## SERIES 78

## SPST To 4PST Slide



## FEATURES

- Raised and Recessed Slides
- SPST, 2PST, 3PST, 4PST
- Sealed Base Standard
- Spring and Ball Contact
- Top Tape Seal Option


DIMENSIONS In inches (and millimeters)


## CIRCUITRY



For switches with $5,6,7,8$, or 10PST circuitry, contact Grayhill.
*A top tape seal is required for switches that are machine soldered or heavily cleaned after hand soldering. To order top seal versions, add "S" to the Grayhill part number.

ORDERING INFORMATION

| Circuitry | No. of Positions | Length Inches | Length Metric | No./ <br> Tube | Raised Slides* | Recessed Slides* |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SPST | 2 | 0.280" | 7,1mm | 35 | 78B02 | 78RB02 |
|  |  | 0.380" | 9,7mm | 27 | 78B03 | 78RB03 |
|  | 4 | 0.480" | 12,2mm | 21 | 78B04 | 78RB04 |
|  | 5 | 0.580" | $14,7 \mathrm{~mm}$ | 18 | 78B05 | 78RB05 |
|  | 6 | 0.680" | 17,3mm | 15 | 78B06 | 78RB06 |
|  | 7 | 0.780" | 19,8mm | 13 | 78B07 | 78RB07 |
|  | 8 | 0.880" | 22,4mm | 12 | 78B08 | 78RB08 |
|  | 9 | 0.980" | 24,9mm | 10 | 78B09 | 78RB09 |
|  | 10 | 1.080" | 27,4mm | 9 | 78B10 | 78RB10 |
|  | 12 | 1.280" | $32,5 \mathrm{~mm}$ | 8 | 78B12 | 78RB12 |
| 2PST | 1 | 0.280" | 7,1mm | 35 | 78F01 | Recessed Slides NotAvailable |
|  | 2 | 0.480" | $12,2 \mathrm{~mm}$ | 21 | 78F02 |  |
|  | 3 | 0.680" | 17,3mm | 15 | 78F03 |  |
|  | 4 | 0.880" | 22,4mm | 12 | 78F04 |  |
|  | 5 | 1.080" | 27,4mm | 9 | 78F05 |  |
|  | 6 | 1.280" | $32,5 \mathrm{~mm}$ | 8 | 78F06 |  |
| 3PST | 1 | 0.380" | $9,7 \mathrm{~mm}$ | 27 | 78G01 |  |
|  | 2 | 0.680" | 17,3mm | 15 | 78G02 |  |
|  | 3 | 0.980" | 24,9mm | 10 | 78G03 |  |
| 4PST | 1 | 0.480" | $12,2 \mathrm{~mm}$ | 21 | $78 \mathrm{H01}$ |  |
|  | 2 | 0.880" | 22,4mm | 12 | 78H02 |  |

## ADDITIONAL INFORMATION

For Specifications see page B-16.
For other Options and Accessories, see pages $\mathrm{B}-20$ and $\mathrm{B}-21$.

## Available from your local Grayhill Distributor.

For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.

## SPECIFICATIONS: Standard and Military Qualified Styles

| Ratings | 76 | 78 | 90B |
| :---: | :---: | :---: | :---: |
| Mechanical Life: Operations per switch position | 20,000 | 20,000 | 5,000 |
| Make-and-break Current Rating: Operations per switch position at these resistive loads |  |  |  |
| $1 \mathrm{~mA}, 5 \mathrm{Vdc} ; 50 \mathrm{~mA}, 30 \mathrm{Vdc}$; or $150 \mathrm{~mA}, 30 \mathrm{Vdc}$ : | 10,000 | 10,000 | - |
| $10 \mathrm{~mA}, 30 \mathrm{Vdc}$; or $10 \mathrm{~mA}, 50 \mathrm{mVdc}$ : | - | - | 2,000 |
| $10 \mathrm{~mA}, 50 \mathrm{mVdc}$; or 25 mA , 24 Vdc ; or $100 \mathrm{~mA}, 6 \mathrm{Vdc}$ : | - | - | 2,000 |
| Contact Resistance: Initially: | $\leq 30 \mathrm{~m} \Omega$ | $\leq 30 \mathrm{~m} \Omega$ | $\leq 20 \mathrm{~m} \Omega$ |
| After life, at $10 \mathrm{~mA}, 50 \mathrm{mVdc}$, open circuit: | $\leq 100 \mathrm{~m} \Omega$ | $\leq 100 \mathrm{~m} \Omega$ | $\leq 100 \mathrm{~m} \Omega$ |
| Insulation Resistance: |  |  |  |
| Minimum, at 100 Vdc between adjacent closed contacts and also across open switch contacts |  |  |  |
| Initially (Mohms): | 5,000 | 5,000 | 5,000 |
| After life (Mohms): | 1,000 | 1,000 | 1,000 |
| Dielectric Strength: Minimum voltage (AC, RMS) measured between adjacent closed contacts and also across open switch contacts. |  |  |  |
| Initially: | 750 V | 750 V | 500 V |
| After life: | 500 V | 500 V | 500 V |
| Current Carry Rating: Maximum rise of $20^{\circ} \mathrm{C}$ | 5 A | 4 A | 3 A |
| Switch Capacitance: At 1 megahertz | 2 pF | 2 pF | 2 pF |
| Operating Temperature Range: | $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ | $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ |
| Storage Temperature Range: | $-55^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ | $-55^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ | $-55^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$ |

## Mechanical Ratings

Vibration Resistance: Per Method 204, Test Condition B, 1 mS opening ( 10 mS allowed)
Mechanical Shock: Per Method 213, Test Condition A. 1 mS opening ( 10 mS allowed) Thermal Shock Resistance: Per specification; no failures; passes contact resistance.
Terminal Strength: Per specification
Thermal Aging: 1,000 hours at $85^{\circ} \mathrm{C}$; no failures.

## Environmental Ratings

Meets all requirements of MIL- S-83504. Where Grayhill performance is superior, the MIL spec is listed in parentheses.
Moisture Resistance: Per specification, Method 106.

## Soldering Information

Series 90 MIDIP ${ }^{\oplus}$ and Series 76 recessed rocker (76RSB style) sealed switches have been tested to EIA Standard RS-448-2. Similar performance can be expected from other sealed Series 76 and 78 DIP switches.
Solderability: Per MIL-STD-202, Method 208
Resistance to Soldering Heat:76RSB:Passes EIA Standard using two, four, and six second soldering time. 90 : Per MIL-S-83504, six second test.
Fluxing: Per EIA RS-448-2 with flux touching switch body.
Cleaning: 76RSB, 90: Passes immersion test using water/detergent. Acceptable solutions include 1-1-1 trichlorethane, freon, (TF, TE, or TMS), isopropyl alcohol, detergent ( $140^{\circ} \mathrm{F}$ maximum). Terpene acceptable forSeries 90 only. Solutions which are not recommended include acetone, methylene chloride, freon TMC.

## Materials and Finishes

Shorting Member (Ball): Brass, gold-plated 10 microinches minimum over nickel barrier. Base Contacts: Copper alloy, gold-plated 10 microinches minimum over nickel barrier. Terminals:Copper alloy, solder-plated overnickel barrier.
Non-Conductive Parts:Thermoplastic (UL94V-O) Potting Material: Epoxy, 76,78 only. Protective Cover: 76,78, only-Polycarbonate.

## Tape and Reel Packaging

Tape Seal:
76,78: Polyester film
90: Polyimide film or foil
Tape Seal Integrity: Passes gross leaktestusing $125^{\circ} \mathrm{C}$ flourinert for 20 seconds minimum. ReferenceMIL-STD-202, Method 112.

