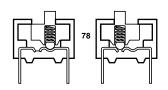
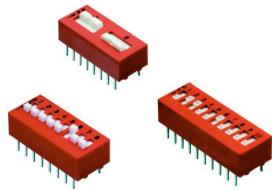


# SERIES 78 SPST To 4PST Slide

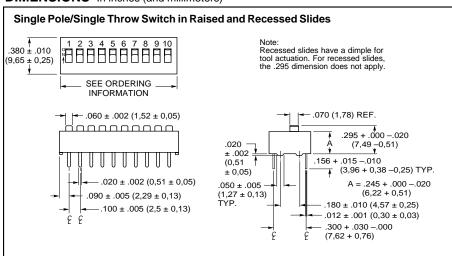


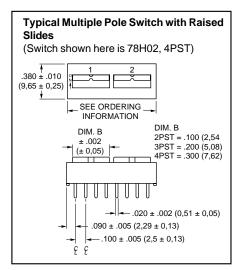
# **FEATURES**

- Raised and Recessed Slides
- SPST, 2PST, 3PST, 4PST
- Sealed Base Standard
- Spring and Ball Contact
- Top Tape Seal Option



# **DIMENSIONS** In inches (and millimeters)





# **CIRCUITRY**

# Single Pole/Single Throw Switch Typical Multiple Pole Switch Typical Circuit Diagram Typical Circuit Diagram

For switches with 5, 6, 7, 8, or 10PST circuitry, contact Grayhill.

\*A top tape seal is required for switches that are machine soldered or heavily cleaned after hand soldering. To order top seal versions, add "S" to the Grayhill part number.

# ORDERING INFORMATION

Circuitry	No. of	Length	Length	No./	Raised	Recessed
	Positions	Inches	Metric	Tube	Slides*	Slides*
SPST	2	0.280"	7,1mm	35	78B02	78RB02
	3	0.380"	9,7mm	27	78B03	78RB03
	4	0.480"	12,2mm	21	78B04	78RB04
	5	0.580"	14,7mm	18	78B05	78RB05
	6	0.680"	17,3mm	15	78B06	78RB06
	7	0.780"	19,8mm	13	78B07	78RB07
	8	0.880"	22,4mm	12	78B08	78RB08
	9	0.980"	24,9mm	10	78B09	78RB09
	10	1.080"	27,4mm	9	78B10	78RB10
	12	1.280"	32,5mm	8	78B12	78RB12
2PST	1 2 3 4 5 6	0.280" 0.480" 0.680" 0.880" 1.080" 1.280"	7,1mm 12,2mm 17,3mm 22,4mm 27,4mm 32,5mm	35 21 15 12 9	78F01 78F02 78F03 78F04 78F05 78F06	Recessed Slides Not Available
3PST	1 2 3	0.380" 0.680" 0.980"	9,7mm 17,3mm 24,9mm	27 15 10	78G01 78G02 78G03	
4PST	1 2	0.480" 0.880"	12,2mm 22,4mm	21 12	78H01 78H02	

# **ADDITIONAL INFORMATION**

For Specifications see page B-16. For other Options and Accessories, see pages B-20 and B-21. Available from your local Grayhill Distributor.

For prices and discounts, contact a local Sales Office, an authorized local Distributor or Grayhill.



# **SPECIFICATIONS: Standard and Military Qualified Styles**

Ratings Mechanical Life: Operations per switch position	<b>76</b> 20,000	<b>78</b> 20,000	<b>90B</b> 5,000	
Make-and-break Current Rating: Operations per switch position at these resistive loads 1 mA, 5 Vdc; 50 mA, 30 Vdc; or 150 mA, 30 Vdc: 10 mA, 30 Vdc; or 10 mA, 50 mVdc: 10 mA, 50 mVdc; or 25 mA, 24 Vdc; or 100 mA, 6 Vdc:	10,000 — —	10,000 — —	 2,000 2,000	
Contact Resistance: Initially: After life, at 10 mA, 50 mVdc, open circuit:	$\leq 30 \text{ m}\Omega$ $\leq 100 \text{ m}\Omega$	$\leq$ 30 m $\Omega$ $\leq$ 100 m $\Omega$	$\leq$ 20 m $\Omega$ $\leq$ 100 m $\Omega$	
Insulation Resistance: Minimum, at 100 Vdc between adjacent closed contacts and also across open switch contacts Initially (Mohms): After life (Mohms):	5,000 1,000	5,000 1,000	5,000 1,000	
Dielectric Strength: Minimum voltage (AC, RMS) measured between adjacent closed contacts and also across open switch contacts. Initially: After life:	750 V 500 V	750 V 500 V	500 V 500 V	
Current Carry Rating: Maximum rise of 20°C	5 A	4 A	3 A	
Switch Capacitance: At 1 megahertz	2 pF	2 pF	2 pF	
Operating Temperature Range:	-40°C to + 85°C	-40°C to + 85°C	-40°C to + 85°C	
Storage Temperature Range:	-55°C to + 85°C	-55°C to +85°C	-55°C to + 85°C	

### **Mechanical Ratings**

Vibration Resistance: Per Method 204, Test Condition B, 1 mS opening (10 mS allowed)

Mechanical Shock: Per Method 213, Test Condition A. 1 mS opening (10 mS allowed)

Thermal Shock Resistance: Per specification; no failures; passes contact resistance.

Terminal Strength: Per specification

Thermal Aging: 1,000 hours at 85°C; no failures.

### **Environmental Ratings**

Meets all requirements of MIL-S-83504. Where Grayhill performance is superior, the MIL spec is listed in parentheses.

**Moisture Resistance:** Per specification, Method 106

### **Soldering Information**

Series 90 MIDIP® and Series 76 recessed rocker (76RSB style) sealed switches have been tested to EIA Standard RS-448-2. Similar performance can be expected from other sealed Series 76 and 78 DIP switches.

**Solderability:** Per MIL-STD-202, Method 208 **Resistance to Soldering Heat:** 76RSB: Passes EIA Standard using two, four, and six second soldering time. 90: Per MIL-S-83504, six second test.

**Fluxing:** Per EIA RS-448-2 with flux touching switch body.

Cleaning: 76RSB, 90: Passes immersion test using water/detergent. Acceptable solutions include 1-1-1 trichlorethane, freon, (TF, TE, or TMS), isopropyl alcohol, detergent (140°F maximum). Terpene acceptable for Series 90 only. Solutions which are not recommended include acetone, methylene chloride, freon TMC.

### **Materials and Finishes**

Shorting Member (Ball): Brass, gold-plated 10 microinches minimum over nickel barrier. Base Contacts: Copper alloy, gold-plated 10 microinches minimum over nickel barrier. Terminals: Copper alloy, solder-plated over nickel barrier.

Non-Conductive Parts: Thermoplastic (UL94V-O) Potting Material: Epoxy, 76,78 only. Protective Cover: 76,78, only-Polycarbonate.

# Tape and Reel Packaging Tape Seal:

76, 78: Polyester film 90: Polyimide film or foil

**Tape Seal Integrity:** Passes gross leak test using 125°C flourinert for 20 seconds minimum. Reference MIL-STD-202, Method 112.