

# Customer Information Sheet

DRAWING No.: M80-542XXXX

SHEET 2 OF 2

IF IN DOUBT - ASK

©

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

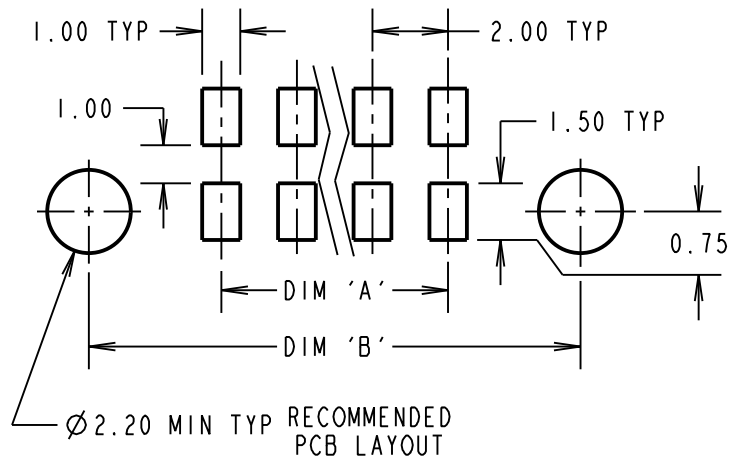
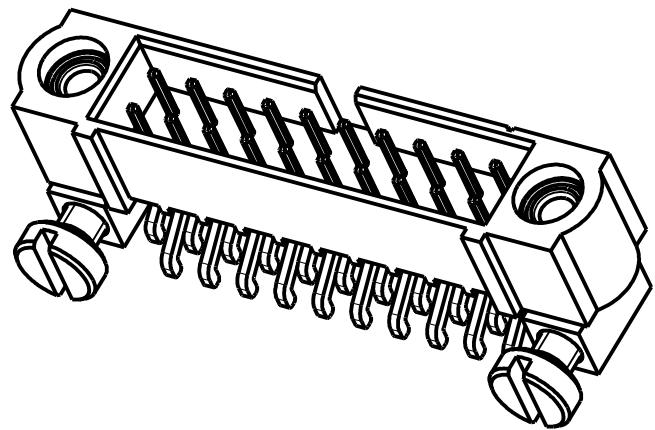
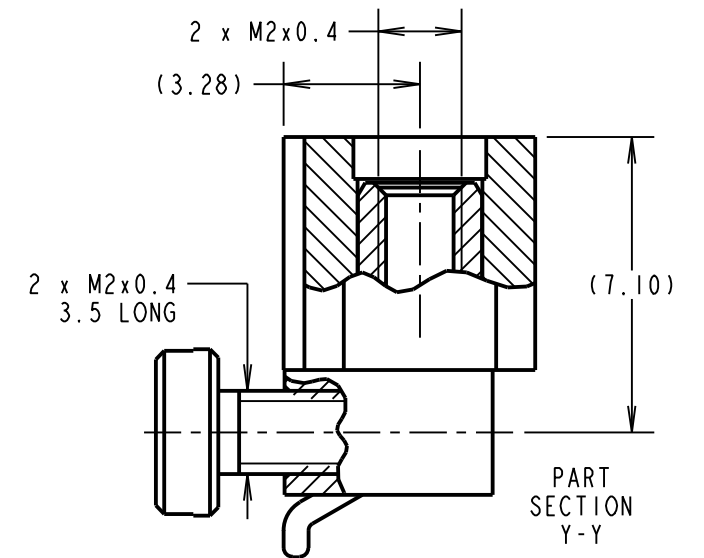
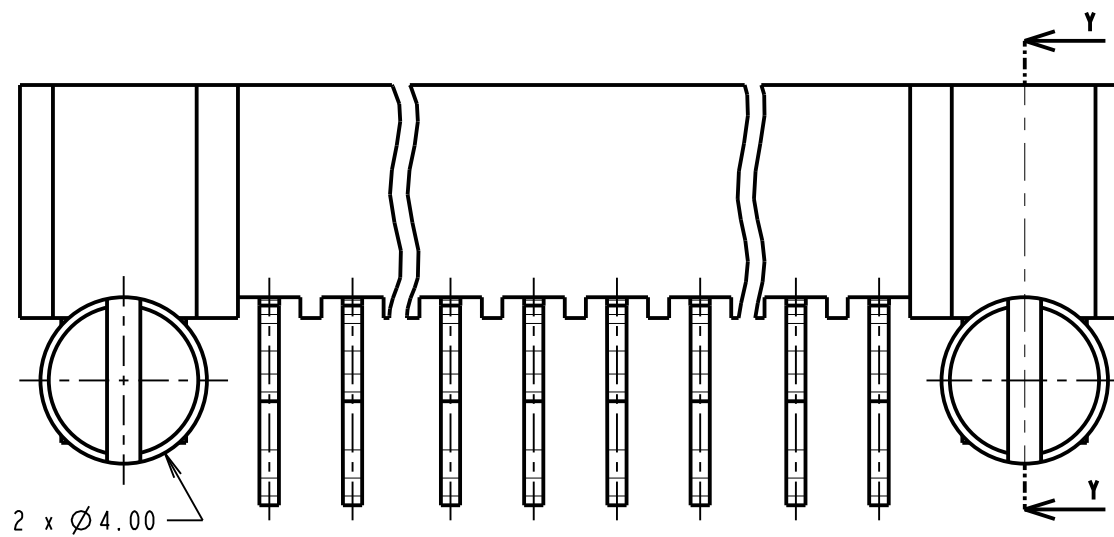
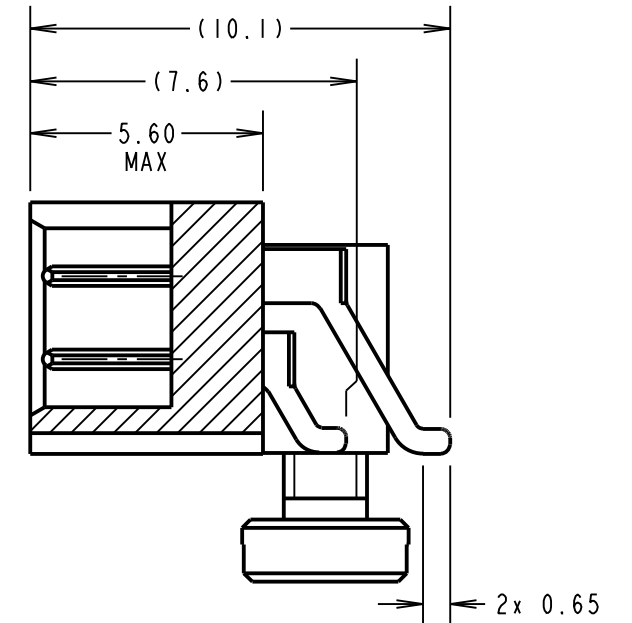
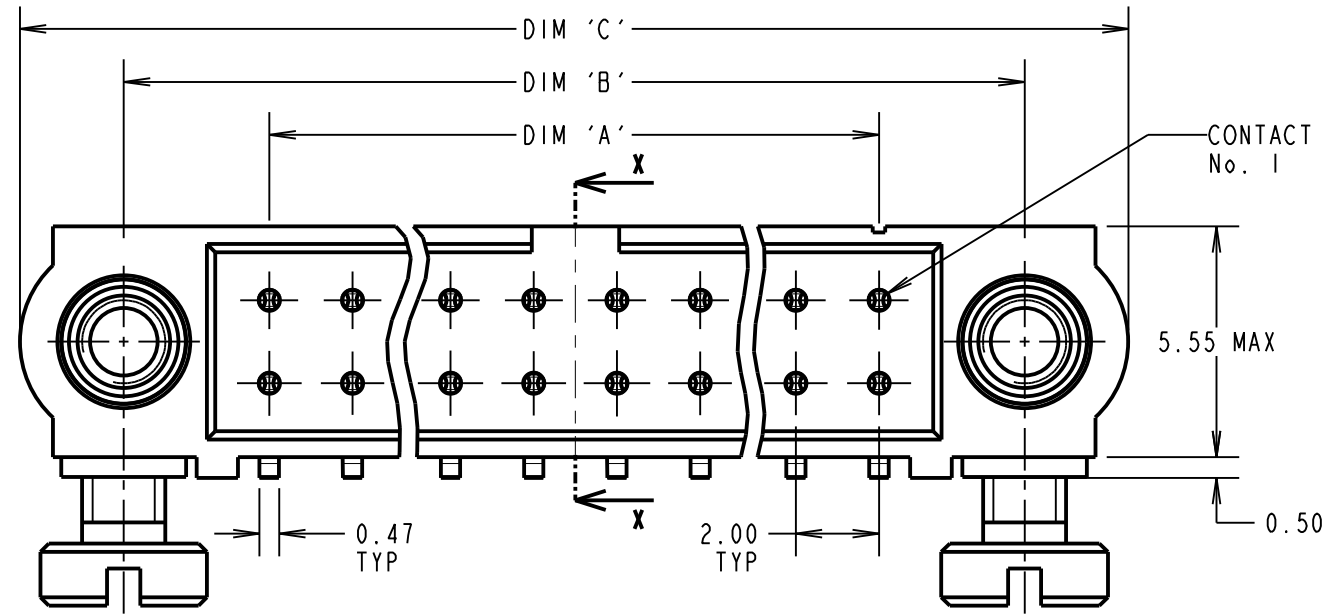
**SPECIFICATIONS:**

**MATERIAL:**  
 MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK  
 CONTACT = COPPER ALLOY  
 JACKSCREW = STAINLESS STEEL  
**FINISH (ALL OVER NICKEL):**  
 05 = 0.75µ GOLD ALL OVER  
 22 = 0.75µ GOLD ON CONTACT AREA,  
 3µm 90/10 TIN/LEAD ON TAILS  
 42 = 0.75µ GOLD ON CONTACT AREA,  
 3µm 100% TIN ON TAILS

**ELECTRICAL:**  
 CURRENT RATING AT 25°C = 3.0A MAX  
 CURRENT RATING AT 85°C = 2.2A MAX  
 WORKING VOLTAGE = 800V AC/DC  
 VOLTAGE PROOF = 1200V AC/DC  
 CONTACT RESISTANCE = 25 mΩ MAX  
 INSULATION RESISTANCE = 100 MΩ MIN

**MECHANICAL:**  
 DURABILITY = 500 OPERATIONS  
**ENVIRONMENTAL:**  
 TEMPERATURE RANGE = -55°C TO +125°C  
**PACKING:** TUBE  
 FOR COMPLETE SPECIFICATION, SEE COMPONENT  
 SPECIFICATION C005XX (LATEST ISSUE)

**NOTES:**  
 1. BOARD MOUNT SCREWS SUPPLIED LOOSE IN A BAG  
 NOT AS SHOWN.



DIMENSION	CALCULATION
DIM 'A'	TOTAL No. OF CONTACTS - 2
DIM 'B'	TOTAL No. OF CONTACTS + 5
DIM 'C'	TOTAL No. OF CONTACTS + 10

EXAMPLE: CONNECTOR WITH 20 CONTACTS, GOLD CLIP AND 100% TIN OVER NICKEL SHELL, M80-5422042  
 DIM 'A' = 18.00mm, DIM 'B' = 25.00mm, DIM 'C' = 30.00mm

ORDER CODE:  
**M80-542XXXX**

TOTAL No. OF CONTACTS  
 04 TO 50  
 (EVEN NUMBERS ONLY)

FINISH  
 05 - GOLD ALL OVER  
 22 - GOLD, 90/10 TIN/LEAD  
 42 - GOLD, 100% TIN

MSP	8	17.04.13	12719
NAME	ISS.	DATE	C/NOTE
APPROVED: M. PERREN			
CHECKED: M. PLESTED			
DRAWN: W. J. BOURNE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

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**TOLERANCES**  
 X. = ±1mm  
 X.X = ±0.50mm  
 X.XX = ±0.10mm  
 X.XXX = ±0.01mm  
 ANGLES = ±5°  
 UNLESS STATED

**MATERIAL:**  
 SEE ABOVE  
**FINISH:** SEE ABOVE  
**S/AREA:** mm<sup>2</sup>

**TITLE:** DATAMATE J-TEK DIL HORIZ SMT MALE ASSY WITH BOARD MOUNT  
**DRAWING NUMBER:** M80-542XXXX  
 SHT 2 OF 2