



**LULZBOT<sup>®</sup>**  
**TAZ 6**

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**START HERE**  
UNBOXING YOUR 3D PRINTER





Thank you for choosing the LulzBot® TAZ desktop 3D printer and welcome to the LulzBot Community. Upon completing this Unboxing Guide, you will have a fully assembled LulzBot TAZ 6 desktop 3D printer ready for operation.


Every LulzBot TAZ purchased from Aleph Objects, Inc. or an Official LulzBot Reseller is covered by a non-transferable one-year warranty and technical support. If you have questions along the way, contact us by emailing [support@lulzbot.com](mailto:support@lulzbot.com). In the United States you may call us at **+1-970-377-1111**. Find a full list of regional contact phone numbers online at [LulzBot.com/contact/](http://LulzBot.com/contact/)

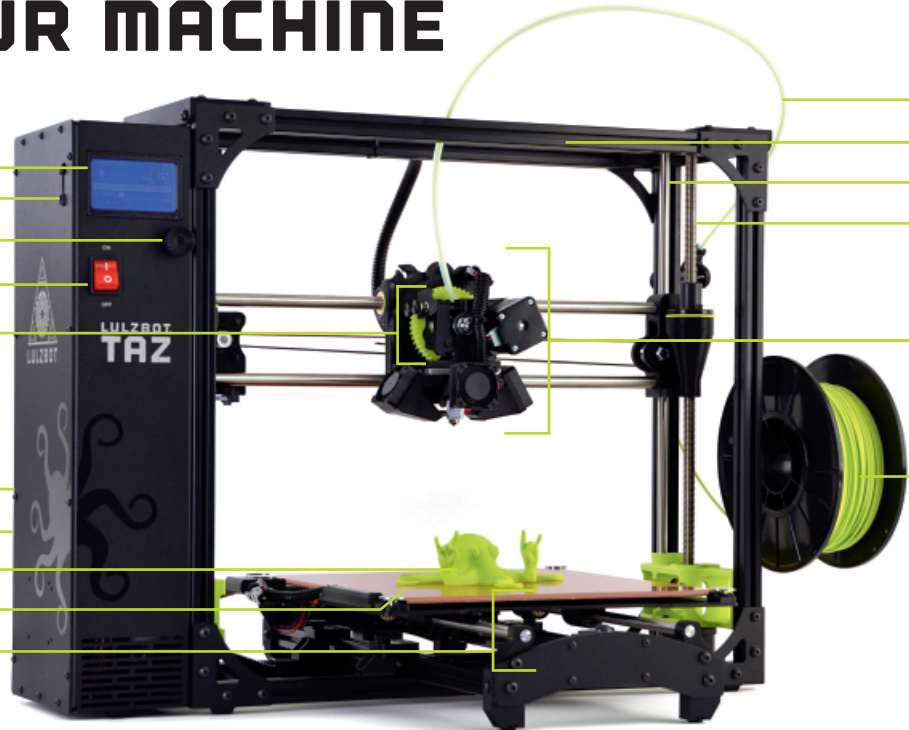


*Read the included Safety and Warnings sheet completely before beginning this guide. Find the full printed user manual for your LulzBot TAZ included with your printer, or view the digital version on the SD card or online at [LulzBot.com/TAZ](http://LulzBot.com/TAZ).*

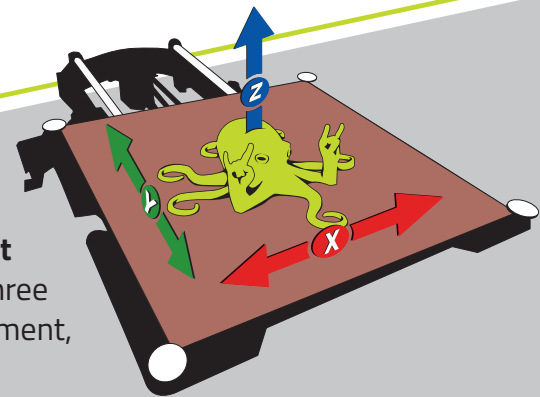
# KNOW YOUR MACHINE

- Graphical LCD
- SD Card Slot
- Control Knob
- Power Switch
- Extruder

- USB Port (back)
- Power Port (back)
- Rock2pus
- PEI Print Surface 
- Y-Axis Assembly







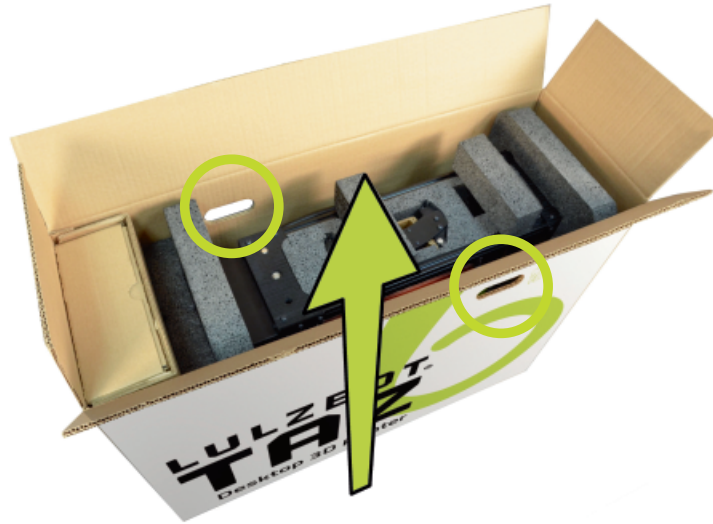
**The Cartesian Coordinate Robot**

The LulzBot TAZ can move on three linear axes that define its movement, **X**, **Y**, and **Z**.

STEP  
**1**

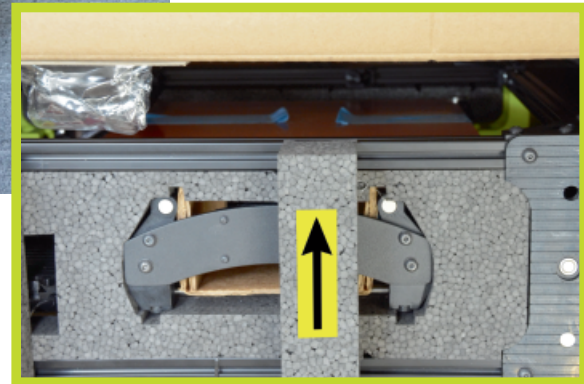
## Position Box for Unpacking

**1A** Both box handles should be up.



*Soft floors may be damaged by your 3D printer. Hard floors may do damage to your 3D printer. Exercise caution by using a cloth, towel, carpet, or rug for padding during unboxing.*

**1B** Look inside the yellow and black arrow sticker on the packing foam. Carefully lay the box flat on the floor so that the arrow points up.



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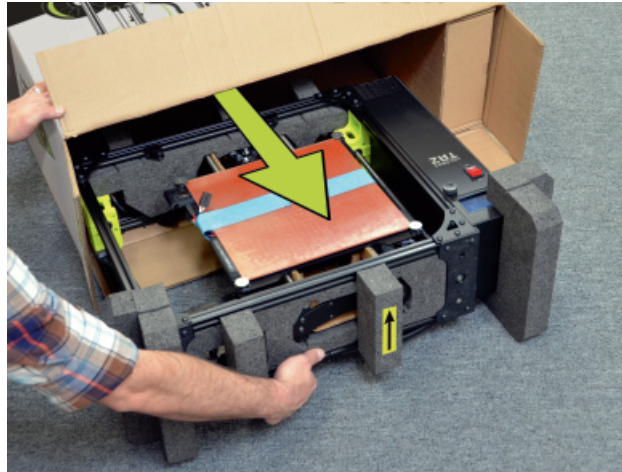
STEP  
**2**

## Remove the 3D Printer and Components



*When moving your 3D printer, always grab the black aluminum frame. Lifting the printer by any plastic parts, smooth rods, lead screws, etc. may damage it.*

**2A** Grab the lower frame of the printer and gently slide the printer out of the box, leaving all foam pieces in place.



**2B** Carefully remove the protective foam piece that is supporting the Y-axis assembly.



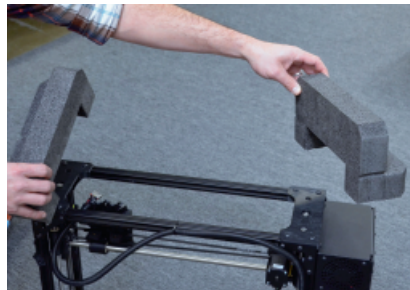
**2C** Lift the front of the Y-axis assembly up, then pull it out of the 3D printer frame. You may need to push the Y-axis assembly back before lifting so that it clears the frame.



**2D** Remove foam from the bottom of the printer frame.



**2E** Stand the printer frame upright and remove the final two pieces of protective foam.





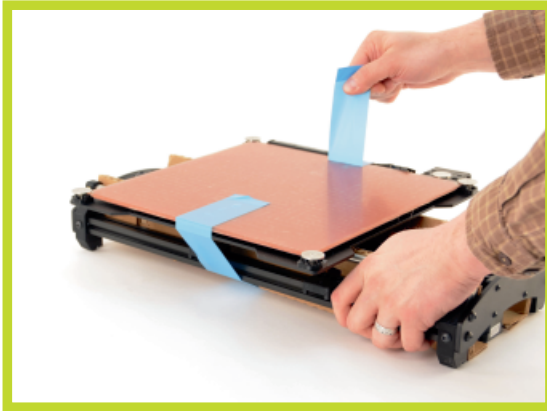
**2F** Remove the small accessory and tool head boxes.



**2G** Carefully remove tool head from the tool head box. Empty contents of accessory box onto a clean, flat work surface.



**2H** Remove tape and cardboard from the Y-axis assembly.



STEP  
**3**

## Verify Packing List

**3A** Organize printer components and all other box contents on a clean, flat work surface.



*When moving your 3D printer, always grab the black aluminum frame. Lifting the printer by any plastic parts, smooth rods, lead screws, etc. may damage it.*

**3B** Verify everything on the Packing List is included in the box. Save all of the provided packaging materials in case you need to transport your 3D printer or ship it for warranty service in the future.



*Your LulzBot TAZ comes with an octopus that was made by your 3D printer during the final stage of quality assurance. A tool kit for maintaining your LulzBot TAZ is included that you can learn more about in the Operation Guide.*



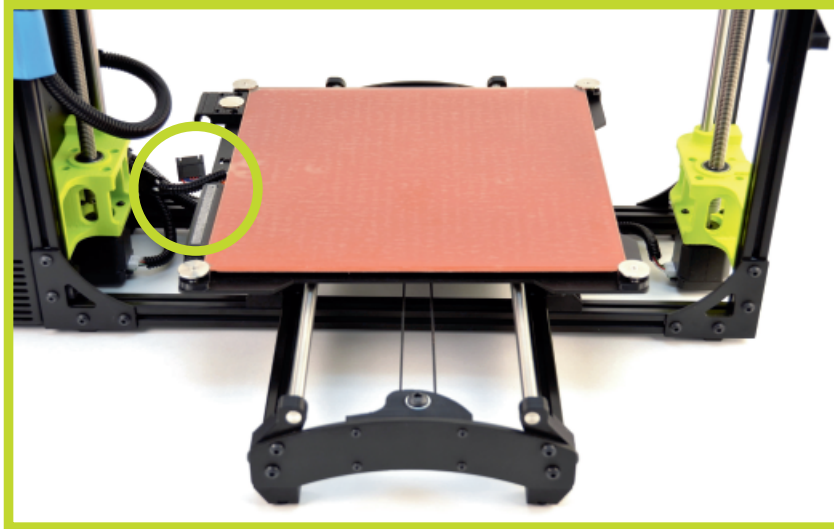
STEP  
**4**

## Mount the Y-Axis Assembly

**4A** Remove the four (4) Y-axis thumbscrews from the middle of the 3D printer frame.



**4B** Set the Y-axis assembly onto the base of the printer frame, carefully lining up the four (4) mounting brackets. The print bed wiring should be on the left side as shown.



Do not press down on the print surface or the smooth rods.

**4C** Gently slide the print surface to the back and install the two (2) front thumbscrews. Hand tighten until snug. Do not use a tool to tighten the thumbscrews.



**40** Gently slide the print surface to the front and install the two (2) rear thumbscrews. Hand tighten until snug. Do not use a tool to tighten the thumbscrews.



STEP  
**5**

## Connect the Wires and Cables

**5A** With the print surface still positioned toward the front, plug in the Y-axis motor.



**5B** Remove and discard packaging tape securing Y-axis cable bundle.

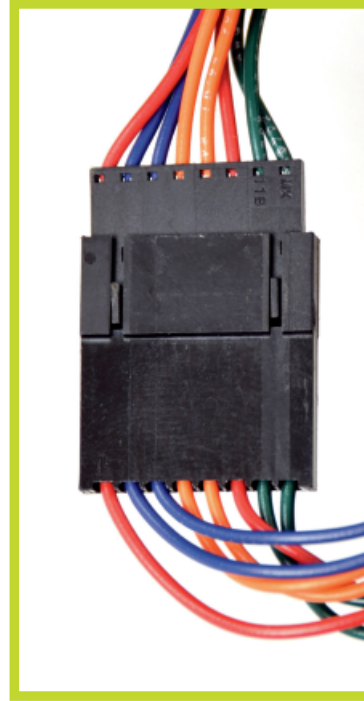




**5C** Locate the three cables found on the left side of the print surface.



**50** Connect the three sets of corresponding wire connectors, as shown below.



STEP  
**6**

## Secure the Print Surface Cable

Press the print surface cable into the black cable mount.



STEP  
**7**

## Mount the Tool Head

**7A** Unscrew the tool head mounting screw counter-clockwise from the X-axis carriage with the included 2.5mm hex key.



*The tool head carriage is parked to the right side of the X-axis for shipping. You may want to slide it toward the center of the X-axis to make it easier to access for this step.*

**7B** Place the bottom of the tool head into the X-axis carriage, allowing it to settle and self-center. Hold the tool head in place with one hand.



**7C** Reinsert and tighten the tool head mounting screw clockwise with the 2.5mm hex key to secure the tool head. Support the tool head with your hand to prevent it from falling onto the print surface.

STEP  
**8**

## Connect the Tool Head

**8A** Remove protective gray foam from tool head wiring connector.



Use care not to bend the wiring connector pins. Verify the labels are aligned before plugging in the connector. Plugging this connector in the wrong way can damage your tool head.

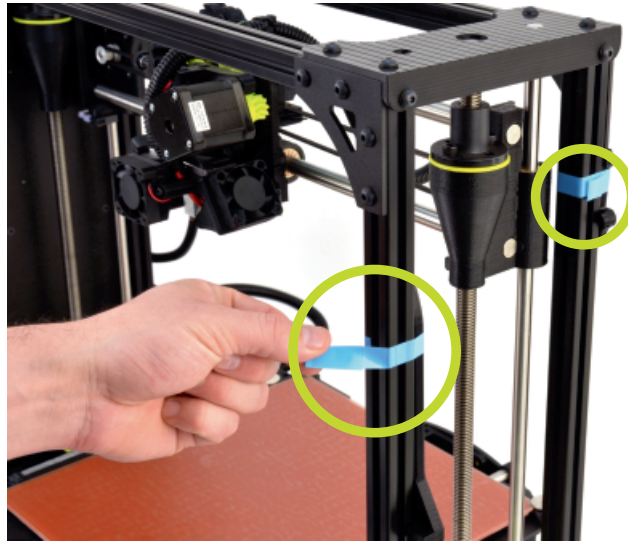
**8B** Plug in the 16 pin connector, ensuring that the green triangles are aligned.



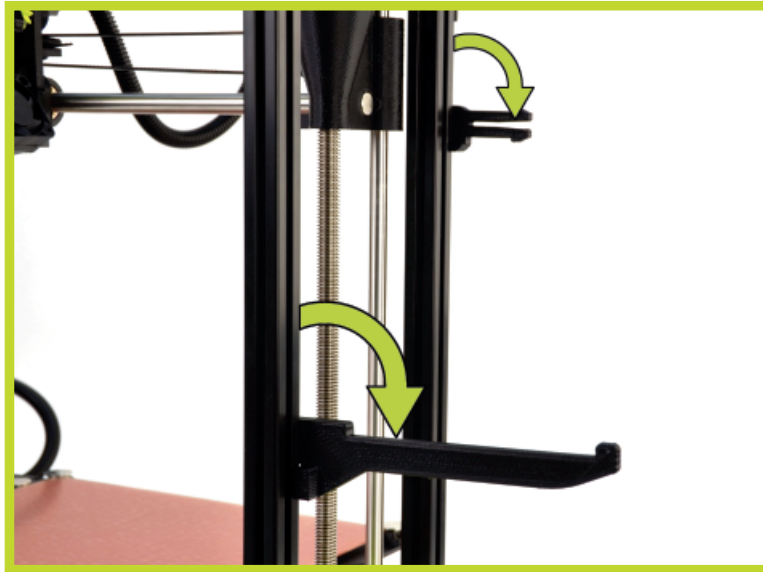
STEP  
**9**

## Prepare Filament Reel Holder and Guide Tube

**9A** Remove packaging tape securing the filament reel holder and filament guide tube bracket.

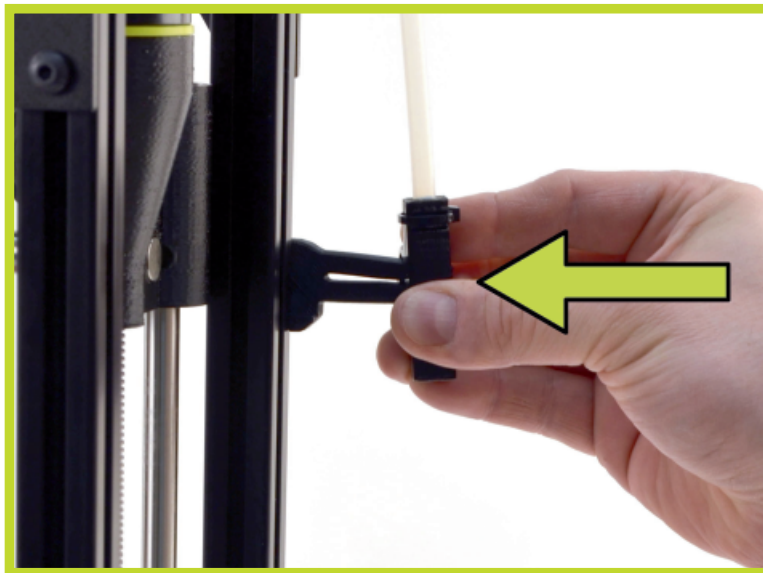


**9B** Rotate filament reel holder and guide tube bracket clockwise into position.





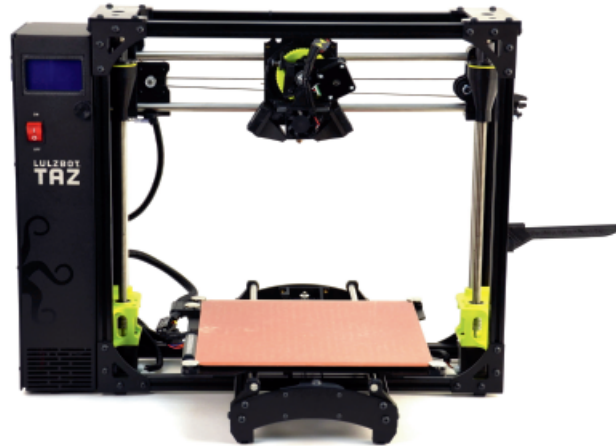
**9C** Slide filament guide tube onto the bracket.



STEP  
**10**

## Check Connections

Check every connector on the machine to verify they are fully and properly connected.



Not sure where to check? Review each previous step in this guide.

STEP  
**11**

## Power On Your LulzBot TAZ

**11A** Locate and unwrap the AC power cable included in the accessories box.

**11B** Verify that the power switch is in the off position.



**11C** Plug the AC power cable into your 3D printer and plug the other end into an AC power outlet.



**11D** Flip the power switch up into the On position.

**11E** The Graphical LCD controller should display a “LulzBot TAZ 6 ready” message.



**i**

*If your Graphical LCD controller shows any error messages or does not seem to power on properly, unplug the printer and then check all connections made in previous steps. Visit [LulzBot.com/Support](http://LulzBot.com/Support) for more assistance.*

**11F** Power off your 3D printer by flipping the power switch down into the Off position.

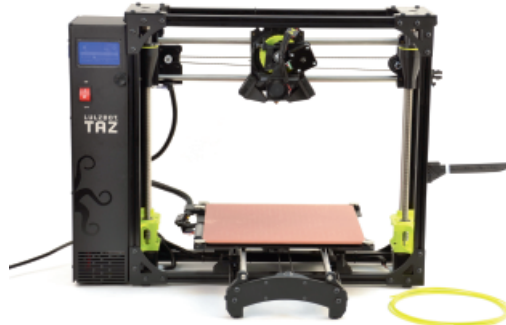
STEP  
**12**

## Proceed to Operation Guide!

*i*

*Ensure your LulzBot TAZ is in a well-ventilated area, on a flat and level surface with 30 centimeters (12 inches) of clearance in every direction.*

Your LulzBot TAZ 6 is now fully unboxed, assembled, and ready for operation! To start printing, move to the **Operation Guide** which will walk you through your first 3D print.



*i*

*Save all of the provided packaging materials in case you need to transport your 3D printer or ship for warranty service in the future.*

# Colophon

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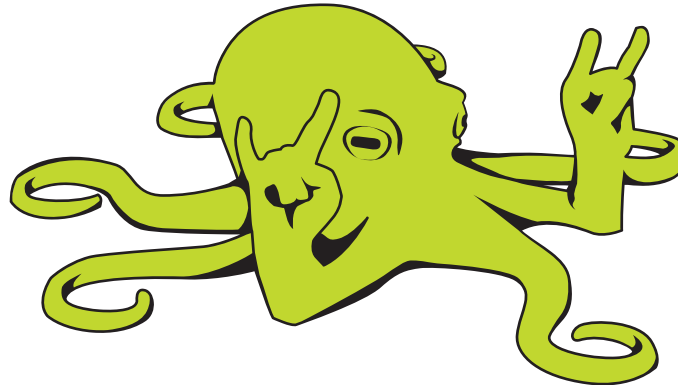
GNU/Linux

Scribus

Inkscape

GNU Image Manipulation Program

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## **Need Support?**

### **Documentation**

<https://www.lulzbot.com/support/lulzbot-taz-6>

### **Community**

<https://forum.lulzbot.com>

### **Email**

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