

# Customer Information Sheet

DRAWING No.: M80-5L1XXXXMC-00-000-00-000 SHT 2 OF 2

IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

**SPECIFICATIONS:**

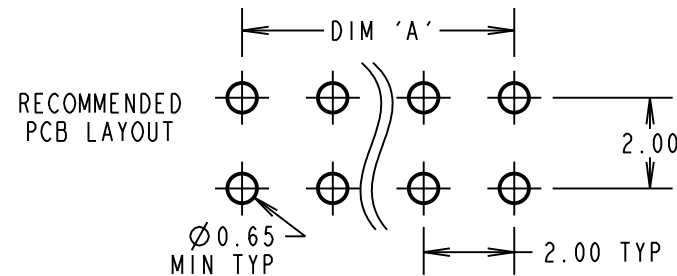
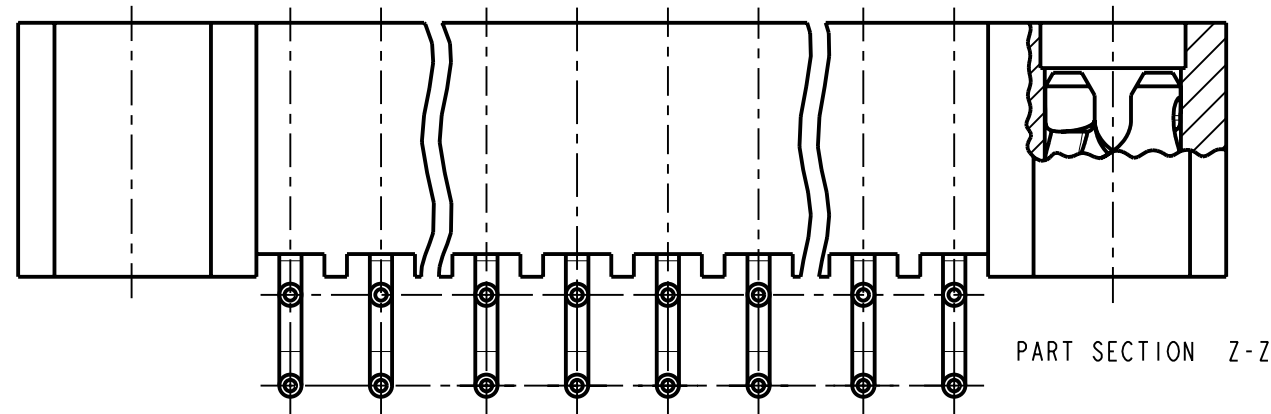
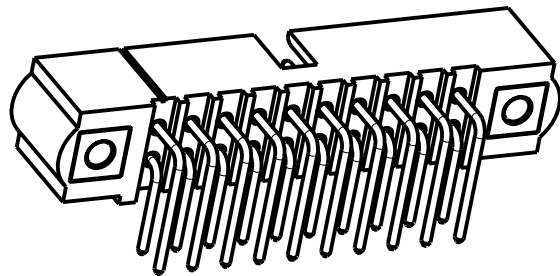
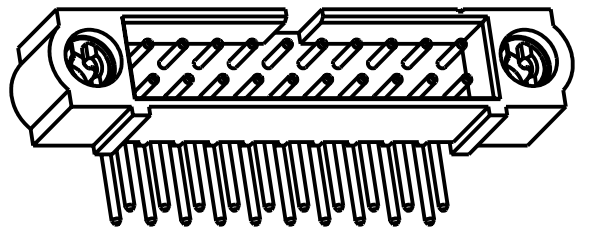
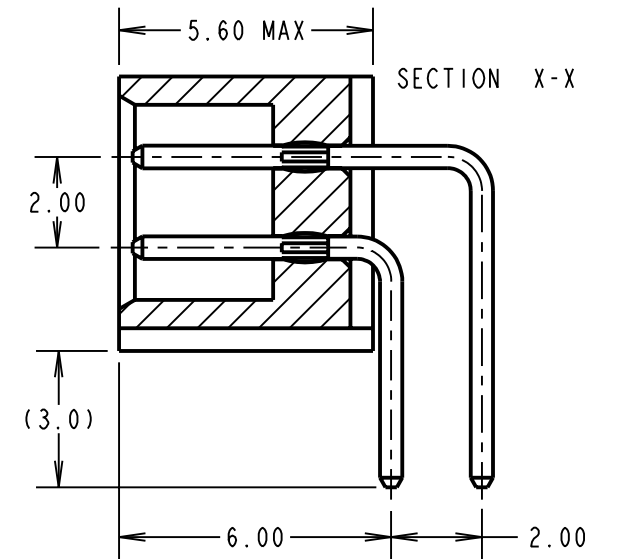
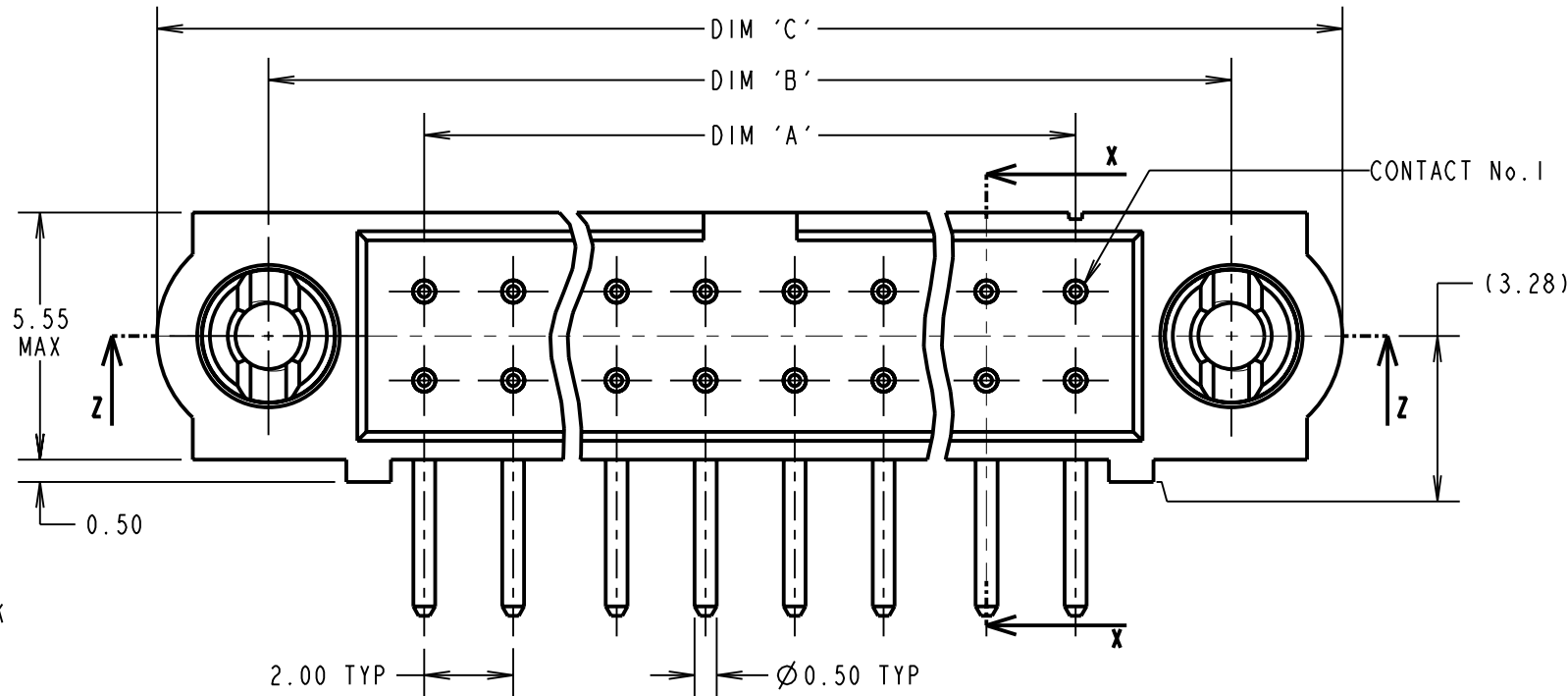
**MATERIAL:**  
 MOULDING = GLASS-FILLED PPS,  
 UL94V-0, BLACK  
 CONTACT = PHOSPHOR BRONZE  
 IOILOK RETAINER = STAINLESS STEEL  
**FINISH (CONTACTS):**  
 05 = 0.75µ GOLD ALL OVER  
 22 = 0.75µ GOLD ON CONTACT AREA,  
 3µ TIN/LEAD ON TAILS  
 42 = 0.75µ GOLD ON CONTACT AREA,  
 3µ 100% TIN OVER NICKEL ON TAILS

**ELECTRICAL:**  
 CURRENT RATING AT 25°C = 3.0A MAX  
 CURRENT RATING AT 85°C = 2.2A MAX  
 WORKING VOLTAGE = 120V AC/DC  
 VOLTAGE PROOF = 360V AC/DC  
 CONTACT RESISTANCE = 25 mΩ MAX  
 INSULATION RESISTANCE = 100 MΩ MIN

**MECHANICAL:**  
 DURABILITY = 500 OPERATIONS  
**ENVIRONMENTAL:**  
 TEMPERATURE RANGE = -55°C TO +125°C

**PACKING:**  
 TUBE  
 FOR COMPLETE SPECIFICATION, SEE COMPONENT  
 SPECIFICATION C005XX (LATEST ISSUE)

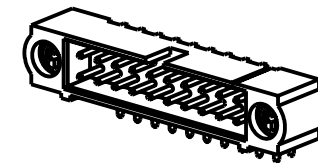
**NOTES:**  
 1. ALL PART LABELLING TO BE AS ORDER CODE,  
 EITHER WITH TRAILING ZEROS OR LEFT BLANK  
 AS PER ORDER CODE EXAMPLES 1 AND 2.



ORDER CODE:  
**M80-5L1XXXXMC-00-000-00-000**

TOTAL No. OF CONTACTS  
 04 TO 50  
 (EVEN NUMBERS ONLY)

**FINISH**  
 05 - ALL OVER GOLD  
 22 - GOLD ON CONTACT AREA / TIN/LEAD ON TAIL  
 42 - GOLD ON CONTACT AREA / 100% TIN OVER NICKEL ON TAIL



DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10

EXAMPLE ORDER CODE 1: CONNECTOR WITH 20 CONTACTS,  
 GOLD ON CONTACT AREA AND 100% TIN OVER NICKEL ON TAIL

**M80-5L12042MC-00-000-00-000**

DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30mm.

EXAMPLE ORDER CODE 2: CONNECTOR WITH 20 CONTACTS,  
 GOLD ON CONTACT AREA AND 100% TIN OVER NICKEL ON TAIL

**M80-5L12042MC**

DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30mm.

**HARWIN**

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**TOLERANCES**  
 X. = ±1mm  
 X.X = ±0.25mm  
 X.XX = ±0.10mm  
 X.XXX = ±0.01mm  
 ANGLES = ±5°  
 UNLESS STATED

**MATERIAL:**  
 SEE ABOVE  
**FINISH:**  
 SEE ABOVE  
**S/AREA:**  
 mm<sup>2</sup>

**TITLE:** DATAMATE J-TEK DIL HORIZ  
 3mm PC-TAIL MALE ASSY WITH  
 IOILOK RETAINERS

**DRAWING NUMBER:** M80-5L1XXXXMC,  
**M80-5L1XXXXMC-00-000-00-000** SHT 2 OF 2

CP	1	02.09.10	10870
NAME	ISS.	DATE	C/NOTE
APPROVED: C.PENROSE			
CHECKED: R.ADDE			
DRAWN: S.FLOWER			
CUSTOMER REF.:			
ASSEMBLY DRG:			