SIEMENS

Data sheet

6ES7518-4FX00-1AC0



SIMATIC S7-1500F, CPU Bundle consisting of: CPU 1518F-4 PN/DP MFP (6ES7518-4FX00-1AB0), including C/C++ Runtime and OPC UA Runtime license, 9 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit performance, SIMATIC Memory Card (min. 2 GB) required

Figure similar

| General information | |
|--|--|
| Product type designation | CPU 1518F-4 PN/DP MFP |
| HW functional status | FS03 |
| Firmware version | V2.9 |
| Product function | |
| • I&M data | Yes; I&M0 to I&M3 |
| Isochronous mode | Yes; Distributed and central; with minimum OB 6x cycle of 125 μs (distributed) and 1 ms (central) |
| Engineering with | |
| STEP 7 TIA Portal configurable/integrated from version | V17 (FW V2.9) / V15 (FW V2.5) or higher |
| Configuration control | |
| via dataset | Yes |
| Display | |
| Screen diagonal [cm] | 6.1 cm |
| Control elements | |
| Number of keys | 6 |
| Mode selector switch | 1 |
| Supply voltage | |
| Rated value (DC) | 24 V |
| permissible range, lower limit (DC) | 19.2 V |
| permissible range, upper limit (DC) | 28.8 V |
| Reverse polarity protection | Yes |
| Mains buffering | |
| Mains/voltage failure stored energy time | 5 ms |
| Repeat rate, min. | 1/s |
| Input current | |
| Current consumption (rated value) | 1.7 A |
| Current consumption, max. | 2 A |
| Inrush current, max. | 2.7 A; Rated value |
| l²t | 0.02 A ² ·s |
| Power | |
| Infeed power to the backplane bus | 12 W |
| Power consumption from the backplane bus (balanced) | 35 W |
| Power loss | |
| Power loss, typ. | 29 W |
| Memory | |
| Number of slots for SIMATIC memory card | 1 |

| SIMATIC memory card required | Yes |
|---|--|
| Work memory | |
| integrated (for program) | 9 Mbyte |
| integrated (for data) | 60 Mbyte |
| integrated (for CPU function library of CPU | 50 Mbyte; Note: The "CPU function library of the CPU" are C/C++ |
| Runtime) | blocks for the user program that were created using the SIMATIC ODK |
| | 1500S or Target 1500S. |
| Working memory for additional functions | |
| Integrated (for C/C++ Runtime application) | 512 Mbyte |
| available (for Linux runtime application) | 1 Gbyte |
| Load memory | |
| Plug-in (SIMATIC Memory Card), max. | 32 Gbyte; the memory card must have at least 2 GB of space on it |
| Backup | Ver |
| maintenance-free | Yes |
| CPU processing times | |
| for bit operations, typ. | 1 ns |
| for word operations, typ. | 2 ns |
| for fixed point arithmetic, typ. | 2 ns |
| for floating point arithmetic, typ. CPU-blocks | 6 ns |
| | 20.000: Blocks (OR ER EC DR) and URTs |
| Number of elements (total) | 20 000; Blocks (OB, FB, FC, DB) and UDTs |
| DB | 1 60 999; subdivided into: number range that can be used by the |
| Number range | user: 1 59 999, and number range of DBs created via SFC 86: 60 000 |
| | 60 999 |
| • Size, max. | 16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB |
| FB | |
| Number range | 0 65 535 |
| • Size, max. | 1 Mbyte |
| FC | |
| Number range | 0 65 535 |
| • Size, max. | 1 Mbyte |
| OB | |
| • Size, max. | 1 Mbyte |
| Number of free cycle OBs | 100 |
| Number of time alarm OBs | 20 |
| Number of delay alarm OBs | |
| Number of cyclic interrupt OBs | 20; With Failsafe, two RTGs with one "Cyclic interrupt OB" or one "Free cycle OB" (F-OB) each are possible |
| Number of process alarm OBs | 50 |
| Number of DPV1 alarm OBs | 3 |
| Number of isochronous mode OBs | 3 |
| Number of technology synchronous alarm OBs | 2 |
| Number of startup OBs | 100 |
| Number of asynchronous error OBs | 4 |
| Number of synchronous error OBs | 2 |
| Number of diagnostic alarm OBs | 1 |
| Nesting depth | |
| per priority class | 24 |
| Counters, timers and their retentivity | |
| S7 counter | |
| • Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC counter | |
| Number | Any (only limited by the main memory) |
| Retentivity | Vec |
| — adjustable | Yes |
| • Number | 2 048 |
| Retentivity | 2 040 |
| Recentivity | |

| — adjustable | Yes |
|--|--|
| IEC timer | |
| Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |
| Data areas and their retentivity | |
| Retentive data area (incl. timers, counters, flags), max. | 768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB |
| Extended retentive data area (incl. timers, counters, flags), max. | 20 Mbyte; When using PS 6 0W 24/48/60 V DC HF |
| Flag | |
| • Size, max. | 16 kbyte |
| Number of clock memories | 8; 8 clock memory bit, grouped into one clock memory byte |
| Data blocks | |
| Retentivity adjustable | Yes |
| Retentivity preset | No |
| Local data | C4 khi tai may 40 KD nan black |
| • per priority class, max. | 64 kbyte; max. 16 KB per block |
| Address area | 16.294; may number of modules / submodules |
| Number of IO modules I/O address area | 16 384; max. number of modules / submodules |
| Inputs | 32 kbyte; All inputs are in the process image |
| Outputs | 32 kbyte; All outputs are in the process image |
| per integrated IO subsystem | oz köyte, All outputs are in the process intage |
| — Inputs (volume) | 32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4 |
| — Outputs (volume) | 32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4 |
| per CM/CP | · · · · · · · · · · · · · · · · · · · |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| Subprocess images | |
| Number of subprocess images, max. | 32 |
| Hardware configuration | |
| Number of distributed IO systems | 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| Number of DP masters | |
| integrated | 1 |
| • Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |
| Number of IO Controllers | |
| integrated | 2 |
| • Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |
| Rack | |
| Modules per rack, max. | 32; CPU + 31 modules |
| Number of lines, max. | 1 |
| PtP CM • Number of PtP CMs | the number of connectable PtP CMs is only limited by the number of available slots |
| Time of day | |
| Clock | |
| • Type | Hardware clock |
| Backup time | 6 wk; At 40 °C ambient temperature, typically |
| Deviation per day, max. | 10 s; Typ.: 2 s |
| Operating hours counter | |
| Number | 16 |
| Clock synchronization | |
| supported | X/ |
| | Yes |
| to DP, master in AS, master | Yes Yes Yes |

| • in AS, slave | Yes |
|---|--|
| In AS, slave on Ethernet via NTP | Yes |
| Interfaces | |
| Number of PROFINET interfaces | 3 |
| Number of PROFIBUS interfaces | 1 |
| 1. Interface | |
| Interface types | |
| • RJ 45 (Ethernet) | Yes; X1 |
| Number of ports | 2 |
| integrated switch | Yes |
| Protocols | |
| IP protocol | Yes; IPv4 |
| PROFINET IO Controller | Yes |
| PROFINET IO Device | Yes |
| SIMATIC communication | Yes |
| Open IE communication | Yes; Optionally also encrypted |
| Web server | Yes |
| Media redundancy | Yes; MRP Automanager according to IEC 62439-2 Edition 2.0 |
| PROFINET IO Controller | |
| Services | |
| — PG/OP communication | Yes |
| — Isochronous mode | Yes |
| — Direct data exchange | Yes; Requirement: IRT and isochronous mode (MRPD optional) |
| — IRT | Yes |
| — PROFlenergy | Yes; per user program |
| Prioritized startup | Yes; Max. 32 PROFINET devices |
| Number of connectable IO Devices, max. | 512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| — Of which IO devices with IRT, max. | 64 |
| — Number of connectable IO Devices for RT, | 512 |
| max. | |
| — of which in line, max. | 512 |
| — Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |
| - Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication |
| | share set for PROFINET IO, on the number of IO devices, and on the |
| | quantity of configured user data |
| Update time for IRT | |
| — for send cycle of 125 μs | 125 µs |
| — for send cycle of 187.5 μs | 187.5 µs |
| — for send cycle of 250 μs | 250 µs to 4 ms |
| — for send cycle of 500 μs | 500 µs to 8 ms |
| — for send cycle of 1 ms | 1 ms to 16 ms |
| — for send cycle of 2 ms | 2 ms to 32 ms |
| — for send cycle of 4 ms | 4 ms to 64 ms |
| With IRT and parameterization of "odd" send cycles | Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s) |
| Update time for RT | μο ο 070 μογ |
| — for send cycle of 250 μs | 250 µs to 128 ms |
| — for send cycle of 500 μs | 500 µs to 256 ms |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| — for send cycle of 2 ms | 2 ms to 512 ms |
| — for send cycle of 4 ms | 4 ms to 512 ms |
| PROFINET IO Device | |
| Services | |
| — PG/OP communication | Yes |
| — Isochronous mode | No |
| — IRT | Yes; Minimum send cycle of 250 µs |
| — PROFlenergy | Yes; per user program |
| — Shared device | Yes |
| | |

| Number of IO Controllers with shared device, | 4 |
|---|--|
| max. | |
| - activation/deactivation of I-devices | Yes; per user program |
| — Asset management record | Yes; per user program |
| 2. Interface | |
| Interface types | |
| RJ 45 (Ethernet) | Yes; X2 |
| Number of ports | 1 |
| integrated switch | No |
| Protocols | |
| IP protocol | Yes; IPv4 |
| PROFINET IO Controller | Yes |
| PROFINET IO Device | Yes |
| SIMATIC communication | Yes |
| Open IE communication | Yes; Optionally also encrypted |
| Web server | Yes |
| Media redundancy | No |
| PROFINET IO Controller | |
| Services | |
| — PG/OP communication | Yes |
| — Isochronous mode | No |
| — Direct data exchange | No |
| — IRT | No |
| — PROFlenergy | Yes; per user program |
| - Prioritized startup | No |
| — Number of connectable IO Devices, max. | 128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| — Number of connectable IO Devices for RT, max. | 128 |
| — of which in line, max. | 128 |
| — Number of IO Devices that can be | 8; in total across all interfaces |
| simultaneously activated/deactivated, max. | |
| — Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Update time for RT | |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| PROFINET IO Device | |
| Services | |
| — PG/OP communication | Yes |
| — Isochronous mode | No |
| — IRT | No |
| — PROFlenergy | Yes; per user program |
| — Prioritized startup | No |
| — Shared device | Yes |
| — Shared device — Number of IO Controllers with shared device, | 4 |
| - Number of IO Controllers with shared device, max. | |
| activation/deactivation of I-devices | Yes; per user program |
| Asset management record | Yes; per user program |
| 3. Interface | |
| | |
| Interface types | Vos: Y3 |
| RJ 45 (Ethernet) | Yes; X3 |
| Number of ports | 1; C/C++ Runtime can also be reached via this port |
| integrated switch | No |
| Protocols | |
| • IP protocol | Yes; IPv4 |
| PROFINET IO Controller | No |
| PROFINET IO Device | No |
| SIMATIC communication | Yes |
| Open IE communication | Yes |

| Web server | Yes |
|--|---|
| 4. Interface | |
| | |
| Interface types • RS 485 | Yes; X4 |
| | 1 |
| Number of ports Protocols | 1 |
| PROFIBUS DP master | Van |
| | Yes |
| PROFIBUS DP slave | No |
| SIMATIC communication | Yes |
| PROFIBUS DP master | 40: for the intermeted PDOFIDUO DD interferen |
| Number of connections, max. | 48; for the integrated PROFIBUS DP interface |
| Number of DP slaves, max. | 125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| Services | |
| — PG/OP communication | Yes |
| — Equidistance | Yes |
| – Isochronous mode | Yes |
| Activation/deactivation of DP slaves | Yes |
| Interface types | |
| RJ 45 (Ethernet) | |
| • 100 Mbps | Yes |
| • 1000 Mbps | Yes; Only possible at the X3 interface of the CPU 1518 |
| | |
| Autonegotiation | Yes |
| Autocrossing | Yes |
| Industrial Ethernet status LED | Yes |
| RS 485 | |
| Transmission rate, max. | 12 Mbit/s |
| Protocols | |
| PROFIsafe | Yes |
| Number of connections | |
| Number of connections, max. | 384; via integrated interfaces of the CPU and connected CPs / CMs |
| Number of connections reserved for ES/HMI/web | 10 |
| Number of connections via integrated interfaces | 320 |
| Number of S7 routing paths | 64; in total, only 16 S7-Routing connections are supported via |
| | PROFIBUS |
| Redundancy mode | PROFIBUS |
| Redundancy mode • H-Sync forwarding | Yes |
| | |
| H-Sync forwarding | |
| H-Sync forwarding Media redundancy | Yes |
| H-Sync forwarding Media redundancy — Media redundancy | Yes only via 1st interface (X1) |
| H-Sync forwarding Media redundancy — Media redundancy — MRP | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD Switchover time on line break, typ. | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication S7 routing | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. supported ISO-on-TCP (RFC1006) Data length, max. | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes Yes |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes Yes |
| H-Sync forwarding Media redundancy Media redundancy MRP MRP MRP interconnection, supported MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. supported ISO-on-TCP (RFC1006) Data length, max. | Yes only via 1st interface (X1) Yes; as MRP redundancy manager and/or MRP client Yes; as ring node according to IEC 62439-2 Edition 2.0 Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes Yes |

| | <i></i> |
|--|--|
| • DHCP | Yes |
| • DNS | Yes |
| • SNMP | Yes |
| • DCP | Yes |
| • LLDP | Yes |
| Encryption | Yes; Optional |
| Web server | |
| • HTTP | Yes; Standard and user pages |
| HTTPS | Yes; Standard and user pages |
| OPC UA | |
| Runtime license required | Yes; "Large" license required |
| OPC UA Client | Yes |
| Application authentication | Yes |
| — Security policies | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |
| — User authentication | "anonymous" or by user name & password |
| — Number of connections, max. | 40 |
| Number of nodes of the client interfaces, max. | 5 000 |
| — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max. | 300 |
| — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. | 20 |
| — Number of elements for one call of OPC_UA_MethodGetHandleList, max. | 100 |
| — Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max. | 1 |
| — Number of simultaneous calls of the client instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max. | 5 |
| - Number of registerable nodes, max. | 5 000 |
| — Number of registerable method calls of OPC_UA_MethodCall, max. | 100 |
| — Number of inputs/outputs when calling OPC_UA_MethodCall, max. | 20 |
| OPC UA Server | Yes; Data access (read, write, subscribe), method call, custom address space |
| Application authentication | Yes |
| — Security policies | Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256 |
| — User authentication | "anonymous" or by user name & password |
| — GDS support (certificate management) | Yes |
| - Number of sessions, max. | 64 |
| - Number of accessible variables, max. | 200 000 |
| - Number of registerable nodes, max. | 50 000 |
| Number of subscriptions per session, max. | 20 |
| — Sampling interval, min. | 10 ms |
| — Publishing interval, min. | 10 ms |
| Number of server methods, max. | 100 |
| — Number of inputs/outputs per server method, max. | 20 |
| — Number of monitored items, max. | 10 000; for 1 s sampling interval and 1 s send interval |
| — Number of server interfaces, max. | 10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace" |
| — Number of nodes for user-defined server interfaces, max. | 30 000 |
| Alarms and Conditions | Yes |
| — Number of program alarms | 100 |
| — Number of alarms for system diagnostics | 50 |
| Further protocols | |
| MODBUS | Yes; MODBUS TCP |

| Isochronous mode | |
|--|---|
| Equidistance | Yes |
| S7 message functions | |
| Number of login stations for message functions, max. | 64 |
| Program alarms | Yes |
| Number of configurable program messages, max. | 10 000; Program messages are generated by the "Program_Alarm" |
| | block, ProDiag or GRAPH |
| Number of loadable program messages in RUN, max. | 5 000 |
| Number of simultaneously active program alarms | |
| Number of program alarms | 4 000 |
| Number of alarms for system diagnostics | 1 000 |
| Number of alarms for motion technology objects | 480 |
| Test commissioning functions | |
| Joint commission (Team Engineering) | Yes; Parallel online access possible for up to 10 engineering systems |
| Status block | Yes; Up to 16 simultaneously (in total across all ES clients) |
| Single step | No |
| Number of breakpoints | 20 |
| Status/control | |
| Status/control variable | Yes; without fail-safe |
| Variables | inputs/outputs, bit memories, DBs, peripheral I/Os (without fail-safe), times, counters |
| Number of variables, max. | |
| — of which status variables, max. | 200; per job |
| — of which control variables, max. | 200; per job |
| Forcing | |
| Forcing | Yes; without fail-safe |
| Forcing, variables | peripheral inputs/outputs (without fail-safe) |
| Number of variables, max. | 200 |
| Diagnostic buffer | |
| • present | Yes |
| Number of entries, max. | 3 200 |
| — of which powerfail-proof | 1 000 |
| Traces | |
| Number of configurable Traces | 8; Up to 512 KB of data per trace are possible |
| Interrupts/diagnostics/status information | |
| Diagnostics indication LED | |
| • RUN/STOP LED | Yes |
| • ERROR LED | Yes |
| MAINT LED | Yes |
| Connection display LINK TX/RX | Yes |
| Supported technology objects | |
| Motion Control | Yes; Note: The number of technology objects affects the cycle time of |
| | the PLC program; selection guide via the TIA Selection Tool |
| Number of available Motion Control resources for technology objects | 15 360 |
| Required Motion Control resources | |
| — per speed-controlled axis | 40 |
| — per positioning axis | 80 |
| — per synchronous axis | 160 |
| — per external encoder | 80 |
| — per output cam | 20 |
| — per cam track | 160 |
| — per probe | 40 |
| Positioning axis | |
| Number of positioning axes at motion control cycle of 4 ms (typical value) | 140 |
| Number of positioning axes at motion control cycle of 8 ms (typical value) | 192 |
| Controller | |
| PID_Compact | Yes; Universal PID controller with integrated optimization |
| • PID_3Step | Yes; PID controller with integrated optimization for valves |
| _ · | |

| PID-Temp | Yes; PID controller with integrated optimization for temperature |
|---|--|
| Counting and measuring | |
| High-speed counter | Yes |
| Standards, approvals, certificates | |
| Highest safety class achievable in safety mode | |
| Performance level according to ISO 13849-1 | PLe |
| • SIL acc. to IEC 61508 | SIL 3 |
| Probability of failure (for service life of 20 years and repa | |
| — Low demand mode: PFDavg in accordance | < 2.00E-05 |
| with SIL3 | |
| — High demand/continuous mode: PFH in | < 1.00E-09 |
| accordance with SIL3 | |
| Ambient conditions | |
| Ambient temperature during operation | |
| horizontal installation, min. | 0 °C |
| horizontal installation, max. | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off |
| vertical installation, min. | 0 °C |
| vertical installation, max. | 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off |
| Ambient temperature during storage/transportation | |
| • min. | -40 °C |
| • max. | 70 °C |
| Altitude during operation relating to sea level | |
| Installation altitude above sea level, max. | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual |
| configuration / header | |
| configuration / programming / header | |
| Programming language | |
| — LAD | Yes |
| — FBD | Yes |
| — STL | Yes |
| — SCL | Yes |
| — GRAPH | Yes |
| Know-how protection | |
| User program protection/password protection | Yes |
| Copy protection | Yes |
| Block protection | Yes |
| Access protection | |
| Password for display | Yes |
| Protection level: Write protection | Yes |
| Protection level: Read/write protection | Yes |
| Protection level: Complete protection | Yes |
| programming / cycle time monitoring / header | |
| lower limit | adjustable minimum cycle time |
| upper limit | adjustable maximum cycle time |
| Open Development interfaces | |
| • Size of ODK SO file, max. | 9.8 Mbyte |
| Dimensions | |
| Width | 175 mm |
| Height | 147 mm |
| Depth | 129 mm |
| Weights | |
| Weight, approx. | 2 117 g |
| | |
| last modified: | 4/1/2022 🖸 |
| | |