The documentation and process conversion measures necessary to comply with this document shall be completed by 6 October 2012.

INCH-POUND

MIL-PRF-19500/435L 6 July 2012 SUPERSEDING MIL-PRF-19500/435K 8 April 2011

PERFORMANCE SPECIFICATION SHEET

SEMICONDUCTOR DEVICE, DIODE, SILICON, LOW-NOISE VOLTAGE REGULATOR, TYPES
1N4099-1 THROUGH 1N4135-1, 1N4614-1 THROUGH 1N4627-1, 1N4099UR-1 THROUGH 1N4135UR-1,
1N4614UR-1 THROUGH 1N4627UR-1, PLUS C AND D TOLERANCE SUFFIX DEVICES,
JAN, JANTX, JANTXV, JANS, JANHC, AND JANKC

This specification is approved for use by all Departments and Agencies of the Department of Defense.

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-PRF-19500.

1. SCOPE

- 1.1 <u>Scope</u>. This specification covers the performance requirements for 500 milliwatt, silicon, low-noise, voltage regulator diodes with voltage tolerances of 5 percent, 2 percent, and 1 percent. Four levels of product assurance are provided for each encapsulated device type as specified in MIL-PRF-19500, and two levels of product assurance for each unencapsulated device type (die). For JANHC and JANKC quality levels see 6.5.
 - 1.2 Physical dimensions. See figure 1 (DO-35), figure 2 (DO-213AA), and figure 3 (JANHC and JANKC).
- 1.3 Maximum ratings Unless otherwise specified $T_C = 25^{\circ}C$. Maximum ratings are as shown in maximum test ratings herein (see 3.8), and as follows:
 - a. $P_{TL} = 500 \text{ mW (DO-35)}$ at $T_L = 50^{\circ}\text{C}$, L = .375 inch (9.53 mm); both ends of case or diode body to heat sink at L = .375 inch (9.53 mm). (Derate I_Z to 0 dc at +175°C).
 - b. P_{TEC} = 500 mW (DO-213AA) at T_{EC} = 125°C. (Derate to 0 at 175°C). -65°C \leq $T_{J} \leq$ +175°C; -65°C \leq $T_{STG} \leq$ +175°C.
 - c. PTPCB = 400 mW, $TA = +55^{\circ}C$. (Derate to 0 at +175°C).

AMSC N/A FSC 5961

^{*} Comments, suggestions, or questions on this document should be addressed to DLA Land and Maritime, ATTN: VAC, P.O. Box 3990, Columbus, OH 43218-3990, or emailed to Semiconductor@dla.mil. Since contact information can change, you may want to verify the currency of this address information using the ASSIST Online database at https://assist.dla.mil.

- 1.4 <u>Primary electrical characteristics</u>. Primary electrical characteristics are as shown in primary test ratings herein (see 3.8) and as follows:
 - a. $1.8 \text{ V dc} \le \text{Vz} \le 100 \text{ V dc}$.
 - b. $R_{\theta JL} = 250^{\circ} \text{C/W}$ (maximum) at L = .375 inch (9.53 mm) (DO-35).
 - c. Noise density see 4.5.5 and figure 4.
 - d. $R_{\theta,IFC} = 100^{\circ}C/W$ (maximum) junction to end-caps (DO-213AA).
 - e. See figures 5, 6, and 7 for derating curves. $T_A = +75^{\circ}C$ for both axial and Metal Electrical Leadless Face (MELF) (US) on printed circuit board (PCB), PCB = FR4 .0625 inch (1.59 mm) 1-layer 1-Oz Cu, horizontal, still air, pads (US) = .05 inch (1.27 mm) x .087 inch (2.21 mm); pads (Axial) = .092 inch (2.34 mm) diameter, strip = .030 inch (0.762 mm) x 1 inch (25.4 mm) long, axial lead length L \leq .125 inch (\leq 3.18 mm); $R_{\theta JA}$ with a defined thermal resistance condition included is measured at $I_O = 1$ A.
 - f. $R_{\theta JA} = 300^{\circ}$ C/W. Junction to ambient including PCB, see 1.4.e herein.
 - g. For thermal impedance curves, see figures 8, 9, and 10.

2. APPLICABLE DOCUMENTS

2.1 <u>General</u>. The documents listed in this section are specified in sections 3, 4, or 5 of this specification. This section does not include documents cited in other sections of this specification or recommended for additional information or as examples. While every effort has been made to ensure the completeness of this list, document users are cautioned that they must meet all specified requirements of documents cited in sections 3, 4, or 5 of this specification, whether or not they are listed.

2.2 Government documents.

2.2.1 <u>Specifications, standards, and handbooks</u>. The following specifications, standards, and handbooks form a part of this document to the extent specified herein. Unless otherwise specified, the issues of these documents are those cited in the solicitation or contract.

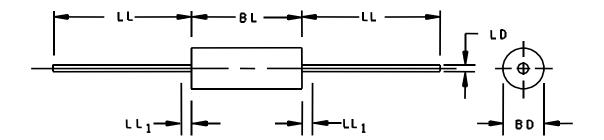
DEPARTMENT OF DEFENSE SPECIFICATIONS

MIL-PRF-19500 - Semiconductor Devices, General Specification for.

DEPARTMENT OF DEFENSE STANDARDS

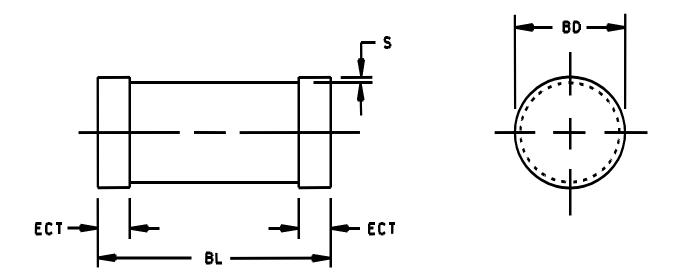
MIL-STD-750 - Test Methods for Semiconductor Devices.

- * (Copies of these documents are available online at https://assist.dla.mil/quicksearch/ or https://assist.dla.mil or from the Standardization Document Order Desk, 700 Robbins Avenue, Building 4D, Philadelphia, PA 19111-5094.)
- 2.3 <u>Order of precedence</u>. Unless otherwise noted herein or in the contract, in the event of a conflict between the text of this document and the references cited herein, the text of this document takes precedence. Nothing in this document, however, supersedes applicable laws and regulations unless a specific exemption has been obtained.



Ltr	Inch	Inches Millime		neters	Notes
	Min	Max	Min	Max	
BD	.056	.090	1.42	2.29	3
BL	.140	.200	3.56	5.08	3
LD	.018	.022	0.46	0.56	
LL	1.000	1.500	25.40	38.10	
LL ₁		.050		1.27	4

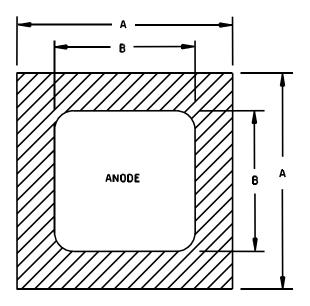
- 1. Dimensions are in inches.
- 2. Millimeter equivalents are given for general information only.
- 3. Package contour optional within BD and length BL. Heat slugs, if any, shall be included within this cylinder but shall not be subject to minimum limit of BD. The BL dimension shall include the entire body including slugs.
- 4. Within this zone lead, diameter may vary to allow for lead finishes and irregularities other than heat slugs.
- 5. In accordance with ASME Y14.5M, diameters are equivalent to ϕx symbology.
 - * FIGURE 1. <u>Semiconductor device, diode, types 1N4099-1 through 1N4135-1 and 1N4614-1 through 1N4627-1 (DO-35)</u>.



	Dimensions						
Symbol	Incl	hes	Millimeters				
	Min	Max	Min	Max			
BD	.063 .067		1.60	1.70			
ECT	.016	.022	0.41	0.56			
BL	.130	.146	3.30	3.71			
S	.001	min	0.03	min			

- 1. Dimensions are in inches.
- 2. Millimeter equivalents are given for general information only.
- 3. In accordance with ASME Y14.5M, diameters are equivalent to Φx symbology.

FIGURE 2. Physical dimensions 1N4099UR-1 through 1N4135UR-1 and 1N4614UR-1 through 1N4627UR-1 (DO-213AA).



BACKSIDE IS CATHODE

	JANHCA and JANKCA							
Ltr	Inches Millimeters							
	Min	Max	Min	Max				
Α	.021	.025	0.53	0.63				
В	.013	.017	0.33	0.43				

	JANHCB and JANKCB						
Ltr	Inches Millimeters						
	Min	Max	Min	Max			
Α	.024	.028	0.61	0.71			
В	.017	.021	0.43	0.53			

JANHCC and JANKCC						
Ltr	Inches Millimeters					
	Min	Max	Min	Max		
Α	.019	.023	0.48	0.58		
В	.013	.017	0.33	0.43		

- 1. Dimensions are in inches.
- 2. Millimeter equivalents are given for general information only.
- 3. The JANHCA and JANKCA die thickness is .010 (0.25 mm) \pm .002 inches (\pm 0.05 mm). Anode metallization: Al, thickness = 25,000 Å minimum; cathode metallization: Au, thickness = 4,000 Å minimum.
- 4. The JANHCB and JANKCB die thickness is .010 (0.25 mm) \pm .002 inches (\pm 0.05 mm). Anode metallization: AI, thickness = 40,000 Å minimum; cathode metallization: Au, thickness = 5,000 Å minimum.
- 5. The JANHCC and JANKCC die thickness is .010 (0.25 mm) \pm .002 inches (\pm 0.05 mm). Anode metallization: Al, thickness = 25,000 Å minimum; cathode metallization: Au, thickness = 4,000 Å minimum.
- 6. Circuit layout data: For zener operation, cathode must be operated positive with respect to anode.
- 7. In accordance with ASME Y14.5M, diameters are equivalent to Φx symbology.
 - * FIGURE 3. Physical dimensions JANHC and JANKC die.

3. REQUIREMENTS

- 3.1 General. The individual item requirements shall be as specified in MIL-PRF-19500 and as modified herein.
- 3.2 <u>Qualification</u>. Devices furnished under this specification shall be products that are manufactured by a manufacturer authorized by the qualifying activity for listing on the applicable qualified manufacturer's list (QML) before contract award (see 4.2 and 6.3).
- 3.3 <u>Abbreviations, symbols, and definitions</u>. The abbreviations, symbols, and definitions used herein shall be as specified in MIL-PRF-19500 and as follows:
 - C 2 percent voltage tolerance.
 - D 1 percent voltage tolerance.
 - T_{FC} Temperature of end-cap.
- 3.4 <u>Interface and physical dimensions</u>. The interface and physical dimensions shall be as specified in MIL-PRF-19500 and on figures 1, 2, and 3 herein.
- 3.4.1 <u>Lead finish</u>. Lead finish shall be solderable as defined in MIL-PRF-19500, MIL-STD-750, and herein. Where a choice of lead finish is desired, it shall be specified in the acquisition document (see 6.2).
 - 3.4.2 Diode construction. All devices shall be in accordance with the requirements of MIL-PRF-19500.
- 3.4.3 <u>Dash one construction</u>. Dash one (-1) diodes shall be of metallurgically bonded double plug construction or straight through construction in accordance with the requirements of category I, II, or III (see MIL-PRF-19500).
- 3.4.4 <u>JANS construction</u>. Construction shall be dash one or straight through construction, category I or II metallurgical bond in accordance with MIL-PRF-19500.
- 3.4.5 <u>Package outline</u>. This specification contains one standard package; DO-35. Any user of this specification that has a specific package outline requirement shall specify their preference in the acquisition order. If package style is not specified, the manufacturer may supply either package. Surface mount devices are in a DO-213AA package.
 - 3.5 Marking. Marking shall be in accordance with MIL-PRF-19500 and as specified herein.
- 3.5.1 <u>Polarity</u>. The polarity shall be indicated with a contrasting color band to denote the cathode end. Alternately, for surface mount (UR) devices, a minimum of three evenly spaced contrasting color dots around the periphery of the cathode end may be used. No color coding will be permitted.
- 3.5.2 Marking of UR suffix version devices. For UR suffix (surface mount) devices only, all marking (except polarity) may be omitted from the body of the device, but shall be retained on the initial container.
- 3.6 <u>Electrical performance characteristics</u>. Unless otherwise specified herein, the electrical performance characteristics are as specified in 1.3, 1.4, and table I herein.
- 3.6.1 <u>Selection of tight tolerance devices</u>. The C and D suffix devices shall be selected from JAN, JANTX, JANTXV, or JANS devices which have successfully completed all applicable screening, table I, and groups B and C testing as 5 percent tolerance devices. All sublots of C and D suffix devices shall pass table I, subgroup 2 at the tightened tolerances. The P_{TL} or P_{TEC} for C and D suffix devices shall be maintained at 30°C ±2°C for V_Z correlation on tight tolerances.

- 3.7 <u>Electrical test requirements</u>. The electrical test requirements shall be the subgroups specified in 4.4.2, 4.4.3, table I, II, and III.
- 3.8 <u>Maximum and primary electrical characteristics test requirements</u>. Maximum test ratings for voltage regulator diodes are specified in table III herein.
- 3.9 <u>Workmanship</u>. Semiconductor devices shall be processed in such a manner as to be uniform in quality and shall be free from other defects that will affect life, serviceability, or appearance.
 - 4. VERIFICATION
 - 4.1 <u>Classification of inspections</u>. The inspection requirements specified herein are classified as follows:
 - a. Qualification inspection (see 4.2).
 - b. Screening (see 4.3).
 - c. Conformance inspection (see 4.4, tables I and II).
- 4.2 Qualification inspection. Qualification inspection shall be in accordance with MIL-PRF-19500 and as specified herein.
- 4.2.1 <u>Group E qualification</u>. Group E inspection shall be performed for qualification or re-qualification only. In case qualification was awarded to a prior revision of the specification sheet that did not request the performance of table II tests, the tests specified in table II herein that were not performed in the prior revision shall be performed on the first inspection lot of this revision to maintain qualification.
- 4.2.2 <u>JANHC and JANKC devices</u>. JANHC and JANKC devices shall be qualified in accordance with MIL-PRF-19500.
- 4.2.3 <u>Construction verification</u>. Cross sectional photos from three devices shall be submitted in the qualification report.

4.3 <u>Screening (JAN, JANTXV, and JANS levels only)</u>. Screening shall be in accordance with appendix E, table E-IV of MIL-PRF-19500, and as specified herein. The following measurements shall be made in accordance with table I herein. Devices that exceed the limits of table I herein shall not be acceptable.

Screen	Measu	urement
table E-IV of MIL-PRF-19500	JANS level	JANTXV and JANTX level
1a	Required	Not required
1b	Required	Required (JANTXV only)
2	Not required	Not required
3a	Required	Required
3b	Not applicable	Not applicable
(1) 3c	Required (see 4.3.2)	Required (see 4.3.2)
4, 5, and 6	Not applicable	Not applicable
8	Required	Not required
9	Required on Nom $V_Z > 10 \text{ V}$, I_{R1} and V_Z	Not applicable
10	Required on Nom V _Z > 10 V	Not applicable
11	Required	Required
	ΔIR1 ≤ 100 percent of initial reading or 10	IR1 and V _Z
	nA whichever is greater. $\Delta V_Z \le 2$ percent of	
	initial reading.	
12	Required, see 4.3.3	Required,
	t = 240 hours.	See 4.3.3, t = 48 hours
(2) 13	Subgroup 2 of table I herein; ∆I _{R1} ≤ 100	Required
	percent of initial reading or 10 nA	Subgroup 2 of table I herein; ∆I _{R1} ≤ 100
	whichever is greater; $\Delta V_Z \le 2$ percent of	percent of initial reading or 10 nA whichever
	initial reading.	is greater; $\Delta V_Z \le 2$ percent of initial reading.
15	Required	Not required
16	Required	Not required

- (1) Thermal impedance may be performed any time after sealing provided temperature cycling is performed in accordance with MIL-PRF-19500, screen 3 prior to this thermal test.
- (2) PDA = 5 percent for screen 13, applies to ΔI_{R1} , ΔV_{Z} , I_{R1} and V_{Z} (JANS only).
- 4.3.1 <u>Screening (JANHC and JANKC)</u>. Screening of JANHC and JANKC die shall be in accordance with appendix G of MIL-PRF-19500.
- 4.3.1.1 <u>JAN product</u>. JAN product will have temperature cycling and thermal impedance testing performed in accordance with MIL-PRF-19500, JANTX level screening requirements.
- 4.3.2 Thermal impedance. The thermal impedance measurements shall be performed in accordance with method 3101 or 4081 as applicable of MIL-STD-750 using the guidelines in that method for determining I_M , I_H , t_{MD} (and V_C where appropriate). See table I_I , subgroup 4 herein. Measurement delay time (t_{MD}) = 70 us max.
- 4.3.3 Free air power burn-in conditions. Power burn-in conditions are as follows (see 4.5.4 herein): $I_{Z(min)} = I_{Z(PCB)}$. $I_{A} = 75^{\circ}C$ maximum. Test conditions shall be in accordance with method 1038 of MIL-STD-750, condition B. Adjust I_{Z} or I_{A} to achieve the required I_{A} . $I_{A} = 125^{\circ}C$ minimum. With approval of the qualifying activity and preparing activity, alternate burn-in criteria (hours, bias conditions, I_{A} , mounting conditions) may be used for JANTX and JANTXV quality levels. A justification demonstrating equivalence is required. In addition, the manufacturing site's burn-in data and performance history will be essential criteria for burn-in modification approval.

- 4.4 <u>Conformance inspection</u>. Conformance inspection shall be in accordance with MIL-PRF-19500, and as specified herein.
- 4.4.1 <u>Group A inspection</u>. Group A inspection shall be conducted in accordance with appendix E, table E-V of MIL-PRF-19500. End-point electrical measurements shall be in accordance with table I, subgroup 2 herein.
- 4.4.2 <u>Group B inspection</u>. Group B inspection shall be conducted in accordance with the conditions specified for subgroup testing in appendix E, table E-Vla (JANS) and table E-Vlb (JAN, JANTX, and JANTXV) of MIL-PRF19500 and herein. Electrical measurements (end-points) requirements shall be in accordance with table I, subgroup 2 herein.

4.4.2.1 Group B inspection, appendix E, table E-VIa (JANS) of MIL-PRF-19500.

Subgroup	Method	Condition
В3	2101	Decap analysis scribe and break only.
B4	1037	2,000 cycles
B5	1027	I_{ZM} = column 10 of table III minimum for 1,000 hours; adjust I_Z or T_A to achieve T_J = +175°C minimum. Marking legibility requirements shall not apply.
B6	3101 or 4081	$R_{\theta JEC} = 100^{\circ} \text{C/W (max) at zero lead length (DO-213AA), } +25^{\circ} \text{C} \leq T_{R} \leq +35^{\circ} \text{C}$ (see 4.5.4). $R_{\theta JL} = 250^{\circ} \text{C/W (max) at L} = .375 \text{ inch (9.53 mm), (DO-35)}.$

4.4.2.2 Group B inspection, appendix E, table E-Vlb (JAN, JANTX, JANTXV) of MIL-PRF-19500.

<u>Subgroup</u>	<u>Method</u>	<u>Condition</u>
B2	1056	0°C to +100°C, 10 cycles.
B2	1051	-55°C to +175°C, 25 cycles.
В3	1027	$I_{ZM}=$ column 10 of table III herein minimum. Adjust I_Z or T_A to ensure a $T_J=+150^{\circ}C$ (min).
B4	2101	Decap analysis scribe and break only.
B5		Not applicable.
В6	1032	T _A = +175°C.

* 4.4.3 <u>Group C inspection</u>. Group C inspection shall be conducted in accordance with the conditions specified for subgroup testing in appendix E, table E-VII of MIL-PRF-19500 and as follows. Electrical measurements (end-points) requirements shall be in accordance with table I, subgroup 2 herein.

	Subgroup	Method	Condition
	C2	1056	0°C to +100°C, 10 cycles.
*	C2	2036	Tension: condition A; 10 pounds; t = 15 seconds (not applicable to "UR" suffix devices). Lead fatigue: Condition E, (not applicable to "UR" suffix devices).
	C2	1071	Test condition E.
	C3		Not applicable.
	C5	4081	See 4.3.2, $R_{\theta JL}$ and $R_{\theta JEC}$.
	C6	1027	I_{ZM} = column 10 of table III minimum. Adjust I_Z or T_A to ensure a T_J = +150°C (min).
	C7		Not applicable.
	C8	4071	I _Z = 250 μA dc, TA = +25°C \pm 5°C, T ₂ = +125°C, α V _Z = column 8 of table III, sampling plan = 22 devices, c = 0.

- 4.4.4 <u>Group E inspection</u>. Group E inspection shall be conducted in accordance with the conditions specified for subgroup testing in appendix E, table E-IX of MIL-PRF-19500 and in table II herein. Electrical measurements (end-points) requirements shall be in accordance with table I, subgroup 2 herein.
 - 4.5 Methods of inspection. Methods of inspection shall be as specified in the appropriate tables and as follows:
- 4.5.1 <u>Surge current (IZSM)</u>. The peak currents shown in column 5 of table III shall be applied in the reverse direction and these shall be superimposed on the current ($I_Z = 250 \,\mu\text{A}$ dc) a total of five surges at 1 minute intervals. Each individual surge shall be one-half square-wave-pulse of 1/120 second duration or an equivalent one-half sinewave with the same effective rms current.
- 4.5.2 Regulator voltage measurements. The test current shall be applied until thermal equilibrium is attained (20 ± 2 seconds maximum) prior to reading the breakdown voltage. For this test, the diode shall be suspended by its leads with mounting clips whose inside edge is located at .375 inch (9.53 mm) from the body and the mounting clips shall be maintained at a temperature of $+25^{\circ}$ C $+8^{\circ}$ C, -2° C. This measurement may be performed after a shorter time following application of the test current than that which provides thermal equilibrium if correlation to stabilized readings can be established to the satisfaction of the qualifying activity. The breakdown voltage on JANHC and JANKC shall be read with a pulse measurement of 10 ms (max).
- 4.5.3 <u>Temperature coefficient of regulator voltage ($\alpha V \underline{z}$).</u> The device shall be temperature stabilized with current applied prior to reading regulator voltage at the specified ambient temperature as specified in table I herein, subgroup 7.
- 4.5.4 <u>Free air burn-in and life tests</u>. The use of a current limiting or ballast resistor is permitted provided that each DUT still sees the full P_t (minimum) and that the minimum applied voltage, where applicable, is maintained throughout the burn-in period. Use method 3100 of MIL-STD-750 to measure T_J.

- 4.5.5 Noise density. Noise density shall be measured using a noise density test circuit as shown on figure 4. Place a low-noise resistor, equivalent in value to the dynamic impedance of the diode under test, in the test clips and adjust test current (I_{ZT}) and measure output-noise voltage. Remove resistor, insert diode under test in test clips, readjust test current to 250 μ A dc and measure output-noise voltage again. To obtain noise density (N_D), subtract rms resistor output-noise voltage from rms diode output-noise voltage and divide by product of overall system gain and square root of bandwidth. All measurements shall be made at +25°C.
- 4.5.6 <u>Decap internal visual scribe and break</u>. Scratch glass at cavity area with diamond scribe. Carefully snap open. Using 30X magnification examine the area where die (or bonding material) are in contact with the plugs, verify metallurgical bonding area. If the verification of the metallurgical bonding area is in question with test method 3101 of MIL-STD-750, and test condition and limits herein, $(Z_{\Theta}J\chi)$ shall be used to determine suitability for use.

TABLE I. Group A inspection.

Inspection 1/		MIL-STD-750		Limi	ts <u>2</u> /	Unit
	Method	Conditions		Min	Max	
Subgroup 1						
Visual and mechanical examination	2071					
Subgroup 2						
Forward voltage	4011	I _F = 200 mA dc	VF		1.1	V dc
Reverse current leakage	4016	DC method; VR = column 6 of table III	I _{R1}		Column 7	μA dc
Regulator voltage	4022	I _Z = 250 μA dc (see 4.5.2)	٧z	Column 2 -VZ tol	Column 2 +VZ tol	V dc
Thermal impedance	3101	See 4.3.2	$z_{\Theta JX}$			°C/W
Subgroup 3						
High-temperature operation		TA = +150°C				
Reverse current	4016	DC method; VR = column 6 of table III	I _{R2}		Column 3	μA dc
Subgroup 4						
Small-signal reverse breakdown impedance	4051	I_Z = 250 μA dc; I_{SIG} = 25 μA ac rms	Z _{ZT}		Column 4	Ohms
Noise density		I _Z = 250 μA dc (see 4.5.5)	ND		Column 9	μV/√ Hz
Subgroup 5						
Not applicable						
Subgroup 6						
Surge current	4066	See 4.5.1				
Electrical measurements		Table I, subgroup 2				
Subgroup 7						
JANS only						
Temperature coefficient of regulator voltage	4071	I_Z = 250 μA dc; T_1 = +25°C, ±5°C; T_2 = T_1 +100°C (see 4.5.3)	αVZ		Column 8	%/°C

^{1/} For sampling plan, see MIL-PRF-19500. 2/ Column references are to table III herein.

* TABLE II. Group E inspection (all quality levels) – for qualification and requalification only.

Inspection 1/		MIL-STD-750	Qualification conformance
	Method	Conditions	inspection (sampling plan)
Subgroup 1			45 devices, c = 0
Temperature cycling	1051	500 cycles.	
Electrical measurements		See table I, subgroup 2.	
Subgroup 2			45 devices, c = 0
Intermittent life	1037	6,000 cycles. I _Z = column 10 of table III.	
Electrical measurements		See table I, subgroup 2.	
Subgroup 4			N/A
Thermal impedance curves		See MIL-PRF-19500.	
Subgroups 5 and 6			
Not applicable			
Subgroup 9			n = 45
Resistance to glass cracking	1057	Condition B. Cool down after solder immersion is permitted. Test until failure occurs on all devices or to a maximum of 25 cycles, whichever comes first.	

 $[\]underline{1}/$ A separate sample may be pulled for each test.

TABLE III. Test ratings, primary electrical characteristics. 1/

Col 1	Col 2	Col 3	Col 4	Col 5	Col 6	Col 7	Col 8	Col 9	Col 10
2/	VZ nom	I _R at +150°C	Z _{ZT} max	IZSM (surge)	VR	lR	αV_{Z} $T_{1} = +25^{\circ}C$ $T_{2} = +125^{\circ}C$	ND	IZPCB
	Volts	μA dc	ohms	mA	Volts	μ A dc	%/°C	μV/ √ Hz	mA
1N4614-1 1N4615-1 1N4616-1 1N4617-1 1N4618-1	1.8 2.0 2.2 2.4 2.7	10.0 8.0 6.0 4.0 2.0	1,200 1,250 1,300 1,400 1,500	1,600 1,500 1,350 1,250 1,100	1.0 1.0 1.0 1.0 1.0	3.5 2.5 2.0 1.0 0.5	-0.075 -0.075 -0.075 -0.075 -0.075	1 1 1 1	120 110 100 95 90
1N4619-1 1N4620-1 1N4621-1 1N4622-1 1N4623-1	3.0 3.3 3.6 3.9 4.3	1.0 7.0 10.0 5.0 4.0	1,600 1,650 1,700 1,650 1,600	1,025 950 875 825 800	1.0 1.5 2.0 2.0 2.0	0.4 3.5 3.5 2.5 2.0	-0.075 -0.075 -0.065 -0.060 -0.050	1 1 1 1	87 85 83 80 77
1N4624-1 1N4625-1 1N4626-1 1N4627-1 1N4099-1	4.7 5.1 5.6 6.2 6.8	10.0 10.0 10.0 10.0 5.0	1,550 1,500 1,400 1,200 200	750 725 700 650 650	3.0 3.0 4.0 5.0 5.2	5.0 5.0 5.0 5.0 1.0	+.020,050 +.030,045 +.040,020 +.050,010 +.060	1 2 4 5 40	75 70 65 61 56
1N4100-1 1N4101-1 1N4102-1 1N4103-1 1N4104-1	7.5 8.2 8.7 9.1 10.0	5.0 5.0 5.0 5.0 5.0	200 200 200 200 200 200	650 650 650 650 650	5.7 6.3 6.7 7.0 7.6	1.0 0.5 0.5 0.5 0.5	+.065 +.070 +.075 +.080 +.080	40 40 40 40 40	51 46 44 42 38
1N4105-1 1N4106-1 1N4107-1 1N4108-1 1N4109-1	11.0 12.0 13.0 14.0 15.0	5.0 5.0 5.0 5.0 5.0	200 200 200 200 200 100	590 540 500 464 433	8.5 9.2 9.9 10.7 11.4	0.05 0.05 0.05 0.05 0.05	+.080 +.080 +.080 +.085 +.085	40 40 40 40 40	35 32 29 27 25

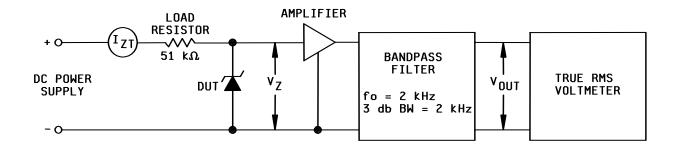
See footnotes at end of table.

TABLE III. <u>Test ratings, primary electrical characteristics</u> - Continued. <u>1</u>/

		1	1		1	I	1	I	
Col 1	Col 2	Col 3	Col 4	Col 5	Col 6	Col 7	Col 8	Col 9	Col 10
<u>2</u> /	NZ nom	I _R at +150°C	Z _{ZT} max	IZSM (surg e)	VR	IR	αV_Z $T_1 = +25^{\circ}C$ $T_2 = +125^{\circ}C$	ND	IZPCB
	Volts	μA dc	ohms	mA	Volts	μA dc	%/°C	μV/ √ Hz	mA
1N4110-1 1N4111-1 1N4112-1 1N4113-1 1N4114-1	16.0 17.0 18.0 19.0 20.0	5.0 5.0 5.0 2.5 2.5	100 100 100 150 150	406 382 361 342 325	12.2 13.0 13.7 14.5 15.2	0.05 0.05 0.05 0.05 0.05	+.085 +.090 +.090 +.090 +.090	40 40 40 40 40	24 22 21 20 19
1N4115-1 1N4116-1 1N4117-1 1N4118-1 1N4119-1	22.0 24.0 25.0 27.0 28.0	2.5 2.5 2.5 2.5 2.5 2.5	150 150 150 150 200	295 271 260 240 232	16.8 18.3 19.0 20.5 21.3	0.01 0.01 0.01 0.01 0.01	+.090 +.090 +.090 +.090 +.095	40 40 40 40 40	17 16 15 14 14
1N4120-1 1N4121-1 1N4122-1 1N4123-1 1N4124-1	30.0 33.0 36.0 39.0 43.0	2.5 2.5 2.5 2.5 2.5	200 200 200 200 200 250	216 197 180 166 151	22.8 25.1 27.4 29.7 32.7	0.01 0.01 0.01 0.01 0.01	+.095 +.095 +.095 +.095 +.095	40 40 40 40 40	13 12 11 9.8 8.9
1N4125-1 1N4126-1 1N4127-1 1N4128-1 1N4129-1	47.0 51.0 56.0 60.0 62.0	4.0 5.0 5.0 5.0 5.0	250 300 300 400 500	138 127 116 108 105	35.8 38.8 42.6 45.6 47.1	0.01 0.01 0.01 0.01 0.01	+.095 +.100 +.100 +.100 +.100	40 40 40 40 40	8.1 7.5 6.7 6.4 6.1
1N4130-1 1N4131-1 1N4132-1 1N4133-1 1N4134-1	68.0 75.0 82.0 87.0 91.0	7.0 7.0 8.0 8.0 10.0	700 700 800 1,000 1,200	95 86 79 75 71	51.7 57.0 62.4 66.2 69.2	0.01 0.01 0.01 0.01 0.01	+.100 +.100 +.100 +.100 +.100	40 40 40 40 40	5.6 5.1 4.6 4.4 4.2
1N4135-1	100.0	10.0	1,600	65	76.0	0.01	+.100	40	3.8

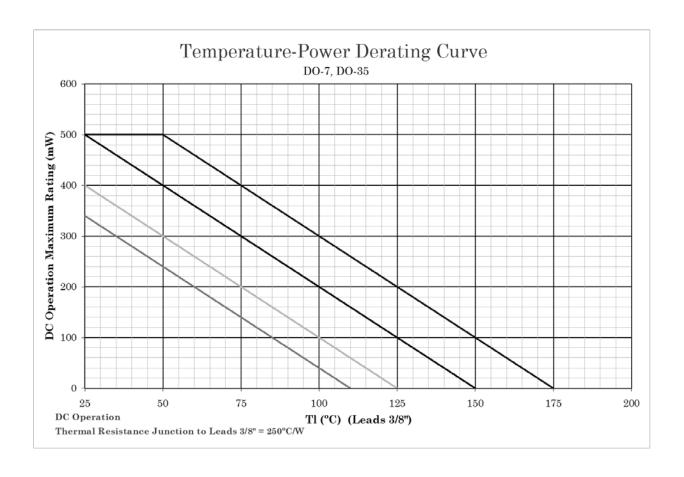
^{1/} Unless otherwise specified $T_C = 25^{\circ}C$.

 $[\]underline{2}$ / Applies to all voltage tolerance devices. (Examples: 1N4099-1 is ± 5 percent; 1N4099C-1 is ± 2 percent; and 1N4099D-1 is ± 1 percent tolerance).



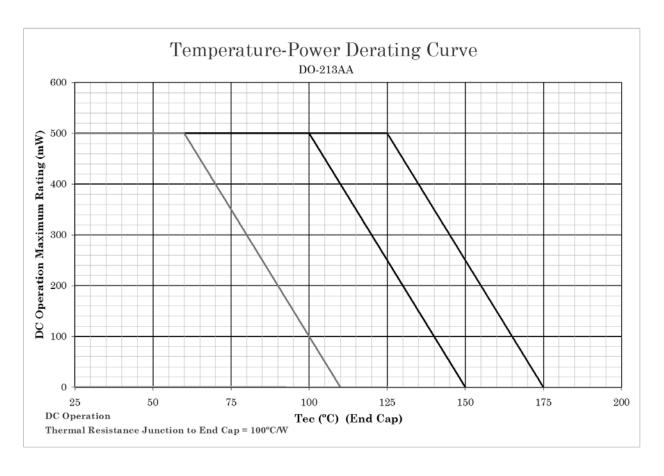
- 1. Input voltage and lead resistance should be high so that zener can be driven from a constant current source.
- 2. Input impedance of band pass filter should be high compared with the dynamic impedance of the diode under test.
- 3. Filter bandwidth characteristics shall be as follows:
 - a. fo = 2,000 Hz.
 - b. Shape factor, -40 db to -3 dB, approximately 2.
 - c. Passband at the -3 dB is 1,000 Hz \leq 50 Hz to 3,000 Hz \leq 150 Hz.
 - d. Passband at the -40 dB is 500 Hz \leq 50 Hz to 6,000 Hz \leq 600 Hz.

FIGURE 4. Circuit for determination of noise density.



- 1. All devices are capable of operating at $\leq T_J$ specified on this curve. Any parallel line to this curve will intersect the appropriate power for the desired maximum T_J allowed.
- 2. Derate design curve constrained by the maximum junction temperature ($T_J \le 175$ °C) and power rating specified. (See 1.3 herein.)
- 3. Derate design curve chosen at $T_J \le 150^{\circ}C$, where the maximum temperature of electrical test is performed.
- 4. Derate design curves chosen at $T_J \le 125$ °C, and 110°C to show power rating where most users want to limit T_J in their application.

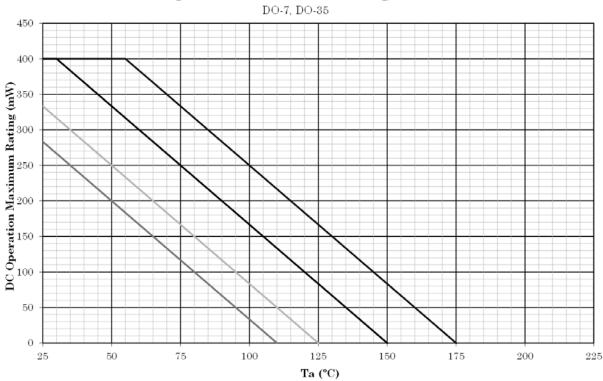
FIGURE 5. Temperature-power derating curve (DO-35).



- 1. All devices are capable of operating at $\leq T_J$ specified on this curve. Any parallel line to this curve will intersect the appropriate power for the desired maximum T_J allowed.
- Derate design curve constrained by the maximum junction temperature (T_J ≤ 175°C) and power rating specified. (See 1.3 herein.)
- 3. Derate design curve chosen at $T_J \le 150^{\circ}C$, where the maximum temperature of electrical test is performed.
- 4. Derate design curves chosen at $T_J \le 125^{\circ}C$, and $110^{\circ}C$ to show power rating where most users want to limit T_J in their application.

FIGURE 6. Temperature-power derating curve (DO-213AA).

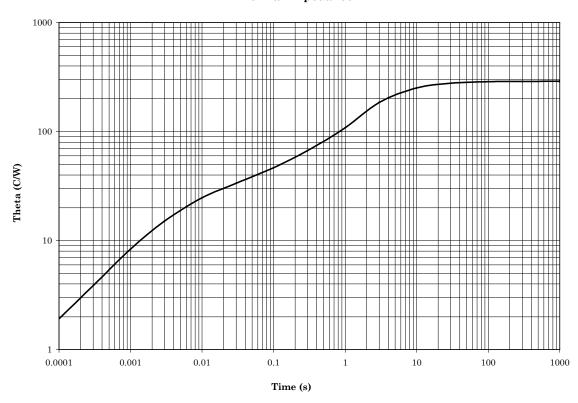
Temperature-Power Derating Curve



- 1. All devices are capable of operating at $\leq T_J$ specified on this curve. Any parallel line to this curve will intersect the appropriate power for the desired maximum T_J allowed.
- 2. Derate design curve constrained by the maximum junction temperature ($T_J \le 175^{\circ}C$) and power rating specified. (See 1.3 herein.)
- 3. Derate design curve chosen at $T_J \le 150^{\circ}C$, where the maximum temperature of electrical test is performed.
- 4. Derate design curves chosen at $T_J \le 125^{\circ}C$, and $110^{\circ}C$ to show power rating where most users want to limit T_J in their application.

FIGURE 7. Temperature-power derating curve (PCB).

Thermal Impedance

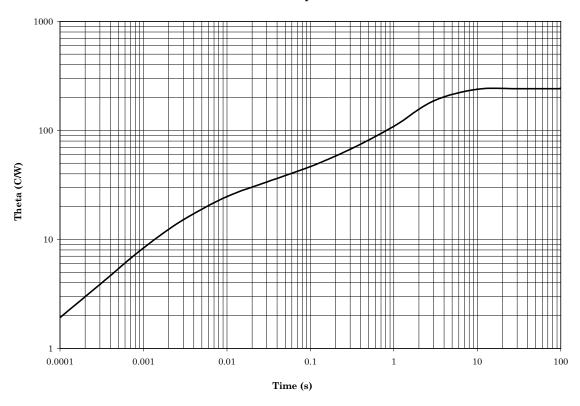


Thermal impedance DO-35 PCB mount, FR4, 1oz Cu, 2.0 x 3.4 inches (50 x 87 mm) pad (MELF) and 3.6 inches (92 mm) diameter (axial with .125 inch (3.18 mm) lead length) at $T_A = 25$ °C.

NOTE: Thermal resistance = 300° C/W. Maximum power rating = 400 mW at T_A = 55° C.

FIGURE 8. Thermal impedance DO-35 PCB mount.

Thermal Impedance

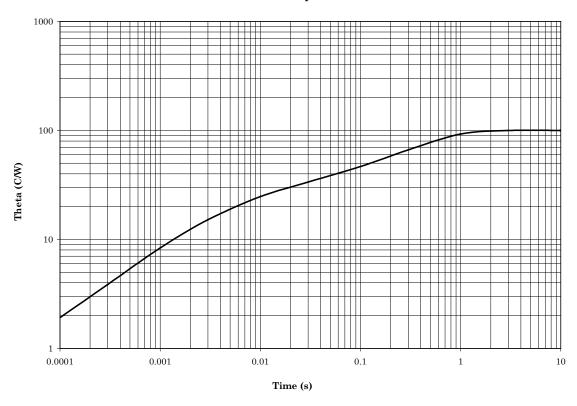


Thermal impedance DO-35 axial, $T_J = 25^{\circ}C$ at .375 inch (9.525 mm) from body.

NOTE: Thermal resistance = 250° C/W. Maximum power rating = 500 mW at T_J = 50° C.

FIGURE 9. Thermal impedance DO-35 axial.

Thermal Impedance



Thermal impedance DO-213A MELF, $T_{EC} = 25^{\circ}C$.

NOTE: Thermal resistance = 100° C/W. Maximum power rating = 500 mW at T_{EC} = 125° C.

FIGURE 10. Thermal impedance DO-213A MELF.

5. PACKAGING

5.1 <u>Packaging</u>. For acquisition purposes, the packaging requirements shall be as specified in the contract or order (see 6.2). When packaging of materiel is to be performed by DoD or in-house contractor personnel, these personnel need to contact the responsible packaging activity to ascertain packaging requirements. Packaging requirements are maintained by the Inventory Control Point's packaging activities within the Military Service or Defense Agency, or within the Military Service's system commands. Packaging data retrieval is available from the managing Military Department's or Defense Agency's automated packaging files, CD-ROM products, or by contacting the responsible packaging activity.

6. NOTES

(This section contains information of a general or explanatory nature that may be helpful, but is not mandatory. The notes specified in MIL-PRF-19500 are applicable to this specification.)

- 6.1 <u>Intended use</u>. Semiconductors conforming to this specification are intended for original equipment design applications and logistic support of existing equipment.
 - 6.2 Acquisition requirements. Acquisition documents should specify the following:
 - a. Title, number, and date of this specification.
 - b. Packaging requirements (see 5.1).
 - c. Lead finish (see 3.4.1).
 - d. Product assurance level and type designator.
- * 6.3 Qualification. With respect to products requiring qualification, awards will be made only for products which are, at the time of award of contract, qualified for inclusion in Qualified Manufacturers List (QML 19500) whether or not such products have actually been so listed by that date. The attention of the contractors is called to these requirements, and manufacturers are urged to arrange to have the products that they propose to offer to the Federal Government tested for qualification in order that they may be eligible to be awarded contracts or orders for the products covered by this specification. Information pertaining to qualification of products may be obtained from DLA Land and Maritime, ATTN: /VQE, P.O. Box 3990, Columbus, OH 43218-3990 or e-mail vqe.chief@dla.mil. An online listing of products qualified to this specification may be found in the Qualified Products Database (QPD) at https://assist.dla.mil.
 - 6.4 Substitution information.
- 6.4.1 <u>Substitutability of 2 percent and 1 percent tolerance devices</u>. Devices of tighter tolerance are a direct one way substitute for the looser tolerance devices (example: JANTX1N4614D-1 substitutes for JANTX1N4614-1).

6.4.2 <u>Substitutability of dash-one parts</u>. Non-dash-one devices have been deleted from this specification. Dash-one devices are a direct substitute for non dash-one devices and are preferred. The following table shows the direct substitutability.

Superseded	Superseding	Superseded	Superseding	Superseded	Superseding
part number					
1N4614	1N4614-1	1N4102	1N4102-1	1N4119	1N4119-1
1N4615	1N4615-1	1N4103	1N4103-1	1N4120	1N4120-1
1N4616	1N4616-1	1N4104	1N4104-1	1N4121	1N4121-1
1N4617	1N4617-1	1N4105	1N4105-1	1N4122	1N4122-1
1N4618	1N4618-1	1N4106	1N4106-1	1N4123	1N4123-1
1N4619	1N4619-1	1N4107	1N4107-1	1N4124	1N4124-1
1N4620	1N4620-1	1N4108	1N4108-1	1N4125	1N4125-1
1N4621	1N4621-1	1N4109	1N4109-1	1N4126	1N4126-1
1N4622	1N4622-1	1N4110	1N4110-1	1N4127	1N4127-1
1N4623	1N4623-1	1N4111	1N4111-1	1N4128	1N4128-1
1N4624	1N4624-1	1N4112	1N4112-1	1N4129	1N4129-1
1N4625	1N4625-1	1N4113	1N4113-1	1N4130	1N4130-1
1N4626	1N4626-1	1N4114	1N4114-1	1N4131	1N4131-1
1N4627	1N4627-1	1N4115	1N4115-1	1N4132	1N4132-1
1N4099	1N4099-1	1N4116	1N4116-1	1N4133	1N4133-1
1N4100	1N4100-1	1N4117	1N4117-1	1N4134	1N4134-1
1N4101	1N4101-1	1N4118	1N4118-1	1N4135	1N4135-1

6.5 <u>Suppliers of JANHC and JANKC die</u>. The qualified JANHC and JANKC suppliers with the applicable letter version (example: JANHCA1N4614) will be identified on the QML.

JANC ordering information								
DINI (4)	Manufacturer CAGE							
PIN (1)	43611 (2)	12954 (2)	52GC4 (2)					
1N4614-1	JANHCA1N4614	JANHCB1N4614	JANHCC1N4614					
1N4615-1	JANHCA1N4615	JANHCB1N4615	JANHCC1N4615					
1N4616-1	JANHCA1N4616	JANHCB1N4616	JANHCC1N4616					
1N4617-1	JANHCA1N4617	JANHCB1N4617	JANHCC1N4617					
1N4618-1	JANHCA1N4618	JANHCB1N4618	JANHCC1N4618					
1N4619-1	JANHCA1N4619	JANHCB1N4619	JANHCC1N4619					
1N4620-1	JANHCA1N4620	JANHCB1N4620	JANHCC1N4620					
1N4621-1	JANHCA1N4621	JANHCB1N4621	JANHCC1N4621					
1N4622-1	JANHCA1N4622	JANHCB1N4622	JANHCC1N4622					
1N4623-1	JANHCA1N4623	JANHCB1N4623	JANHCC1N4623					
1N4624-1	JANHCA1N4624	JANHCB1N4624	JANHCC1N4624					
1N4625-1	JANHCA1N4625	JANHCB1N4625	JANHCC1N4625					
1N4626-1	JANHCA1N4626	JANHCB1N4626	JANHCC1N4626					
1N4627-1	JANHCA1N4627	JANHCB1N4627	JANHCC1N4627					
1N4099-1	JANHCA1N4099	JANHCB1N4099	JANHCC1N4099					
1N4100-1	JANHCA1N4100	JANHCB1N4100	JANHCC1N4100					
1N4101-1	JANHCA1N4101	JANHCB1N4101	JANHCC1N4101					
1N4102-1	JANHCA1N4102	JANHCB1N4102	JANHCC1N4102					
1N4103-1	JANHCA1N4103	JANHCB1N4103	JANHCC1N4103					
1N4104-1	JANHCA1N4104	JANHCB1N4104	JANHCC1N4104					
1N4105-1	JANHCA1N4105	JANHCB1N4105	JANHCC1N4105					
1N4106-1	JANHCA1N4106	JANHCB1N4106	JANHCC1N4106					
1N4107-1	JANHCA1N4107	JANHCB1N4107	JANHCC1N4107					
1N4108-1	JANHCA1N4108	JANHCB1N4108	JANHCC1N4108					
1N4109-1	JANHCA1N4109	JANHCB1N4109	JANHCC1N4109					
1N4110-1	JANHCA1N4110	JANHCB1N4110	JANHCC1N4110					
1N4111-1	JANHCA1N4111	JANHCB1N4111	JANHCC1N4111					

See footnotes at end of table.

6.5 Suppliers of JANHC and JANKC die. Continued.

JANC ordering information						
PIN (1)	Manufacturer CAGE					
, ,	43611(2)	12954(2)	52GC4 (2)			
1N4112-1	JANHCA1N4112	JANHCB1N4112	JANHCC1N4112			
1N4113-1	JANHCA1N4113	JANHCB1N4113	JANHCC1N4113			
1N4114-1	JANHCA1N4114	JANHCB1N4114	JANHCC1N4114			
1N4115-1	JANHCA1N4115	JANHCB1N4115	JANHCC1N4115			
1N4116-1	JANHCA1N4116	JANHCB1N4116	JANHCC1N4116			
1N4117-1	JANHCA1N4117	JANHCB1N4117	JANHCC1N4117			
1N4118-1	JANHCA1N4118	JANHCB1N4118	JANHCC1N4118			
1N4119-1	JANHCA1N4119	JANHCB1N4119	JANHCC1N4119			
1N4120-1	JANHCA1N4120	JANHCB1N4120	JANHCC1N4120			
1N4121-1	JANHCA1N4121	JANHCB1N4121	JANHCC1N4121			
1N4122-1	JANHCA1N4122	JANHCB1N4122	JANHCC1N4122			
1N4123-1	JANHCA1N4123	JANHCB1N4123	JANHCC1N4123			
1N4124-1	JANHCA1N4124	JANHCB1N4124	JANHCC1N4124			
1N4125-1	JANHCA1N4125	JANHCB1N4125	JANHCC1N4125			
1N4126-1	JANHCA1N4126	JANHCB1N4126	JANHCC1N4126			
1N4127-1	JANHCA1N4127	JANHCB1N4127	JANHCC1N4127			
1N4128-1	JANHCA1N4128	JANHCB1N4128	JANHCC1N4128			
1N4129-1	JANHCA1N4129	JANHCB1N4129	JANHCC1N4129			
1N4130-1	JANHCA1N4130	JANHCB1N4130	JANHCC1N4130			
1N4131-1	JANHCA1N4131	JANHCB1N4131	JANHCC1N4131			
1N4132-1	JANHCA1N4132	JANHCB1N4132	JANHCC1N4132			
1N4133-1	JANHCA1N4133	JANHCB1N4133	JANHCC1N4133			
1N4134-1	JANHCA1N4134	JANHCB1N4134	JANHCC1N4134			
1N4135-1	JANHCA1N4135	JANHCB1N4135	JANHCC1N4135			
1N4614-1	JANHCA1N4614	JANHCB1N4614	JANHCC1N4614			
1N4615-1	JANHCA1N4615	JANHCB1N4615	JANHCC1N4615			
1N4616-1	JANHCA1N4616	JANHCB1N4616	JANHCC1N4616			

⁽¹⁾ C and D tolerance suffix are applicable to JANC chips.(2) For JANKC level, replace "JANHC" with "JANKC".

6.6 <u>Changes from previous issue</u>. The margins of this specification are marked with asterisks to indicate where changes from the previous issue were made. This was done as a convenience only and the Government assumes no liability whatsoever for any inaccuracies in these notations. Bidders and contractors are cautioned to evaluate the requirements of this document based on the entire content irrespective of the marginal notations and relationship to the last previous issue.

Custodians:

Army - CR Navy - EC Air Force - 85 NASA - NA DLA - CC Preparing activity: DLA - CC

(Project 5961-2012-102)

Review activities:

Army - AR, AV, MI, SM Navy - AS, MC Air Force - 19, 70, 99

* NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at https://assist.dla.mil.