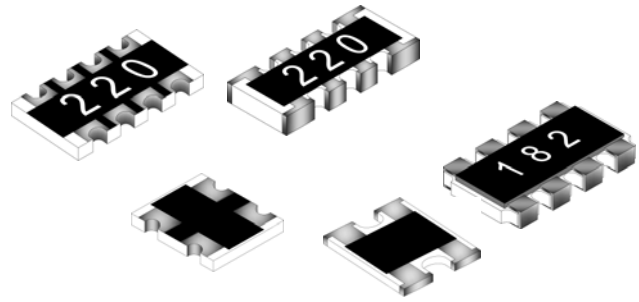
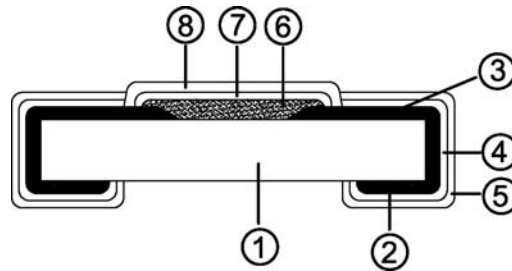


## ■ AEC-Q200 Array Chip Resistor — QRA Series



### ■ Construction



1	Alumina Substrate	5	External Electrode (Sn)
2	Bottom Electrode (Ag)	6	Resistor Layer (RuO <sub>2</sub> )
3	Top Electrode (Ag/Pd)	7	Primary Overcoat (Glass)
4	Barrier Layer (Ni)	8	Secondary Overcoat (Epoxy)

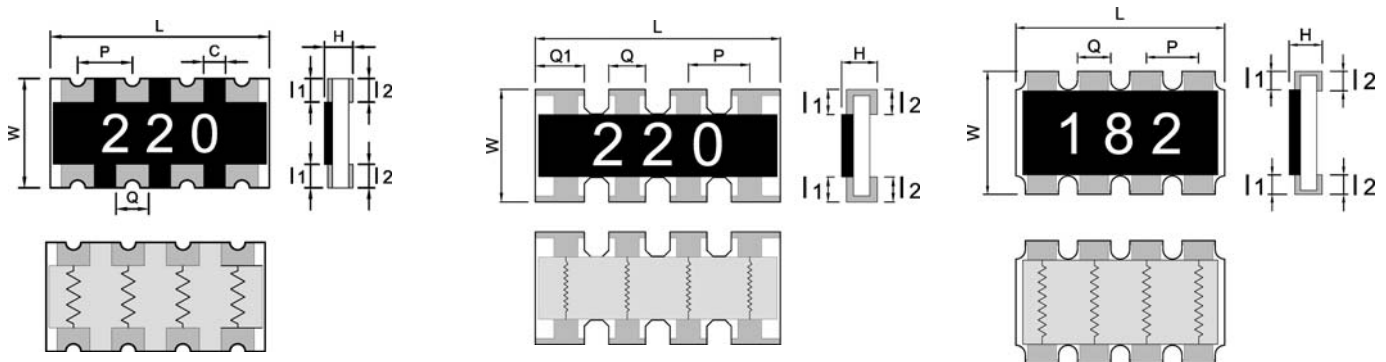
### ■ Application

- Entertainment: Stereo, TV tuners, Tape recorder
- Appliance: Air conditioner, Refrigerator
- Computer & relative products: Main board, PDA
- Communication equipment: Cell phone, Fax machine
- Power equipment: Power supply, Illumination equipment
- Measuring instrument: Electric meter, Navigation equipment
- Automotive

### ■ Features

- Small size and light weight
- Reduction of assembly costs and matching with placement machines
- Reliability, high quality and fast delivery
- AEC-Q200 rev.D compliant

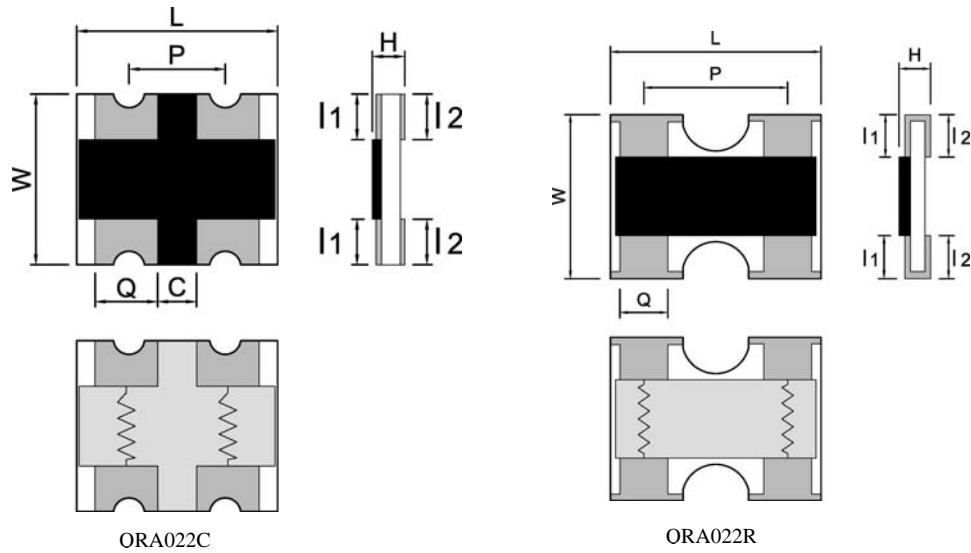
## ■ Type Dimension



ORA024C

ORA024R/ORA034R

ORA064R



ORA022C

ORA022R

## ■ Dimension

Unit: mm

TYPE	L	W	H	I <sub>1</sub>	I <sub>2</sub>	P	Q	Q1	C
QRA022R	1.00±0.10	1.00±0.10	0.33±0.05	0.15±0.10	0.25±0.10	0.67±0.10	0.34±0.10	---	---
QRA024R	2.00±0.10	1.00±0.10	0.40±0.10	0.20±0.10	0.20±0.10	0.50±0.10	0.30±0.10	0.43±0.10	---
QRA034R	3.20±0.20	1.60±0.15	0.50±0.10	0.30±0.20	0.30±0.20	0.80±0.20	0.50±0.15	0.61±0.10	---
QRA064R	5.10±0.20	3.10±0.20	0.55±0.15	0.55±0.15	0.55±0.15	1.30±0.20	0.90±0.10	---	---
QRA022C	1.00±0.10	1.00±0.10	0.30±0.10	0.25±0.15	0.25±0.15	0.50±0.10	0.35±0.10	---	0.15±0.10
QRA024C	2.00±0.10	1.00±0.10	0.40±0.10	0.15±0.10	0.20±0.10	0.50±0.10	0.35±0.10	---	0.15±0.10

### ■ Standard Electrical Specifications

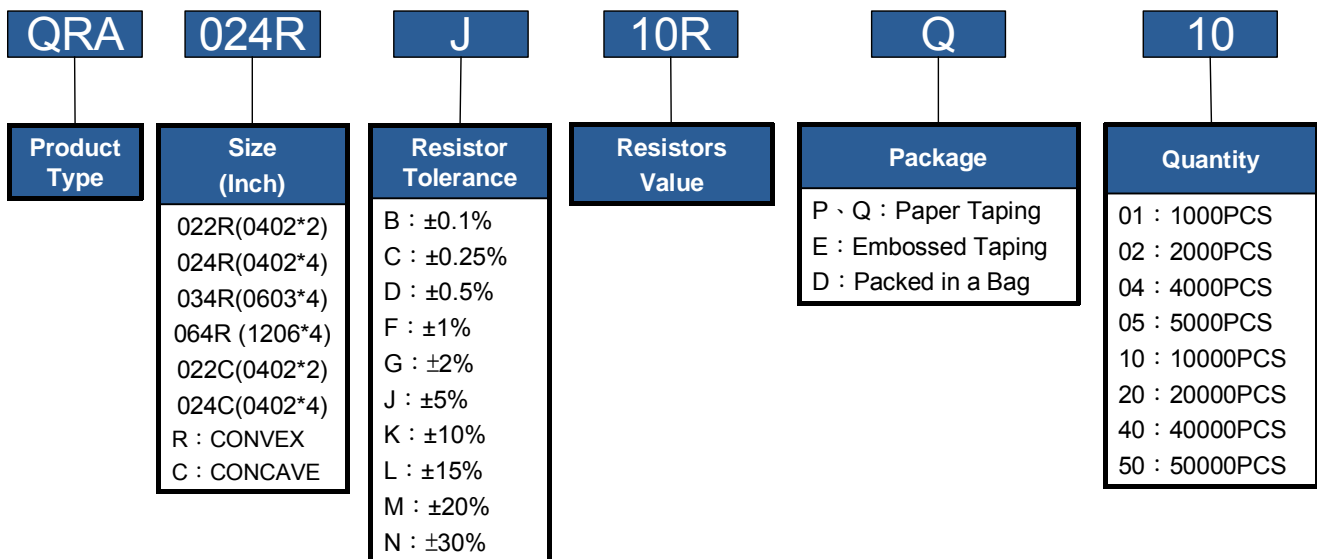
Item Type	Rating Power at 70°C	Max Working Voltage	Max Overload Voltage	T.C.R. (PPM/°C)	Resistance Range		Operating Temperature
					F(±1%) J(±5%)		
QRA022R	0.063 W	25V	50V	0~+400	1Ω~9.9Ω	-55°C ~ +155°C	
				±200	10Ω~1MΩ		
QRA024R	0.063 W	25V	50V	0~+400	1Ω~9.9Ω		
				±200	10Ω~1MΩ		
QRA034R	0.1 W	50V	100V	0~+400	1Ω~9.9Ω		
				±200	10Ω~1MΩ		
QRA022C	0.063 W	25V	50V	0~+400	1Ω~9.9Ω		
				±200	10Ω~1MΩ		
QRA024C	0.063 W	25V	50V	0~+400	1Ω~9.9Ω		
				±200	10Ω~1MΩ		
QRA064R	0.25 W	200V	400V	0~+400	1Ω~9.9Ω		
				±200	10Ω~1MΩ		

● For non-standard parts, please contact our sales dept.

Type	QRA 022R	QRA 024R	QRA 034R	QRA 022C	QRA 024C	QRA 064R
Jumper Rated Current	1A					2A

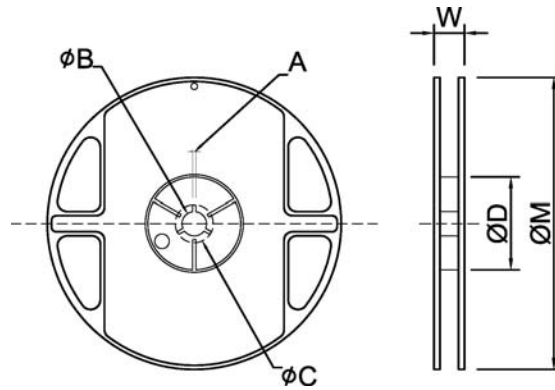
### ■ Parts Number Explanation

#### ■ Example:



## Appendix For SMD Chip Resistor

### ● Packaging Information

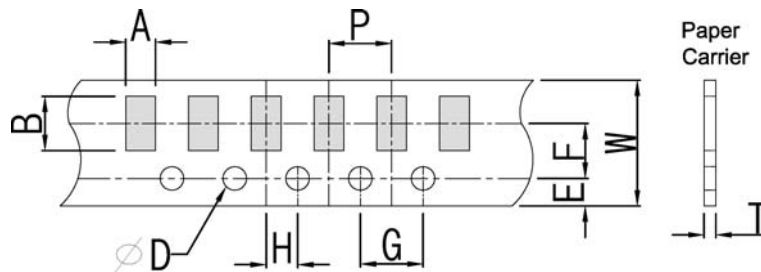


#### Dimension

Unit: mm

TYPE	SIZE		A	φ B	φ C	φ D	W	φ M
022R 024R 022C 024C	7"	10K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	11.5±2.0	178±2.0
034R	7"	5K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	11.5±2.0	178±2.0
064R	11"	5K/Reel	2.0±0.5	13.5±1.0	21±1.0	60±1.0	16.0±2.0	278±2.0

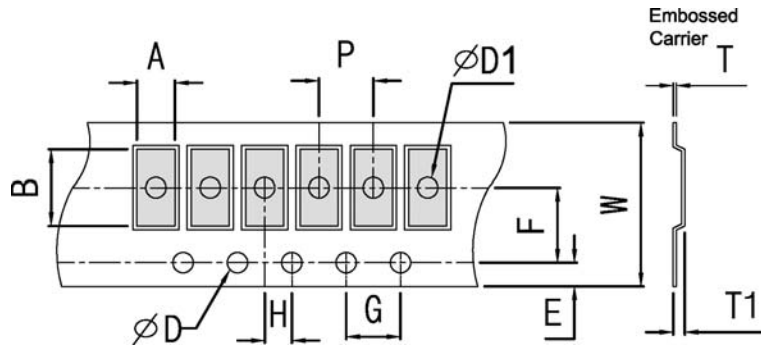
### ■ Tapping Specification



#### Dimension

Unit: mm

Packaging	Type	A	B	W	E	F	G	H	T	φD	P
Paper Type	022R	1.25±0.10	1.25±0.10	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.45±0.10	1.50±0.10	2.0±0.1
	024R	1.20±0.10	2.20±0.10	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.60±0.10	1.50±0.10	
	022C	1.25±0.10	1.25±0.10	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.45±0.10	1.50±0.10	
	024C	1.20±0.10	2.20±0.10	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.60±0.10	1.50±0.10	
	034R	1.90±0.20	3.50±0.20	8.0±0.20	1.75±0.10	3.5±0.05	4.0±0.10	2.0±0.05	0.75±0.10	1.50±0.10	4.0±0.1



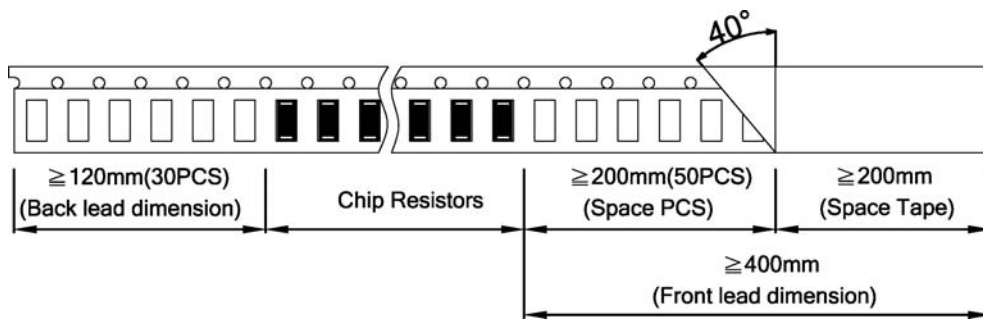
■ Dimension

Unit: mm

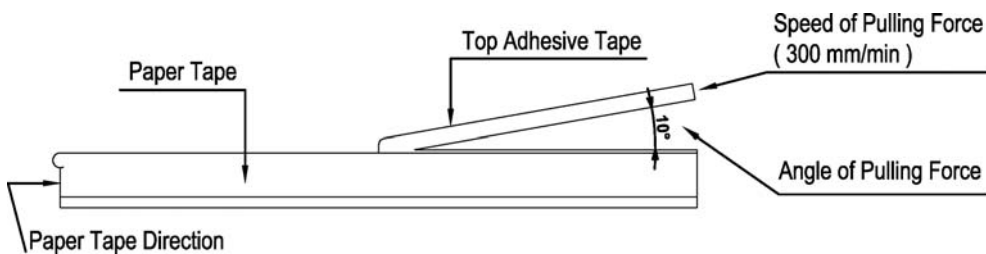
Packaging	Type	A	B	W	E	F	G	H	T	$\phi D$	$\psi D1$	T1	P
Embossed Type	064R	3.55±0.20	5.55±0.20	12±0.10	1.75±0.10	5.5±0.05	4.0±0.10	2.0±0.05	0.25±0.10	1.50±0.10	1.50±0.10	0.85±0.15	8.0±0.2

■ Packing Material Data/Storage Data

■ Front & Back Lead Dimension

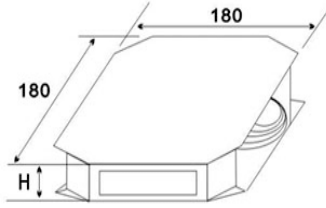


■ Top Adhesive Peel Off Strength : 10~70g

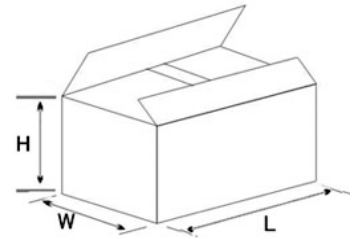


■ Package

Inner Box Size	
Reel	Size H(mm)
1	13
2	24
3	36
5	60
10	113



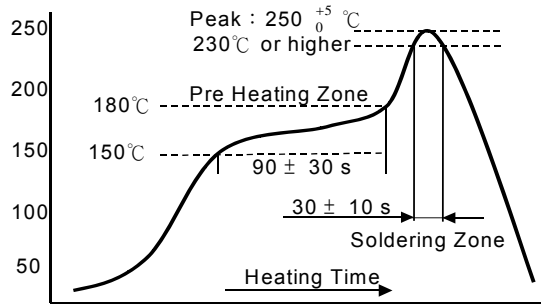
External Box Size			
Contain (Kpcs)	Length (mm)	Width (mm)	Height (mm)
25K	180	180	60
50K	180	180	110
150K	430	200	200
300K	400	400	200



■ Storage Data :

Storage time at the environment temp:  $25\pm 5^{\circ}\text{C}$  & humidity:  $50\pm 20\%$  is valid for one year from the date of delivery.

## ● Reliability Test and Requirement

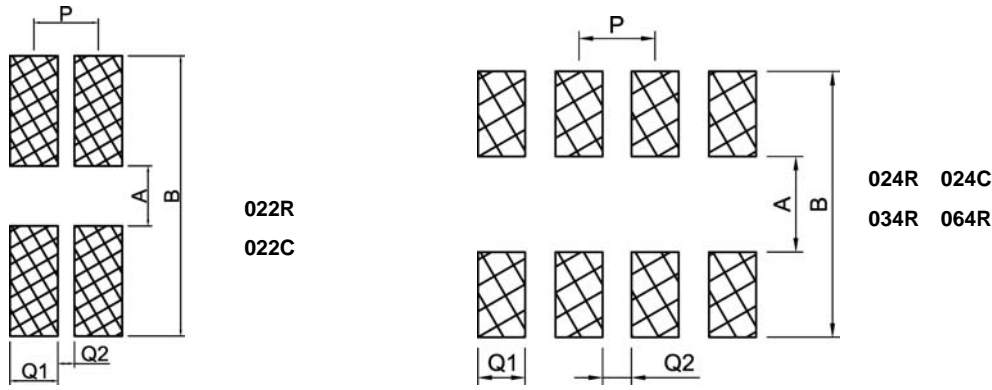
Test Item	Test Method	Procedure	Requirements
Temperature Coefficient of Resistance (T.C.R)	JIS C 5201-1 clause 4.8	-55°C ~+155°C, 20°C is the reference temperature	Refer to Ratings
Short Time Overload	JIS C 5201-1 clause 4.13	General : 2.5 times RCWV or Max. Overload voltage for 5 seconds. High Power : 2.5 times RCWV or Max. Overload voltage for 2 seconds.	±1 : ±(1.0%+0.05Ω) ±5 : ±(2.0%+0.1Ω)
IR Reflow	Sony SS-00254	 <p>The graph shows a temperature profile for IR reflow. The y-axis is temperature in °C (50 to 250) and the x-axis is time. Key points include: a pre-heating zone reaching 180°C, a heating time of 90 ± 30 s to reach a peak of 250<sup>+5</sup>°C (230°C or higher), a soldering zone with a duration of 30 ± 10 s, and a cooling phase.</p>	±1 : ±(1.0%+0.05Ω) ±5 : ±(1.0%+0.05Ω)
Leaching	Sony SS-00254-9	260±5°C for 30 seconds.	>95% Coverage
Soldering Heat	JIS C 5201-1 clause 4.18	260±5°C for 10 seconds.	±1 : ±(0.5%+0.05Ω) ±5 : ±(1.0%+0.05Ω)
Temperature Cycling	JIS C 5201-1 clause 4.19	-55°C to +155°C, 5 cycles	0.1%、0.5%、1% : ±(0.5%+0.05Ω) 2%、5% : ±(1.0%+0.10Ω)
Electric Iron	Sony SS-00254-5	Preheating temperature : 350±10°C Electric iron preheating time : 3+1/-0 sec	±1 : ±(1.0%+0.05Ω) ±5 : ±(1.0%+0.05Ω)
Resistance to Solvent	JIS C 5201-1 clause 4.29	The tested resistor be immersed into isopropyl alcohol of 20~25°C for 60 secs. Then the resistor is left in the room for 48 hrs.	±1 : ±(0.5%+0.05Ω) ±5 : ±(0.5%+0.05Ω)
Load Life in Humidity	JIS C 5201-1 clause 4.24	40±2°C, 90~95% R.H. or Max. working voltage for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF" .	0.1%、0.5%、1% : ±(0.5%+0.05Ω) 2%、5% : ±(2.0%+0.05Ω)
Load Life (Endurance)	JIS C 5201-1 clause 4.25	70±2°C, or Max. working voltage for 1000 hrs with 1.5 hrs "ON" and 0.5 hr "OFF" .	0.1%、0.5%、1% : ±(1.0%+0.05Ω) 2%、5% : ±(3.0%+0.10Ω)
Insulation Resistance	JIS C 5201-1 clause 4.6	Max. Overload voltage for 1 minute.	≥ 10GΩ

AEC-Q200 test			
Test Item	Test Method	Procedure	Requirements
Temperature Cycling	JESD22 Method JA-104	1000 Cycles (-55°C to +125°C) Measurement at 24± 4 hours after test conclusion.	0.1%、0.5%、1% : ±(0.5%+0.05Ω) 2%、5% : ±(1.0%+0.10Ω)
Resistance to Solvent	MIL-STD-202 Method 215	Add Aqueous wash chemical-OKEM clean or equivalent.	±1 : ±(0.5%+0.05Ω) ±5 : ±(0.5%+0.05Ω)
Biased Humidity	MIL-STD-202 Method 103	1000 hours 85°C/85%RH.	0.1%、0.5%、1% : ±(0.5%+0.05Ω) 2%、5% : ±(2.0%+0.05Ω)
High Temperature Exposure (Storage)	MIL-STD-202 Method 108	1000 hrs. @ T=125°C.	0.1%、0.5%、1% : ±(0.5%+0.05Ω) 2%、5% : ±(2.0%+0.05Ω)
Operation Life	MIL-STD-202 Method 108	125°C , or Max.working voltage for 1000 hrs with 1.5 hrs "ON" and 0.5hr "OFF"	0.1%、0.5%、1% : ±(1.0%+0.05Ω) 2%、5% : ±(3.0%+0.10Ω)
External Visual	MIL-STD-883 Method 2009	Electrical test not required. Inspect device construction, marking and workmanship.	—
Mechanical Shock	MIL-STD-202 Method 213	Impact acceleration : 1500g Pulse duration : 0.5ms Number of shocks : 30 shocks(5 shocks for each face)	±1 : ±(1.0%+0.05Ω) ±5 : ±(2.0%+0.1Ω)
Vibration	MIL-STD-202 Method 204	5 g's for 20min., 12 cycles each of 3 orientations.	±1 : ±(1.0%+0.05Ω) ±5 : ±(2.0%+0.1Ω)
ESD	ACE-Q200-002 or ISO/DIS 10605	2kV	For the product %
Solderability	J-STD-002	(1) 4 hrs 155°C dry heat (2) 260±5°C 10 sec.	±1 : ±(0.5%+0.05Ω) ±5 : ±(1.0%+0.05Ω)
Board Flex	AEC Q200-005	Beading once for 60 seconds	±1 : ±(1.0%+0.05Ω) ±5 : ±(1.0%+0.05Ω)



● General Information

■ Recommend Land Pattern Design ( For Reflow Soldering )



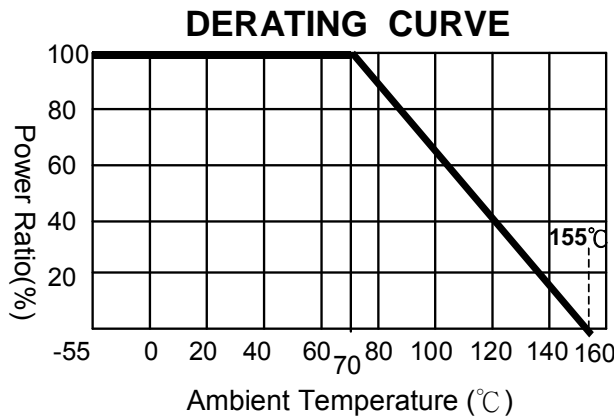
■ Dimension

Unit: mm

Type	022R	024R 024C	034R	022C	064R
A	0.50	0.50	1.00	0.50	2.00
B	2.00	2.00	2.60	2.00	4.75
P	0.67	0.50	0.80	0.50	1.30
Q1	0.33	0.28	0.40	0.33	0.90
Q2	0.34	0.22	0.40	0.17	0.375

■ Performance Characteristics

■ Power Derating Curve



Power rating or current rating is in the case based on continuous full-load at ambient temperature of 70°C. For operation at ambient temperature in excess of 70°C, the load should be derated in accordance with figure of derating Curve.

■ Voltage Rating or Current Rating

Resistance Range:  $\geq 1 \Omega$

Rated Voltage: The resistor shall have a DC continuous working voltage or a RMS AC continuous working voltage at commercial-line frequency and wave form corresponding to the power rating, as determined formula as following:

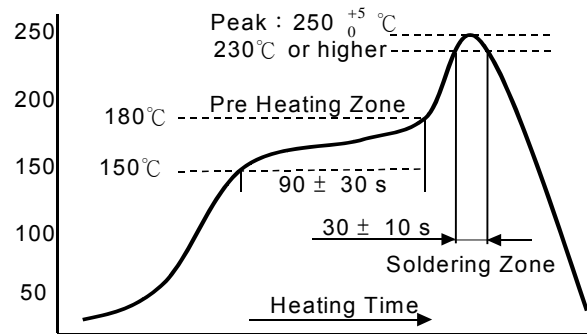
$$E = \sqrt{P \times R}$$

E=Rated voltage(V)  
P=Power rating(W)  
R=Nominal resistance( $\Omega$ )

## ■ Operation and Storage Temperature

	MIN	MAX
Operation temperature	-55°C	70°C
Storage temperature	20°C	30°C
Storage humidity	30%	70%

## ■ Soldering Profile



## ■ Equipments Applicable:

Our company's products are produced under low temperature processing applicable to IR reflow surface mounting devices. It is comparatively not applicable to wave soldering which will possibly cause the risk ablating the element protection layer and the front conductor and cause the drift of the resistance value and ablation of the markings.

## ■ Product Testing Method:

Our products are tested with our company's tapping & testing equipments by using four-feet probe to touch at the back of both electrodes. Supposed different testing points or methods are requested, please advise beforehand and customized-made production is available.

## Standard Resistance Values in a Decade

Marking code:

- 1%: marking code, please refer to E96 and E24 data form as below  
Ex: 120K, The marking code is 1203 in E24  
121K, The marking code is 1213 in E96
- 5%: marking code, please refer to E24 data form as below  
Ex: 120K, The marking code is 124 in E24
- Note: 022C / 022R series resistor has no marking code.

E192	E96	E48	E192	E96	E48	E192	E96	E48	E192	E96	E48	E192	E96	E48	
100	100	100	169	169	169	287	287	287	487	487	487	825	825	825	
101			172			291			493			835			
102	102		174	174		294	294		499	499		845	845		
104			176			298			505			856			
105	105	105	178	178	178	301	301	301	511	511	511	866	866	866	
106			180			305			517			876			
107	107		182	182		309	309		523	523		887	887		
109			184			312			530			898			
110	110	110	187	187	187	316	316	316	536	536	536	909	909	909	
111			189			320			542			920			
113	113		191	191		324	324		549	549		931	931		
114			193			328			556			942			
115	115	115	196	196	196	332	332	332	562	562	562	953	953	953	
117			198			336			569			965			
118	118		200	200		340	340		576	576		976	976		
120			203			344			583			988			
121	121	121	205	205	205	348	348	348	590	590	590				
123			208			352			597						
124	124		210	210		357	357		604	604		<b>E24</b>	<b>E12</b>	<b>E6</b>	<b>E3</b>
126			213			361			612			10	10	10	10
127	127	127	215	215	215	365	365	365	619	619	619	11			
129			218			370			626			12	12		
130	130		221	221		374	374		634	634		13			
132			223			379			642			15	15	15	
133	133	133	226	226	226	383	383	383	649	649	649	16			
135			229			388			657			18	18		
137	137		232	232		392	392		665	665		20			
138			234			397			673			22	22	22	22
140	140	140	237	237	237	402	402	402	681	681	681	24			
142			240			407			690			27	27		
143	143		243	243		412	412		698	698		30			
145			246			417			706			33	33	33	
147	147	147	249	249	249	422	422	422	715	715	715	36			
149			252			427			723			39	39		
150	150		255	255		432	432		732	732		43			
152			258			437			741			47	47	47	47
154	154	154	261	261	261	442	442	442	750	750	750	51			
156			264			448			759			56	56		
158	158		267	267		453	453		768	768		62			
160			271			459			777			68	68	68	
162	162	162	274	274	274	464	464	464	787	787	787	75			
164			277			470			796			82	82		
165	165		280	280		475	475		806	806		91			
167			284			481			816						

According to IEC publication 63