

Product Specification for Approval

WE ARE PLEASED IN SUBMITTING OUR SAMPLES WITH SPECIFICATION TO YOU FOR APPROVAL.

CUSTOMER	:	
DESCRIPTION	:	COMMON MODE CHOKE
MNC P/N	:	CM422SG471N
VERSION	:	A0
CUSTOMER P/N	:	
ISSUED DATE	:	2020/4/26
PHOTO OF PRODUCT	:	
WEIGHT	:	
MADE IN	:	CHINA



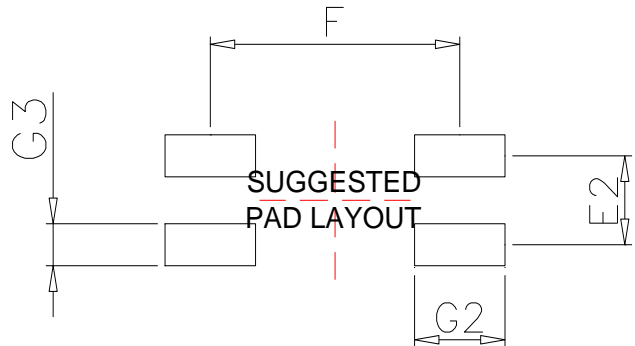
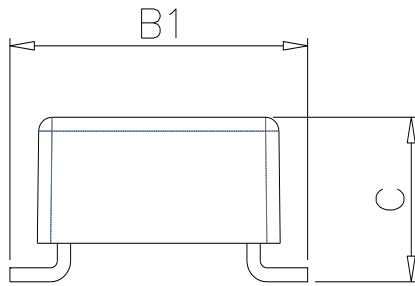
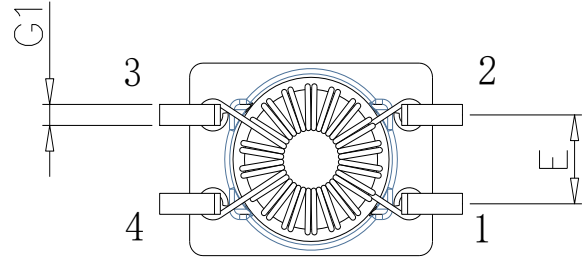
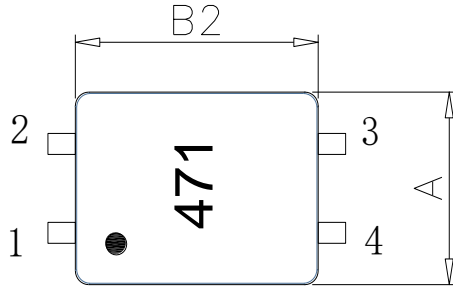
APPROVED BY MNC		
PREPARED BY	CHECKED BY	APPROVED BY

APPROVED BY CUSTOMER
SIGNATURE OR STAMP

1. PLEASE SEND BACK US A COPY OF THE SPECIFICATION WITH YOUR STAMP OR SIGNATURE ONCE THE SAMPLES APPROVED.
2. IT WILL BE DEEMED THE SAMPLES TO BE APPROVED IF NO FEEDBACK.

东莞铭普光磁股份有限公司
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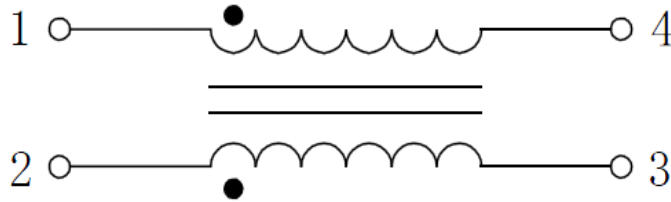
SPECIFICATION
Part No. CM422SG471N
A. MECHANICAL:


1.UNITS: mm

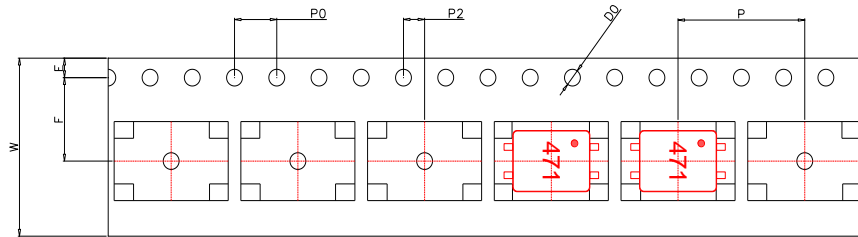
 2.Unless otherwise specified all tolerances are: $\pm 0.25\text{mm}$

3.All pin length don't include tin icicles

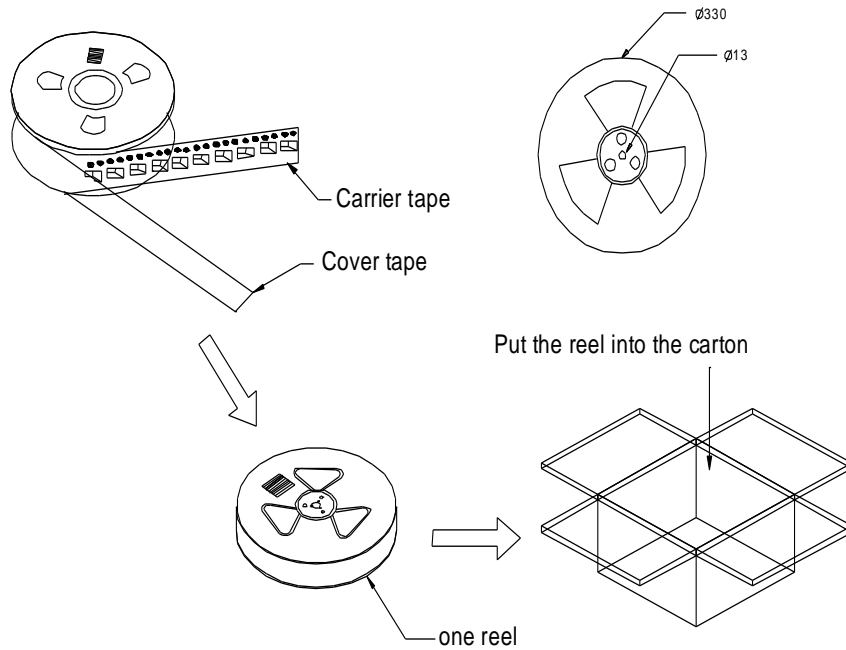
DIM	MILLIMETERS			INCHES		
	MIN	NOM	MAX	MIN	NOM	MAX
A	/	/	6.40	/	/	0.252
B1	/	/	9.50	/	/	0.374
B2	/	/	7.50	/	/	0.295
C	/	/	5.00	/	/	0.197
E1	2.24	2.54	2.84	0.088	0.100	0.112
G1	/	0.40	/	/	0.016	/
E2	/	2.54	/	/	0.100	/
F	/	7.50	/	/	0.295	/
G2	/	2.72	/	/	0.107	/
G3	/	1.20	/	/	0.047	/

SPECIFICATION
Part No. CM422SG471N
B. SCHEMATIC :

C. ELECTRICAL SPECIFICATION @25°C

ITEM	SPECIFICATION	TEST CONDITION	TEST EQUIPMENT
INDUCTANCE: 1-4 = 2-3	470uH ^{+50%} / _{-30%}	100KHz,0.1V	TH2819XB OR EQU.
DC RESISTANCE: 1-4 = 2-3	200mΩ Max		TH2512B OR EQU.
TURNS RATIO: 1-4 : 2-3	1:1 ±5%		TH2819XB OR EQU.
HI-POT: 1-4 to 2-3	500Vac	1mA,1S,50Hz	TOS7200 OR EQU.
RATED CURRENT	ΔT ≤ 40°C	0.9A Max	WK3260B+WK3265B
OPERATING TEMPERATURE RANGE	-40°C to 125°C (Including self temperature rise)		
STORAGE TEMPERATURE RANGE	-40°C to 125°C		

PACKAGE
Part No. CM422SG471N
1. PACKING:
a. PACKAGING AS BELOW (ONLY FOR REFERENCE):


ITEM	W	F	E	P ₀	P ₂	D ₀	P
DIM.	16.0±0.3	7.5±0.1	1.75±0.1	4.0±0.1	2.0±0.1	1.5±0.1	12.0±0.1


b. Q'TY:

1000 pcs/reel
8 reel/carton
8000 pcs/carton

c. LABEL:

ACCEPTED			
CUSTOMER:	_____		
Internal P/N:	_____		
QTY:	PCS	D/C:	_____
W/D:	FQA:	_____	

REMARK:

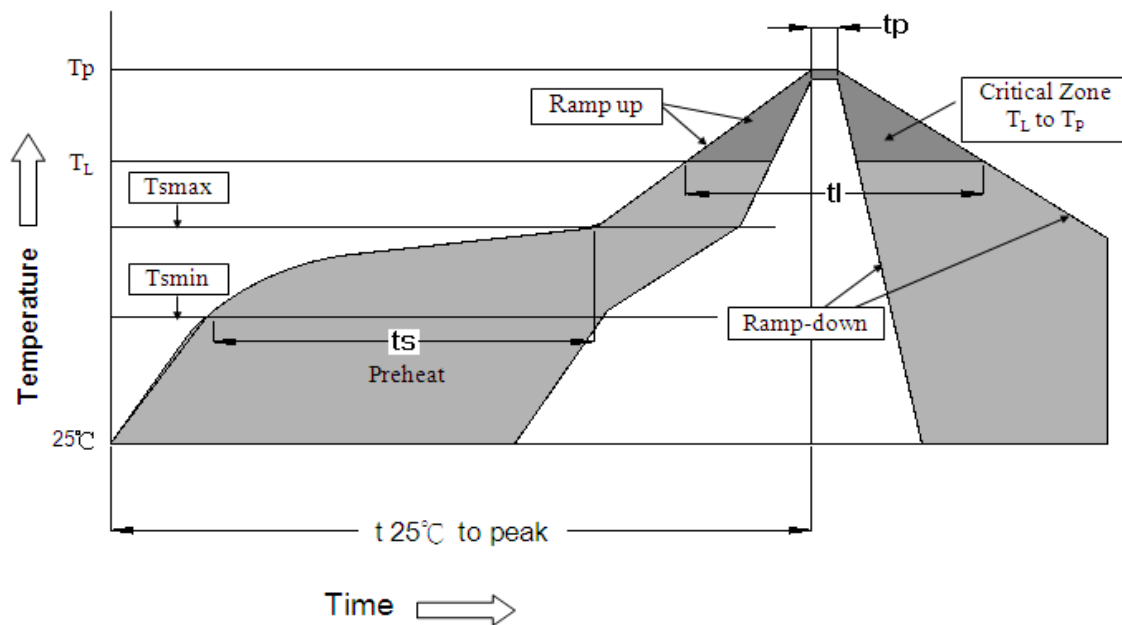
ABOVE PACKING IS FOR YOUR REFERENCE ONLY, WHICH MIGHT BE CHANGED WITHOUT NOTICE.

MATERIAL LIST
Part No. CM422SG471N
BOM

MATERIAL LIST					
NO.	ITEM	MATERIAL	RATING	SUPPLIER OF MATERIAL	UL
1	CASE	PM 9630	150℃	SUMITOMO BAKELITE CO LTD OR EQU.	E41429
2	CORE	Ferrite Mn-Zn	-----	YEAN SHING TECHNOLOGY (DONGGUAN) LIMITED	N/A
		Ferrite Mn-Zn	-----	ZHONGSHAN CITY TANZHOU TOWN CHUANGRICI ELECTRONIC FACTORY OR EQU.	N/A
3	COPPER WIRE	*xUEW180	180℃	ZHUHAI SUNTEK WIRE CO LTD OR QUU.	E234867
		UEWH/U@	180℃	PACIFIC ELECTRIC WIRE & CABLE CO., LTD. OR QUU.	E201757
4	VARNISH	V1630FS	150℃	ELANTAS ELECTRICAL INSULATION ELANTAS PDG INC OR EQU.	E213437
5	SOLDER	Sn99.3Cu0.7 LF-303	-----	ELECTROLOY METAL(SHENZHEN)CO.,LTD. OR EQU.	N/A

RECOMMENDED SOLDERING PROFILE

Part No. CM422SG471N

1. RECOMMENDED REFLOW SOLDERING PROFILE:

 $T_L = 217^\circ\text{C}$
 $T_p = 260^\circ\text{C}$
 $t_s = 60-120\text{s}$
 $T_s \text{ max} = 200^\circ\text{C}$
 $T_s \text{ min} = 150^\circ\text{C}$
 $t_l = 60-150\text{s}$
 $t_p = 20-40\text{s}$
 $T_{25^\circ\text{C to peak}} = 8\text{min max}$

 Ramp up rate = 3°C/s max

 Ramp down rate = 6°C/s max

*RoHS Compliant

*Solder Paste SAC 305 Sn 96.5/Ag 3.0/Cu 0.5

*Silkscreen thickness: 0.15mm Min

2. MOISTURE SENSITIVE LEVEL:

2.1. Level: 1

2.2. Shelf Life: Unlimited

 2.3. Storage Condition: $\cong 30^\circ\text{C}/85\% \text{ RH}$