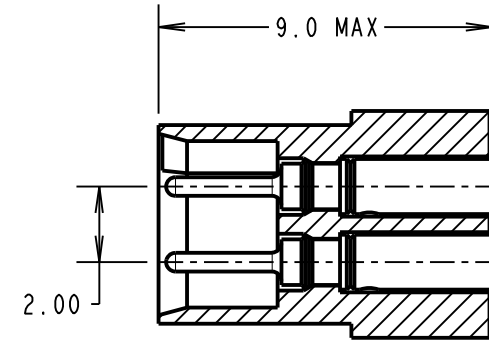
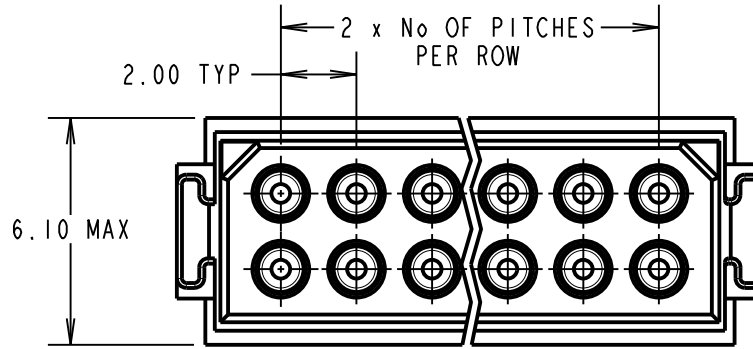
THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

ORDER CODE:
M80-810XX45

TOTAL No. OF WAYS
04, 06, 08, 10 & 12

FINISH
45 - GOLD



SPECIFICATIONS:

MATERIAL:

MOULDING = GLASS-FILLED
POLYAMIDE 46 UL94V-0

CONTACTS = COPPER ALLOY

FINISH:

CONTACTS:
45 = 0.25-0.30µ GOLD

ELECTRICAL:

CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX

WORKING VOLTAGE = 120V AC/DC

VOLTAGE PROOF = 360V AC/DC

CONTACT RESISTANCE:

INITIAL = 20mΩ MAX

AFTER CONDITIONING = 25mΩ MAX

INSULATION RESISTANCE:

INITIAL = 1,000MΩ MIN

AFTER CONDITIONING = 100MΩ MIN

MECHANICAL:

DURABILITY = 500 OPERATIONS

ENVIRONMENTAL:

TEMPERATURE RANGE = -55°C TO +125°C

PACKING:

BAG (CONTACTS AND MOULDINGS UN-ASSEMBLED)

FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)

NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
- FOR EXTRA CONTACTS, USE PART NUMBER M80-0410005.
- RECOMMENDED WIRE TYPE = BS3G210 TYPE A, PTFE INSULATED, 24-28 AWG. MAX INSULATION DIAMETER = Ø1.10mm, STRIP WIRE BY 2.00mm.
- RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747. REFER TO TOOLING INSTRUCTION SHEET IS-01 FOR COMPLETE CRIMPING INFORMATION.
- CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. REFER TO INSTRUCTION SHEET IS-25 FOR ASSEMBLY INSTRUCTIONS.

SM	4	04.08.11	11389
NAME	ISS.	DATE	C/NOTE
APPROVED: S. MCCULLAGH			
CHECKED: M. G. PLESTED			
DRAWN: I. SANDY			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

HARWIN USA
TEL: 603 893 5376
FAX: 603 893 5396
mis@harwin.com

HARWIN Europe (UK)
TEL: 023 9231 4545
FAX: 023 9231 4590
mis@harwin.co.uk

HARWIN Asia
TEL: +65 6 779 4909
FAX: +65 6 779 3868
mis@harwin.com.sg

THIS DRAWING AND ANY INFORMATION OR DESCRIPTIVE MATTER SET OUT HEREON ARE CONFIDENTIAL AND COPYRIGHT PROPERTY OF THE HARWIN GROUP AND MUST NOT BE DISCLOSED, LOANED, COPIED OR USED FOR MANUFACTURING, TENDERING OR FOR ANY OTHER PURPOSE WITHOUT THEIR WRITTEN PERMISSION.

TOLERANCES

X. = ±1mm
X.X = ±0.25mm
X.XX = ±0.10mm
X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

S/AREA:

mm²

TITLE: DATAMATE DIL CRIMP
MALE ASSEMBLY SMALL BORE
(24-28 AWG) - UNLATCHED

DRAWING NUMBER:

M80-810XX45

SHT
2 OF 2