

Datasheet revision 1.1

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# Liquid Flux Organic Acid Water-Soluble in 6ml (0.2oz) Refillable Pen with Tip + Brush

Product Highlights Water-Soluble No Residue After Cleaning Moderate Solids Content Alcohol-Based Ideal for all rework, solder, and de-solder applications Excellent wetting Easily cleaned with water or isopropyl alcohol (IPA) Can be used with Leaded and Lead-Free applications RoHS 3 and REACH compliant



## **Specifications**

Flux Type:Water Washable Liquid (for Leaded and Lead-Free applications)Flux Classification:ORH1 (Water Soluble, Must be cleaned off post-use using Water or IPA)Specific Gravity:0.85Packaging:Refillable Pen 6ml (0.2oz) - Two Ends: Tip and BrushShelf Life:Refrigerated >24 months, Unrefrigerated >24 months

**Dispensing** Gently press tip into work piece (depress tip) to dispense.

### Storage and Handling

Store refrigerated or at room temperature 3-25°C (37-77°F). The liquid flux can be allowed to freeze. Freezing will not degrade this product. Allow 4 hours for flux to reach an operating temperature of 20-25°C (68-77°F) before use.

### Transportation

This product requires ground shipping. Shipping below 0°C (32°F) or above 25°C (77°F) for normal transit times by ground will not impact this product's stated shelf life.

### Cleaning

This is a water-soluble liquid flux; post-use cleaning is required. Clean with water or isopropyl alcohol (IPA).

Conforms to the following Industry Standards: J-STD-004B, Amendment 1 (Solder Fluxes):

RoHS 3 Directive 2015/863/EU:

Yes Yes