

# DATA SHEET

## **74AHC257; 74AHCT257** Quad 2-input multiplexer; 3-state

Product specification  
File under Integrated Circuits, IC06

2000 Apr 03

## Quad 2-input multiplexer; 3-state

**74AHC257;  
74AHCT257**

### FEATURES

- ESD protection:  
HBM EIA/JESD22-A114-A exceeds 2000 V  
MM EIA/JESD22-A115-A exceeds 200 V  
CDM EIA/JESD22-C101 exceeds 1000 V
- Balanced propagation delays
- All inputs have Schmitt-trigger actions
- Non-inverting data path
- Inputs accept voltages higher than  $V_{CC}$
- For AHC only: operates with CMOS input levels
- For AHCT only: operates with TTL input levels
- Specified from  $-40$  to  $+85$  °C and  $-40$  to  $+125$  °C.

### DESCRIPTION

The 74AHC/AHCT257 are high-speed Si-gate CMOS devices and are pin compatible with Low power Schottky TTL (LSTTL). They are specified in compliance with JEDEC standard No. 7A.

The 74AHC/AHCT257 has four identical 2-input multiplexers with 3-state outputs, which select 4 bits of

data from two sources and are controlled by a common data select input (S).

The data inputs from source 0 ( $1I_0$  to  $4I_0$ ) are selected when input S is LOW and the data inputs from source 1 ( $1I_1$  to  $4I_1$ ) are selected when S is HIGH. Data appears at the outputs (1Y to 4Y) in true (non-inverting) form from the selected inputs.

The 74AHC/AHCT257 is the logic implementation of a 4-pole 2-position switch, where the position of the switch is determined by the logic levels applied to S. The outputs are forced to a high impedance OFF-state when  $\overline{OE}$  is HIGH.

If  $\overline{OE}$  is LOW then the logic equations for the outputs are:

$$1Y = 1I_1 \times S + 1I_0 \times \overline{S};$$

$$2Y = 2I_1 \times S + 2I_0 \times \overline{S};$$

$$3Y = 3I_1 \times S + 3I_0 \times \overline{S};$$

$$4Y = 4I_1 \times S + 4I_0 \times \overline{S}.$$

The '257' is identical to the '258' but has non-inverting (true) outputs.

### QUICK REFERENCE DATA

GND = 0 V;  $T_{amb} = 25$  °C;  $t_r = t_f \leq 3.0$  ns.

SYMBOL	PARAMETER	CONDITIONS	TYPICAL		UNIT
			AHC	AHCT	
$t_{PHL}/t_{PLH}$	propagation delay				
	$nI_0, nI_1$ to $nY$	$C_L = 15$ pF; $V_{CC} = 5$ V	2.9	3.7	ns
	S to $nY$	$C_L = 15$ pF; $V_{CC} = 5$ V	3.5	5.1	ns
$C_I$	input capacitance	$V_I = V_{CC}$ or GND	3.0	3.0	pF
$C_O$	output capacitance		4.0	4.0	pF
$C_{PD}$	power dissipation capacitance	$C_L = 50$ pF; $f_i = 1$ MHz; notes 1 and 2			
		4 outputs switching via input S	45	51	pF
		1 output switching via input I	15	15	pF

### Notes

1.  $C_{PD}$  is used to determine the dynamic power dissipation ( $P_D$  in  $\mu$ W).

$P_D = C_{PD} \times V_{CC}^2 \times f_i + \sum (C_L \times V_{CC}^2 \times f_o)$  where:

$f_i$  = input frequency in MHz;

$f_o$  = output frequency in MHz;

$\sum (C_L \times V_{CC}^2 \times f_o)$  = sum of outputs;

$C_L$  = output load capacitance in pF;

$V_{CC}$  = supply voltage in Volts.

2. The condition is  $V_I = \text{GND}$  to  $V_{CC}$ .

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## FUNCTION TABLE

See note 1.

INPUT				OUTPUT
$\overline{\text{OE}}$	S	$\text{nI}_0$	$\text{nI}_1$	$\text{nY}$
H	X	X	X	Z
L	H	X	L	L
L	H	X	H	H
L	L	L	X	L
L	L	H	X	H

## Note

- H = HIGH voltage level;  
L = LOW voltage level;  
X = don't care;  
Z = high impedance OFF-state.

## ORDERING INFORMATION

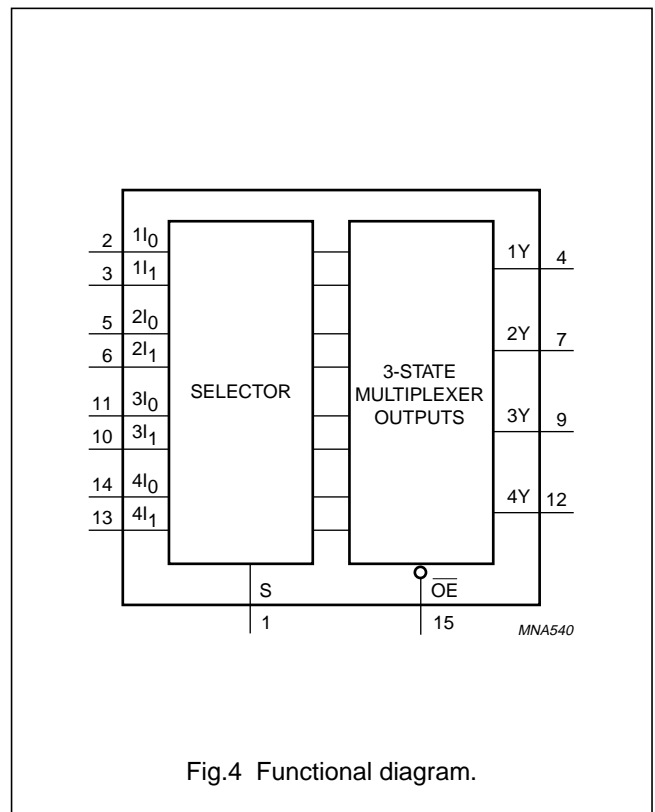
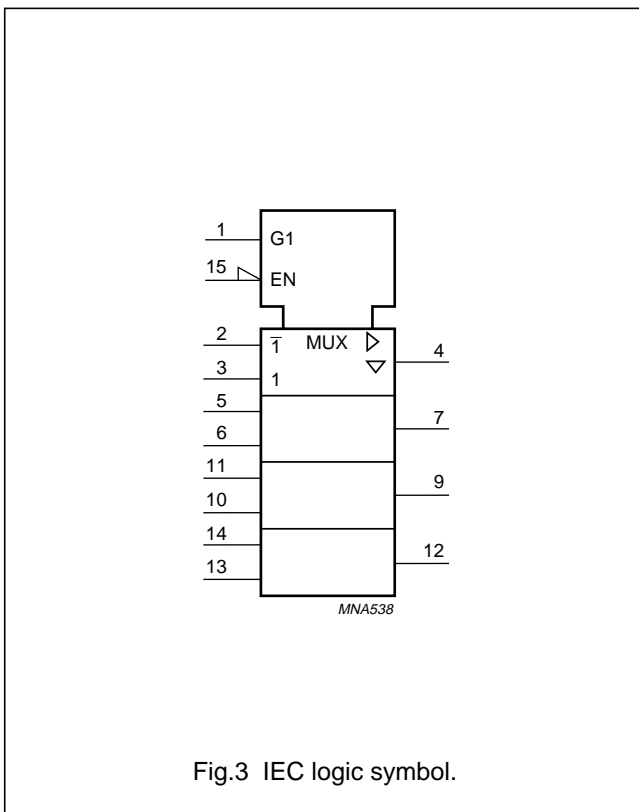
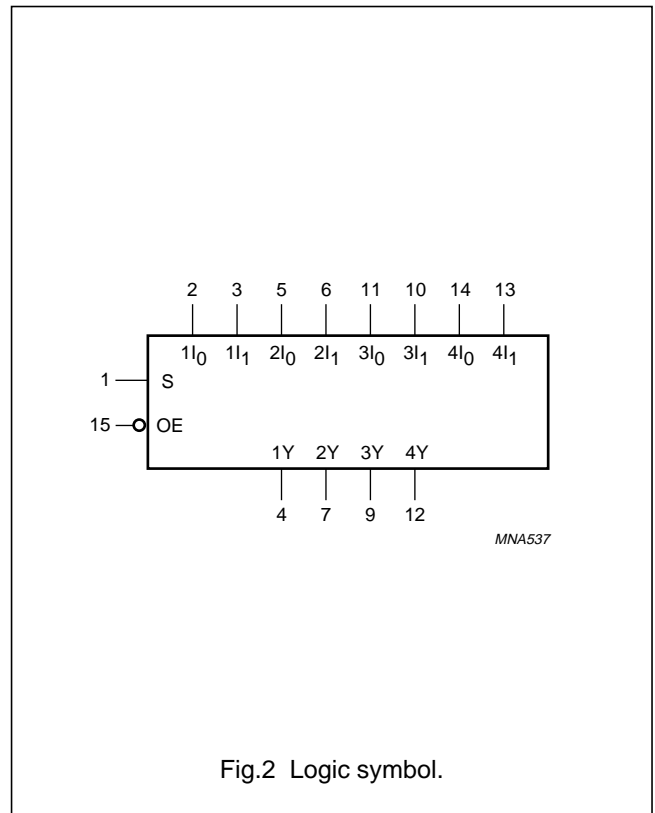
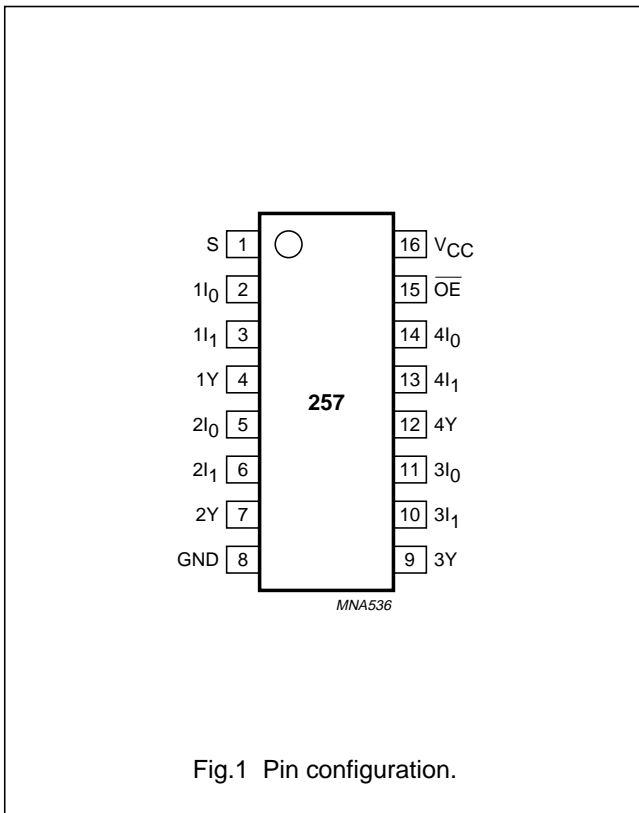
TYPE NUMBER	PACKAGES				
	TEMPERATURE RANGE	PINS	PACKAGE	MATERIAL	CODE
74AHC257D	-40 to +125 °C	16	SO	plastic	SOT109-1
74AHC257PW		16	TSSOP	plastic	SOT403-1
74AHCT257D		16	SO	plastic	SOT109-1
74AHCT257PW		16	TSSOP	plastic	SOT403-1

## PINNING

PIN	SYMBOL	DESCRIPTION
1	S	common data select input
2, 5, 11 and 14	$1\text{I}_0$ to $4\text{I}_0$	data inputs from source 0
3, 6, 10 and 13	$1\text{I}_1$ to $4\text{I}_1$	data inputs from source 1
4, 7, 9 and 12	$1\text{Y}$ to $4\text{Y}$	multiplexer outputs
8	GND	ground (0 V)
15	$\overline{\text{OE}}$	output enable input (active LOW)
16	$V_{\text{CC}}$	DC supply voltage

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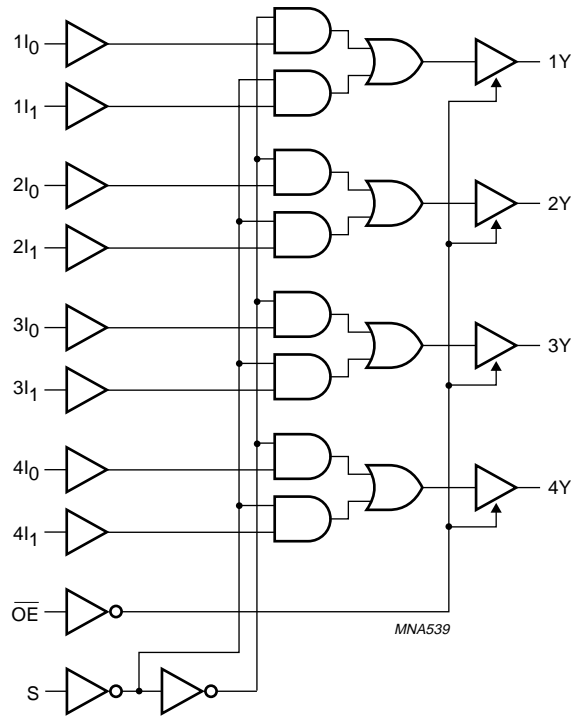


Fig.5 Logic diagram.

## Quad 2-input multiplexer; 3-state

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## RECOMMENDED OPERATING CONDITIONS

SYMBOL	PARAMETER	CONDITIONS	74AHC			74AHCT			UNIT
			MIN.	TYP.	MAX.	MIN.	TYP.	MAX.	
$V_{CC}$	DC supply voltage		2.0	5.0	5.5	4.5	5.0	5.5	V
$V_I$	input voltage		0	–	5.5	0	–	5.5	V
$V_O$	output voltage		0	–	$V_{CC}$	0	–	$V_{CC}$	V
$T_{amb}$	operating ambient temperature	see DC and AC characteristics per device	–40	+25	+85	–40	+25	+85	°C
			–40	+25	+125	–40	+25	+125	°C
$t_r, t_f$ ( $\Delta t/\Delta V$ )	input rise and fall time ratios	$V_{CC} = 3.3 \pm 0.3$ V	–	–	100	–	–	–	ns/V
		$V_{CC} = 5 \pm 0.5$ V	–	–	20	–	–	20	ns/V

## LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 60134); voltages are referenced to GND (ground = 0 V).

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
$V_{CC}$	DC supply voltage		–0.5	+7.0	V
$V_I$	input voltage		–0.5	+7.0	V
$I_{IK}$	DC input diode current	$V_I < -0.5$ V; note 1	–	–20	mA
$I_{OK}$	DC output clamping diode current	$V_O < -0.5$ V or $V_O > V_{CC} + 0.5$ V; note 1	–	$\pm 20$	mA
$I_O$	DC output sink current	$-0.5$ V $< V_O < V_{CC} + 0.5$ V	–	$\pm 25$	mA
$I_{CC}; I_{GND}$	DC $V_{CC}$ or GND current		–	$\pm 75$	mA
$T_{stg}$	storage temperature		–65	+150	°C
$P_D$	power dissipation per package	for temperature range: –40 to +125 °C; note 2	–	500	mW

## Notes

- The input and output voltage ratings may be exceeded if the input and output current ratings are observed.
- For SO packages: above 70 °C the value of  $P_D$  derates linearly with 8 mW/K.  
For TSSOP packages: above 60 °C the value of  $P_D$  derates linearly with 5.5 mW/K.

## Quad 2-input multiplexer; 3-state

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## DC CHARACTERISTICS

## 74AHC family

Over recommended operating conditions; voltages are referenced to GND (ground = 0 V).

SYMBOL	PARAMETER	TEST CONDITIONS		$T_{amb}$ (°C)						UNIT	
		OTHER	$V_{CC}$ (V)	25			-40 to +85		-40 to +125		
				MIN.	TYP.	MAX.	MIN.	MAX.	MIN.		MAX.
$V_{IH}$	HIGH-level input voltage		2.0	1.5	–	–	1.5	–	1.5	–	V
			3.0	2.1	–	–	2.1	–	2.1	–	V
			5.5	3.85	–	–	3.85	–	3.85	–	V
$V_{IL}$	LOW-level input voltage		2.0	–	–	0.5	–	0.5	–	0.5	V
			3.0	–	–	0.9	–	0.9	–	0.9	V
			5.5	–	–	1.65	–	1.65	–	1.65	V
$V_{OH}$	HIGH-level output voltage	$V_I = V_{IH}$ or $V_{IL}$ ; $I_O = -50 \mu A$	2.0	1.9	2.0	–	1.9	–	1.9	–	V
			3.0	2.9	3.0	–	2.9	–	2.9	–	V
			4.5	4.4	4.5	–	4.4	–	4.4	–	V
		$V_I = V_{IH}$ or $V_{IL}$ ; $I_O = -4.0$ mA	3.0	2.58	–	–	2.48	–	2.40	–	V
	$V_I = V_{IH}$ or $V_{IL}$ ; $I_O = -8.0$ mA	4.5	3.94	–	–	3.8	–	3.70	–	V	
$V_{OL}$	LOW-level output voltage	$V_I = V_{IH}$ or $V_{IL}$ ; $I_O = 50 \mu A$	2.0	–	0	0.1	–	0.1	–	0.1	V
			3.0	–	0	0.1	–	0.1	–	0.1	V
			4.5	–	0	0.1	–	0.1	–	0.1	V
		$V_I = V_{IH}$ or $V_{IL}$ ; $I_O = 4.0$ mA	3.0	–	–	0.36	–	0.44	–	0.55	V
		$V_I = V_{IH}$ or $V_{IL}$ ; $I_O = 8.0$ mA	4.5	–	–	0.36	–	0.44	–	0.55	V
$I_I$	input leakage current	$V_I = V_{CC}$ or GND	5.5	–	–	0.1	–	1.0	–	2.0	$\mu A$
$I_{OZ}$	3-state output OFF current	$V_I = V_{IH}$ or $V_{IL}$ ; $V_O = V_{CC}$ or GND	5.5	–	–	$\pm 0.25$	–	$\pm 2.5$	–	$\pm 10.0$	$\mu A$
$I_{CC}$	quiescent supply current	$V_I = V_{CC}$ or GND; $I_O = 0$	5.5	–	–	4.0	–	40	–	80	$\mu A$
$C_I$	input capacitance		–	–	3	10	–	10	–	10	pF

## Quad 2-input multiplexer; 3-state

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## 74AHCT family

Over recommended operating conditions; voltages are referenced to GND (ground = 0 V).

SYMBOL	PARAMETER	TEST CONDITIONS		T <sub>amb</sub> (°C)						UNIT	
		OTHER	V <sub>CC</sub> (V)	25			-40 to +85		-40 to +125		
				MIN.	TYP.	MAX.	MIN.	MAX.	MIN.		MAX.
V <sub>IH</sub>	HIGH-level input voltage		4.5 to 5.5	2.0	–	–	2.0	–	2.0	–	V
V <sub>IL</sub>	LOW-level input voltage		4.5 to 5.5	–	–	0.8	–	0.8	–	0.8	V
V <sub>OH</sub>	HIGH-level output voltage	V <sub>I</sub> = V <sub>IH</sub> or V <sub>IL</sub> ; I <sub>O</sub> = -50 µA	4.5	4.4	4.5	–	4.4	–	4.4	–	V
		V <sub>I</sub> = V <sub>IH</sub> or V <sub>IL</sub> ; I <sub>O</sub> = -8.0 mA	4.5	3.94	–	–	3.8	–	3.70	–	V
V <sub>OL</sub>	LOW-level output voltage	V <sub>I</sub> = V <sub>IH</sub> or V <sub>IL</sub> ; I <sub>O</sub> = 50 µA	4.5	–	0	0.1	–	0.1	–	0.1	V
		V <sub>I</sub> = V <sub>IH</sub> or V <sub>IL</sub> ; I <sub>O</sub> = 8.0 mA	4.5	–	–	0.36	–	0.44	–	0.55	V
I <sub>I</sub>	input leakage current	V <sub>I</sub> = V <sub>IH</sub> or V <sub>IL</sub>	5.5	–	–	0.1	–	1.0	–	2.0	µA
I <sub>oz</sub>	3-state output OFF current	V <sub>I</sub> = V <sub>IH</sub> or V <sub>IL</sub> ; V <sub>O</sub> = V <sub>CC</sub> or GND per input pin; other inputs at V <sub>CC</sub> or GND; I <sub>O</sub> = 0	5.5	–	–	±0.25	–	±2.5	–	±10.0	µA
I <sub>CC</sub>	quiescent supply current	V <sub>I</sub> = V <sub>CC</sub> or GND; I <sub>O</sub> = 0	5.5	–	–	4.0	–	40	–	80	µA
ΔI <sub>CC</sub>	additional quiescent supply current per input pin	V <sub>I</sub> = V <sub>CC</sub> - 2.1 V other inputs at V <sub>CC</sub> or GND; I <sub>O</sub> = 0	4.5 to 5.5	–	–	1.35	–	1.5	–	1.5	mA
C <sub>I</sub>	input capacitance		–	–	3	10	–	10	–	10	pF



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## AC CHARACTERISTICS

## Type 74AHC257

GND = 0 V;  $t_r = t_f \leq 3.0$  ns.

SYMBOL	PARAMETER	TEST CONDITIONS		$T_{amb}$ (°C)						UNIT	
		WAVEFORMS	$C_L$	25			-40 to +85		-40 to +125		
				MIN.	TYP.	MAX.	MIN.	MAX.	MIN.		MAX.
<b><math>V_{CC} = 3.0</math> to <math>3.6</math> V; note 1</b>											
$t_{PHL}/t_{PLH}$	propagation delay $nI_0$ to $nY$ ; $nI_1$ to $nY$	see Figs 6 and 8	15 pF	–	4.2	9.3	1.0	11.0	1.0	12.0	ns
	propagation delay S to $nY$			–	5.2	11.0	1.0	13.0	1.0	14.0	ns
$t_{PZH}/t_{PZL}$	3-state output enable time $\overline{OE}$ to $nY$	see Figs 7 and 8		–	4.5	10.5	1.0	12.5	1.0	13.5	ns
$t_{PHZ}/t_{PLZ}$	3-state output disable time $OE$ to $nY$			–	5.1	9.5	1.0	11.0	1.0	11.5	ns
$t_{PHL}/t_{PLH}$	propagation delay $nI_0$ to $nY$ ; $nI_1$ to $nY$	see Figs 6 and 8	50 pF	–	6.0	12.8	1.0	14.5	1.0	16.0	ns
	propagation delay S to $nY$			–	7.4	14.5	1.0	16.5	1.0	18.5	ns
$t_{PZH}/t_{PZL}$	3-state output enable time $\overline{OE}$ to $nY$	see Figs 7 and 8		–	6.4	14.0	1.0	16.0	1.0	17.5	ns
$t_{PHZ}/t_{PLZ}$	3-state output disable time $\overline{OE}$ to $nY$			–	7.2	12.0	1.0	13.5	1.0	14.5	ns
<b><math>V_{CC} = 4.5</math> to <math>5.5</math> V; note 2</b>											
$t_{PHL}/t_{PLH}$	propagation delay $nI_0$ to $nY$ ; $nI_1$ to $nY$	see Figs 6 and 8	15 pF	–	2.9	5.9	1.0	7.0	1.0	7.5	ns
	propagation delay S to $nY$			–	3.5	6.8	1.0	8.0	1.0	8.5	ns
$t_{PZH}/t_{PZL}$	3-state output enable time $OE$ to $nY$	see Figs 7 and 8		–	3.2	6.8	1.0	8.0	1.0	8.5	ns
$t_{PHZ}/t_{PLZ}$	3-state output disable time $\overline{OE}$ to $nY$			–	3.4	6.5	1.0	7.0	1.0	8.5	ns
$t_{PHL}/t_{PLH}$	propagation delay $nI_0$ to $nY$ ; $nI_1$ to $nY$	see Figs 6 and 8	50 pF	–	4.2	7.9	1.0	9.0	1.0	11.5	ns
	propagation delay S to $nY$			–	5.0	8.8	1.0	10.0	1.0	12.5	ns
$t_{PZH}/t_{PZL}$	3-state output enable time $\overline{OE}$ to $nY$	see Figs 7 and 8		–	4.5	8.8	1.0	10.0	1.0	12.5	ns
$t_{PHZ}/t_{PLZ}$	3-state output disable time $OE$ to $nY$			–	4.9	7.9	1.0	9.0	1.0	9.5	ns

## Notes

1. Typical values at  $V_{CC} = 3.3$  V.
2. Typical values at  $V_{CC} = 5.0$  V.

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Type 74AHCT257

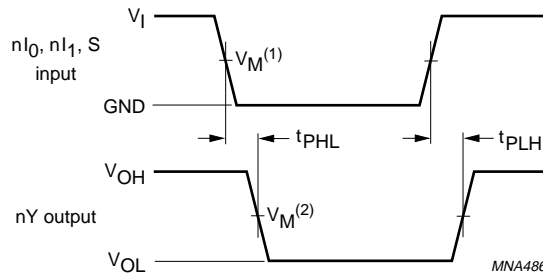
GND = 0 V;  $t_r = t_f \leq 3.0$  ns.

SYMBOL	PARAMETER	TEST CONDITIONS		$T_{amb}$ (°C)						UNIT	
		WAVEFORMS	$C_L$	25			-40 to +85		-40 to +125		
				MIN.	TYP.	MAX.	MIN.	MAX.	MIN.		MAX.
<b><math>V_{CC} = 4.5</math> to <math>5.5</math> V; note 1</b>											
$t_{PHL}/t_{PLH}$	propagation delay $nI_0$ to nY; $nI_1$ to nY	see Figs 6 and 8	15 pF	-	3.7	6.5	1.0	8.0	1.0	9.0	ns
	propagation delay S to nY			-	5.1	9.0	1.0	10.5	1.0	11.5	ns
$t_{PZH}/t_{PZL}$	3-state output enable time $\overline{OE}$ to nY	see Figs 7 and 8	15 pF	-	3.9	8.0	1.0	9.0	1.0	10.0	ns
$t_{PHZ}/t_{PLZ}$	3-state output disable time $\overline{OE}$ to nY			-	4.5	7.5	1.0	8.0	1.0	8.5	ns
$t_{PHL}/t_{PLH}$	propagation delay $nI_0$ to nY; $nI_1$ to nY	see Figs 6 and 8	50 pF	-	4.9	8.5	1.0	10.0	1.0	11.0	ns
	propagation delay S to nY			-	6.4	10.5	1.0	12.5	1.0	13.5	ns
$t_{PZH}/t_{PZL}$	3-state output enable time $\overline{OE}$ to nY	see Figs 7 and 8	50 pF	-	5.1	10.0	1.0	11.0	1.0	12.0	ns
$t_{PHZ}/t_{PLZ}$	3-state output disable time $\overline{OE}$ to nY			-	6.5	9.5	1.0	10.5	1.0	11.5	ns

Note

1. Typical values at  $V_{CC} = 5.0$  V.

AC WAVEFORMS

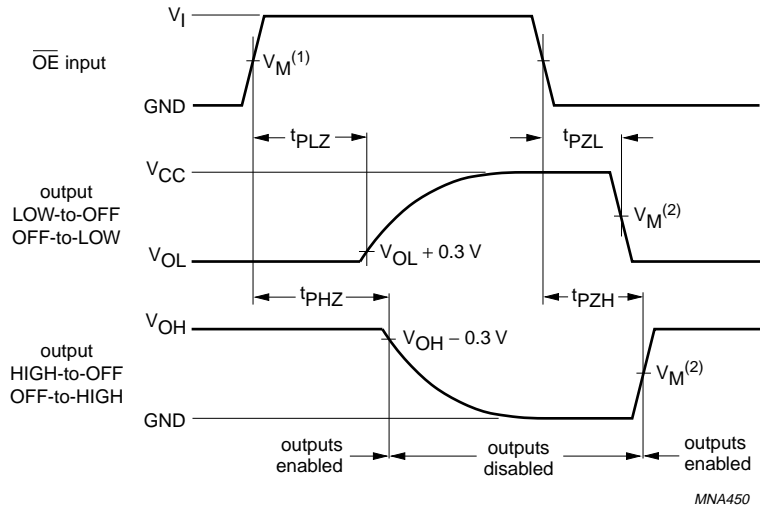


FAMILY	$V_I$ INPUT REQUIREMENTS	$V_M^{(1)}$ INPUT	$V_M^{(2)}$ OUTPUT
AHC	GND to $V_{CC}$	50% $V_{CC}$	50% $V_{CC}$
AHCT	GND to 3.0 V	1.5 V	50% $V_{CC}$

Fig.6 The data inputs ( $I_0, I_1$ ) and common data select input (S) to output (nY) propagation delays.

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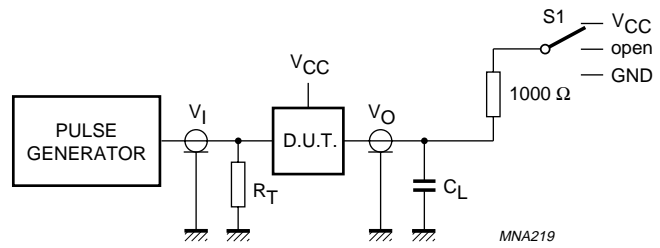
74AHC257;  
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MNA450

FAMILY	V <sub>I</sub> INPUT REQUIREMENTS	V <sub>M</sub> <sup>(1)</sup> INPUT	V <sub>M</sub> <sup>(2)</sup> OUTPUT
AHC	GND to V <sub>CC</sub>	50% V <sub>CC</sub>	50% V <sub>CC</sub>
AHCT	GND to 3.0 V	1.5 V	50% V <sub>CC</sub>

Fig.7 3-state enable and disable times.



MNA219

TEST	S1
t <sub>PLH</sub> /t <sub>PHL</sub>	open
t <sub>PLZ</sub> /t <sub>PZL</sub>	V <sub>CC</sub>
t <sub>PHZ</sub> /t <sub>PZH</sub>	GND

Definitions for test circuit.  
C<sub>L</sub> = load capacitance including jig and probe capacitance (See Chapter "AC characteristics").  
R<sub>T</sub> = termination resistance should be equal to the output impedance Z<sub>o</sub> of the pulse generator.

Fig.8 Load circuitry for switching times.

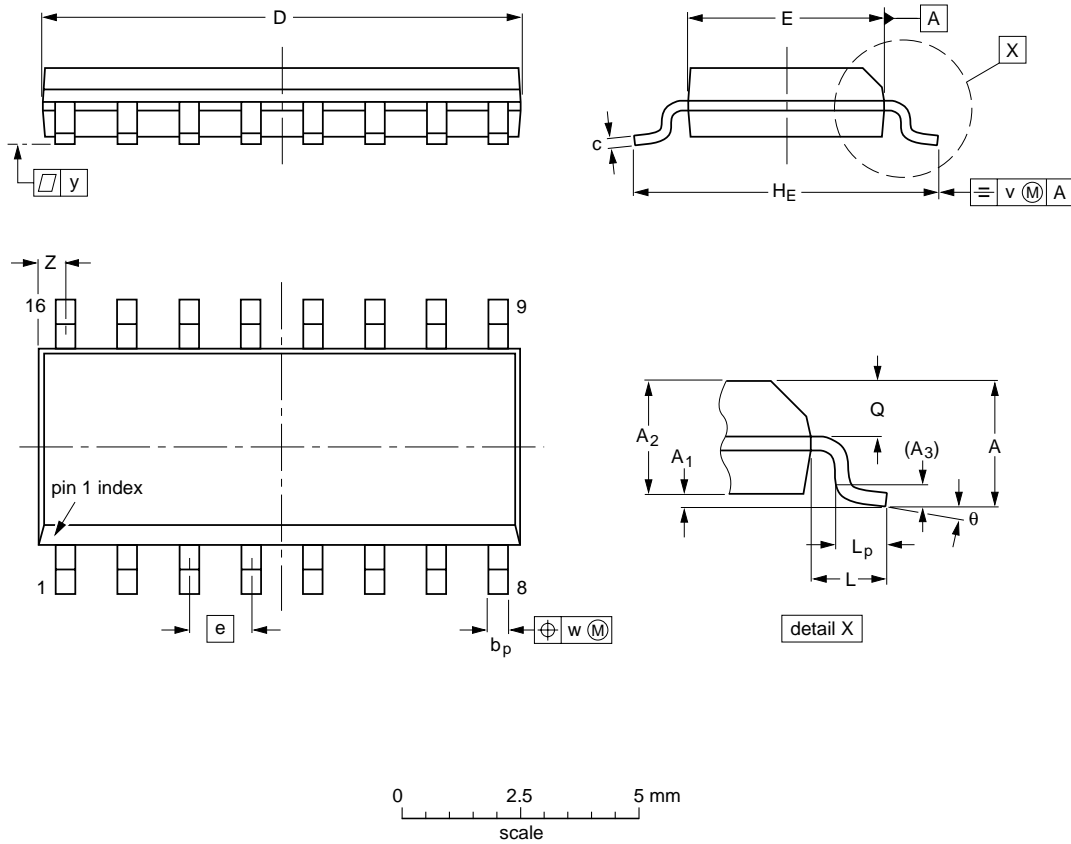
Quad 2-input multiplexer; 3-state

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PACKAGE OUTLINES

SO16: plastic small outline package; 16 leads; body width 3.9 mm

SOT109-1



DIMENSIONS (inch dimensions are derived from the original mm dimensions)

UNIT	A max.	A <sub>1</sub>	A <sub>2</sub>	A <sub>3</sub>	b <sub>p</sub>	c	D <sup>(1)</sup>	E <sup>(1)</sup>	e	H <sub>E</sub>	L	L <sub>p</sub>	Q	v	w	y	Z <sup>(1)</sup>	θ
mm	1.75	0.25 0.10	1.45 1.25	0.25	0.49 0.36	0.25 0.19	10.0 9.8	4.0 3.8	1.27	6.2 5.8	1.05	1.0 0.4	0.7 0.6	0.25	0.25	0.1	0.7 0.3	8° 0°
inches	0.069	0.010 0.004	0.057 0.049	0.01	0.019 0.014	0.0100 0.0075	0.39 0.38	0.16 0.15	0.050	0.244 0.228	0.041	0.039 0.016	0.028 0.020	0.01	0.01	0.004	0.028 0.012	

Note

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.

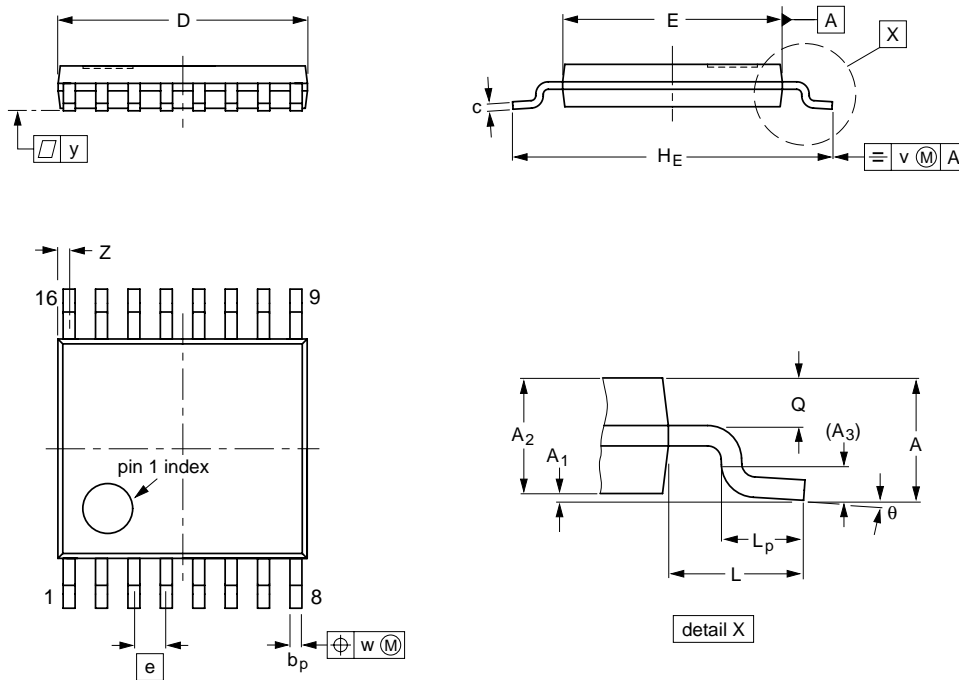
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	IEC	JEDEC	EIAJ		
SOT109-1	076E07	MS-012			97-05-22- 99-12-27

Quad 2-input multiplexer; 3-state

74AHC257;  
74AHCT257

TSSOP16: plastic thin shrink small outline package; 16 leads; body width 4.4 mm

SOT403-1



**DIMENSIONS (mm are the original dimensions)**

UNIT	A max.	A <sub>1</sub>	A <sub>2</sub>	A <sub>3</sub>	b <sub>p</sub>	c	D <sup>(1)</sup>	E <sup>(2)</sup>	e	H <sub>E</sub>	L	L <sub>p</sub>	Q	v	w	y	z <sup>(1)</sup>	θ
mm	1.10	0.15 0.05	0.95 0.80	0.25	0.30 0.19	0.2 0.1	5.1 4.9	4.5 4.3	0.65	6.6 6.2	1.0	0.75 0.50	0.4 0.3	0.2	0.13	0.1	0.40 0.06	8° 0°

**Notes**

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.
2. Plastic interlead protrusions of 0.25 mm maximum per side are not included.

OUTLINE VERSION	REFERENCES				EUROPEAN PROJECTION	ISSUE DATE
	IEC	JEDEC	EIAJ			
SOT403-1		MO-153				95-04-04 99-12-27

## Quad 2-input multiplexer; 3-state

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### SOLDERING

#### Introduction to soldering surface mount packages

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"Data Handbook IC26; Integrated Circuit Packages"* (document order number 9398 652 90011).

There is no soldering method that is ideal for all surface mount IC packages. Wave soldering is not always suitable for surface mount ICs, or for printed-circuit boards with high population densities. In these situations reflow soldering is often used.

#### Reflow soldering

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several methods exist for reflowing; for example, infrared/convection heating in a conveyor type oven. Throughput times (preheating, soldering and cooling) vary between 100 and 200 seconds depending on heating method.

Typical reflow peak temperatures range from 215 to 250 °C. The top-surface temperature of the packages should preferably be kept below 230 °C.

#### Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):
  - larger than or equal to 1.27 mm, the footprint longitudinal axis is **preferred** to be parallel to the transport direction of the printed-circuit board;
  - smaller than 1.27 mm, the footprint longitudinal axis **must** be parallel to the transport direction of the printed-circuit board.

The footprint must incorporate solder thieves at the downstream end.

- For packages with leads on four sides, the footprint must be placed at a 45° angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time is 4 seconds at 250 °C.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

#### Manual soldering

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage (24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C.

When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 °C.

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Suitability of surface mount IC packages for wave and reflow soldering methods

PACKAGE	SOLDERING METHOD	
	WAVE	REFLOW <sup>(1)</sup>
BGA, LFBGA, SQFP, TFBGA	not suitable	suitable
HBCC, HLQFP, HSQFP, HSOP, HTQFP, HTSSOP, SMS	not suitable <sup>(2)</sup>	suitable
PLCC <sup>(3)</sup> , SO, SOJ	suitable	suitable
LQFP, QFP, TQFP	not recommended <sup>(3)(4)</sup>	suitable
SSOP, TSSOP, VSO	not recommended <sup>(5)</sup>	suitable

Notes

1. All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect). For details, refer to the Drypack information in the *"Data Handbook IC26; Integrated Circuit Packages; Section: Packing Methods"*.
2. These packages are not suitable for wave soldering as a solder joint between the printed-circuit board and heatsink (at bottom version) can not be achieved, and as solder may stick to the heatsink (on top version).
3. If wave soldering is considered, then the package must be placed at a 45° angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.
4. Wave soldering is only suitable for LQFP, TQFP and QFP packages with a pitch (e) equal to or larger than 0.8 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm.
5. Wave soldering is only suitable for SSOP and TSSOP packages with a pitch (e) equal to or larger than 0.65 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm.

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## DATA SHEET STATUS

DATA SHEET STATUS	PRODUCT STATUS	DEFINITIONS <sup>(1)</sup>
Objective specification	Development	This data sheet contains the design target or goal specifications for product development. Specification may change in any manner without notice.
Preliminary specification	Qualification	This data sheet contains preliminary data, and supplementary data will be published at a later date. Philips Semiconductors reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.
Product specification	Production	This data sheet contains final specifications. Philips Semiconductors reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.

## Note

1. Please consult the most recently issued data sheet before initiating or completing a design.

## DEFINITIONS

**Short-form specification** — The data in a short-form specification is extracted from a full data sheet with the same type number and title. For detailed information see the relevant data sheet or data handbook.

**Limiting values definition** — Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 60134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

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