

December 1997

## 27A, 600V, UFS Series N-Channel IGBTs

### Features

- 27A, 600V,  $T_C = 25^\circ\text{C}$
- 600V Switching SOA Capability
- Typical Fall Time ..... 112ns at  $T_J = 150^\circ\text{C}$
- Short Circuit Rating
- Low Conduction Loss
- Related Literature
  - TB334 "Guidelines for Soldering Surface Mount Components to PC Boards"

### Ordering Information

| PART NUMBER   | PACKAGE  | BRAND    |
|---------------|----------|----------|
| HGTP12N60B3   | TO-220AB | G12N60B3 |
| HGT1S12N60B3  | TO-262AA | G12N60B3 |
| HGT1S12N60B3S | TO-263AB | G12N60B3 |

NOTE: When ordering, use the entire part number. Add the suffix 9A to obtain the TO-263AB variant in tape and reel, e.g., HGT1S12N60B3S9A.

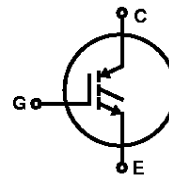
### Description

The HGTP12N60B3, HGT1S12N60B3 and HGT1S12N60B3S are MOS gated high voltage switching devices combining the best features of MOSFETs and bipolar transistors. These devices have the high input impedance of a MOSFET and the low on-state conduction loss of a bipolar transistor. The much lower on-state voltage drop varies only moderately between  $25^\circ\text{C}$  and  $150^\circ\text{C}$ .

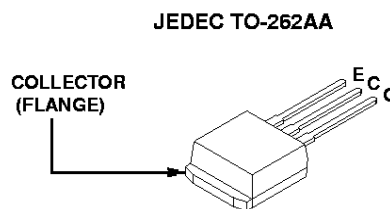
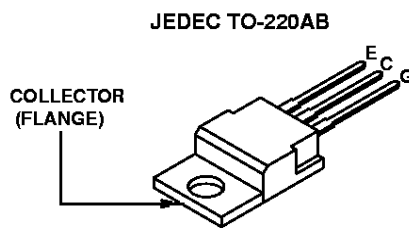
The IGBT is ideal for many high voltage switching applications operating at moderate frequencies where low conduction losses are essential, such as: AC and DC motor controls, power supplies and drivers for solenoids, relays and contactors.

Formerly developmental type TA49171.

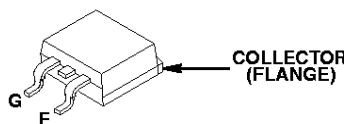
### Symbol



### Packaging



JEDEC TO-263AB



### HARRIS SEMICONDUCTOR IGBT PRODUCT IS COVERED BY ONE OR MORE OF THE FOLLOWING U.S. PATENTS

|           |           |           |           |           |           |           |           |
|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| 4,364,073 | 4,417,385 | 4,430,792 | 4,443,931 | 4,466,176 | 4,516,143 | 4,532,534 | 4,567,641 |
| 4,587,713 | 4,598,461 | 4,605,948 | 4,618,872 | 4,620,211 | 4,631,564 | 4,639,754 | 4,639,762 |
| 4,641,162 | 4,644,637 | 4,682,195 | 4,684,413 | 4,694,313 | 4,717,679 | 4,743,952 | 4,783,690 |
| 4,794,432 | 4,801,986 | 4,803,533 | 4,809,045 | 4,809,047 | 4,810,665 | 4,823,176 | 4,837,606 |
| 4,860,080 | 4,883,767 | 4,888,627 | 4,890,143 | 4,901,127 | 4,904,609 | 4,933,740 | 4,963,951 |
| 4,969,027 |           |           |           |           |           |           |           |

## HGTP12N60B3, HGT1S12N60B3, HGT1S12N60B3S

### Absolute Maximum Ratings $T_C = 25^\circ\text{C}$ , Unless Otherwise Specified

|   | HGTP12N60B3,<br>HGT1S12N60B3,<br>HGT1S12N60B3S | UNITS               |
|---|--|---------------------|
| Collector to Emitter Voltage .....  | 600  | V                   |
| Collector Current Continuous .....  | 27   | A                   |
| At $T_C = 110^\circ\text{C}$ .....  | 12   | A                   |
| Collector Current Pulsed (Note 1) .....                                     | 110  | A                   |
| Gate to Emitter Voltage Continuous .....                                    | $\pm 20$                                       | V                   |
| Gate to Emitter Voltage Pulsed .....  | $\pm 30$                                       | V                   |
| Switching Safe Operating Area at $T_J = 150^\circ\text{C}$ , Figure 2 ..... | 96A at 600V                                    |                     |
| Maximum Power Dissipation .....   | 104  | W                   |
| Linear Derating Factor .....  | 0.83   | W/ $^\circ\text{C}$ |
| Reverse Voltage Avalanche Energy .....                                      | 100  | mJ                  |
| Operating and Storage Junction Temperature Range .....                      | -55 to 150                                     | $^\circ\text{C}$    |
| Maximum Temperature for Soldering   |  |                     |
| Leads at 0.063in (1.6mm) from Case for 10s .....                            | 300  | $^\circ\text{C}$    |
| Package Body for 10s, see Techbrief 334 .....                               | 260  | $^\circ\text{C}$    |
| Short Circuit Withstand Time (Note 2) at $V_{GE} = 12\text{V}$ .....        | 5  | $\mu\text{s}$       |
| Short Circuit Withstand Time (Note 2) at $V_{GE} = 10\text{V}$ .....        | 10   | $\mu\text{s}$       |

*CAUTION: Stresses above those listed in "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress only rating and operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied.*

#### NOTES:

- Pulse width limited by maximum junction temperature.
- $V_{CE(PK)} = 360\text{V}$ ,  $T_J = 125^\circ\text{C}$ ,  $R_{GE} = 25\Omega$ .

### Electrical Specifications $T_C = 25^\circ\text{C}$ , Unless Otherwise Specified

| PARAMETER                               | SYMBOL               | TEST CONDITIONS   | MIN                       | TYP | MAX       | UNITS         |               |
|---|----------------------|---|---------------------------|-----|-----------|---------------|---------------|
| Collector to Emitter Breakdown Voltage  | $BV_{CES}$           | $I_C = 250\mu\text{A}$ , $V_{GE} = 0\text{V}$   | 600                       | -   | -         | V             |               |
| Emitter to Collector Breakdown Voltage  | $BV_{ECS}$           | $I_C = 10\text{mA}$ , $V_{GE} = 0\text{V}$  | 20                        | 28  | -         | V             |               |
| Collector to Emitter Leakage Current    | $I_{CES}$            | $V_{CE} = BV_{CES}$   | $T_C = 25^\circ\text{C}$  | -   | -         | 250           | $\mu\text{A}$ |
|   |                      |   | $T_C = 150^\circ\text{C}$ | -   | -         | 2.0           | $\text{mA}$   |
| Collector to Emitter Saturation Voltage | $V_{CE(SAT)}$        | $I_C = I_{C110}$ ,<br>$V_{GE} = 15\text{V}$   | $T_C = 25^\circ\text{C}$  | -   | 1.6       | 2.1           | V             |
|   |                      |   | $T_C = 150^\circ\text{C}$ | -   | 1.7       | 2.5           | V             |
| Gate to Emitter Threshold Voltage       | $V_{GE(TH)}$         | $I_C = 250\mu\text{A}$ , $V_{CE} = V_{GE}$  | 4.5                       | 4.9 | 6.0       | V             |               |
| Gate to Emitter Leakage Current         | $I_{GES}$            | $V_{GE} = \pm 20\text{V}$   | -                         | -   | $\pm 250$ | nA            |               |
| Switching SOA                           | SSOA                 | $T_J = 150^\circ\text{C}$ , $R_G = 25\Omega$ , $V_{GE} = 15\text{V}$<br>$L = 100\mu\text{H}$ , $V_{CE} = 600\text{V}$   | 96                        | -   | -         | A             |               |
| Gate to Emitter Plateau Voltage         | $V_{GEP}$            | $I_C = I_{C110}$ , $V_{CE} = 0.5 BV_{CES}$  | -                         | 7.3 | -         | V             |               |
| On-State Gate Charge                    | $Q_g(\text{ON})$     | $I_C = I_{C110}$ ,<br>$V_{CE} = 0.5 BV_{CES}$   | $V_{GE} = 15\text{V}$     | -   | 51        | 60            | nC            |
|   |                      |   | $V_{GE} = 20\text{V}$     | -   | 68        | 78            | nC            |
| Current Turn-On Delay Time              | $t_{d(\text{ON})1}$  | IGBT and Diode at $T_J = 25^\circ\text{C}$<br>$I_{CE} = I_{C110}$<br>$V_{CE} = 0.8 BV_{CES}$<br>$V_{GE} = 15\text{V}$<br>$R_G = 25\Omega$<br>$L = 1\text{mH}$<br>Test Circuit (Figure 17) | -                         | 26  | -         | ns            |               |
| Current Rise Time                       | $t_{r1}$             |   | -                         | 23  | -         | ns            |               |
| Current Turn-Off Delay Time             | $t_{d(\text{OFF})1}$ |   | -                         | 150 | -         | ns            |               |
| Current Fall Time                       | $t_{f1}$             |   | -                         | 62  | -         | ns            |               |
| Turn-On Energy (Note 4)                 | $E_{\text{ON}1}$     |   | -                         | 150 | -         | $\mu\text{J}$ |               |
| Turn-On Energy (Note 4)                 | $E_{\text{ON}2}$     |   | -                         | 304 | 350       | $\mu\text{J}$ |               |
| Turn-Off Energy (Note 3)                | $E_{\text{OFF}}$     |   | -                         | 250 | 350       | $\mu\text{J}$ |               |

# HGTP12N60B3, HGT1S12N60B3, HGT1S12N60B3S

## Electrical Specifications $T_C = 25^\circ\text{C}$ , Unless Otherwise Specified

| PARAMETER                           | SYMBOL          | TEST CONDITIONS   | MIN | TYP | MAX                | UNITS         |
|-------------------------------------|-----------------|---|-----|-----|--------------------|---------------|
| Current Turn-On Delay Time          | $t_{d(ON)I}$    | IGBT and Diode at $T_J = 150^\circ\text{C}$<br>$I_{CE} = I_{C110}$<br>$V_{CE} = 0.8 V_{CES}$<br>$V_{GE} = 15\text{V}$<br>$R_G = 25\Omega$<br>$L = 1\text{mH}$<br>Test Circuit (Figure 17) | -   | 22  | -                  | ns            |
| Current Rise Time                   | $t_{rI}$        |   | -   | 23  | -                  | ns            |
| Current Turn-Off Delay Time         | $t_{d(OFF)I}$   |   | -   | 280 | 295                | ns            |
| Current Fall Time                   | $t_{fI}$        |   | -   | 112 | 175                | ns            |
| Turn-On Energy (Note 4)             | $E_{ON1}$       |   | -   | 165 | -                  | $\mu\text{J}$ |
| Turn-On Energy (Note 4)             | $E_{ON2}$       |   | -   | 500 | 525                | $\mu\text{J}$ |
| Turn-Off Energy (Note 3)            | $E_{OFF}$       |   | -   | 660 | 800                | $\mu\text{J}$ |
| Thermal Resistance Junction To Case | $R_{\theta JC}$ | -   | -   | 1.2 | $^\circ\text{C/W}$ |               |

### NOTES:

- Turn-Off Energy Loss ( $E_{OFF}$ ) is defined as the integral of the instantaneous power loss starting at the trailing edge of the input pulse and ending at the point where the collector current equals zero ( $I_{CE} = 0\text{A}$ ). All devices were tested per JEDEC Standard No. 24-1 Method for Measurement of Power Device Turn-Off Switching Loss. This test method produces the true total Turn-Off Energy Loss.
- Values for two Turn-On loss conditions are shown for the convenience of the circuit designer.  $E_{ON1}$  is the turn-on loss of the IGBT only.  $E_{ON2}$  is the turn-on loss when a typical diode is used in the test circuit and the diode is at the same  $T_J$  as the IGBT. The diode type is specified in Figure 17.

## Typical Performance Curves Unless Otherwise Specified

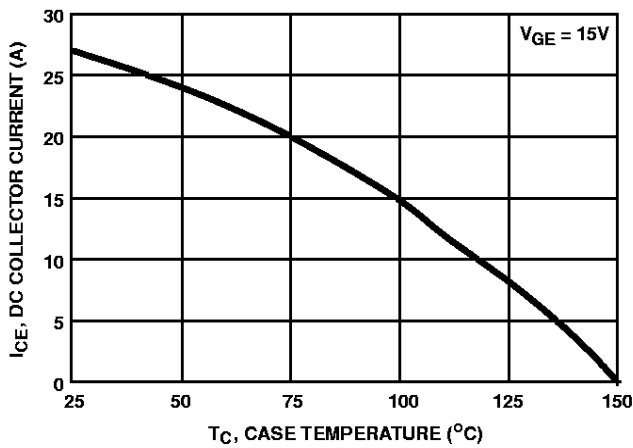


FIGURE 1. DC COLLECTOR CURRENT vs CASE TEMPERATURE

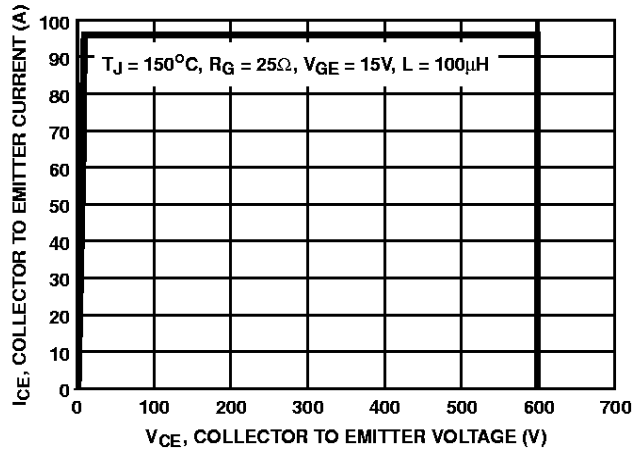


FIGURE 2. MINIMUM SWITCHING SAFE OPERATING AREA

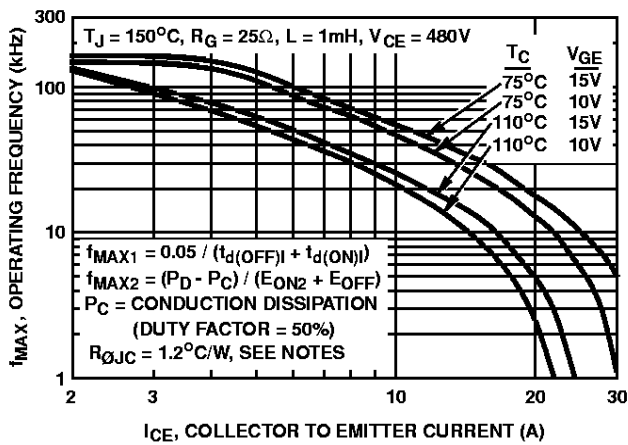


FIGURE 3. OPERATING FREQUENCY vs COLLECTOR TO EMITTER CURRENT

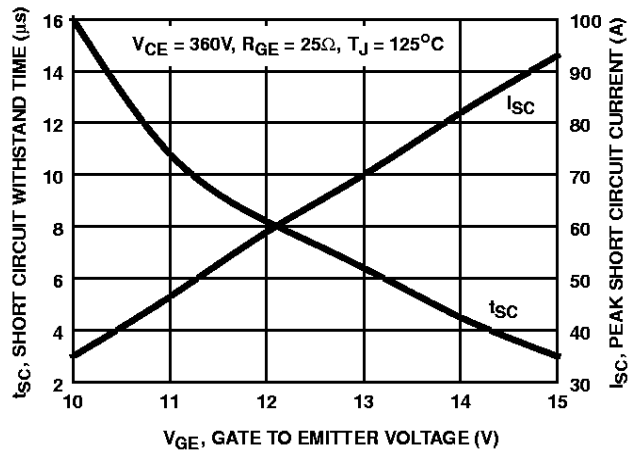


FIGURE 4. SHORT CIRCUIT WITHSTAND TIME

Typical Performance Curves Unless Otherwise Specified (Continued)

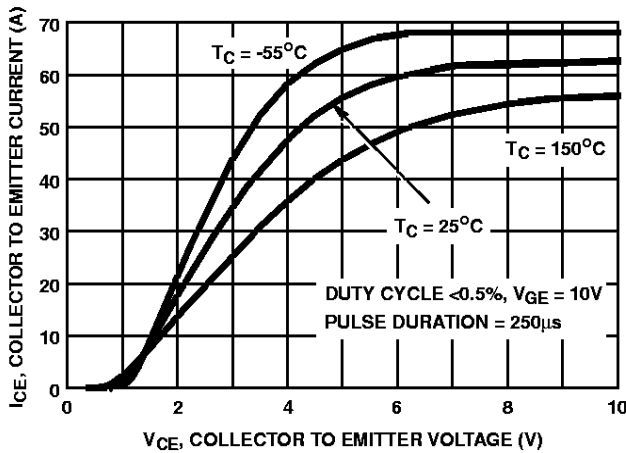


FIGURE 5. COLLECTOR TO EMITTER ON-STATE VOLTAGE

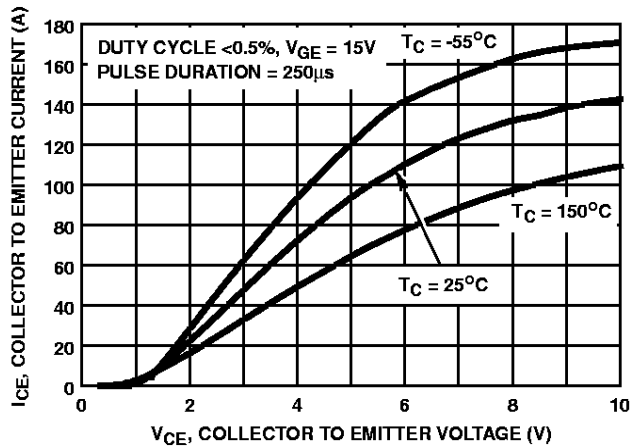


FIGURE 6. COLLECTOR TO EMITTER ON-STATE VOLTAGE

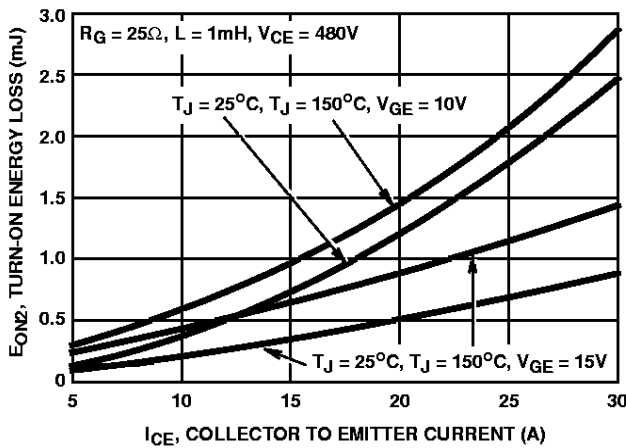


FIGURE 7. TURN-ON ENERGY LOSS vs COLLECTOR TO EMITTER CURRENT

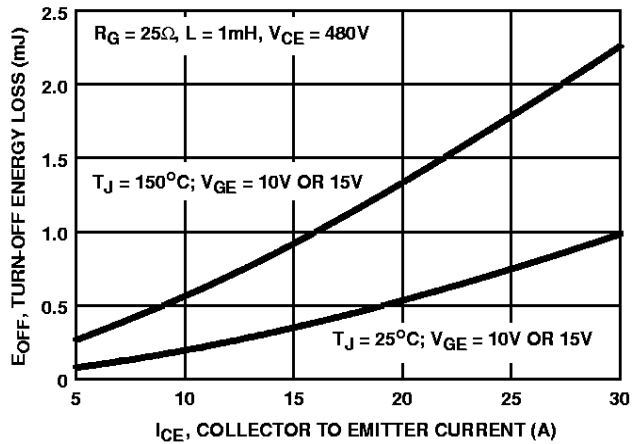


FIGURE 8. TURN-OFF ENERGY LOSS vs COLLECTOR TO EMITTER CURRENT

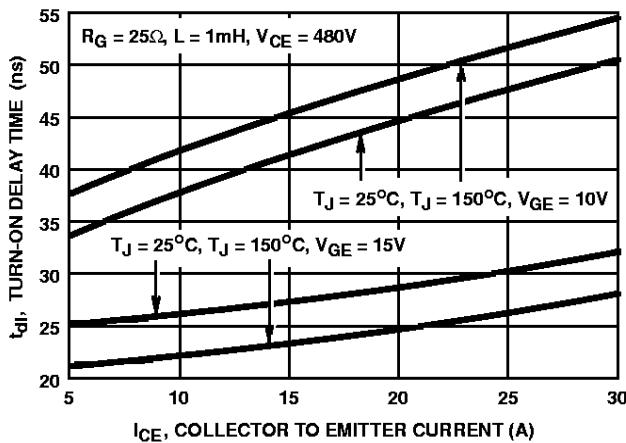


FIGURE 9. TURN-ON DELAY TIME vs COLLECTOR TO EMITTER CURRENT

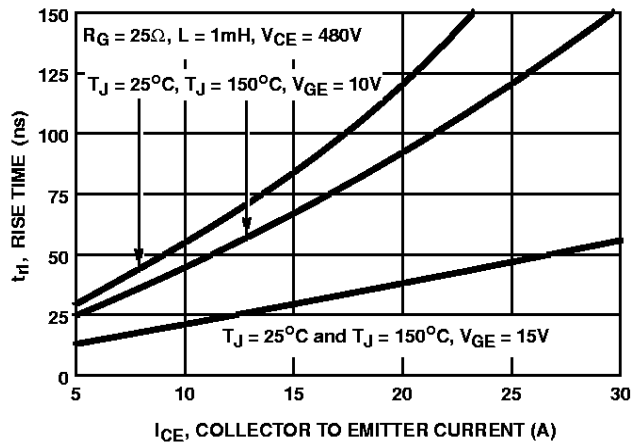


FIGURE 10. TURN-ON RISE TIME vs COLLECTOR TO EMITTER CURRENT

Typical Performance Curves Unless Otherwise Specified (Continued)

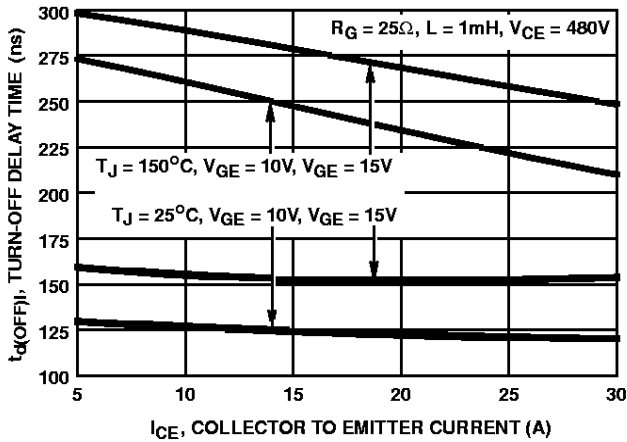


FIGURE 11. TURN-OFF DELAY TIME vs COLLECTOR TO EMITTER CURRENT

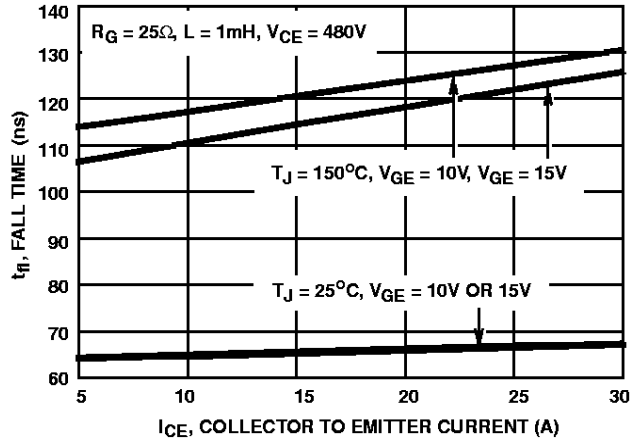


FIGURE 12. FALL TIME vs COLLECTOR TO EMITTER CURRENT

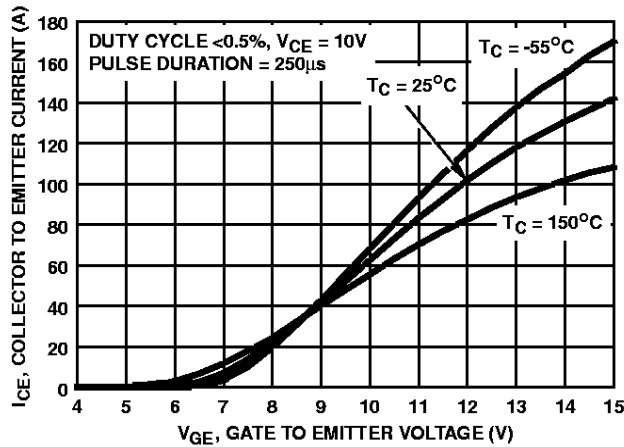


FIGURE 13. TRANSFER CHARACTERISTIC

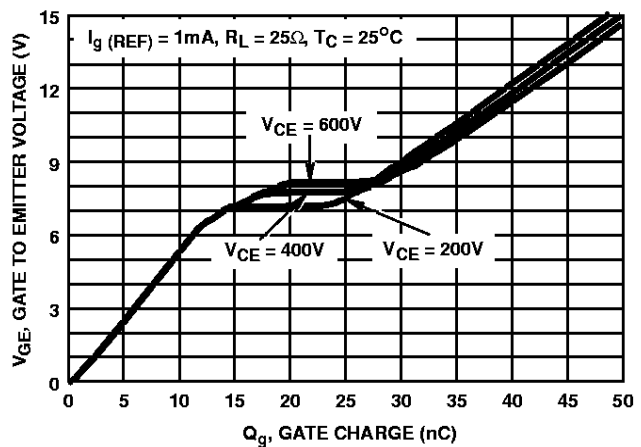


FIGURE 14. GATE CHARGE WAVEFORMS

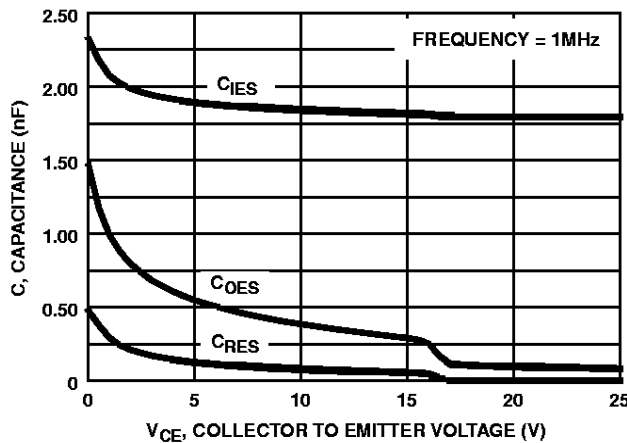


FIGURE 15. CAPACITANCE vs COLLECTOR TO EMITTER VOLTAGE

Typical Performance Curves Unless Otherwise Specified (Continued)

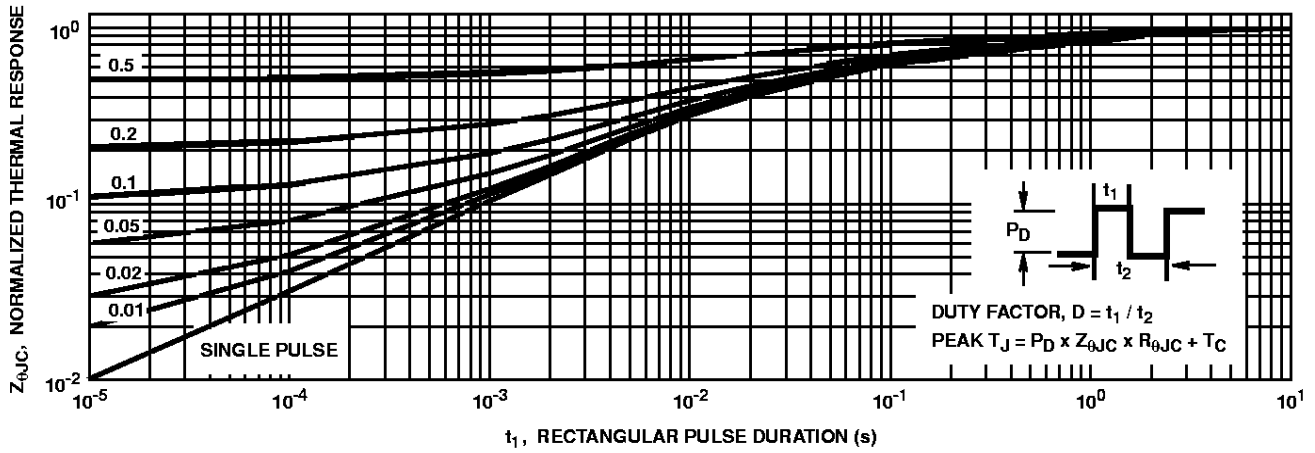


FIGURE 16. NORMALIZED TRANSIENT THERMAL RESPONSE, JUNCTION TO CASE

Test Circuit and Waveforms

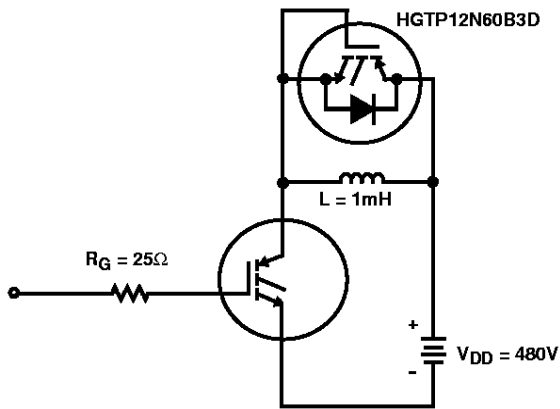


FIGURE 17. INDUCTIVE SWITCHING TEST CIRCUIT

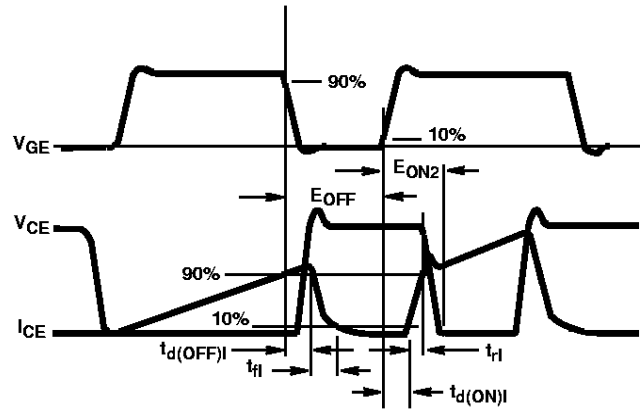


FIGURE 18. SWITCHING TEST WAVEFORMS

### Handling Precautions for IGBTs

Insulated Gate Bipolar Transistors are susceptible to gate-insulation damage by the electrostatic discharge of energy through the devices. When handling these devices, care should be exercised to assure that the static charge built in the handler's body capacitance is not discharged through the device. With proper handling and application procedures, however, IGBTs are currently being extensively used in production by numerous equipment manufacturers in military, industrial and consumer applications, with virtually no damage problems due to electrostatic discharge. IGBTs can be handled safely if the following basic precautions are taken:

1. Prior to assembly into a circuit, all leads should be kept shorted together either by the use of metal shorting springs or by the insertion into conductive material such as "ECCOSORBD™ LD26" or equivalent.
2. When devices are removed by hand from their carriers, the hand being used should be grounded by any suitable means - for example, with a metallic wristband.
3. Tips of soldering irons should be grounded.
4. Devices should never be inserted into or removed from circuits with power on.
5. **Gate Voltage Rating** - Never exceed the gate-voltage rating of  $V_{GEM}$ . Exceeding the rated  $V_{GE}$  can result in permanent damage to the oxide layer in the gate region.
6. **Gate Termination** - The gates of these devices are essentially capacitors. Circuits that leave the gate open-circuited or floating should be avoided. These conditions can result in turn-on of the device due to voltage buildup on the input capacitor due to leakage currents or pickup.
7. **Gate Protection** - These devices do not have an internal monolithic Zener diode from gate to emitter. If gate protection is required an external Zener is recommended.

### Operating Frequency Information

Operating frequency information for a typical device (Figure 3) is presented as a guide for estimating device performance for a specific application. Other typical frequency vs collector current ( $I_{CE}$ ) plots are possible using the information shown for a typical unit in Figures 5, 6, 7, 8, 9 and 11. The operating frequency plot (Figure 3) of a typical device shows  $f_{MAX1}$  or  $f_{MAX2}$ ; whichever is smaller at each point. The information is based on measurements of a typical device and is bounded by the maximum rated junction temperature.

$f_{MAX1}$  is defined by  $f_{MAX1} = 0.05/(t_{d(OFF)} + t_{d(ON)})$ . Dead-time (the denominator) has been arbitrarily held to 10% of the on-state time for a 50% duty factor. Other definitions are possible.  $t_{d(OFF)}$  and  $t_{d(ON)}$  are defined in Figure 18. Device turn-off delay can establish an additional frequency limiting condition for an application other than  $T_{JMAX}$ .  $t_{d(OFF)}$  is important when controlling output ripple under a lightly loaded condition.

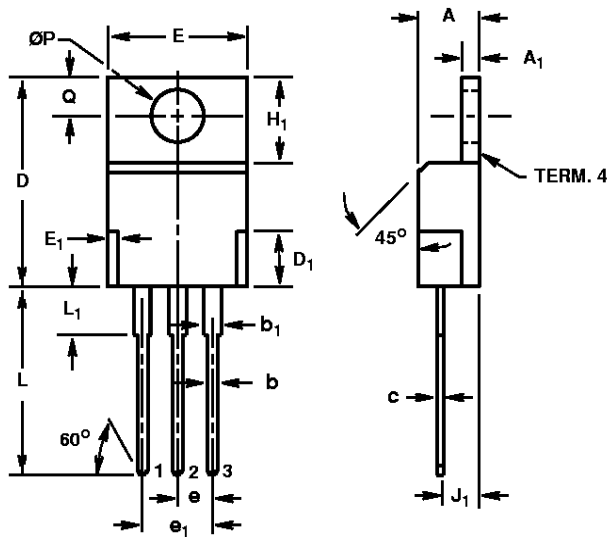
$f_{MAX2}$  is defined by  $f_{MAX2} = (P_D - P_C)/(E_{OFF} + E_{ON2})$ . The allowable dissipation ( $P_D$ ) is defined by  $P_D = (T_{JMAX} - T_C)/R_{\theta JC}$ . The sum of device switching and conduction losses must not exceed  $P_D$ . A 50% duty factor was used (Figure 3) and the conduction losses ( $P_C$ ) are approximated by  $P_C = (V_{CE} \times I_{CE})/2$ .

$E_{ON2}$  and  $E_{OFF}$  are defined in the switching waveforms shown in Figure 18.  $E_{ON2}$  is the integral of the instantaneous power loss ( $I_{CE} \times V_{CE}$ ) during turn-on and  $E_{OFF}$  is the integral of the instantaneous power loss ( $I_{CE} \times V_{CE}$ ) during turn-off. All tail losses are included in the calculation for  $E_{OFF}$ ; i.e., the collector current equals zero ( $I_{CE} = 0$ ).

HGTP12N60B3, HGT1S12N60B3, HGT1S12N60B3S

**TO-220AB**

3 LEAD JEDEC TO-220AB PLASTIC PACKAGE



- LEAD 1 - GATE
- LEAD 2 - COLLECTOR
- LEAD 3 - EMITTER
- TERM. 4 - COLLECTOR

| SYMBOL         | INCHES    |       | MILLIMETERS |       | NOTES   |
|----------------|-----------|-------|-------------|-------|---------|
|                | MIN       | MAX   | MIN         | MAX   |         |
| A              | 0.170     | 0.180 | 4.32        | 4.57  | -       |
| A <sub>1</sub> | 0.048     | 0.052 | 1.22        | 1.32  | -       |
| b              | 0.030     | 0.034 | 0.77        | 0.86  | 3, 4    |
| b <sub>1</sub> | 0.045     | 0.055 | 1.15        | 1.39  | 2, 3    |
| c              | 0.014     | 0.019 | 0.36        | 0.48  | 2, 3, 4 |
| D              | 0.590     | 0.610 | 14.99       | 15.49 | -       |
| D <sub>1</sub> | -         | 0.160 | -           | 4.06  | -       |
| E              | 0.395     | 0.410 | 10.04       | 10.41 | -       |
| E <sub>1</sub> | -         | 0.030 | -           | 0.76  | -       |
| e              | 0.100 TYP |       | 2.54 TYP    |       | 5       |
| e <sub>1</sub> | 0.200 BSC |       | 5.08 BSC    |       | 5       |
| H <sub>1</sub> | 0.235     | 0.255 | 5.97        | 6.47  | -       |
| J <sub>1</sub> | 0.100     | 0.110 | 2.54        | 2.79  | 6       |
| L              | 0.530     | 0.550 | 13.47       | 13.97 | -       |
| L <sub>1</sub> | 0.130     | 0.150 | 3.31        | 3.81  | 2       |
| ØP             | 0.149     | 0.153 | 3.79        | 3.88  | -       |
| Q              | 0.102     | 0.112 | 2.60        | 2.84  | -       |

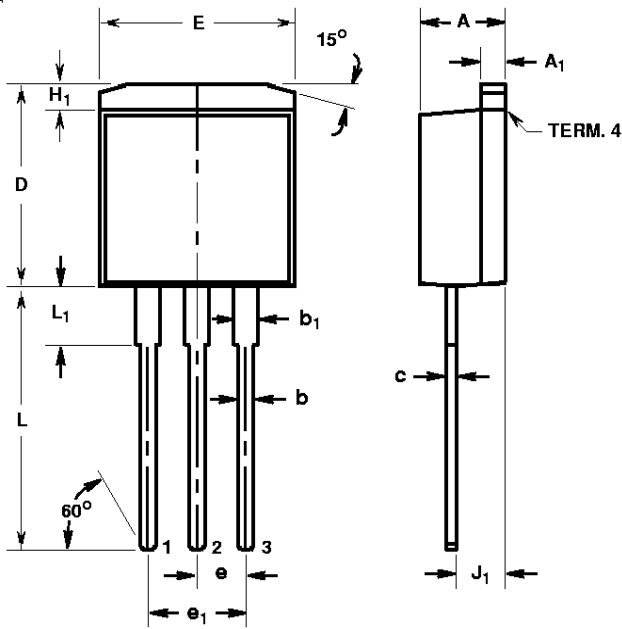
NOTES:

1. These dimensions are within allowable dimensions of Rev. J of JEDEC TO-220AB outline dated 3-24-87.
2. Lead dimension and finish uncontrolled in L<sub>1</sub>.
3. Lead dimension (without solder).
4. Add typically 0.002 inches (0.05mm) for solder coating.
5. Position of lead to be measured 0.250 inches (6.35mm) from bottom of dimension D.
6. Position of lead to be measured 0.100 inches (2.54mm) from bottom of dimension D.
7. Controlling dimension: Inch.
8. Revision 2 dated 7-97.



## HGTP12N60B3, HGT1S12N60B3, HGT1S12N60B3S

### TO-262AA 3 LEAD JEDEC TO-262AA PLASTIC PACKAGE



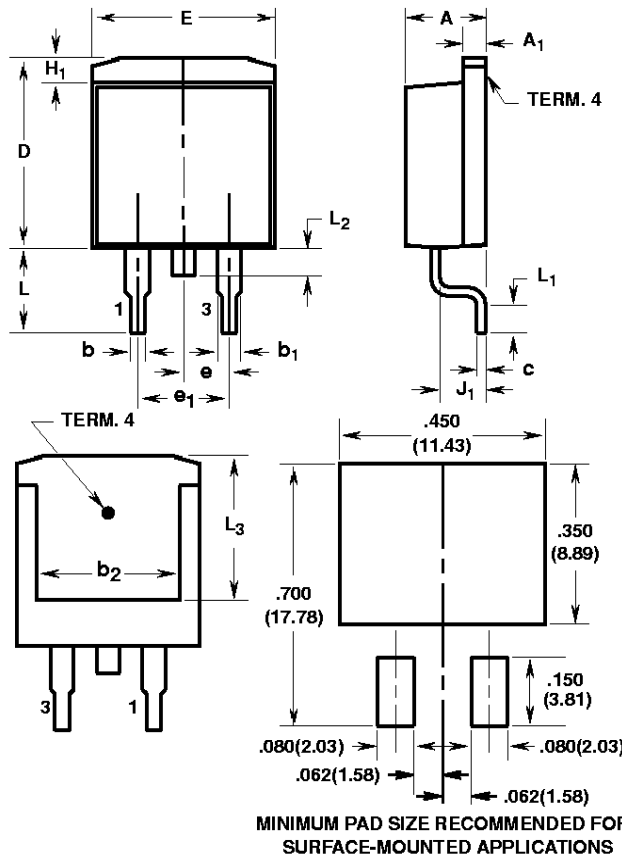
- LEAD 1 - GATE
- LEAD 2 - COLLECTOR
- LEAD 3 - EMITTER
- TERM. 4 - COLLECTOR

| SYMBOL         | INCHES    |       | MILLIMETERS |       | NOTES |
|----------------|-----------|-------|-------------|-------|-------|
|                | MIN       | MAX   | MIN         | MAX   |       |
| A              | 0.170     | 0.180 | 4.32        | 4.57  | -     |
| A <sub>1</sub> | 0.048     | 0.052 | 1.22        | 1.32  | 3, 4  |
| b              | 0.030     | 0.034 | 0.77        | 0.86  | 3, 4  |
| b <sub>1</sub> | 0.045     | 0.055 | 1.15        | 1.39  | 3, 4  |
| c              | 0.018     | 0.022 | 0.46        | 0.55  | 3, 4  |
| D              | 0.405     | 0.425 | 10.29       | 10.79 | -     |
| E              | 0.395     | 0.405 | 10.04       | 10.28 | -     |
| e              | 0.100 TYP |       | 2.54 TYP    |       | 5     |
| e <sub>1</sub> | 0.200 BSC |       | 5.08 BSC    |       | 5     |
| H <sub>1</sub> | 0.045     | 0.055 | 1.15        | 1.39  | -     |
| J <sub>1</sub> | 0.095     | 0.105 | 2.42        | 2.66  | 6     |
| L              | 0.530     | 0.550 | 13.47       | 13.97 | -     |
| L <sub>1</sub> | 0.110     | 0.130 | 2.80        | 3.30  | 2     |

**NOTES:**

1. These dimensions are within allowable dimensions of Rev. A of JEDEC TO-262AA outline dated 6-90.
2. Solder finish uncontrolled in this area.
3. Dimension (without solder).
4. Add typically 0.002 inches (0.05mm) for solder plating.
5. Position of lead to be measured 0.250 inches (6.35mm) from bottom of dimension D.
6. Position of lead to be measured 0.100 inches (2.54mm) from bottom of dimension D.
7. Controlling dimension: Inch.
8. Revision 5 dated 7-97.

### TO-263AB SURFACE MOUNT JEDEC TO-263AB PLASTIC PACKAGE



| SYMBOL         | INCHES    |       | MILLIMETERS |       | NOTES |
|----------------|-----------|-------|-------------|-------|-------|
|                | MIN       | MAX   | MIN         | MAX   |       |
| A              | 0.170     | 0.180 | 4.32        | 4.57  | -     |
| A <sub>1</sub> | 0.048     | 0.052 | 1.22        | 1.32  | 4, 5  |
| b              | 0.030     | 0.034 | 0.77        | 0.86  | 4, 5  |
| b <sub>1</sub> | 0.045     | 0.055 | 1.15        | 1.39  | 4, 5  |
| b <sub>2</sub> | 0.310     | -     | 7.88        | -     | 2     |
| c              | 0.018     | 0.022 | 0.46        | 0.55  | 4, 5  |
| D              | 0.405     | 0.425 | 10.29       | 10.79 | -     |
| E              | 0.395     | 0.405 | 10.04       | 10.28 | -     |
| e              | 0.100 TYP |       | 2.54 TYP    |       | 7     |
| e <sub>1</sub> | 0.200 BSC |       | 5.08 BSC    |       | 7     |
| H <sub>1</sub> | 0.045     | 0.055 | 1.15        | 1.39  | -     |
| J <sub>1</sub> | 0.095     | 0.105 | 2.42        | 2.66  | -     |
| L              | 0.175     | 0.195 | 4.45        | 4.95  | -     |
| L <sub>1</sub> | 0.090     | 0.110 | 2.29        | 2.79  | 4, 6  |
| L <sub>2</sub> | 0.050     | 0.070 | 1.27        | 1.77  | 3     |
| L <sub>3</sub> | 0.315     | -     | 8.01        | -     | 2     |

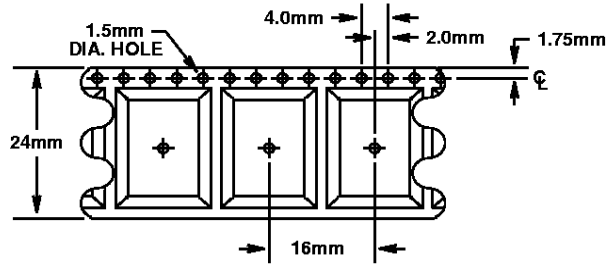
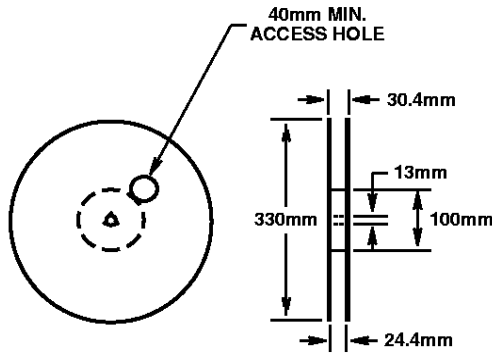
**NOTES:**

1. These dimensions are within allowable dimensions of Rev. C of JEDEC TO-263AB outline dated 2-92.
2. L<sub>3</sub> and b<sub>2</sub> dimensions established a minimum mounting surface for terminal 4.
3. Solder finish uncontrolled in this area.
4. Dimension (without solder).
5. Add typically 0.002 inches (0.05mm) for solder plating.
6. L<sub>1</sub> is the terminal length for soldering.
7. Position of lead to be measured 0.120 inches (3.05mm) from bottom of dimension D.
8. Controlling dimension: Inch.
9. Revision 8 dated 7-97.

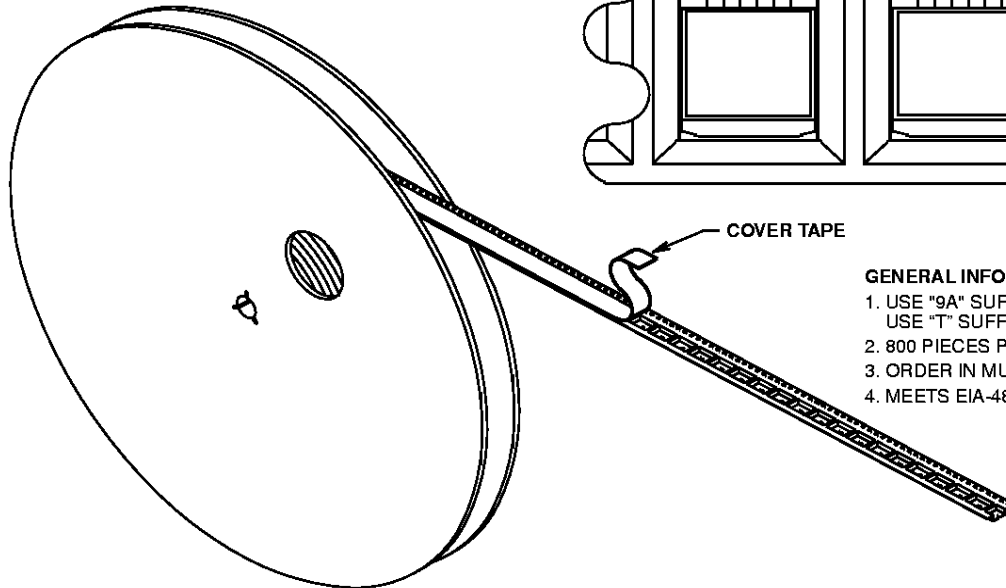
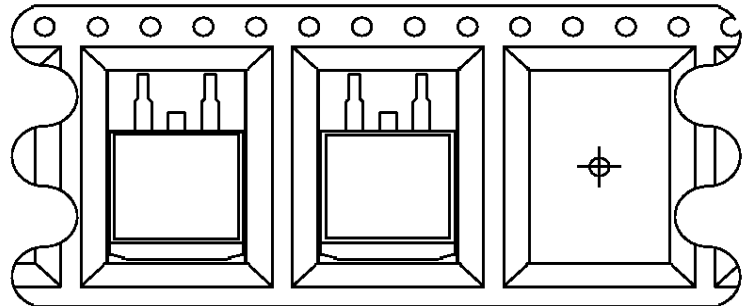
HGTP12N60B3, HGT1S12N60B3, HGT1S12N60B3S

**TO-263AB**

24mm TAPE AND REEL



USER DIRECTION OF FEED



**GENERAL INFORMATION**

1. USE "9A" SUFFIX ON PART NUMBER.  
USE "T" SUFFIX ON PART FOR "HUF" SERIES.
2. 800 PIECES PER REEL.
3. ORDER IN MULTIPLES OF FULL REELS ONLY.
4. MEETS EIA-481 REVISION "A" SPECIFICATIONS.

Revision 8 dated 7-97

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Harris Semiconductor  
P. O. Box 883, Mail Stop 53-210  
Melbourne, FL 32902  
TEL: 1-800-442-7747  
(407) 729-4984  
FAX: (407) 729-5321

**EUROPE**  
Harris Semiconductor  
Mercure Center  
100, Rue de la Fusee  
1130 Brussels, Belgium  
TEL: (32) 2.724.2111  
FAX: (32) 2.724.22.05

**ASIA**  
Harris Semiconductor PTE Ltd.  
No. 1 Tannery Road  
Cencon 1, #09-01  
Singapore 1334  
TEL: (65) 748-4200  
FAX: (65) 748-0400

