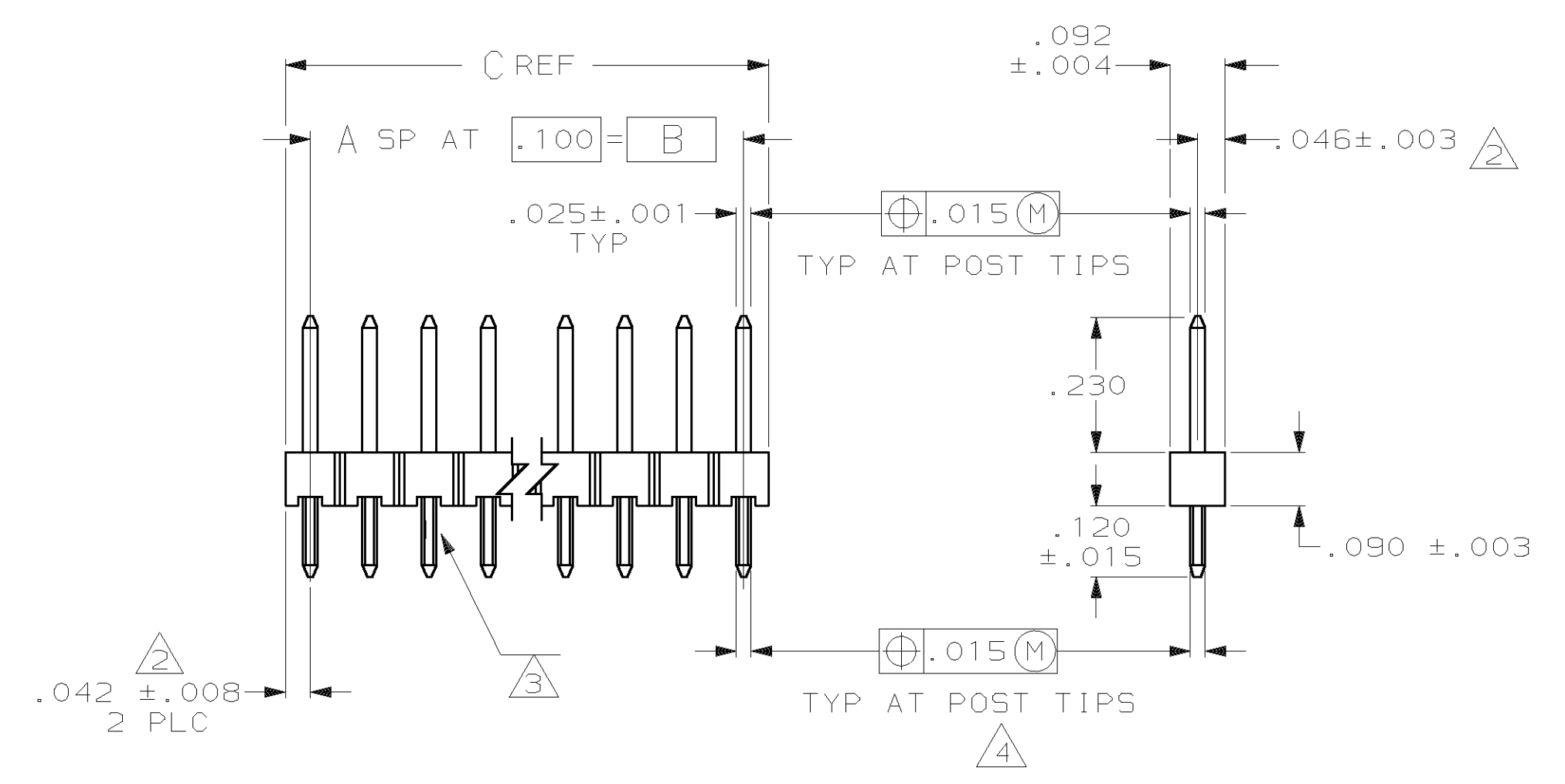
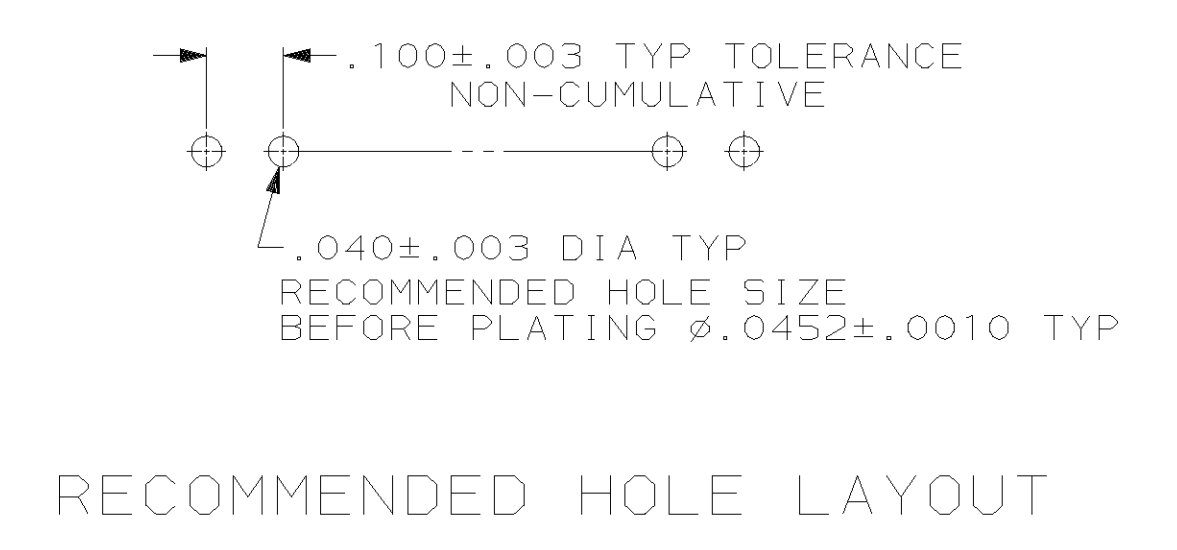


| LOC | | DIST | | REVISIONS | | | | |
|-----|----|------|---|-----------|-----|-------------------------|---------|------|
| AD | 39 | P | F | ZONE | LTR | DESCRIPTION | DATE | APPD |
| | | | | J | | REV PER 063C-0432-02 | 18OCT02 | JG |
| | | | | K | | REV PER EC 063C-0495-03 | 09MAR04 | JG |



- TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING.
- RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
- $\oplus .020 (M)$ FOR KINKED TAILS.



| | | | | |
|-------|-------|----|------------|----------------------|
| 3.984 | 3.900 | 39 | 40 | 2-104346-7 |
| 3.484 | 3.400 | 34 | 35 | 2-104346-6 |
| 2.984 | 2.900 | 29 | 30 | 2-104346-5 |
| 2.584 | 2.500 | 25 | 26 | 2-104346-4 |
| 2.484 | 2.400 | 24 | 25 | 2-104346-3 |
| 2.384 | 2.300 | 23 | 24 | 2-104346-2 |
| 2.284 | 2.200 | 22 | 23 | 2-104346-1 |
| 2.184 | 2.100 | 21 | 22 | 2-104346-0 |
| 2.084 | 2.000 | 20 | 21 | 1-104346-9 |
| 1.984 | 1.900 | 19 | 20 | 1-104346-8 |
| 1.884 | 1.800 | 18 | 19 | 1-104346-7 |
| 1.784 | 1.700 | 17 | 18 | 1-104346-6 |
| 1.684 | 1.600 | 16 | 17 | 1-104346-5 |
| 1.584 | 1.500 | 15 | 16 | 1-104346-4 |
| 1.484 | 1.400 | 14 | 15 | 1-104346-3 |
| 1.384 | 1.300 | 13 | 14 | 1-104346-2 |
| 1.284 | 1.200 | 12 | 13 | 1-104346-1 |
| 1.184 | 1.100 | 11 | 12 | 1-104346-0 |
| 1.084 | 1.000 | 10 | 11 | 104346-9 |
| .984 | .900 | 9 | 10 | 104346-8 |
| .884 | .800 | 8 | 9 | 104346-7 |
| .784 | .700 | 7 | 8 | 104346-6 |
| .684 | .600 | 6 | 7 | 104346-5 |
| .584 | .500 | 5 | 6 | 104346-4 |
| .484 | .400 | 4 | 5 | 104346-3 |
| .384 | .300 | 3 | 4 | 104346-2 |
| .284 | .200 | 2 | 3 | 104346-1 |
| C | B | A | NO OF POSN | ASSEMBLY PART NUMBER |

| | | |
|---|---|--|
| DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN INCHES TOLERANCES ON: 2 PLC DEC ± .005 3 PLC DEC ± .005 ANGLES ± - | DR 2-8-88 H MOLL CHK 2-8-88 R. FEIDT APPD 2-8-88 R. FEIDT | AMP INCORPORATED Harrisburg, Pa. 17105 |
| MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC COLOR-BLACK POSTS: PHOSPHOR BRONZE FINISH POSTS: .000100-.000200 MATTE TIN-LEAD, ALL OVER .000050 NICKEL | APPD 2-8-88 R. ELICKER PRODUCT SPEC - APPLICATION SPEC - WEIGHT - | |
| | | SIZE D 00779 SCALE 4:1 FSCM NO 104346 DRAWING NO 104346 SHEET 1 OF 1 |