

S23D SERIES
2000-1400 VOLTS RANGE
285 AMP RMS, RING AMPLIFYING GATE
PHASE CONTROL TYPE STUD MOUNTED SCRs

VOLTAGE RATINGS

VOLTAGE CODE {1}	$V_{RRM}, V_{DRM} - (V)$ Max. rep. peak reverse end off-state voltage		$V_{RSM} - (V)$ Max. non-rep. peak reverse voltage $t_p \leq 5ms$	NOTES
	$T_J = 0^\circ \text{ to } 125^\circ\text{C}$	$T_J = -40^\circ \text{ to } 0^\circ\text{C}$	$T_J = 25^\circ \text{ to } 125^\circ\text{C}$	
20A	2000	1800	2100	Gate open
18A	1800	1710	1800	
16B	1600	1520	1700	
14B	1400	1330	1500	

{1} To complete the part number, refer to the Ordering Information table.

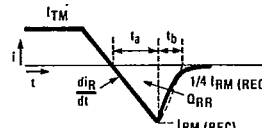
MAXIMUM ALLOWABLE RATINGS

PARAMETER	VALUE	UNITS	NOTES
T_J Junction temperature	-40 to 125	$^\circ\text{C}$	
T_{stg} Storage temperature	-40 to 150	$^\circ\text{C}$	
$I_T(AV)$ Max. av. current	180	A	180° half sine wave
• Max. T_C	85	$^\circ\text{C}$	
$I_T(RMS)$ Max. RMS current	285	A	
I_{TSM} Max. peak non-rep. surge current	4800	A	50Hz half cycle sine wave Initial $T_J = 125^\circ\text{C}$, rated V_{RRM} applied after surge.
	4800		60Hz half cycle sine wave
	5450		50Hz half cycle sine wave Initial $T_J = 125^\circ\text{C}$, no voltage applied after surge.
	5700		60Hz half cycle sine wave
I^2t Max. I^2t capability	105	kA^2s	$t = 10ms$ Initial $T_J = 125^\circ\text{C}$, rated V_{RRM} applied after surge.
	96		$t = 8.3ms$
	149		$t = 10ms$ Initial $T_J = 125^\circ\text{C}$, no voltage applied after surge.
	136		$t = 8.3ms$
I^2/\sqrt{t} Max. I^2/\sqrt{t} capability	1490	$\text{kA}^2/\sqrt{\text{s}}$	Initial $T_J = 125^\circ\text{C}$, no voltage applied after surge. I^2t for time $t_x = I^2/\sqrt{t} \cdot \sqrt{t_x}$. $0.1 \leq t_x \leq 10ms$.
di/dt Max. non-rep. rate-of-rise of current	800	A/ μs	$T_J = 125^\circ\text{C}$, $V_D = V_{DRM}$, $I_{TM} = 1600A$. Gate pulse: 20V, 20 μs , 10 μs , 0.5 μs rise. Max. repetitive di/dt is approximately 40% of non-repetitive value.
P_{GM} Max. peak gate power	10	W	$t_p \leq 5ms$
$P_G(AV)$ Max. av. gate power	2	W	
$+I_{GM}$ Max. peak gate current	3	A	$t_p \leq 5ms$
$-V_{GM}$ Max. peak neg. gate voltage	5	V	
T Mounting torque	31 [275] $\pm 10\%$	N•m	Non-lubricated threads.
	24.5 [210] $\pm 10\%$	[lbf-in]	S23DP... type only. Lubricated threads.

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CHARACTERISTICS

PARAMETER	MIN.	TYP.	MAX.	UNITS	TEST CONDITIONS
V_{TH} Peak on-state voltage	—	1.40	1.53	V	Initial $T_J = 25^\circ\text{C}$, 60Hz half sine, $I_{peak} = 568\text{A}$.
$V_{T(TO)1}$ Low-level threshold	—	—	0.831	V	$T_J = 125^\circ\text{C}$. Av. power = $V_{T(TO)} \cdot I_{T(AV)} + r_T \cdot [I_{T(RMS)}]^2$ Use low level values for $I_{TH} \leq 7I_{T(AV)}$
$V_{T(TO)2}$ High-level threshold	—	—	0.898		
r_{T1} Low-level resistance	—	—	1.280	m Ω	
r_{T2} High-level resistance	—	—	1.160		
I_L Latching current	—	200	—	mA	$T_C = 25^\circ\text{C}$, 12V anode. Gate pulses: 10V, 20 μ s, 100 μ s.
I_H Holding current	—	70	500	mA	$T_C = 25^\circ\text{C}$, 12V anode. Initial $I_T = 5\text{A}$.
t_d Delay time	—	0.6	1.5	μ s	$T_C = 25^\circ\text{C}$, $V_D = V_{DRM}$, 50A resistive load. Gate pulses: 10V, 20 μ s, 10 μ s rise, 1 μ s rise.
t_q Turn-off time	—	120	—	μ s	$T_J = 125^\circ\text{C}$, $I_{TH} = 300\text{A}$, $di_R/dt = 15\text{A}/\mu\text{s}$, $V_R = 80\text{V}$, $dv/dt = 20\text{V}/\mu\text{s}$ lin. to rated V_{DRM} . Gate: 0V, 100 μ s.
t_a Reverse current rise	—	14	—	μ s	$T_J = 125^\circ\text{C}$, $I_{TH} = 300\text{A}$, $di_R/dt = 1.5\text{A}/\mu\text{s}$ 
t_b Reverse current fall	—	3.6	—	μ s	
$I_{RM(REC)}$ Reverse current	—	21	—	A	
Q_{RR} Recovered charge	—	185	—	μC	
dv/dt Critical rate-of-rise of voltage	500	700	—	V/ μ s	$T_J = 125^\circ\text{C}$. Exp. to 100% or lin. Higher dv/dt values to 80% V_{DRM} , gate open. available.
	1000	—	—		$T_J = 125^\circ\text{C}$. Exp. to 67% V_{DRM} , gate open.
I_{RM} , I_{DH} Peak reverse end off-state current	—	15	30	mA	$T_J = 125^\circ\text{C}$. Rated V_{RRM} and V_{DRM} , gate open.
I_{GT} DC gate current to trigger	—	—	300	mA	$T_C = -40^\circ\text{C}$ +12V anode. For recommended gate drive see "Gate Characteristics" figure.
	40	60	150		$T_C = 25^\circ\text{C}$
V_{GT} DC gate voltage to trigger	—	—	3.3	V	$T_C = -40^\circ\text{C}$
	—	1.2	2.5		$T_C = 25^\circ\text{C}$
V_{GD} DC gate voltage not to trigger	—	—	0.3	V	$T_C = 125^\circ\text{C}$. Max. value which will not trigger with rated V_{DRM} anode.
R_{thJC} Thermal resistance, junction-to-case	—	—	0.140	$^\circ\text{C}/\text{W}$	DC operation
	—	—	0.160	$^\circ\text{C}/\text{W}$	180 $^\circ$ sine wave
	—	—	0.164	$^\circ\text{C}/\text{W}$	120 $^\circ$ rectangular wave
R_{thCS} Thermal resistance, case-to-sink	—	—	0.080	$^\circ\text{C}/\text{W}$	Mounting surface smooth, flat and greased.
wt Weight	—	227(8)	—	g(oz.)	
Case Style	TO-209AB (TO-83)		JEDEC		

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T-25-19

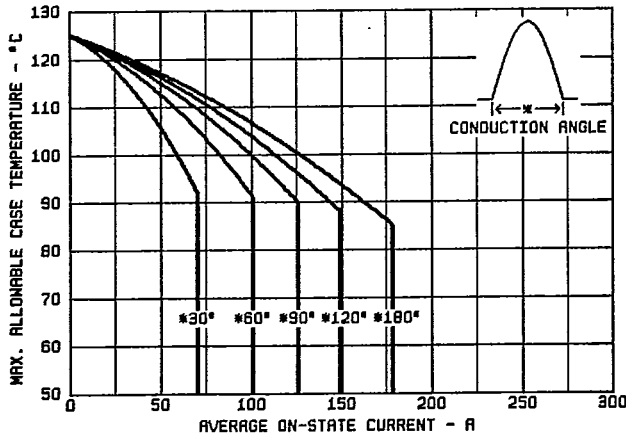


Fig. 1 — Case Temperature Ratings — Sinusoidal Waveforms, 50 to 400 Hz

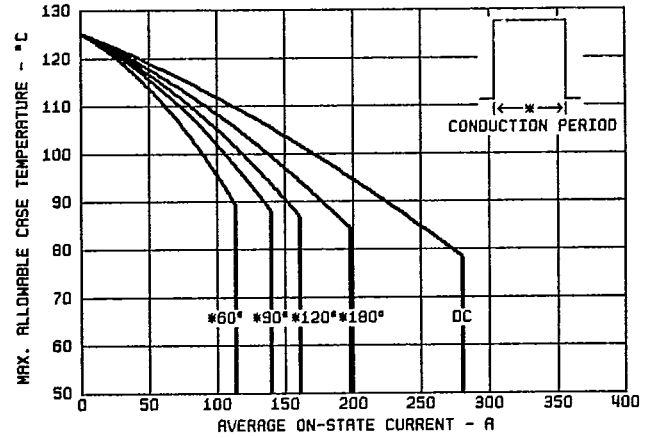


Fig. 2 — Case Temperature Ratings — Rectangular Waveforms, 50 to 400 Hz

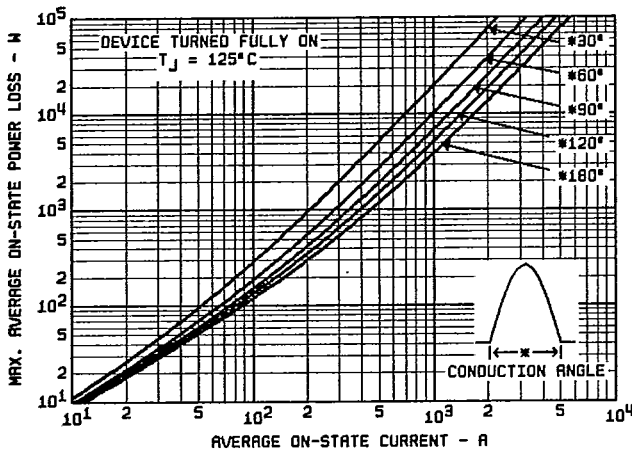


Fig. 3 — Power Loss Characteristics — Sinusoidal Waveforms

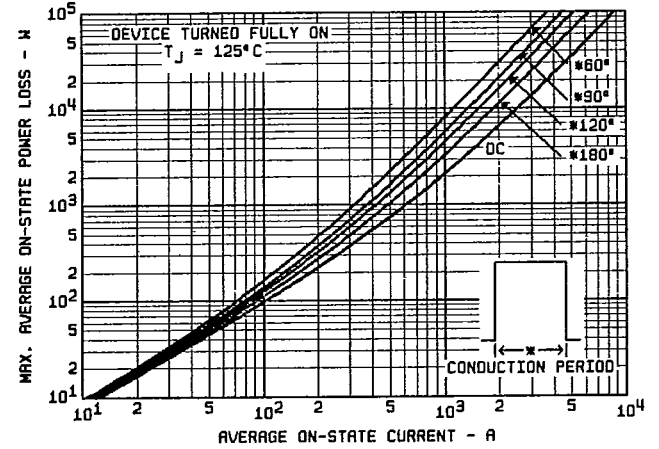


Fig. 4 — Power Loss Characteristics — Rectangular Waveforms

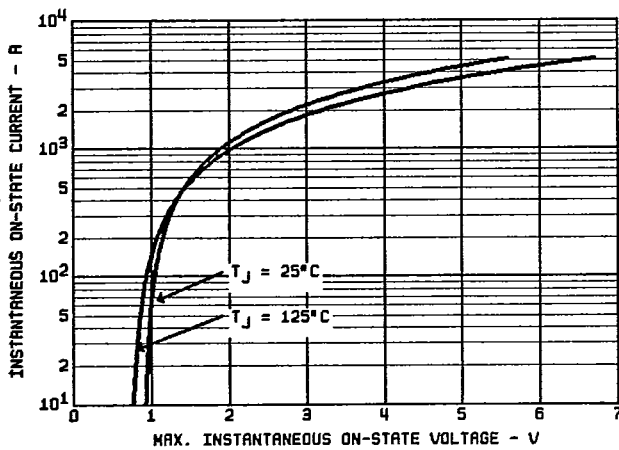


Fig. 5 — On-State Characteristics

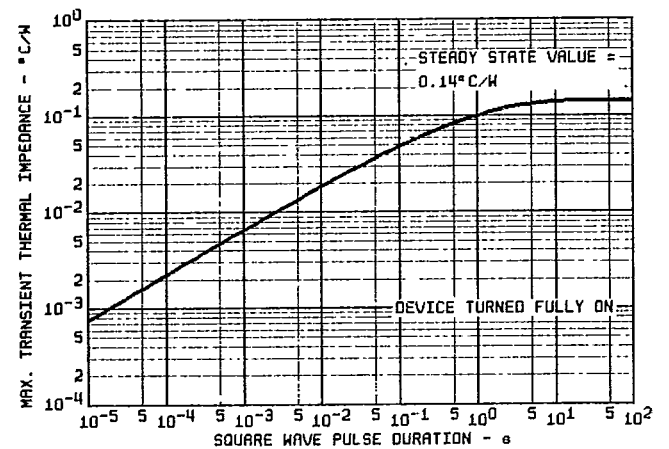


Fig. 6 — Transient Thermal Impedance, Junction-to-Case

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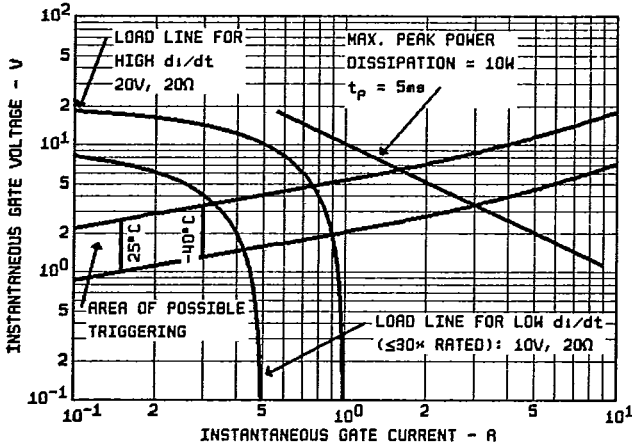


Fig. 7 — Gate Characteristics

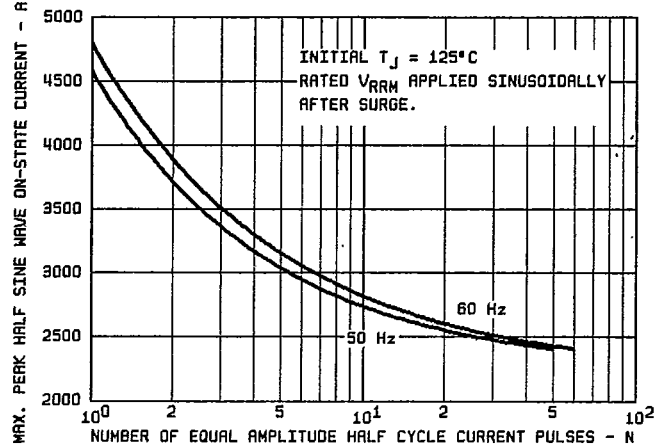


Fig. 8 — Non-Repetitive Surge Current Ratings

ORDERING INFORMATION

TYPE	PACKAGE (1)		TEMPERATURE		VOLTAGE		LEADS & TERMINALS		BASE MODIFICATION (2)	
	CODE	DESCRIPTION	CODE	MAX. T _J	CODE	V _{DRM}	CODE	DESCRIPTION	CODE	DESCRIPTION
S23	D	3/4" stud, ceramic housing. Standard in USA. (Fig. 1)	—	125°C	20A	2000V	0	Flexible leads, eyelet terminals. Standard in USA. (Fig. 1)	M	Metric threads.
					18A	1800V				
	DP	3/4" stud, compression bonded, ceramic housing. Standard in Europe. (Fig. 2)			16B	1600V	1	Flexible leads, fast-on terminals. Standard in Europe. (Fig. 2)		
					14B	1400V				

(1) Other packages are also available:
 - flat base, similar to TO-209AB (TO-93) with stud removed.
 For further details See Alternative Case Style Section.

(2) Use only if required

For example, for a device with standard USA case, max. T_J = 125°C, V_{DRM} = 1800V, order as:

TYPE	PACKAGE	TEMPERATURE	VOLTAGE	LEADS & TERMINALS
S23	D	—	18A	0

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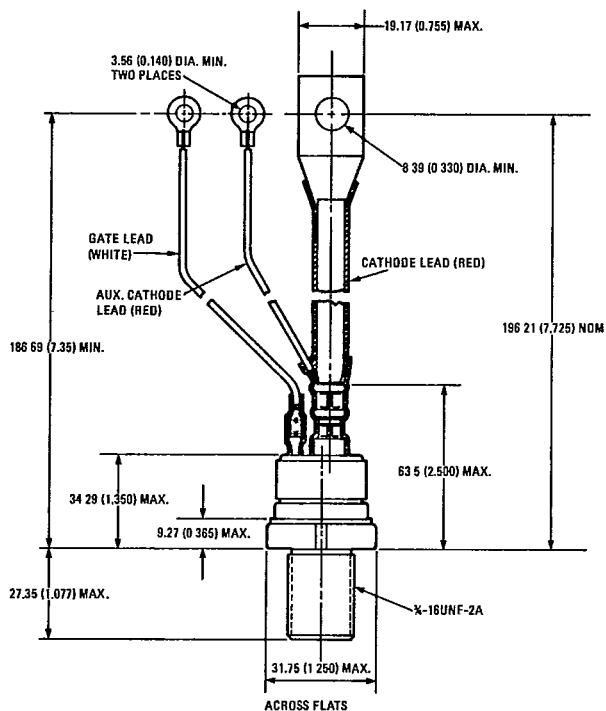


Fig. 1 — Conforms to JEDEC Outline TO-209AB (TO-93)
Dimensions in Millimeters and (Inches)

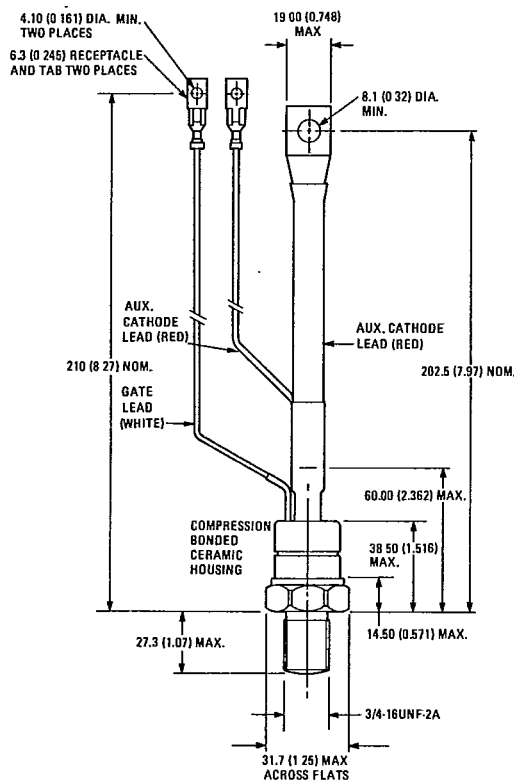


Fig. 2 — Similar to JEDEC Outline TO-209AB (TO-93)
Dimensions in Millimeters and (Inches)