Document Title

128Kx32-Bit Synchronous Pipelined Burst SRAM

Revision History

Rev.No.	<u>History</u>	<u>Draft Date</u>	<u>Remark</u>
1.0	Initial draft	May . 19.1998	Final
2.0	change toyo from 8.5ns to 10.0ns. Modify Rev No. from 0.0 to 1.0.	June . 02. 1998	Final
3.0	Modify DC characteristics(Input Leakage Current test Conditions)	June. 08. 1998	Final

The attached data sheets are prepared and approved by SAMSUNG Electronics. SAMSUNG Electronics CO., LTD. reserve the right to change the specifications. SAMSUNG Electronics will evaluate and reply to your requests and questions on the parameters of this device. If you have any questions, please contact the SAMSUNG branch office near your office, call or contact Headquarters.



128Kx32-Bit Synchronous Pipelined Burst SRAM

FEATURES

- · Synchronous Operation.
- 2 Stage Pipelined operation with 4 Burst.
- On-Chip Address Counter.
- · Self-Timed Write Cycle.
- · On-Chip Address and Control Registers.
- VDD= 3.3V+0.3V/-0.165V Power Supply.
- 5V Tolerant Inputs Except I/O Pins.
- Byte Writable Function.
- · Global Write Enable Controls a full bus-width write.
- · Power Down State via ZZ Signal.
- LBO Pin allows a choice of either a interleaved burst or a linear burst.
- Three Chip Enables for simple depth expansion with No Data Contention; 2cycle Enable, 1cycle Disable.
- Asynchronous Output Enable Control.
- ADSP, ADSC, ADV Burst Control Pins.
- TTL-Level Three-State Output.
- 100-TQFP-1420A / 119BGA(7x17 Ball Grid Array Package)

FAST ACCESS TIMES

Parameter	Symbol	60	67	72	10	Unit
Cycle Time	tcyc	6.0	6.7	7.2	10	ns
Clock Access Time	tcD	3.5	3.8	4.0	4.5	ns
Output Enable Access Time	toe	3.5	3.8	4.0	4.5	ns

GENERAL DESCRIPTION

The KM732V789 is a 4,194,304-bit Synchronous Static Random Access Memory designed for high performance second level cache of Pentium and Power PC based System.

It is organized as 128K words of 32bits and integrates address and control registers, a 2-bit burst address counter and added some new functions for high performance cache RAM applications; $\overline{\text{GW}}$, $\overline{\text{BW}}$, $\overline{\text{LBO}}$, ZZ. Write cycles are internally self-timed and synchronous.

Full bus-width write is done by \overline{GW} , and each byte write is performed by the combination of \overline{WEx} and \overline{BW} when \overline{GW} is high. And with $\overline{CS1}$ high, \overline{ADSP} is blocked to control signals.

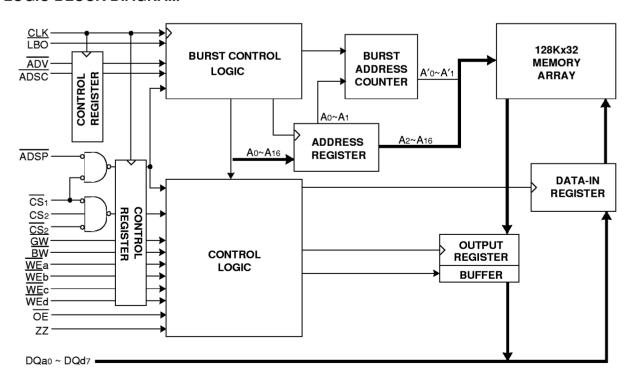
Burst cycle can be initiated with either the address status processor(\overline{ADSP}) or address status cache controller(\overline{ADSC}) inputs. Subsequent burst addresses are generated internally in the system's burst sequence and are controlled by the burst address advance(\overline{ADV}) input.

LBO pin is DC operated and determines burst sequence(linear or interleaved).

ZZ pin controls Power Down State and reduces Stand-by current regardless of CLK.

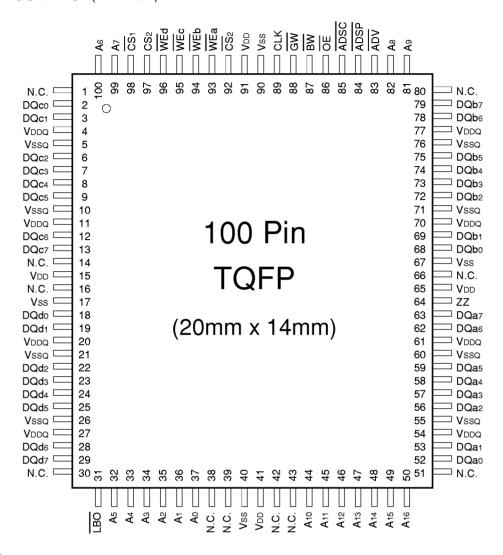
The KM732V789 is fabricated using SAMSUNG's high performance CMOS technology and is available in a 100pin TQFP and 119BGA package. Multiple power and ground pins are utilized to minimize ground bounce.

LOGIC BLOCK DIAGRAM





PIN CONFIGURATION(TOP VIEW)



PIN NAME

SYMBOL	PIN NAME	TQFP PIN NO.	SYMBOL	PIN NAME	TQFP PIN NO.
A 0 - A 16	Address Inputs	32,33,34,35,36,37,	V DD	Power Supply(+3.3V)	15,41,65,91
	·	44,45,46,47,48,49,	Vss	Ground	17,40,67,90
		50,81,82,99,100	N.C.	No Connect	1,14,16,30,38,39,42,43
ADV	Burst Address Advance	83			51,66,80
ADSP	Address Status Processor	84	DQao~a7	Data Inputs/Outputs	52,53,56,57,58,59,62,63
ADSC	Address Status Controller	85	DQb0~b7		68,69,72,73,74,75,78,79
CLK CS ₁	Clock	89	DQc0~c7		2,3,6,7,8,9,12,13
CS ₁	Chip Select	98	DQd0~d7		18,19,22,23,24,25,28,29
CS ₂	Chip Select	97			
<u>CS</u> 2 <u>CS</u> 2	Chip Select	92	VDDQ	Output Power Supply	4,11,20,27,54,61,70,77
WEx(x=a,b,c,d)	Byte Write Inputs	93,94,95,96		(+3.3V)	
OE GW	Output Enable	86	Vssq	Output Ground	5,10,21,26,55,60,71,76
GW	Global Write Enable	88			
BW	Byte Write Enable	87			
ZZ LBO	Power Down Input	64			
LBO	Burst Mode Control	31			

119BGA PACKAGE PIN CONFIGURATIONS(TOP VIEW)

KM732V789(128Kx32)

	1	2	3	4	5	6	7
Α	V DDQ	A13	A10	ADSP	A7	A4	V DDQ
В	NC	CS2	A 9	ADSC	A8	CS2	NC
С	NC	A12	A11	V DD	A6	A 5	NC
D	DQc7	NC	V ss	NC	Vss	NC	DQb7
E	DQc5	DQc6	V ss	CS1	Vss	DQb6	DQb5
F	V DDQ	DQc4	VSS	ŌĒ	Vss	DQb4	V DDQ
G	DQc2	DQcз	WEc	ADV	WEb	DQbз	DQb2
н	DQc0	DQc1	V ss	GW	Vss	DQb1	DQb0
J	V DDQ	V DD	NC	V DD	NC	V DD	V DDQ
к	DQd0	DQd1	V ss	CLK	Vss	DQa1	DQa0
L	DQd2	DQd3	₩E _d	NC	WEa	DQa3	DQa2
м	V DDQ	DQd4	V ss	BW	Vss	DQa4	V DDQ
N	DQd5	DQd6	V ss	A1	Vss	DQa6	DQa5
Р	DQd7	NC	V ss	AO	Vss	NC	DQa7
R	NC	A15	LBO	V DD	NC	A2	NC
т	NC	NC	A14	A16	A3	NC	ZZ
U	V DDQ	NC	NC	NC	NC	NC	V DDQ

PIN NAME

SYMBOL	PIN NAME	BGA PIN NO.	SYMBOL	PIN NAME	BGA PIN NO.
ADV ADSP ADSC CLK CS1 CS2 WEx (x=a,b,c,d)	PIN NAME Address Inputs Burst Address Advance Address Status Processor Address Status Controller Clock Chip Select Chip Select Chip Select Byte Write Inputs Output Enable Global Write Enable	## BGA PIN NO. 4P,4N,6R,5T,6A,6C 5C,5A,5B,3B,3A,3C 2C,2A,3T,2R,4T 4G 4A 4B 4K 4E 2B 6B 5L,5G,3G,3L	SYMBOL VDD Vss N.C. DQao~a7 DQbo~b7 DQco~c7 DQdo~d7 VDDQ	PIN NAME Power Supply(+3.3V) Ground No Connect Data Inputs/Outputs Output Power Supply (+3.3V)	BGA PIN NO. 4C,2J,4J,6J,4R 3D,5D,3E,5E,3F,5F,3H,5H 3K,5K,3M,5M,3N,5N,3P,5P 1B,7B,1C,7C,4D,3J,5J,4L 1R,5R,7R,1T,2T,6T,2U,3U 4U,5U,6U,6P,6D,2D,2P 7K,6K,7L,6L,6M,6N,7N,7P 7H,6H,7G,6G,6F,7E,6E,7D 1H,2H,1G,2G,2F,1E,2E,1D 1K,2K,1L,2L,2M,1N,2N,1P 1A,7A,1F,7F,1J,7J,1M,7M 1U,7 U
BW ZZ LBO	Byte Write Enable Power Down Input Burst Mode Control	4M 7T 3R			



FUNCTION DESCRIPTION

The KM732V789 is a synchronous SRAM designed to support the burst address accessing sequence of the P6 and Power PC based microprocessor. All inputs (with the exception of OE, LBO and ZZ) are sampled on rising clock edges. The start and duration of the burst access is controlled by ADSC, ADSP and ADV and chip select pins.

The accesses are enabled with the chip select signals and output enabled signals. Wait states are inserted into the access with ADV.

When ZZ is pulled high, the SRAM will enter a Power Down State. At this time, internal state of the SRAM is preserved. When ZZ returns to low, the SRAM normally operates after 2cycles of wake up time. ZZ pin is pulled down internally.

Read cycles are in<u>itiated</u> with ADSP(regardless of WEx and ADSC)using the new external address clocked into the <u>on-chip</u> address register whenever ADSP is sampled low, the chip selects are sampled active, and the output buffer is enabled with OE. In read operation the data of cell array accessed by the current address, registered in the Data-out registers by the positive edge of CLK, are carried to the Data-out buffer by the next positive edge of <u>CLK</u>. The data, registered in the Data-out buffer, are projected to the output pins. ADV is ignored on the clock edge that samples <u>ADSP</u> asserted, but is sampled <u>on the</u> subsequent clock <u>edges</u>. The address increases internally for the <u>next</u> access of the burst when WEx are sampled High and ADV is sampled low. And ADSP is blocked to control signals by disabling CS1.

All byte write is done by \overline{GW} (regardless of \overline{BW} and $\overline{WE}x$.), and each byte write is performed by the combination of \overline{BW} and $\overline{WE}x$ when \overline{GW} is high.

Write cycles are performed by disabling the output buffers with \overline{OE} and asserting \overline{WEx} . \overline{WEx} are ignored on the clock edge that samples \overline{ADSP} low, but are sampled on the subsequent clock edges. The output buffers are disabled when \overline{WEx} are sampled Low(regaedless of \overline{OE}). Data is clocked into the data input register when \overline{WEx} sampled Low. The address increases internally to the next address of burst, if both \overline{WEx} and \overline{ADV} are sampled Low. Individual byte write cycles are performed by any one or more byte write enable signals(\overline{WEa} , \overline{WEb} , \overline{WEc} or \overline{WEd}) sampled low. The \overline{WEa} control DQa0 \sim DQa7, \overline{WEb} controls DQb0 \sim DQb7, \overline{WEc} controls DQc0 \sim DQc7, and \overline{WEd} control DQd0 \sim DQd7. Read or write cycle may also be initiated with \overline{ADSC} , instead of \overline{ADSP} . The differences between cycles initiated with \overline{ADSC} and \overline{ADSP} as are follows:

ADSP must be sampled high when \overline{ADSC} is sampled low to initiate a cycle with \overline{ADSC} . WEx are sampled on the same clock edge that sampled \overline{ADSC} low(and \overline{ADSP} high).

Addresses are generated for the burst access as shown below, The starting point of the burst sequence is provided by the external address. The burst address counter wraps around to its initial state upon completion. The burst sequence is determined by the state of the LBO pin. When this pin is Low, linear burst sequence is selected. When this pin is High, Interleaved burst sequence is selected.

BURST SEQUENCE TABLE

(Interleaved Burst)

LBO PIN HIGH	Case 1		Case 2		Case 3		Case 4	
LBOFIN THAIT	A 1	Ao	A1	Ao	A 1	Ao	A1	Ao
First Address	0	0	0	1	1	0	1	1
	0	1	0	0	1	1	1	0
I	1	0	1	1	0	0	0	1
Fourth Address	1	1	1	0	0	1	0	0

(Linear Burst)

LBO PIN LOW	Case 1		Case 2		Case 3		Case 4	
LBO FIN LOW	A1	Ao	A 1	Ao	A 1	Ao	A 1	Ao
First Address	0	0	0	1	1	0	1	1
	0	1	1	0	1	1	0	0
\downarrow	1	0	1	1	0	0	0	1
Fourth Address	1	1	0	0	0	1	1	0

NOTE: 1. LBO pin must be tied to High or Low, and Floating State must not be allowed.



TRUTH TABLES

SYNCHRONOUS TRUTH TABLE

CS ₁	CS2	CS ₂	ADSP	ADSC	ADV	WRITE	CLK	Address Accessed	Operation
Н	Х	Х	Х	L	Х	Х	1	N/A	Not Selected
L	L	Х	L	Х	Х	Х	1	N/A	Not Selected
L	Х	Н	L	Х	Х	Х	1	N/A	Not Selected
L	L	Х	Х	L	Х	Х	1	N/A	Not Selected
L	Х	Н	Х	L	Х	Х	1	N/A	Not Selected
L	Н	L	L	Х	Х	Х	1	External Address	Begin Burst Read Cycle
L	Н	L	Н	L	Х	L	1	External Address	Begin Burst Write Cycle
L	Н	L	Н	L	Х	Н	1	External Address	Begin Burst Read Cycle
Х	Х	Х	Н	Н	L	Н	1	Next Address	Continue Burst Read Cycle
Н	Х	Х	Х	Н	L	Н	1	Next Address	Continue Burst Read Cycle
Х	Х	Х	Н	Н	L	L	1	Next Address	Continue Burst Write Cycle
Н	Х	Х	Х	Н	L	L	1	Next Address	Continue Burst Write Cycle
Х	Х	Х	Н	Н	Н	Н	1	Current Address	Suspend Burst Read Cycle
Н	Х	Х	Х	Н	Н	Н	1	Current Address	Suspend Burst Read Cycle
Х	Х	Х	Н	Н	Н	L	1	Current Address	Suspend Burst Write Cycle
Н	Х	Х	Х	Н	Н	L	1	Current Address	Suspend Burst Write Cycle

NOTE: 1. X means "Don't Care". 2. The rising edge of clock is symbolized by ↑.

3. $\overline{\text{WRITE}} = \text{L}$ means Write operation in WRITE TRUTH TABLE.

WRITE = H means Read operation in WRITE TRUTH TABLE.

4. Operation finally depends on status of asynchronous input pins(ZZ and OE).

WRITE TRUTH TABLE

GW	BW	WEa	WEb	WEc	WEd	Operation
Н	Н	Х	Х	Х	Х	READ
Н	L	Н	Н	Н	Н	READ
Н	L	L	Н	Н	Н	WRITE BYTE a
Н	L	Н	L	Н	Н	WRITE BYTE b
Н	L	Н	Н	L	L	WRITE BYTE c and d
Н	L	L	L	L	L	WRITE ALL BYTEs
L	Х	Х	Х	Х	Х	WRITE ALL BYTEs

NOTE: 1. X means "Don't Care".

2. All inputs in this table must meet setup and hold time around the rising edge of $CLK(\uparrow)$.

ASYNCHRONOUS TRUTH TABLE

(See Notes 1 and 2):

Operation	ZZ	ŌE	I/O Status
Sleep Mode	Н	Х	High-Z
Read	L	L	DQ
	L	Н	High-Z
Write	L	Х	Din, High-Z
Deselected	L	Х	High-Z

NOTE

- 1. X means "Don't Care".
- 2. ZZ pin is pulled down internally
- 3. For write cycles that following read cycles, the output buffers must be disabled with OE, otherwise data bus contention will occur.
- 4. Sleep Mode means power down state of which stand-by current does not depend on cycle time.
- Deselected means power down state of which stand-by current depends on cycle time.



PASS-THROUGH TRUTH TABLE

Previous Cycle		Present C	Next Cycle				
Operation	WRITE	Operation	CS ₁	CS ₁ WRITE		Next Cycle	
Write Cycle, All bytes Address=An-1, Data=Dn-1	All L	Initiate Read Cycle Address=An Data=Qn-1 for all bytes	L	н	L	Read Cycle Data=Qn	
Write Cycle, All bytes Address=An-1, Data=Dn-1	All L	No new cycle Data=Qn-1 for all bytes	Н	Н	L	No carryover from previous cycle	
Write Cycle, All bytes Address=An-1, Data=Dn-1	All L	No new cycle Data=High-Z	Н	Н	Н	No carryover from previous cycle	
Write Cycle, One byte Address=An-1, Data=Dn-1	One L	Initiate Read Cycle Address=An Data=Qn-1 for one byte	L	н	L	Read Cycle Data=Qn	
Write Cycle, One byte Address=An-1, Data=Dn-1	One L	No new cycle Data=Qn-1 for one byte	Н	Н	L	No carryover from previous cycle	

NOTE: 1. This operation makes written data immediately available at output during a read cycle preceded by a write cycle.

ABSOLUTE MAXIMUM RATINGS*

Parameter	Symbol	Rating	Unit
Voltage on VDD Supply Relative to Vss	V DD	-0.3 to 4.6	V
Voltage on VDDQ Supply Relative to Vss	V DDQ	V DD	V
Voltage on Input Pin Relative to Vss	Vin	-0.3 to 6.0	V
Voltage on I/O Pin Relative to Vss	Vio	-0.3 to VDDQ+0.5	V
Power Dissipation	PD	1.6	w
Storage Temperature	Тѕтс	-65 to 150	°C
Operating Temperature	Topr	0 to 70	°C
Storage Temperature Range Under Bias	TBIAS	-10 to 85	°C

^{*}NOTE: Stresses greater than those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions above those indicated in the operating sections of this specification is not implied. Exposure to absolute maximum rating conditions for extended periods may affect reliability.

OPERATING CONDITIONS($0^{\circ}C \le TA \le 70^{\circ}C$)

Parameter	Symbol	Min	Тур.	Max	Unit	
Supply Voltage	V DD	3.135	3.3	3.6	V	
	V DDQ	3.135	3.3	3.6	V	
Ground	Vss	0	0	0	V	

CAPACITANCE*(TA=25°C, f=1MHz)

Parameter	Symbol	Test Condition	Min	Max	Unit
Input Capacitance	CIN	VIN=0V	-	5	pF
Output Capacitance	Соит	Vout=0V	-	7	pF

^{*}NOTE: Sampled not 100% tested.



DC ELECTRICAL CHARACTERISTICS(TA=0 to 70°C, VDD=3.3V+0.3V/-0.165V)

Parameter	Symbol	Test Conditions	Min	Max	Unit			
Input Leakage Current(except ZZ)	liL	VDD = Max ; VIN=Vss to VDD	-2	+2	μΑ			
Output Leakage Current	loL	Output Disabled, Vout=Vss to VDDQ	-2	+2	μΑ			
	las		-60	-	425			
		Device Selected, IOUT=0mA,	-67	-	400	A		
Operating Current	lcc	ZZ≤Vı∟, All Inputs=Vı∟or Vı⊢ Cycle Time ≥ tcyc Min	-72	-	375	mA		
		Cycle Time 2 to 10 Will	-10	-	300			
Standby Current		D : 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	-60	-	130	mA		
	Isb	Device deselected, IOUT=0mA,	-67	-	120			
		ZZ≤Vı∟, f=Max, All Inputs≤0.2V or ≥ VDD-0.2V	-72	-	110			
		All Inputs 50.2 V 01 2 V 00-0.2 V	-10	-	90			
	ISB1	Device deselected, IOUT=0mA, ZZ≤0.2' f = 0, All Inputs=fixed (VDD-0.2V or 0.2'	-	30	mA			
	ISB2	Device deselected, lou⊤=0mA, ZZ≥VDD f=Max, All Inputs≤VL or ≥VIH	-	30	mA			
Output Low Voltage	V OL	IoL=8.0mA		-	0.4	V		
Output High Voltage	Vон	Iон=-4.0mA		2.4	-	V		
Input Low Voltage	VIL			-0.5*	0.8	V		
Input High Voltage	VIH			2.0	VDD+0.5**	V		

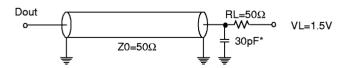
^{*} $V_{IL}(Min)=-2.0(Pulse\ Width \le tCYC/2)$

TEST CONDITIONS

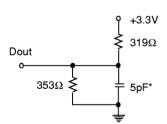
(TA=0 to 70°C, VDD=3.3V+0.3V/-0.165V,unless otherwise specified)

Parameter	Value
Input Pulse Level	0 to 3V
Input Rise and Fall Time(Measured at 0.3V and 2.7V)	2ns
Input and Output Timing Reference Levels	1.5V
Output Load	See Fig. 1

Output Load(A)



Output Load(B),(3.3V I/O) (for tLZC, tLZOE, tHZOE & tHZC)



^{*} Including Scope and Jig Capacitance

Fig. 1



^{**} ViH(Max)=4.6(Pulse Width ≤ tCYC/2)

^{**} In Case of I/O Pins, the Max. VIH=VDDQ+0.5V

^{*} Capacitive Load consists of all components of the test environment.

AC TIMING CHARACTERISTICS

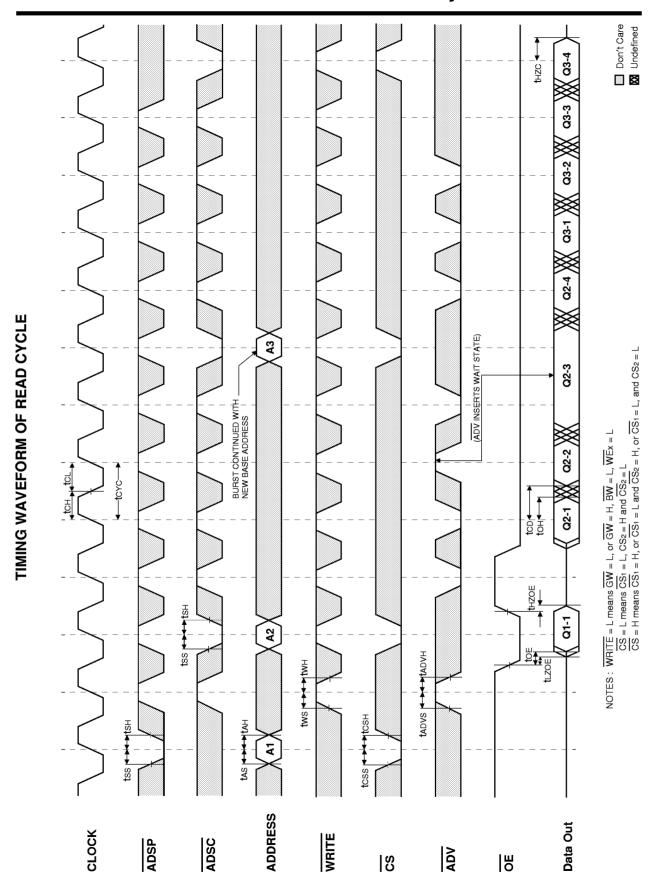
(VDD=3.3V+0.3V-0.165V, TA=0 to 70°C)

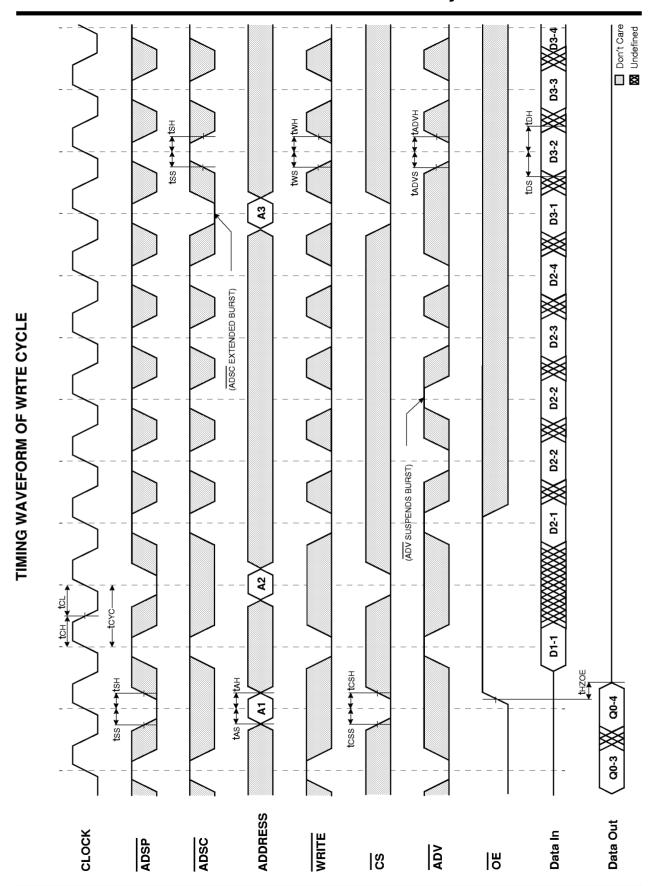
n	Symbol	-60		-67		-72		-10		11-21
Parameter		Min	Max	Min	Max	Min	Max	Min	Max	Unit
Cycle Time	tcyc	6.0	-	6.7	-	7.2	-	10.0	-	ns
Clock Access Time	tcD	-	3.5	-	3.8	-	4.0	-	4.5	ns
Output Enable to Data Valid	toe	-	3.5	-	3.8	-	4.0	-	4.5	ns
Clock High to Output Low-Z	t∟zc	0	-	0	-	0	-	0	-	ns
Output Hold from Clock High	tон	1.5	-	1.5	-	1.5	-	1.5	-	ns
Output Enable Low to Output Low-Z	tLZOE	0	-	0	-	0	-	0	-	ns
Output Enable High to Output High-Z	tHZOE	-	3.5	-	3.5	-	3.8	-	4.0	ns
Clock High to Output High-Z	tHZC	1.5	6.0	1.5	6.7	1.5	7.2	1.5	9.0	ns
Clock High Pulse Width	tсн	2.4	-	2.6	-	2.8	-	3.4	-	ns
Clock Low Pulse Width	tcL	2.4	-	2.6	-	2.8	-	3.4	-	ns
Address Setup to Clock High	tas	1.5	-	1.5	-	1.5	-	1.5	-	ns
Address Status Setup to Clock High	tss	1.5	-	1.5	-	1.5	-	1.5	-	ns
Data Setup to Clock High	tos	1.5	-	1.5	-	1.5	-	1.5	-	ns
Write Setup to Clock High (GW, BW, WEx)	tws	1.5	-	1.5	-	1.5	-	1.5	-	ns
Address Advance Setup to Clock High	tadvs	1.5	-	1.5	-	1.5	-	1.5	-	ns
Chip Select Setup to Clock High	tcss	1.5	-	1.5	-	1.5	-	1.5	-	ns
Address Hold from Clock High	tah	0.5	-	0.5	-	0.5	-	0.5	-	ns
Address Status Hold from Clock High	tsн	0.5	-	0.5	-	0.5	-	0.5	-	ns
Data Hold from Clock High	t DH	0.5	-	0.5	-	0.5	-	0.5	-	ns
Write Hold from Clock High (GW, BW, WEx)	tw⊢	0.5	-	0.5	-	0.5	-	0.5	-	ns
Address Advance Hold from Clock High	tadvh	0.5	-	0.5	-	0.5	-	0.5	-	ns
Chip Select Hold from Clock High	tcs _H	0.5	-	0.5	-	0.5	-	0.5	-	ns
ZZ High to Power Down	tPDS	2	-	2	-	2	-	2	-	cycle
ZZ Low to Power Up	tpus	2	-	2	-	2	-	2	-	cycle

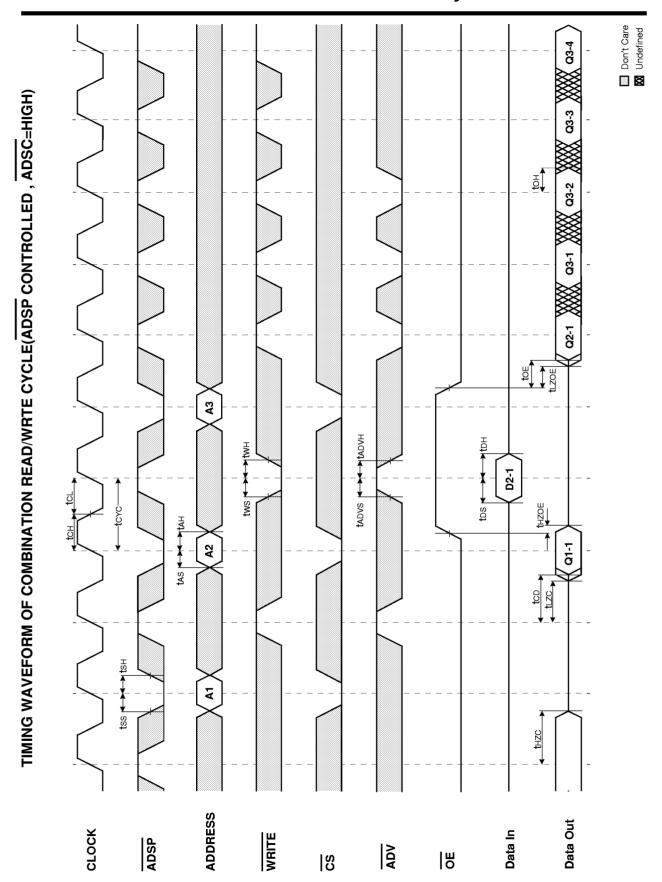
NOTE: 1. All address inputs must meet the specified setup and hold times for all rising clock edges whenever ADSC and/or ADSP is sampled low and CS is sampled low. All other synchronous inputs must meet the specified setup and hold times whenever this device is chip selected.

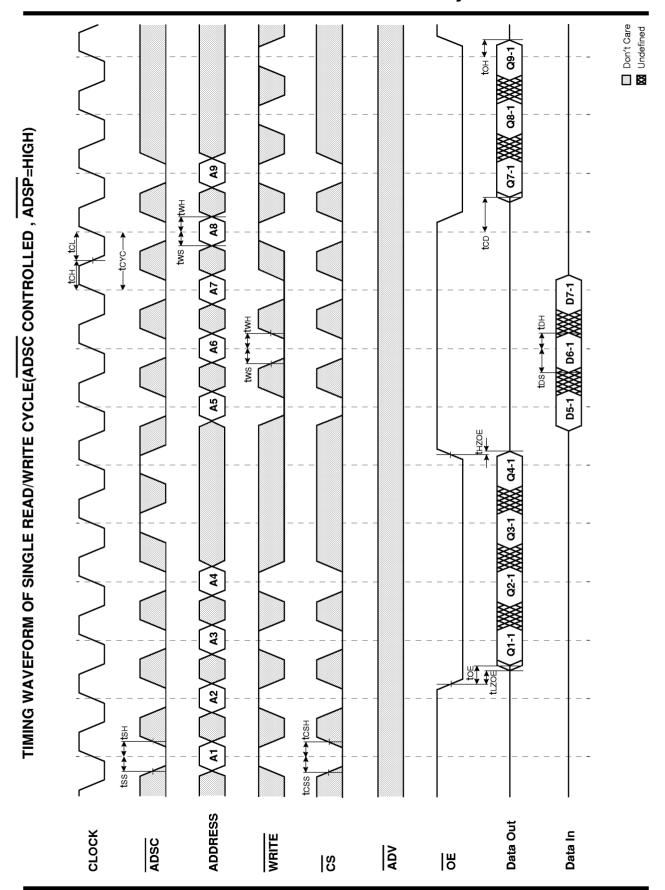
2. Both chip selects must be active whenever ADSC or ADSP is sampled low in order for the this device to remain enabled.

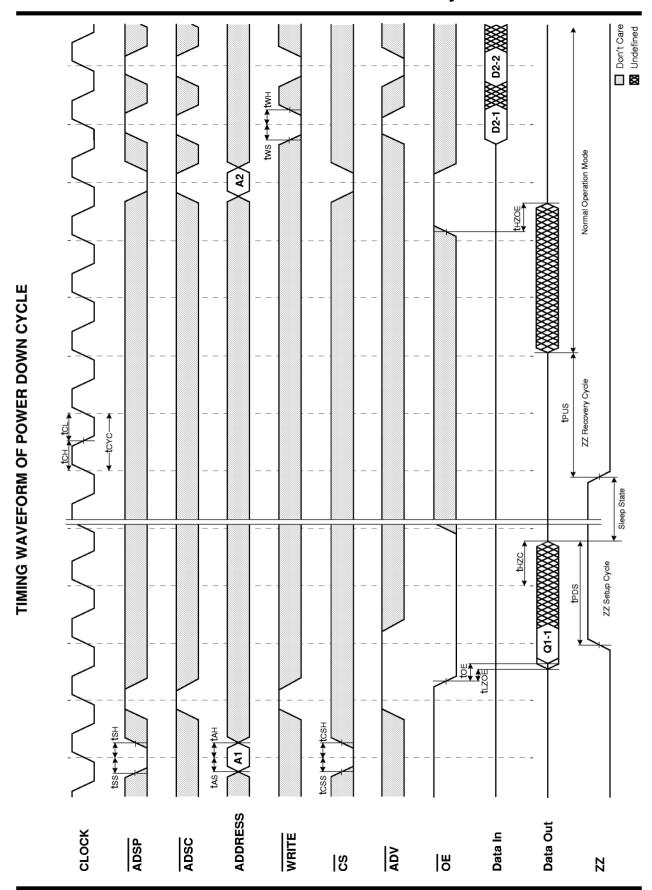
3. ADSC or ADSP must not be asserted for at least 2 Clock after leaving ZZ state.







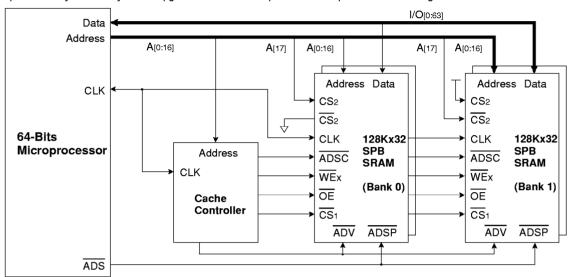




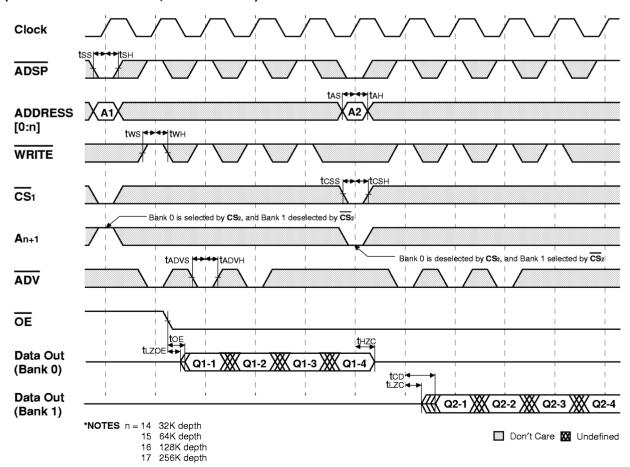
APPLICATION INFORMATION

DEPTH EXPANSION

The Samsung 128Kx32 Synchronous Pipelined Burst SRAM has two additional chip selects for simple depth expansion. This permits easy secondary cache upgrades from 128K depth to 256K depth without extra logic.



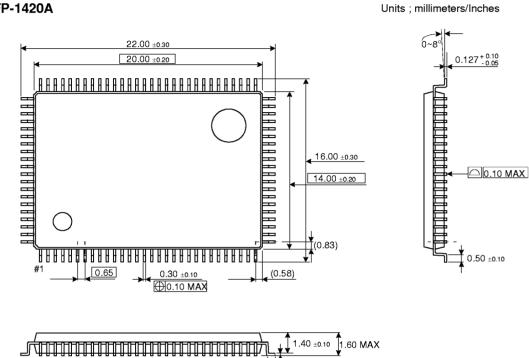
INTERLEAVE READ TIMING (Refer to non-interleave write timing for interleave write timing) (ADSP CONTROLLED, ADSC=HIGH)





PACKAGE DIMENSIONS

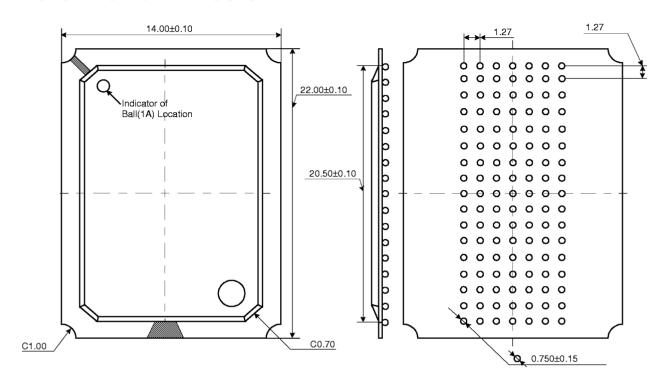
100-TQFP-1420A

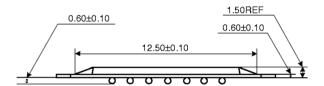


0.05 MIN



119 BGA PACKAGE DIMENSIONS





NOTE:

- 1. All Dimensions are in Millimeters.
- 2. Solder Ball to PCB Offset: 0.10 MAX.
- 3. PCB to Cavity Offset: 0.10 MAX.