

Customer Information Sheet

DRAWING No.: M80-681XXXX

SHEET 2 OF 2

IF IN DOUBT - ASK

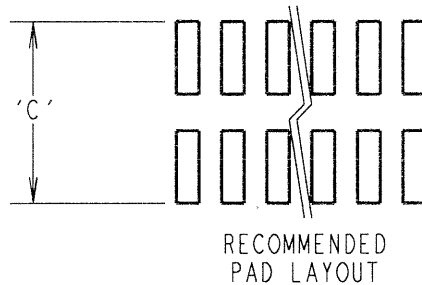
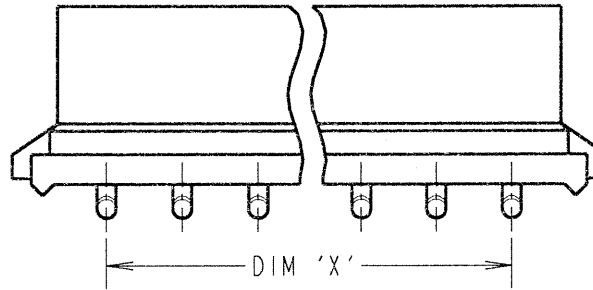
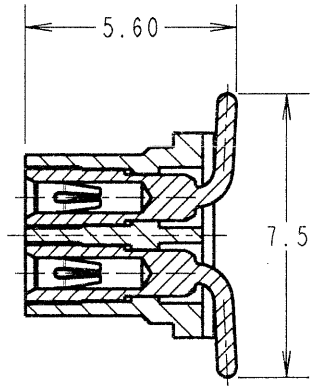
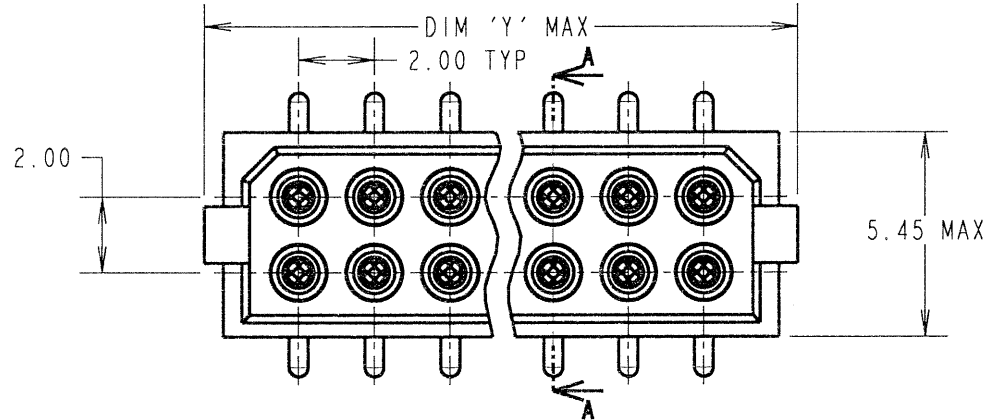
(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

ASSEMBLY PART No.	No. OF CONTACTS	DIM 'X'	DIM 'Y'
M80-68104XX	4	2.00	7.15
M80-68106XX	6	4.00	9.15
M80-68108XX	8	6.00	11.15
M80-68110XX	10	8.00	13.15
M80-68112XX	12	10.00	15.15
M80-68114XX	14	12.00	17.15
M80-68116XX	16	14.00	19.15
M80-68118XX	18	16.00	21.15
M80-68120XX	20	18.00	23.15
M80-68126XX	26	24.00	29.15
M80-68134XX	34	32.00	37.15
M80-68144XX	44	42.00	47.15



SPECIFICATIONS:

MATERIAL:
 MOULDING = GLASS-FILLED POLYAMIDE 46, UL94V-0, BLACK
 CONTACT CLIP = BERYLLIUM COPPER
 CONTACT SHELL = BRASS

FINISH:
 01 = 0.3µ GOLD CLIP, 4µ TIN/LEAD SHELL
 05 = 0.3µ GOLD CLIP, 0.3µ GOLD SHELL
 T6 = 1.3µ 90/10 TIN/LEAD CLIP, 4µ TIN/LEAD SHELL
 42 = 0.3µ GOLD CLIP, 4µ 100% TIN SHELL

ELECTRICAL:
 CURRENT RATING AT 25°C = 3.0A MAX
 CURRENT RATING AT 85°C = 2.2A MAX
 WORKING VOLTAGE = 120V AC/DC
 VOLTAGE PROOF = 360V AC/DC
 CONTACT RESISTANCE = 25 mΩ MAX
 INSULATION RESISTANCE = 100 MΩ MIN

MECHANICAL:
 DURABILITY = 500 OPERATIONS
 INSERTION FORCE = 2.8N MAX, 1.0N MIN
 WITHDRAWAL FORCE = 1.8N MAX, 0.2N MIN

ENVIRONMENTAL:
 TEMPERATURE RANGE = -55°C TO +125°C

PACKING:
 TUBE

NOTES:

1. FOR CONNECTOR WITH PICK AND PLACE PAD, SEE DRAWING M80-681XXXXP.

ORDER CODE: **M80-681XXXX**

TOTAL No. OF CONTACTS
 04, 06, 08, 10, 12, 14,
 16, 18, 20, 26, 34, 44

FINISH
 01 - GOLD CLIP, TIN/LEAD SHELL
 05 - GOLD CLIP, GOLD SHELL
 T6 - TIN/LEAD CLIP, TIN/LEAD SHELL
 42 - GOLD CLIP, 100% TIN SHELL

JMB	C	02.08.06	9355
NAME	ISS.	DATE	C/NOTE
APPROVED: <i>J.B.</i>			
CHECKED: <i>[Signature]</i>			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN

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TOLERANCES

X. = ±1mm
 X.X = ±0.25mm
 X.XX = ±0.10mm
 X.XXX = ±0.01mm
 ANGLES = ±5°
 UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm²

TITLE:

DATAMATE DIL VERTICAL SMT SOCKET ASSEMBLY

DRAWING NUMBER:

M80-681XXXX

HARWIN INC
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