



SGX

SENSORTECH

An Amphenol Company



SGX-HF-10

Hydrogen Fluoride sensor Datasheet

SGX Liquid Electrochemical Gas Sensors

These SGX Sensors use a revolutionary innovation in electrochemical sensing, which detects the output signals from the electrochemical reactions of different gases. Furthermore, it accurately measures gas concentration through the magnitude of the signal. These specialised sensors consist of three catalytic electrodes, liquid electrolyte and gas diffusion holes. Through the diffusion holes, the gas reaches the sensor's working electrode, where an electrochemical reaction takes place at the so-called 3-phase boundary. A current signal is generated at the output, which is linearly proportional to the gas concentration.



Quality, Safety, Responsibility

Technical Specifications

Performance

Sensitivity	350 ± 100 nA/ppm
Measurement Range	0 – 10 ppm
Zero Current	± 100 nA
Maximum Overload	20 ppm
Response Time	T50 < 40s, T90 < 80s
Repeatability	< 2%
Lower Detectable Limit (LDL)	≤ 0.4 ppm
Linear Range	10 ppm
Resolution (16Bit ADC)	<0.1ppm

Environmental Details

Temperature Range	-20°C to +55°C
Pressure Range	800 to 1200 hPA
Operating Humidity Range	15-95% RH
Storage Temperature	0 to 20°C

Lifetime Details

Long-Term Drift	< 1 %/month
Expected Lifetime	24 months
Zero Drift in Clean Air	< 1 ppm
Storage conditions	0-20°C
Storage Life	6 months
Warranty	12 months

Operation

Operating Principle	Amperometric
Bias Voltage	0 mV
Recommended Load Resistor	220 Ω
Warm Up Time	< 60 s

Housing

Housing Material	PPO
Weight	< 6g



SGX-HF-10

Features

- Small size
- Wide temperature range
- Low cross sensitivity
- High selectivity
- High sensitivity
- Excellent sensitivity at low temperatures
- Double sealed housing for advanced leakage protection



Key applications

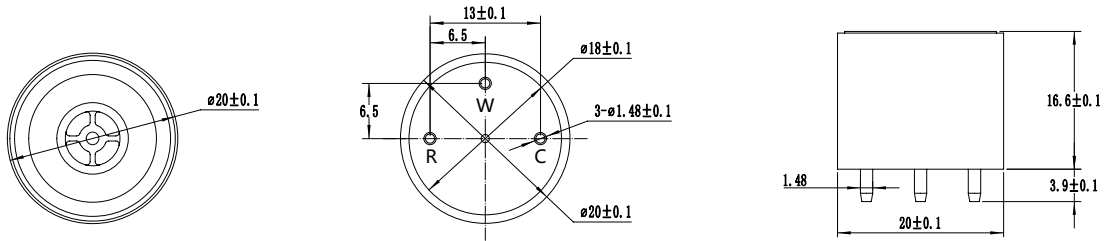
- Gas measurement equipment
- Environmental air monitoring
- Leak detection
- Power Transformer Failure
- Emissions
- TLV-monitoring



Important Notes

- All performance is based on conditions at 20°C, 50% RH and 1 atm, flow rate > 150 qcm/min, using SGX recommended circuitry.
- Sensor performance is temperature dependant; please contact SGX for temperature performance other than 20°C.
- Do not solder to the connector pins as this may damage the sensor and thereby invalidate the warranty.
- Details on recommended connector pins can be found in the Frequently Asked Questions within the Gas Sensor section of the SGX website.

Dimensions

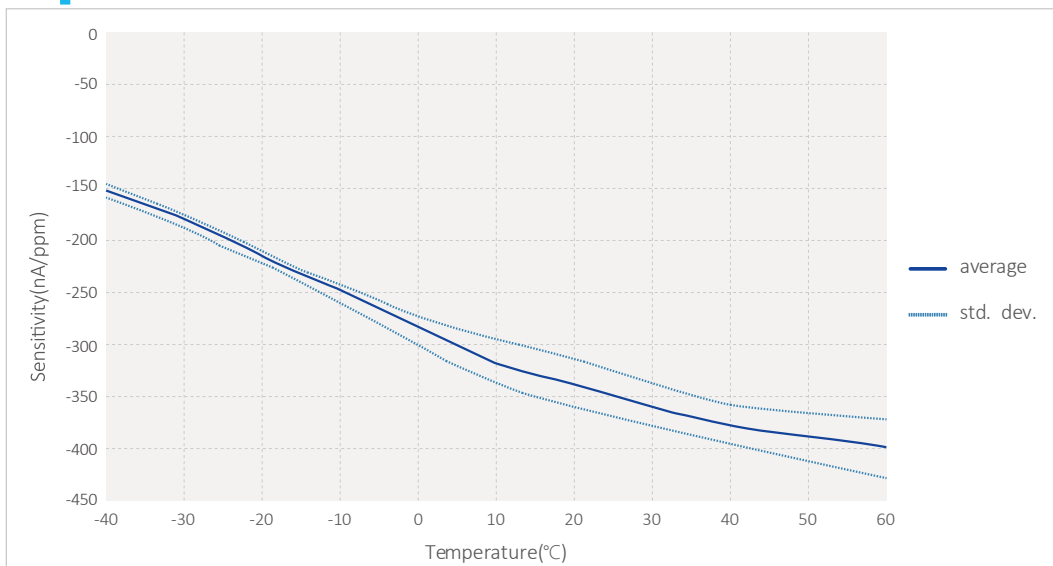


Cross Sensitivity

Gas	Formula	Test Concentration	Sensor Reading
Arsine	NH ₃	0.5ppm	0ppm
Carbon Monoxide	CO	100ppm	0ppm
Chlorine	CL ₂	1ppm	0.7ppm
Hydrogen	H ₂	100ppm	0ppm
Hydrogen Sulphide	H ₂ S	50ppm	0ppm
Nitric Oxide	NO	20ppm	≈ 13ppm
Fluorine	F ₂	10ppm	≈ 0.7ppm
Silane	SiH ₄	10ppm	0ppm

- Note:**
- 1) The above interference factors may vary due to different sensors and service life, please refer to the actual test results.
 - 2) This table is not complete for all cross gases, other gas please contact with us.

Temperature Curve



DISCLAIMER:

SGX Europe Sp. z o.o. reserves the right to change design features and specifications without prior notification. We do not accept any legal responsibility for customer applications of our sensors. SGX Europe Sp. z o.o. accepts no liability for any consequential losses, injury or damage resulting from the use of this document, the information contained within or from any omissions or errors herein. This document does not constitute an offer for sale and the data contained is for guidance only and may not be taken as warranty. Any use of the given data must be assessed and determined by the user thereof to be in accordance with federal, state and local laws and regulations. All specifications outlined are subject to change without notice.

SGX Europe Sp. z o.o. sensors are designed to operate in a wide range of harsh environments and conditions. However, it is important that exposure to high concentrations of solvent vapours is to be avoided, both during storage, fitting into instruments and operation. When using sensors on printed circuit boards (PCBs), degreasing agents should be used prior to the sensor being fitted. SGX Europe Sp. z o.o. makes every effort to ensure the reliability of its products. Where life safety is a performance requirement of the product, we recommend that all sensors and instruments using these sensors are checked for response to gas before use.

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