



Automotive, Sulfur Resistant Lead (Pb)-Free Thick Film, Rectangular Chip Resistors



FEATURES

- Superior resistance against H₂S-atmosphere
- Stability $\Delta R/R = 1$ % for 1000 h at 70 °C
- Metal glaze on high quality ceramic
- · Pure tin solder contacts on Ni barrier layer, provides compatibility with lead (Pb)-free and lead containing soldering processes



- · AEC-Q200 qualified, rev. C compliant
- Material categorization: For definitions of compliance please see www.vishay.com/doc?99912

MODEL	CASE SIZE INCH	CASE SIZE METRIC	POWER RATING P _{70°C} W	LIMITING ELEMENT VOLTAGE MAX. V	TEMPERATURE COEFFICIENT ppm/K	TOLERANCE %	RESISTANCE RANGE Ω	SERIES				
				50	± 50	± 0.5, ± 1	100 to 1.0M	E24; E96				
					± 100	± 0.5	10 to 1.0M	E24; E96				
RCA0402	0402	RR1005	0.063		± 100	± 1	10 to 10M	E24; E96				
HUAU402					± 200	± 1	1.0 to 9.76	E24; E96				
					± 200	± 5	1.0 to 10M	E24				
		Zero-Ohm-Resistor: $R_{\text{max.}}$ = 20 mΩ, $I_{\text{max.}}$ at 70 °C = 1.5 A										
		RR1608	0.10	75	± 50	± 0.5, ± 1	100 to 10M	E24; E96				
	0603				± 100	± 0.5	10 to 10M	E24; E96				
RCA0603	0003				± 100	± 1	1.0 to 10M	E24; E96				
					± 200	± 5	1.0 to 10M	E24				
	Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}\Omega$, $I_{\text{max.}}$ at 70 °C = 2.0 A											
	0805	RR2012	0.125	150	± 50	± 0.5, ± 1	100 to 10M	E24; E96				
					± 100	± 0.5	10 to 10M	E24; E96				
RCA0805					± 100	± 1	1.0 to 10M	E24; E96				
					± 200	± 5	1.0 to 10M	E24				
			Zer	o-Ohm-Resistor: R _{max.} =	20 mΩ, $I_{\text{max.}}$ at 70 °C = 2.5 A							
	1206	RR3216	0.25	200	± 50	± 0.5, ± 1	100 to 1.0M	E24; E96				
					± 100	± 0.5	10 to 10M	E24; E96				
RCA1206					± 100	± 1	1.0 to 10M	E24; E96				
					± 200	± 5	1.0 to 10M	E24				
			Zer	o-Ohm-Resistor: R _{max.} =	$= 20 \text{ m}\Omega$, $I_{\text{max.}}$ at 70	°C = 3.5 A						
	1210	RR3225	0.5		± 50	± 0.5, ± 1	100 to 1.0M	E24; E96				
				200	± 100	± 0.5	10 to 1.0M	E24; E96				
RCA1210					± 100	± 1	1.0 to 10M	E24; E96				
					± 200	± 5	1.0 to 10M	E24				
			Zer	o-Ohm-Resistor: $R_{\sf max.}$ =	$R_{\text{max.}} = 20 \text{ m}\Omega, I_{\text{max.}} \text{ at } 70 \text{ °C} = 5.0 \text{ A}$							
	1218	RR3246	1.0	200	± 50	± 0.5, ± 1	100 to 2.2M	E24; E96				
					± 100	± 0.5	100 to 2.2M	E24; E96				
RCA1218					± 100	± 1	1.0 to 2.2M	E24; E96				
					± 200	± 5	1.0 to 2.2M	E24				
			Zer	o-Ohm-Resistor: R _{max.} =	$= 20 \text{ m}\Omega$, $I_{\text{max.}}$ at 70	°C = 7.0 A						
		RR5025	0.75		± 50	± 0.5, ± 1	100 to 10M	E24; E96				
RCA2010	2010			400	± 100	± 0.5	10 to 10M	E24; E96				
	2010			400	± 100	± 1	1.0 to 10M	E24; E96				
					± 200	± 5	1.0 to 10M	E24				
			Zer	o-Ohm-Resistor: R _{max.} =	$= 20 \text{ m}\Omega$, $I_{\text{max.}}$ at 70	°C = 6.0 A						
		RR6332	1.0	500	± 50	± 0.5, ± 1	100 to 10M	E24; E96				
	2512				± 100	± 0.5	10 to 10M	E24; E96				
RCA2512	2512				± 100	± 1	1.0 to 10M	E24; E96				
	1				± 200	± 5	1.0 to 10M	E24				

Notes

- These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional time.
- Marking: See document "Surface Mount Resistor Marking" (document number 20020).

 Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.

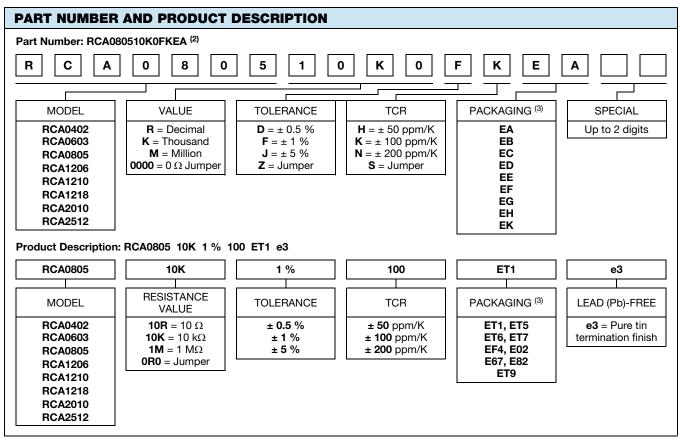


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TECHNICAL SPECIFICATIONS									
PARAMETER	UNIT	RCA0402	RCA0603	RCA0805	RCA1206	RCA1210	RCA1218	RCA2010	RCA2512
Rated dissipation P ₇₀ ⁽¹⁾	W	0.063	0.10	0.125	0.25	0.5	1.0	0.75	1.0
Limiting element voltage $U_{\rm max.}$ AC/DC	V	50	75	150	200	200	200	400	500
Insulation voltage U _{ins.} (1 min)	V	> 75	> 100	> 200	> 300	> 300	> 300	> 300	> 300
Insulation resistance	Ω	> 10 ⁹							
Category temperature range °C		- 55 to + 155							
Failure rate	h ⁻¹	< 0.1 × 10 ⁻⁹							
Mass	mg	0.65	2	5.5	10	16	29.5	25.5	40.5

Note

⁽¹⁾ The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.



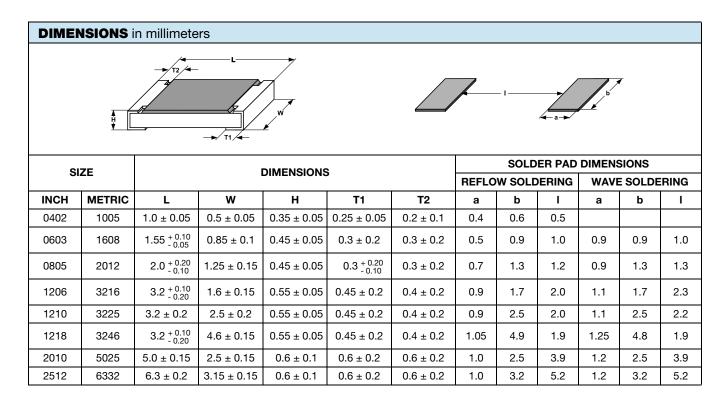
Notes

- (2) Preferred way for ordering products is by use of the PART NUMBER
- (3) Please refer to table PACKAGING, see next page



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PACKAGING											
		REEL									
MODEL		DIAMETER	PITCH	PIECES/ REEL	PACKAGING CODE						
MODEL	TAPE WIDTH				PART NUMBER		PRODUCT DESC.				
					PAPER	BLISTER	PAPER	BLISTER			
		180 mm/7"	2 mm	10 000	ED		ET7				
RCA0402	8 mm	285 mm/11.25"	2 mm	20 000	EC		ET6				
		330 mm/13"	2 mm	50 000	EE		EF4				
	8 mm	180 mm/7"	4 mm	5000	EA		ET1				
RCA0603		285 mm/11.25"	4 mm	10 000	EB		ET5				
		330 mm/13"	4 mm	20 000	EC		ET6				
	8 mm	180 mm/7"	4 mm	5000	EA		ET1				
RCA0805		285 mm/11.25"	4 mm	10 000	EB		ET5				
		330 mm/13"	4 mm	20 000	EC		ET6				
	8 mm	180 mm/7"	4 mm	5000	EA		ET1				
RCA1206		285 mm/11.25"	4 mm	10 000	EB		ET5				
		330 mm/13"	4 mm	20 000	EC		ET6				
	8 mm	180 mm/7"	4 mm	5000	EA		ET1				
RCA1210		285 mm/11.25"	4 mm	10 000	EB		ET5				
		330 mm/13"	4 mm	20 000	EC		ET6				
RCA1218	12 mm	180 mm/7"	4 mm	4000		EK		ET9			
RCA2010	12 mm	180 mm/7"	4 mm	4000		EF		E02			
RCA2512	10 mm	100 /7"	8 mm	2000		EG		E67			
NOA2312	12 mm	180 mm/7"	4 mm	4000		EH		E82			

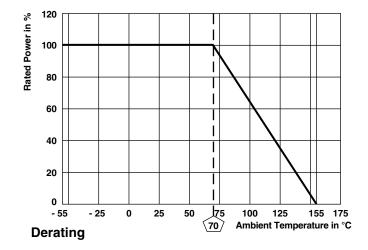






FUNCTIONAL PERFORMANCE

PERFORMANCE IN SULFUR-CONTAINING AMBIANCE							
TEST NAME	HUMID SULFUR VAPOR TEST	HUMID SULFUR VAPOR TEST (Accelerated)					
Reference specification	ASTM B809-95	ASTM B809-95 accelerated conditions					
Test conditions (temperature, humidity)	60 °C ± 2 °C 85 % ± 4 % RH	90 °C ± 2 °C 74 % ± 7 % RH					
Aggressive agent	Sulfur (saturated vapor)	Sulfur (saturated vapor)					
Failure criteria in VI under magnification	No silver sulfide growth at the interface between termination and protective overcoat. No signs of mechanical damage.	No silver sulfide growth at the interface between termination and protective overcoat. No signs of mechanical damage.					
Failure criteria in electrical test	≤ (± 1 % R + 0.05 Ω)	≤ (± 1 % <i>R</i> + 0.05 Ω)					
Time before failure	8000 h	1000 h					





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TEST PROCEDURES AND REQUIREMENTS								
EN 60115-1 CLAUSE				REQUIREMENTS PERMISSIBLE CHANGE (△R)				
	IEC 60068-2 TEST METHOD		PROCEDURE	SIZE 0402	SIZE 0603 TO 2512			
		TEST		STABILITY CLASS 2 OR BETTER				
			Stability for product types:					
			RCA e3	1 Ω to 10 M Ω				
4.5	-	Resistance	-	0.5 %, ± 1 %, ± 5 %				
4.8.4.2	-	Temperature coefficient	(20/- 55/20) °C and (20/125/20) °C	± 50 ppm/K, ± 100 ppm/K, ± 200 ppm				
4.13	-	Short time overload	$U = 2.5 \times \sqrt{P_{70} \times R}$ $\leq 2 \times U_{\text{max}};$ duration: According to style	\pm (0.25 % R + 0.05 Ω)				
4.19	14 (Na)	Rapid change of temperature	30 min. at - 55 °C; 30 min. at 125 °C 5 cycles 1000 cycles	\pm (0.25 % R + 0.05 Ω) \pm (1 % R + 0.05 Ω)				
4.25.1	-	Endurance at 70 °C	$U = \sqrt{P_{70} \times R} \le U_{\text{max}};$ 1.5 h on; 0.5 h off; 70 °C , 1000 h	± (1 % R + 0.05 Ω)	± (0.5 % R + 0.05 Ω)			
4.18.2	58 (Td)	Resistance to soldering heat	Solder bath method (260 ± 5) °C (10 ± 1) s	± (0.25 % R + 0.05 Ω)				
4.24	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; (93 ± 3) % RH; 56 days	± (1 % R + 0.05 Ω)	± (0.5 % R + 0.05 Ω)			
4.25.3	-	Endurance at upper category temperature	155 °C, 1000 h	± (0.5 % R + 0.05 Ω)				

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- AEC-Q200, automotive specification
- IEC 60068-2, environmental test procedures
- ASTM B 809-95, standard test method for porosity in metallic coatings by humid sulfur.

Packaging of components is done in paper or blister tapes according to IEC 60286-3.

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