

## Printing w/ Dyna-Purge® 3D Clean™!

Before switching from one material or color to another, clean your 3D printer's hot-end and nozzle with Dyna-Purge® 3D Clean™ to prevent bleed-over or jams..

It is a non-chemical, non-abrasive thermo-plastic purging / cleaning compound that is safe for both operator and the 3D printer. These 8-inch segments (1.75mm and/or 2.85mm diameter) are specially designed by 3D-Fuel with 3D printers in mind and come ready to use.

It softens but never melts allowing the expulsion of carbonized and degraded filament. It is the standard for non-chemical, non-abrasive purge materials for the plastic industry.



### Print Settings

Use Dyna-Purge® 3D Clean™ at 230°C, unless the material that is being purged out requires a higher temperature.

### Filament Information

**Quality:** All of our filament is manufactured in our own plants (Fargo, North Dakota and Merville, Ireland). We completely control the manufacturing process allowing us to ensure consistent quality for every spool.

**Diameter Tolerance:** Filament with a fluctuating diameter causes big problems. We use a multi-axis laser to control our ovality and diameter. Every spool has those real-time measurements *listed right on the box!*

**Packing Information:** 50 Sticks (1.75mm) or 35 Sticks (2.85mm) of 8-inch Dyna-Purge® 3D Clean™ plastic filament arrive in a tube with a desiccant packet to keep out any moisture.

**Test Printing:** The 3D-Fuel test lab features multiple brands of 3D printers including MakerBot, LulzBot, FlashForge, and more. We print what we manufacture to ensure our filament provides the absolute best quality!

Click  
[THIS VIDEO](#)  
for more information  
about our unique  
Dyna-Purge® 3D Clean™  
Filament!!

