

1836447

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PCB headers, nominal cross section: 2.5 mm², color: black, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Pin, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 12, product range: CCA 2,5/..-G, pitch: 5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard, For user information and design recommendations for through-hole reflow technology, go to: Downloads

Your advantages

- · Designed for integration into the SMT soldering process
- · Maximum flexibility when it comes to device design one header for connectors with different connection technologies
- · Closed contour for optimum stability of the plug-in connection

Commercial data

Item number	1836447
Packing unit	1 pc
Minimum order quantity	50 pc
Sales key	AA03
Product key	AACTAA
GTIN	4055626020747
Weight per piece (including packing)	4.792 g
Weight per piece (excluding packing)	4.792 g
Customs tariff number	85366930
Country of origin	DE



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Technical data

Product properties

Туре	Component suitable for through hole reflow
Product line	COMBICON Connectors M
Product type	PCB headers
Product family	CCA 2,5/G
Number of positions	12
Pitch	5 mm
Number of connections	12
Number of rows	1
Mounting flange	without
Number of potentials	12
Pin layout	Linear pinning
Solder pins per potential	1

Electrical properties

Nominal current I _N	12 A
Nominal voltage U _N	320 V
Degree of pollution	3
Contact resistance	1.1 mΩ
Rated voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	400 V
Rated surge voltage (II/2)	4 kV

Mounting

Mounting type	THR soldering
Pin layout	Linear pinning
Processing notes	

Process	Reflow/wave soldering
Moisture Sensitive Level	MSL 1
Classification temperature T _c	260 °C
Solder cycles in the reflow	3

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated



1836447

Result

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Metal surface contact area (top layer)	Tin (3 - 5 μm Sn)
Metal surface contact area (middle layer)	Nickel (1.3 - 3 μm Ni)
Metal surface soldering area (top layer)	Tin (3 - 5 µm Sn)
Metal surface soldering area (middle layer)	Nickel (1.3 - 3 μm Ni)
aterial data - housing	
Color (Housing)	black (9005)
Insulating material	LCP
Insulating material group	Illa
CTI according to IEC 60112	175
Flammability rating according to UL 94	V0
es	
Details for soldering processes	Processing using reflow processes in compliance with IEC 60068-2-58 or DIN EN 61760-1 (latest version) Moisture Sensitive Level (MSL) = 1 according to IPC/JEDEC J STD-020-C
Notes on operation	In accordance with IEC 61984, COMBICON connectors have switching power (COC). During designated use, they must not plugged in or disconnected when carrying voltage or under load
ensions	
Dimensional drawing	
	P h
Pitch	5 mm
Width [w]	62.8 mm
Height [h]	10.57 mm
Length [I]	12 mm
Installed height	8.57 mm
Solder pin length [P]	2 mm
Pin dimensions	1 x 1 mm
CB design	
Hole diameter	1.6 mm
chanical tests	
sual inspection	IEO 00540 4 4:0000 00
Specification Page 114	IEC 60512-1-1:2002-02
Result	Test passed
imension check	
Specification	IEC 60512-1-2:2002-02

Test passed



1836447

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Specification	IEC 60068-2-70:1995-12
Result	Test passed
Polarization and coding	
Specification	IEC 60512-13-5:2006-02
Result	Test passed
Contact holder in insert	
Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed
nsertion and withdrawal forces	
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

Specification	IEC 60512-5-1:2002-02
Tested number of positions	24
sulation resistance	
Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ
ir clearances and creepage distances	
Specification	IEC 60664-1:2007-04
Insulating material group	Illa
Comparative tracking index (IEC 60112)	CTI 175
Rated insulation voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	4 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3.2 mm
Rated insulation voltage (II/2)	400 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	4 mm

Environmental and real-life conditions



1836447

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Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz 60.1 Hz)
Sweep speed	5g (60.1 Hz 150 Hz)
Test duration per axis	2.5 h
D. Lillia d.	

Durability test

Vibration test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R ₁	1.1 mΩ
Contact resistance R ₂	1.2 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	2.21 kV

Ambient conditions

Ambient temperature (operation)	-40 °C 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C

Packaging specifications

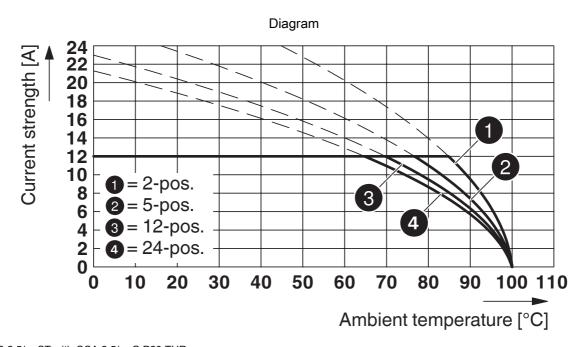
Type of packaging	packed in cardboard



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Drawings



Type: MSTB 2,5/...-ST with CCA 2,5/...-G P20 THR



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Approvals

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1836447

cULus Recogni Approval ID: E60425	cULus Recognized Approval ID: E60425-19931011				
	Nominal voltage U_N	Nominal current I _N	Cross section AWG	Cross section mm ²	
Use group B					
Standard	300 V	16 A	-	-	
Use group D					
Standard	300 V	10 A	-	-	
Alternative 1	150 V	15 A	-	-	



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Classifications

UNSPSC 21.0

ECLASS

ECLASS-11.0	27460201			
ECLASS-12.0	27460201			
ECLASS-13.0	27460201			
ETIM				
ETIM 9.0	EC002637			
UNSPSC				

39121400



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Environmental product compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values



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Accessories

CR-MSTB - Coding section

1734401

https://www.phoenixcontact.com/us/products/1734401

Coding section, inserted into the recess in the header or the inverted plug, red insulating material



CR-MSTB NAT HT - Coding section

1954362

https://www.phoenixcontact.com/us/products/1954362

HT coding section, prior to the reflow soldering process it is inserted into the recess on the header, made from high-temperature-resistant beige insulation material





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B-STIFT - Marker pen

1051993

https://www.phoenixcontact.com/us/products/1051993



Marker pen, for manual labeling of unprinted Zack strips, smear-proof and waterproof, line thickness 0.5 mm

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