



# Nylon

Nylon is natural filament with exceptional resilience and strength for all your 3D printing needs.

## Features & Benefits

- Excellent dimensional stability
- Highly abrasion resistant
- Chemical resistance
- Exceptional tensile strength
- Very low friction coefficient
- High flexibility

## Users

Intermediate

## Available Sizes

- 1.75 mm
- 3 mm (Filament diameter measures 2.88 mm)

## Individual Packaging Stock

- 1 kg reels
- 5 lb reels

## On Request

- 0.5 kg reels
- 10 lb reels (lead time maybe longer)
- 15 lb reels (lead time maybe longer)
- 30 lb reels (lead time maybe longer)
- Coils in various weights

## Full Box Packaging

- 0.5 kg reels packaged 14 to a box
- 1 kg reels packaged 12 to a box
- 5 lb reels packaged 6 to a box

*Each box contains the same material, size and color.  
All filaments are vacuumed sealed with desiccant.*

## Standard Colors

- Natural
- Black
- White

## Tolerances

+ 0.003" / -0.003"

## Recommended Printer Specifications

- Optimal Print Temp: 245°C – 280°C
- Optimal Bed Temp: 110°C – 120°C  
(PEI film recommended)

## Quality

All Keene Village Plastics 3D printer filaments are manufactured in Barberton, Ohio, USA with top quality raw materials and **3-Axis** laser-controlled precision providing the highest class of products for the 3D printing industry.



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