

# XLamp® CMB2550 LED



#### PRODUCT DESCRIPTION

The XLamp® CMB family delivers • industry-leading lumen density and efficacy • in Cree LED's package and LES sizes.

Leveraging the latest COB technology platform, the CMB family provides a • no-compromise performance upgrade to existing CXA, CXB and CMA product • families while retaining mechanical and • optical compatibility with them.

XLamp CMB LEDs are optimized for • premium indoor lighting applications, • including track, spot and downlight, as well as outdoor lighting.

#### **FEATURES**

- 19-mm optical source
- Mechanical and optical design consistent with CXA25, CXB25 and CMA25 LEDs
- Available in 70, 80, 90, and 95 CRI minimum options
- EasyWhite® 2-, 3- and 5-step binning
- Premium Color 2- and 3-step binning Forward voltage option: 36-V class
- 85 °C binning and characterization
- · Maximum drive current: 3600 mA
- 115° viewing angle, uniform chromaticity profile
- Top-side solder connections

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#### **CHARACTERISTICS**

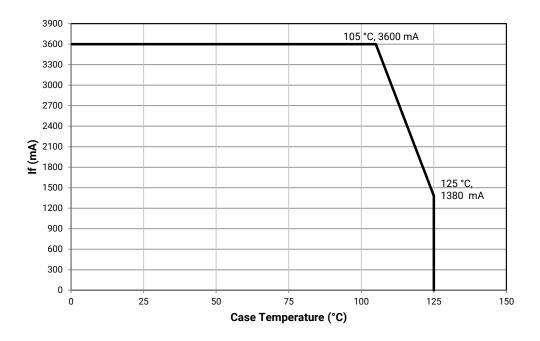
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (JEDEC JS-001-2012)	V		Class 3A	
DC forward current	mA			3600*
Reverse current	mA			0.1
Forward voltage (@ 1400 mA, $T_j$ = 85 °C)	V		34	38

<sup>\*</sup> Refer to the Operating Limits section.

#### **OPERATING LIMITS**

The maximum current rating of the CMB2550 LED depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Either solder pad shown in the Mechanical Dimensions section on page 16 can be used as the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 140 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 17 for more information on LES temperature measurement.





## FLUX CHARACTERISTICS, ORDER CODES & BINS - STANDARD LEDS ( $I_F = 1400 \text{ mA}, T_J = 85 ^{\circ}\text{C}$ )

The following tables provide order codes for XLamp CMB2550 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 15).

Nominal	C	RI	Minimum Luminous	Typical Luminous		2-Step	3-Step			5-Step
ССТ	Min.	Тур	Flux (lm)	Flux (lm)	Group	Order Code	Group	Order Code	Group	Order Code
6500 K	70	73	8012	8438					65E	CMB2550-0000- 000N0B0A65E
0300 K	80	82	7305	7694					65E	CMB2550-0000- 000N0H0A65E
	70	73	7947	8369					57E	CMB2550-0000- 000N0B0A57E
5700 K	80	82	7246	7631					57E	CMB2550-0000- 000N0H0A57E
	90	92	6380	6719			57G	CMB2550-0000- 000N0U0A57G		
	70	73	7947	8369					50E	CMB2550-0000- 000N0B0A50E
5000 K	80	82	7246	7631			50G	CMB2550-0000- 000N0H0A50G		
	90	92	6201	6531			50G	CMB2550-0000- 000N0U0A50G		
	70	73	7856	8274					40E	CMB2550-0000- 000N0B0A40E
4000 K	80	82	7162	7543	40H	CMB2550-0000- 000N0H0A40H	40G	CMB2550-0000- 000N0H0A40G		
	90	92	6166	6494	40H	CMB2550-0000- 000N0U0A40H	40G	CMB2550-0000- 000N0U0A40G		
3500 K	80	82	7109	7487	35H	CMB2550-0000- 000N0H0A35H	35G	CMB2550-0000- 000N0H0A35G		
3300 K	90	92	6160	6487	35H	CMB2550-0000- 000N0U0A35H	35G	CMB2550-0000- 000N0U0A35G		
	70	73	7659	8066					30E	CMB2550-0000- 000N0B0A30E
3000 K	80	82	6985	7355	30H	CMB2550-0000- 000N0H0A30H	30G	CMB2550-0000- 000N0H0A30G		
	90	92	6070	6393	30H	CMB2550-0000- 000N0U0A30H	30G	CMB2550-0000- 000N0U0A30G		
2700 K	80	82	6697	7053	27H	CMB2550-0000- 000N0H0A27H	27G	CMB2550-0000- 000N0H0A27G		
2700 K	90	92	5837	6148	27H	CMB2550-0000- 000N0U0A27H	27G	CMB2550-0000- 000N0U0A27G		
2200 K	80	82	5897	6210			22G	CMB2550-0000- 000N0H0A22G		

#### Notes

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 18).
- For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.



## FLUX CHARACTERISTICS, ORDER CODES & BINS - STANDARD LEDS, PREMIUM COLOR (I<sub>F</sub> = 1400 mA, T<sub>J</sub> = 85 °C)

### **Fidelity**

Nominal	CF	RI*	Minimum	Typical		2-Step		
CCT	Min.	Тур	Typ Flux (Im) Luminous Flux (Im)		Group	Order Code		
4000 K	95	98	5569	5865	40H	CMB2550-0000-000N0Z0A40H		
3500 K	95	98	5541	5835	35H	CMB2550-0000-000N0Z0A35H		
3000 K	95	98	5379	5665	30H	CMB2550-0000-000N0Z0A30H		
2700 K	95	98	5121	5393	27H	CMB2550-0000-000N0Z0A27H		

### **Specialty**

Nominal CF		RI	Minimum	Typical 2-Step		3-Step					
CCT	Min.	Тур		Luminous Flux (lm)	Luminous Flux (lm)	Group	Order Code	Group	Order Code	Group	Order Code
3100 K	90	92	5797	6105			31Q	CMB2550-0000- 000N0U0A31Q			
	90	92	5706	6009					30U	CMB2550-0000- 000N0U0A30U	
3000 K	90	92	5949	6265			30Q	CMB2550-0000- 000N0U0A30Q			
	95	98	5069	5339	L7C	CMB2550-0000- 000N0Z0AL7C					

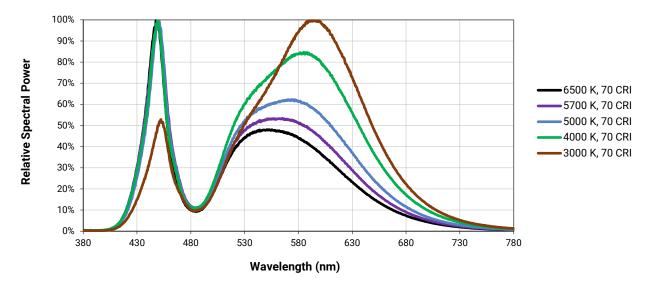
#### Notes

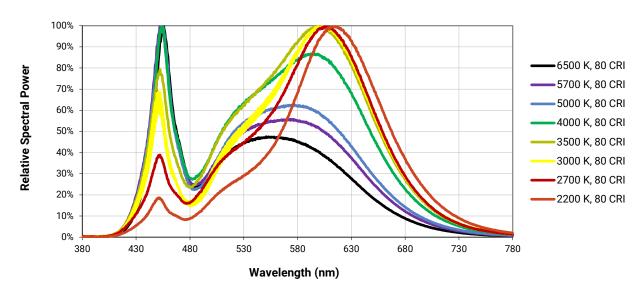
- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 18).
- For 80 CRI minimum LEDs, CRI R9 minimum is 0 with a ±2 tolerance. For 90 CRI minimum LEDs, CRI R9 typical is 60.



## **RELATIVE SPECTRAL POWER DISTRIBUTION, STANDARD LEDS**

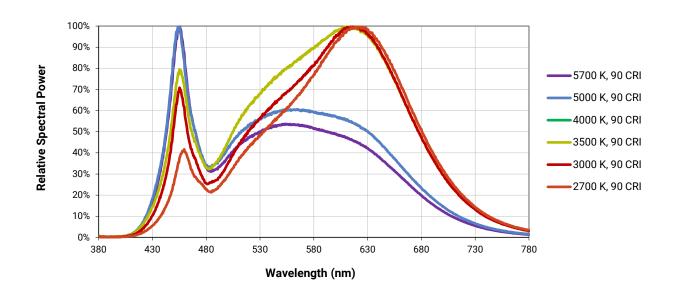
The following graphs are the result of a series of pulsed measurements at 1400 mA and  $T_1$  = 85 °C.







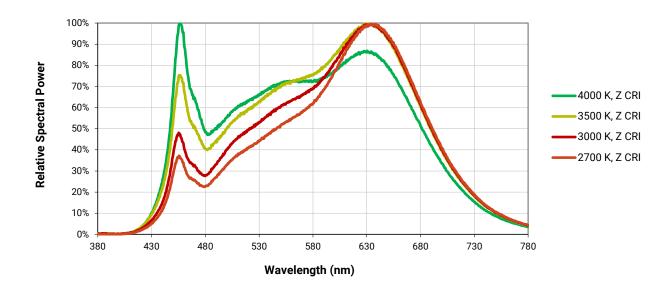
## **RELATIVE SPECTRAL POWER DISTRIBUTION, STANDARD LEDS - CONTINUED**



## **RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR LEDS**

The following graphs are the result of a series of pulsed measurements at 1400 mA and  $T_1$  = 85 °C.

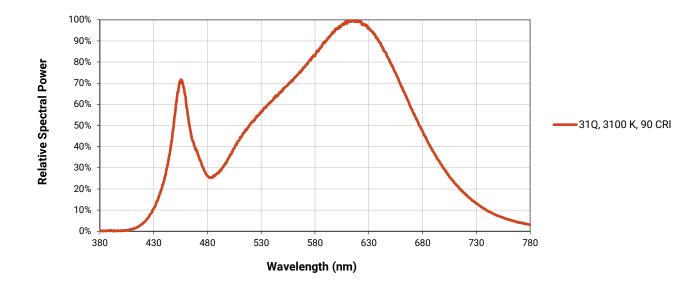
### **Fidelity**

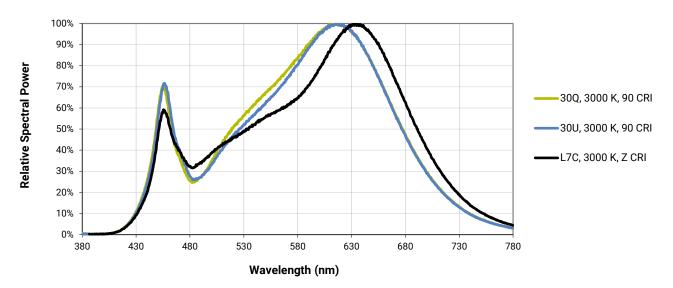




## **RELATIVE SPECTRAL POWER DISTRIBUTION, PREMIUM COLOR LEDS - CONTINUED**

## **Specialty**

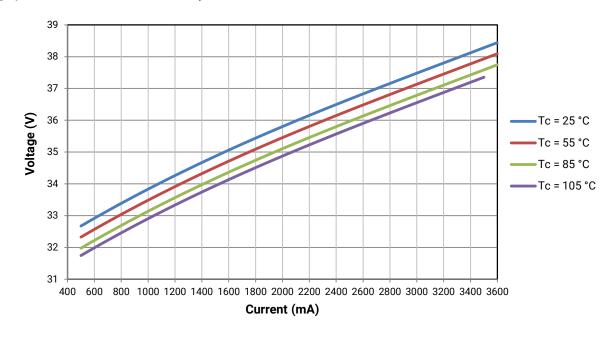






### **ELECTRICAL CHARACTERISTICS**

The following graph is the result of a series of steady-state measurements.

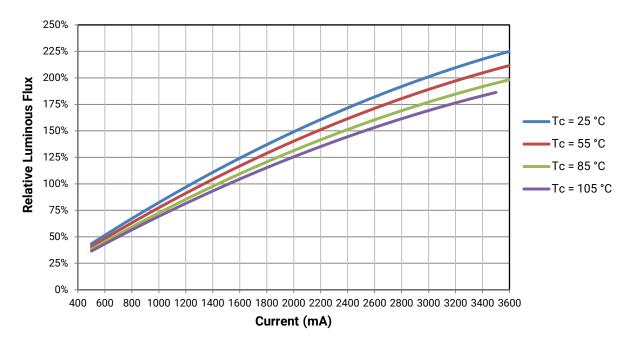




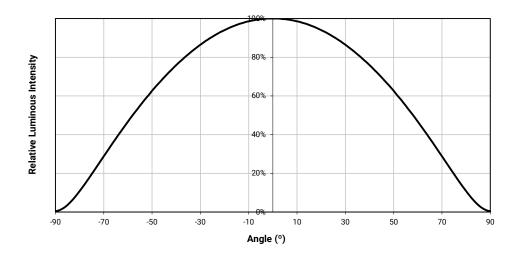
#### **RELATIVE LUMINOUS FLUX**

The relative luminous flux values provided below are the ratio of measurements of the CMB2550 LED at steady-state operation at the given conditions, divided by the flux measured during binning, which is a pulsed measurement at 1400 mA at T<sub>1</sub> = 85 °C.

For example, at steady-state operation of Tc = 25 °C,  $I_F$  = 1600 mA, the relative luminous flux ratio is 125% in the chart below. A CMB2550 LED that measures 6160 lm during binning will deliver 7700 lm (6160 \* 1.25) at steady-state operation of Tc = 25 °C,  $I_F$  = 1600 mA.



## **TYPICAL SPATIAL DISTRIBUTION**





## PERFORMANCE GROUPS - CHROMATICITY (T<sub>J</sub> = 85 °C)

XLamp CMB2550 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyWhite Color Temperatures - 2-Step							
Code	сст	х	у				
		0.3764	0.3711				
40H	4000 K	0.3784	0.3787				
40H	4000 K	0.3847	0.3826				
		0.3825	0.3748				
		0.4022	0.3858				
35H	3500 K	0.4053	0.3942				
3311		0.4125	0.3977				
		0.4091	0.3891				
		0.4287	0.3975				
30H	3000 K	0.4328	0.4064				
3011	3000 K	0.4390	0.4086				
		0.4347	0.3996				
		0.4524	0.4048				
27H	2700 K	0.4574	0.4140				
2/Π	2700 K	0.4633	0.4154				
		0.4581	0.4062				

	EasyWhite Color Temperatures - 3-Step Ellipse								
Bin Code CC	сст	Cente	r Point	Major Axis	Minor Axis	Rotation Angle			
Bill Code	001	х	у	а	b	(°)			
57G	5700 K	0.3287	0.3417	0.00738	0.00360	72.0			
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0			
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7			
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0			
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2			
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5			
22G	2200 K	0.5066	0.4158	0.00980	0.00480	45.5			

	EasyWhite Color Temperatures – 5-Step Ellipse								
Bin Code	сст	Center Point		Major Axis	Minor Axis	Rotation Angle			
		х	у	a	b	(°)			
65E	6500 K	0.3123	0.3282	0.01110	0.00550	61.0			
57E	5700 K	0.3287	0.3417	0.01230	0.00600	72.0			
50E	5000 K	0.3447	0.3553	0.01400	0.00520	65.0			
40E	4000 K	0.3818	0.3797	0.01565	0.00670	53.7			
30E	3000 K	0.4338	0.4030	0.01390	0.00680	53.2			



## PREMIUM COLOR PERFORMANCE GROUPS - CHROMATICITY ( $T_J$ = 85 °C)

XLamp CMB2550 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

## **Fidelity**

EasyWhite Color Temperatures - 2-Step							
Code	сст	х	у				
		0.3764	0.3711				
40H	4000 K	0.3784	0.3787				
40H	4000 K	0.3847	0.3826				
		0.3825	0.3748				
		0.4022	0.3858				
35H	3500 K	0.4053	0.3942				
3311		0.4125	0.3977				
		0.4091	0.3891				
		0.4287	0.3975				
30H	3000 K	0.4328	0.4064				
3011	3000 K	0.4390	0.4086				
		0.4347	0.3996				
		0.4524	0.4048				
27H	2700 K	0.4574	0.4140				
2/П	2700 K	0.4633	0.4154				
		0.4581	0.4062				

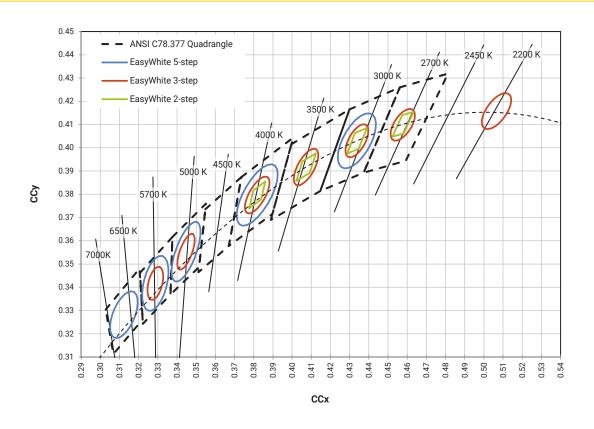
## **Specialty**

EasyWhite Color Temperatures - 2-Step							
Code	ode CCT x y						
		0.4192	0.3754				
1.70	2000 1/	0.4224	0.3823				
L7C	3000 K	0.4291	0.3847				
		0.4257	0.3777				

EasyWhite Color Temperatures - 3-Step Ellipse								
Bin Code	сст	Cente	r Point	Major Axis	Minor Axis	Rotation Angle		
		х	у	а	b	(°)		
31Q	3100 K	0.4236	0.3888	0.00848	0.00455	50.3		
30Q	3000 K	0.4305	0.3935	0.00834	0.00408	53.2		
30U	3000 K	0.4274	0.3837	0.00834	0.00408	53.2		



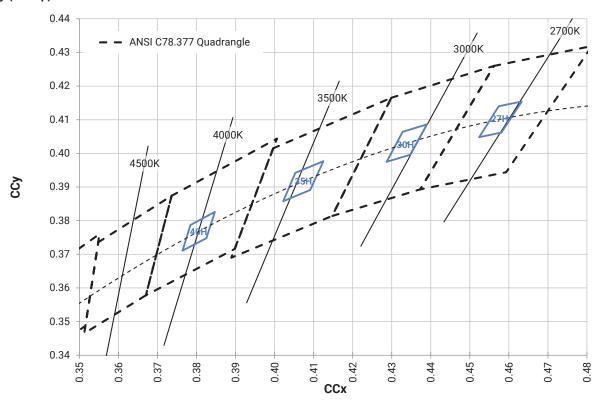
## EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T<sub>J</sub> = 85 °C)





## PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T<sub>1</sub> = 85 °C)

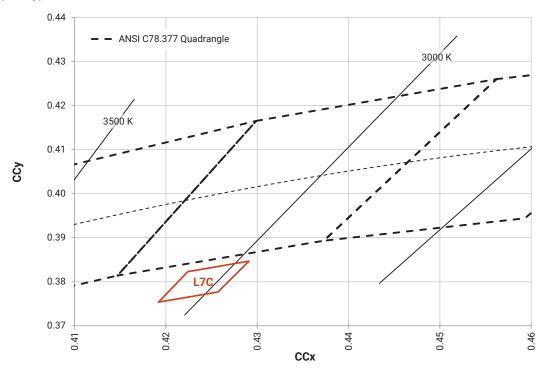
## Fidelity (2-step)



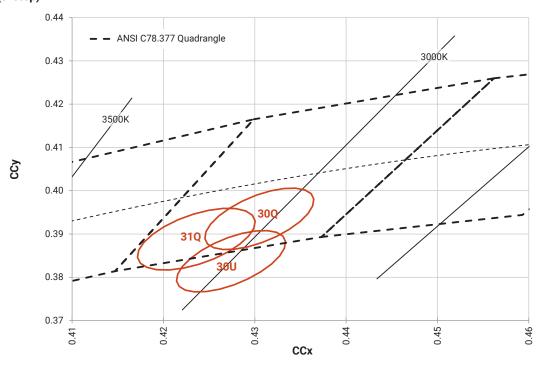


## PREMIUM COLOR BINS PLOTTED ON THE 1931 CIE COLOR SPACE ( $T_J$ = 85 °C) - CONTINUED

## Speciality (2-step)



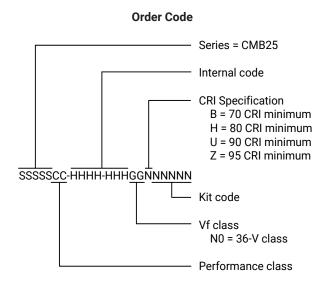
## Speciality (3-step)

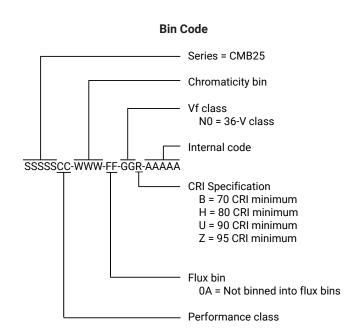




#### **BIN AND ORDER CODE FORMATS**

Bin codes and order codes are configured as follows:







#### **MECHANICAL DIMENSIONS**

Dimensions are in mm.

Tolerances unless otherwise specified: ±.13

 $x^{\circ} \pm 1^{\circ}$ 

### Meaning of LED marking

B2550N = 36-V CMB2550

X1 X2 X3 X4 X5

X1 CCT

1 = 6500 K

2 = 5700 K

3 = 5000 K

5 = 4000 K

6 = 3500 K

7 = 3000 K

8 = 2700 K

A = 2200 K

X2

M = EasyWhite or

Fidelity LED on the

black-body line

Q = Specialty LED below

the black-body line

U = Specialty LED below

the black-body line

X3 X4 Flux bin

CRI

0A = Not binned into flux

bins

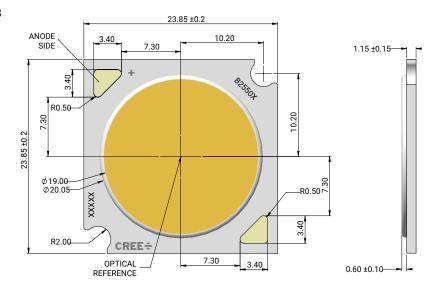
X5

B = 70 CRI min

H = 80 CRI min

U = 90 CRI min

Z = 95 CRI min



Tc measurement point: either the anode or cathode solder pad



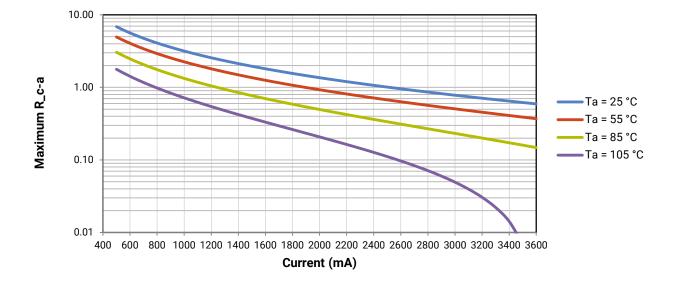
#### THERMAL DESIGN

The CMB family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures  $(T_j)$ . Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum  $T_j$  calculations with maximum ratings based on forward current  $(I_F)$  and case temperature (Tc). No additional calculations are required to ensure that the CMB LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specification.

There is no need to calculate for  $T_J$  inside the package, as the thermal management design process, specifically from solder point  $(T_{sp})$  to ambient  $(T_a)$ , remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CMB soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CM Family LEDs soldering and handling document.

To keep the CMB2550 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R\_c-a) must be at or below the maximum R\_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the R\_c-a value is the sum of the thermal resistance of the TIM (R\_tim) plus the thermal resistance of the heat sink (R\_hs).





#### **NOTES**

#### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

#### **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs. Cree LED did not perform Room Temperature Operating Life (RTOL) testing on the CMB2550 LED.

#### **Lumen Maintenance**

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

### **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.



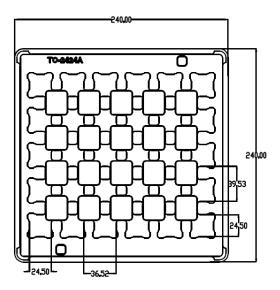
#### **PACKAGING**

CMB2550 LEDs are packaged in trays of 30. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 150 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 1,200 LEDs per carton.

Dimensions are in mm.

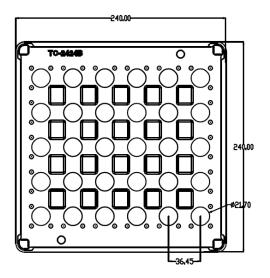
Tolerance: ±.5

Load Tray





**Upper Tray** 





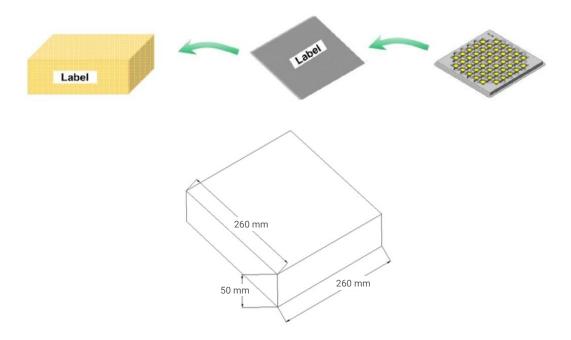


#### **PACKAGING - CONTINUED**

CMB2550 LEDs are packaged in trays of 30. Five trays are sealed in an anti-static bag and placed inside an inner box, for a total of 150 LEDs per box. Each box contains LEDs from the same performance bin. Eight boxes are placed inside a carton, for a total of 1,200 LEDs per carton.

Dimensions are in mm. Tolerance: ± 3 mm

Inner Box



**Outer Carton** 

